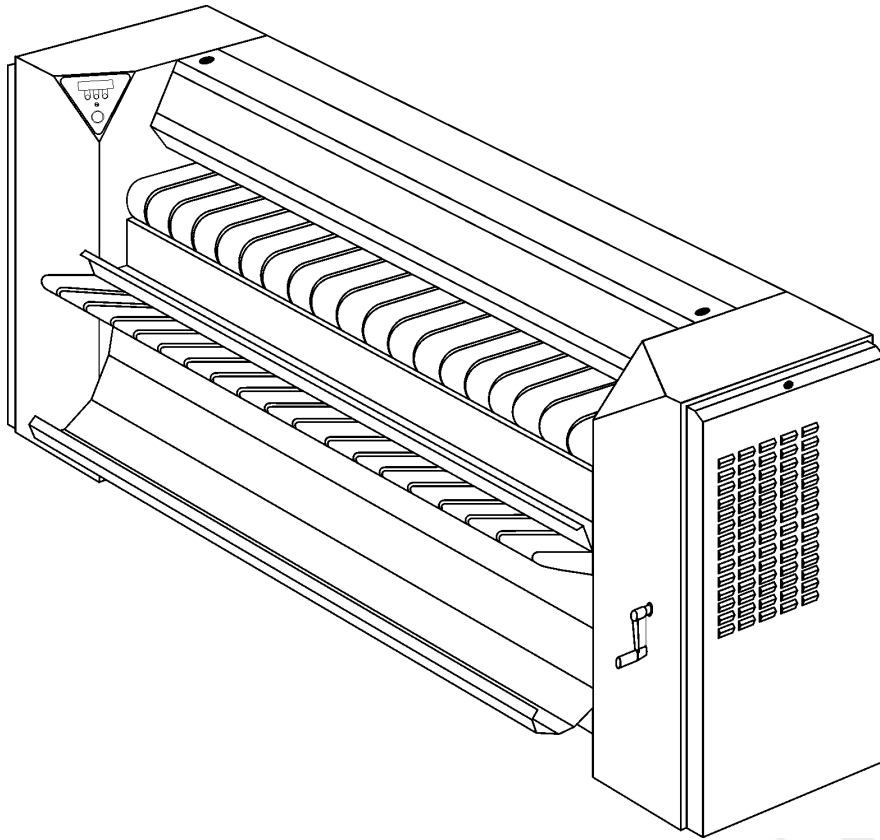


Spare Parts Catalogue
Catalogue de pièces de rechange



IC4 4819-4832 LF

Ironer

Sécheuse repasseuse

Longitudinal folding

Pliage longitudinal

8(800)500-69-51

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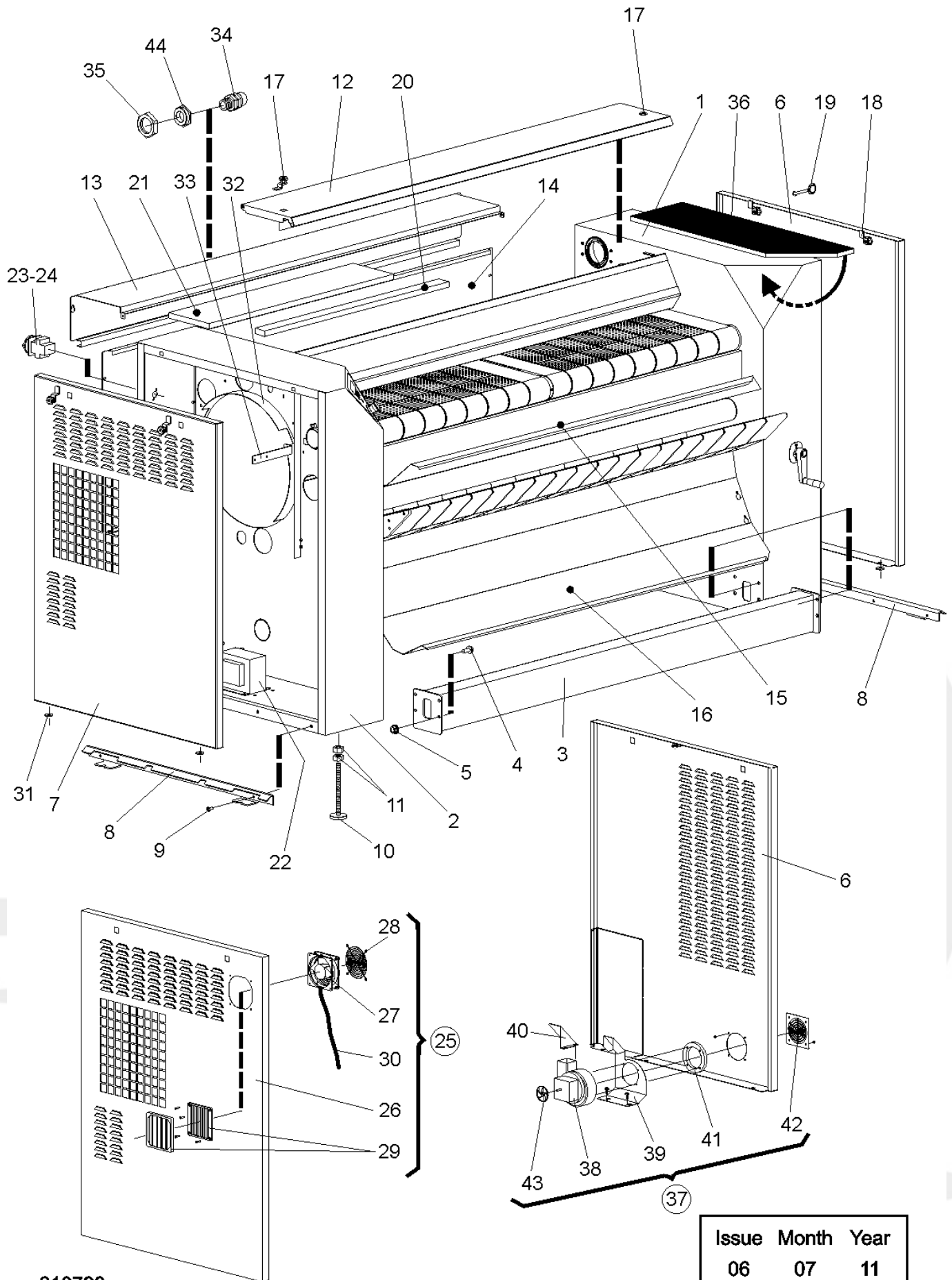
8(800)500-69-51

IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

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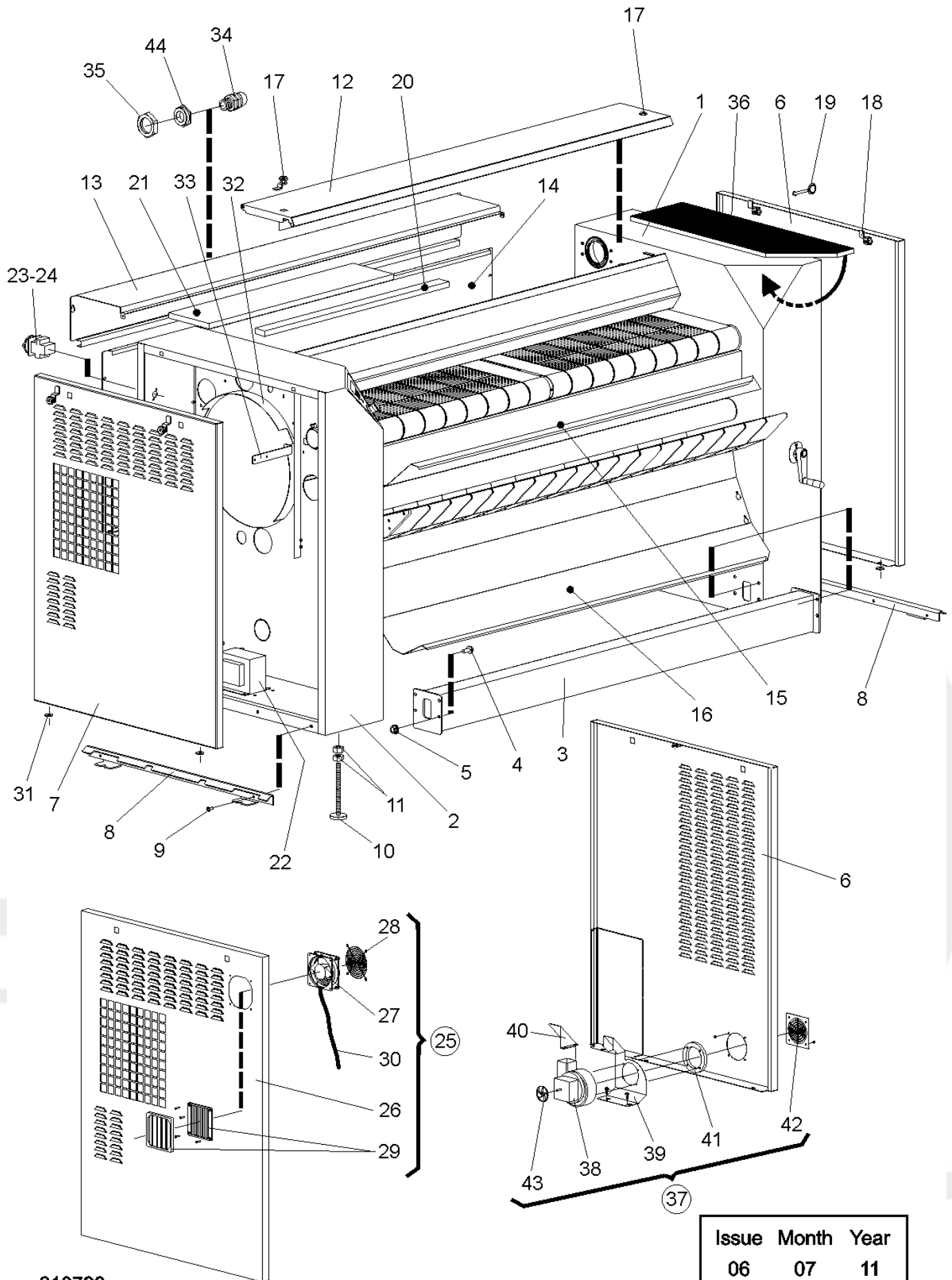
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06	07	11

IC44819LF -13910009,IC44821LF -13610026,IC44825LF -13710026,IC44828LF -13800099,
IC44832LF -13510007
Casing

Illustration Issue Month Year
Schéma Issue Month Year
610798/5 12 7 2011

Carrosserie

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF									
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
1	1	1	1	1	1	32104282	Right casing	Caisson droit	3	
2	1	1	1	1	1	32104284	Left casing	Caisson gauche	3	
3	2					32103765	Box spar	Longeron	3	
		2				32103764	Box spar	Longeron	3	
			2			32103763	Box spar	Longeron	3	
				2		32103762	Box spar	Longeron	3	
					2	32103761	Box spar	Longeron	3	
4	16	16	16	16	16	74033015	Screw	Vis	3	M10x30
5	16	16	16	16	16	74033204	Cage nut	Ecrou	3	M10
6	1	1	1	1	1	32104433	Side frame	Carter latéral	3	Gas heating -74600012
	1	1	1	1	1	32105231	Side frame	Carter latéral	3	Gas heating 74600013-
	1	1	1	1	1	32104433	Side frame	Carter latéral	3	Steam or electric heating -50210005
	1	1	1	1	1	32106330	Side frame	Carter latéral	3	Steam and electric heating
50210006-53910000	1	1	1	1	1	32103786	Side frame	Carter latéral	3	Steam or electric heating 53910001-
7	1	1	1	1	1	32103787	Side frame	Carter latéral	3	Gas heating
	1	1	1	1	1	32103786	Side frame	Carter latéral	3	Steam or electric heating
8	2	2	2	2	2	32105906	Handling hook	Crochet de manutention	3	
9	8	8	8	8	8	74033102	Screw	Vis	3	M8x20
10	4	4	4	4	4	32103822	Adjustable foot	Pied de réglage	3	
11	8	8	8	8	8	74021031	Cage nut	Ecrou	3	M14
12	1					32100195	Upper casing	Carter supérieur	3	Steel
	1					55013493	Upper casing Kit	Kit carter supérieur	3	Aluminium
		1				32100194	Upper casing	Carter supérieur	3	Steel
		1				55013492	Upper casing Kit	Kit carter supérieur	3	Aluminium
			1			32100193	Upper casing	Carter supérieur	3	Steel
				1		55013491	Upper casing Kit	Kit carter supérieur	3	Aluminium
					1	32100192	Upper casing	Carter supérieur	3	Steel
					1	55013490	Upper casing Kit	Kit carter supérieur	3	Aluminium
					1	32100191	Upper casing	Carter supérieur	3	Steel
					1	55013489	Upper casing Kit	Kit carter supérieur	3	Aluminium
13	1					32104205	Rear housing	Carter arrière	3	Upper
		1				32104204	Rear housing	Carter arrière	3	Upper
			1			32104203	Rear housing	Carter arrière	3	Upper
				1		32104202	Rear housing	Carter arrière	3	Upper
					1	32104201	Rear housing	Carter arrière	3	Upper
14	1					32104215	Rear housing	Carter arrière	3	Lower
		1				32104214	Rear housing	Carter arrière	3	Lower
			1			32104213	Rear housing	Carter arrière	3	Lower
				1		32104212	Rear housing	Carter arrière	3	Lower
					1	32104211	Rear housing	Carter arrière	3	Lower
15	1					32100305	Feeding vat	Bac engagement	3	
		1				32100304	Feeding vat	Bac engagement	3	
			1			32100303	Feeding vat	Bac engagement	3	
				1		32100302	Feeding vat	Bac engagement	3	
					1	32100301	Feeding vat	Bac engagement	3	
16	1					32100745	Receipt tray	Bac réception	3	ill. 610797
		1				32100744	Receipt tray	Bac réception	3	ill. 610797



610798

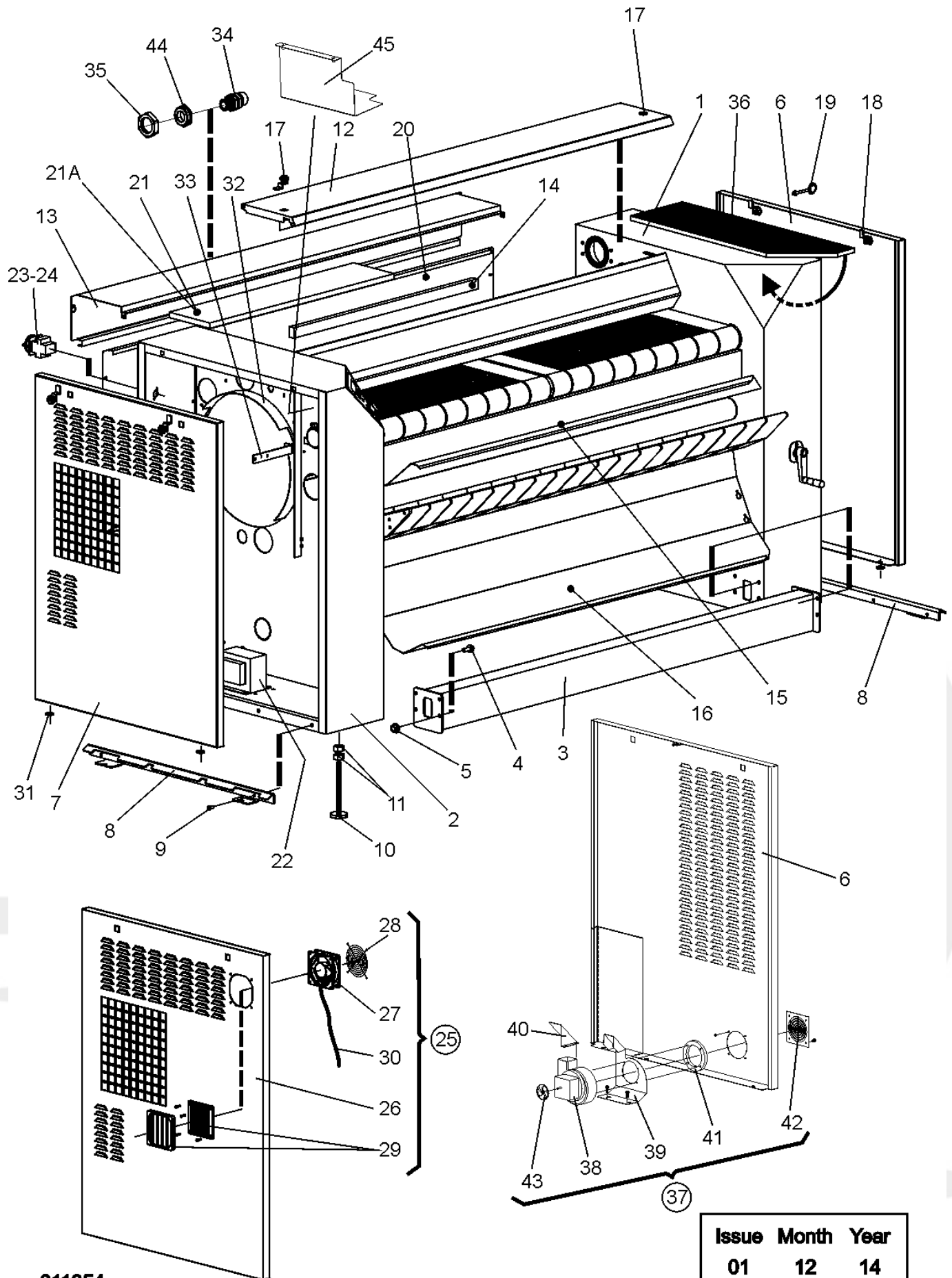
Issue	Month	Year
06	07	11

IC44819LF -13910009,IC44821LF -13610026,IC44825LF -13710026,IC44828LF -13800099,
IC44832LF -13510007
Casing

Illustration Issue Month Year
Schéma Issue Month Year
610798/5 12 7 2011

Carrosserie

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF									
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
		1				32100743	Receipt tray	Bac réception	3	ill. 610797
			1			32100742	Receipt tray	Bac réception	3	ill. 610797
				1		32100741	Receipt tray	Bac réception	3	ill. 610797
17	2	2	2	2	2	74030092	Lock	Serrure	3	L=32mm
18	4	4	4	4	4	74030103	Lock	Serrure	3	L=38mm
19	3	3	3	3	3	74030141	Key	Clé	3	
20	-	-	-	-	-	75011084	Foam	Mousse	3	910x55x20
21	-	-	-	-	-	75011085	Foam	Mousse	3	930x205x20
22	1	1	1	1	1	71021091	Transformer	Transformateur	1,2	1000VA
23	1	1	1	1	1	71054137	Main switch	Interrupteur général	1,2	25A Complete Gas & steam heating
	1	1				71054168	Main switch	Interrupteur général	1,2	63A Complete Electric heating
			1	1	1	71054135	Main switch	Interrupteur général	1,2	100A Electric heating
24	1	1	1	1	1	71054136	Fender waling	Capot de protection	3	Electric heating
	1	1	1	1	1	71054138	Fender waling	Capot de protection	3	Gas & steam heating
25	1	1	1	1	1	55012466	Ventilation kit	Kit ventilation	1,2	Complete Gas heating
	1	1	1	1	1	55013019	Ventilation kit	Kit ventilation	1,2	Complete Steam or electric heating
26	1	1	1	1	1		•Side frame	•Carter latéral	3	Left
27	1	1	1	1	1		•Cooler fan	•Ventilateur	1,2	
28	1	1	1	1	1		•Protective grid	•Grille de protection	3	
29	1	1	1	1	1		•Grid	•Grille	3	Outside
30	1	1	1	1	1		•Cable set	•Toron	3	
31	4	4	4	4	4	75015105	Grommet	Passe-fil	3	Ø14
32	2	2	2	2	2	73016166	Insulator	Isolant	3	
33	1	1	1	1	1	32104156	Suction pipe socket	Support de tuyau d'aspiration	3	
34	1	1	1	1	1	71079034	Cable fitting	Presse étoupe	3	Ø16/21 Gas & steam heating
	1	1	1	1	1	71079035	Cable fitting	Presse étoupe	3	Ø29/36 Electric heating
35	1	1	1	1	1	71079012	Locking nut	Contre-écrou	3	Ø29
36	1	1	1	1	1	32104190	Insulator	Isolant	1,2	Gas heating
37	1	1	1	1	1	55013731	Ventilation kit	Kit ventilation	1,2	Complete Gas heating 74600013-
38	1	1	1	1	1	56000193	•Fan replacement kit	•Kit remplacement ventilateur	1,2	
39	1	1	1	1	1	32105709	••Fan support	••Support ventilateur	3	
40	1	1	1	1	1	32105228	•Deflector	•Déflecteur	3	-00310010
41	1	1	1	1	1	75011103	•Joint gasket	•Anneau étanchéité	1,2	
42	1	1	1	1	1	32105230	•Grid	•Grille	3	
43	1	1	1	1	1	71020091	•Fan blade	•Hélice de ventilateur	1,2	
44	1	1	1	1	1	71079078	Reduction	Réduction	3	Ø29/16



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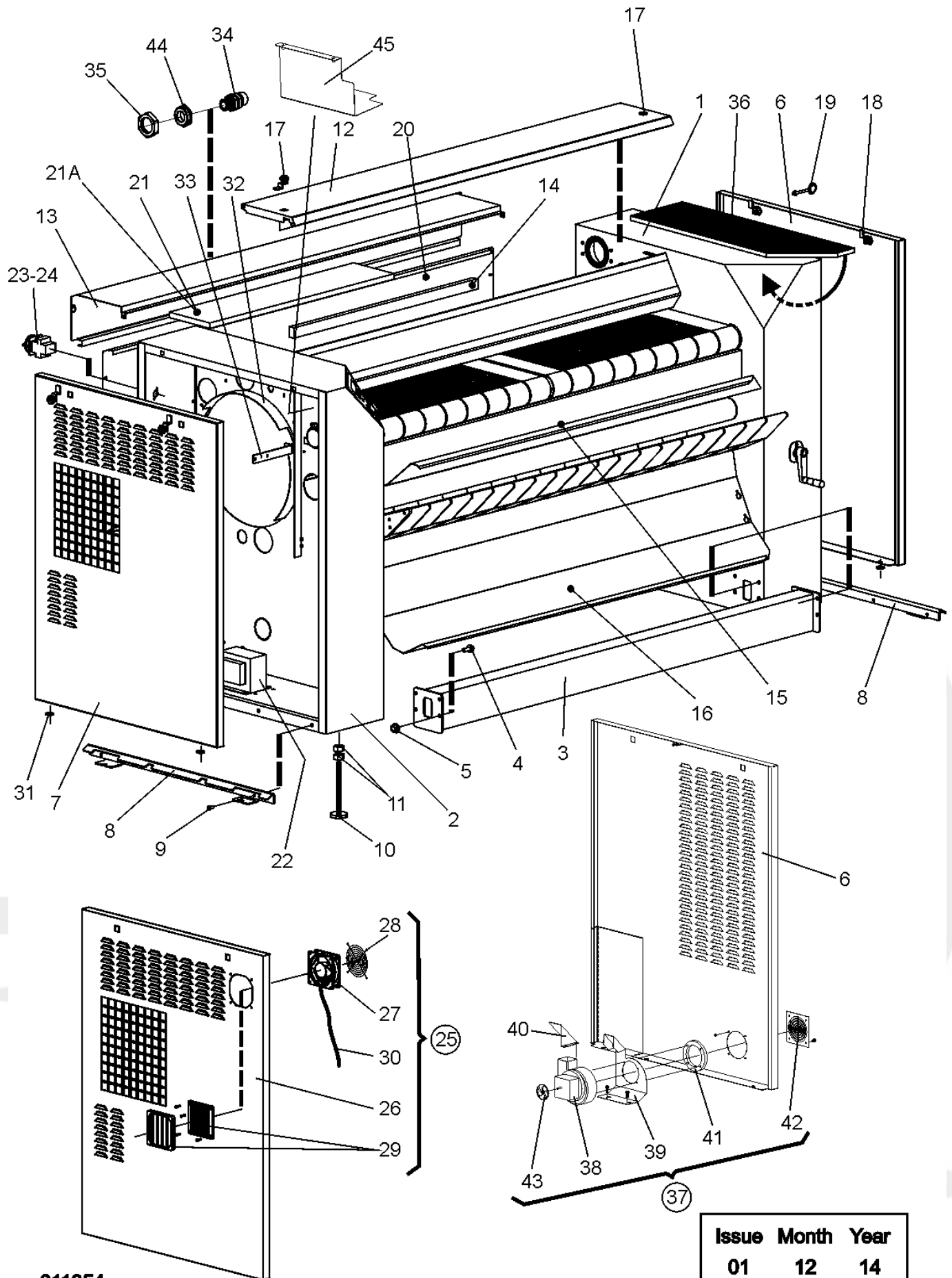
Issue	Month	Year
01	12	14

IC44819LF 13910010-,IC44821LF 13610027-,IC44825LF 13710027-,IC44828LF 13810001-,
IC44832LF 13510008-
Casing

Illustration Issue Month Year
Schéma Issue Month Year
611354/1 4 8 2011

Carrosserie

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
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	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
1	1	1	1	1	1	32104282	Right casing	Caisson droit	3	
2	1	1	1	1	1	32104284	Left casing	Caisson gauche	3	
3	2					32103765	Box spar	Longeron	3	
		2				32103764	Box spar	Longeron	3	
			2			32103763	Box spar	Longeron	3	
				2		32103762	Box spar	Longeron	3	
					2	32103761	Box spar	Longeron	3	
4	16	16	16	16	16	74033015	Screw	Vis	3	M10x30
5	16	16	16	16	16	74033204	Cage nut	Ecrou	3	M10
6	1	1	1	1	1	32105231	Side frame	Carter latéral	3	Gas heating -45110009
	1	1	1	1	1	32106331	Side frame	Carter latéral	3	Gas heating 45110010-
	1	1	1	1	1	32104433	Side frame	Carter latéral	3	Steam or electric heating -50210005
	1	1	1	1	1	32106330	Side frame	Carter latéral	3	Steam and electric heating
50210006-53910000	1	1	1	1	1	32103786	Side frame	Carter latéral	3	Steam or electric heating 53910001-
7	1	1	1	1	1	32103787	Side frame	Carter latéral	3	Gas heating
	1	1	1	1	1	32103786	Side frame	Carter latéral	3	Steam or electric heating
8	2	2	2	2	2	32105906	Handling hook	Crochet de manutention	3	
9	8	8	8	8	8	74033102	Screw	Vis	3	M8x20
10	4	4	4	4	4	32103822	Adjustable foot	Pied de réglage	3	
11	8	8	8	8	8	74021031	Cage nut	Ecrou	3	M14
12	1					32106055	Upper casing	Carter supérieur	3	Aluminium
		1				32106054	Upper casing	Carter supérieur	3	Aluminium
			1			32106053	Upper casing	Carter supérieur	3	Aluminium
				1		32106052	Upper casing	Carter supérieur	3	Aluminium
					1	32106051	Upper casing	Carter supérieur	3	Aluminium
13	1					32106065	Rear housing	Carter arrière	3	Upper
		1				32106064	Rear housing	Carter arrière	3	Upper
			1			32106063	Rear housing	Carter arrière	3	Upper
				1		32106062	Rear housing	Carter arrière	3	Upper
					1	32106061	Rear housing	Carter arrière	3	Upper
14	1					32104215	Rear housing	Carter arrière	3	Lower
		1				32104214	Rear housing	Carter arrière	3	Lower
			1			32104213	Rear housing	Carter arrière	3	Lower
				1		32104212	Rear housing	Carter arrière	3	Lower
					1	32104211	Rear housing	Carter arrière	3	Lower
15	1					32100305	Feeding vat	Bac engagement	3	
		1				32100304	Feeding vat	Bac engagement	3	
			1			32100303	Feeding vat	Bac engagement	3	
				1		32100302	Feeding vat	Bac engagement	3	
					1	32100301	Feeding vat	Bac engagement	3	
16	1					32100745	Receipt tray	Bac réception	3	ill. 610797
		1				32100744	Receipt tray	Bac réception	3	ill. 610797
			1			32100743	Receipt tray	Bac réception	3	ill. 610797
				1		32100742	Receipt tray	Bac réception	3	ill. 610797
					1	32100741	Receipt tray	Bac réception	3	ill. 610797
17	2	2	2	2	2	74030092	Lock	Serrure	3	L=32mm
18	4	4	4	4	4	74030103	Lock	Serrure	3	L=38mm



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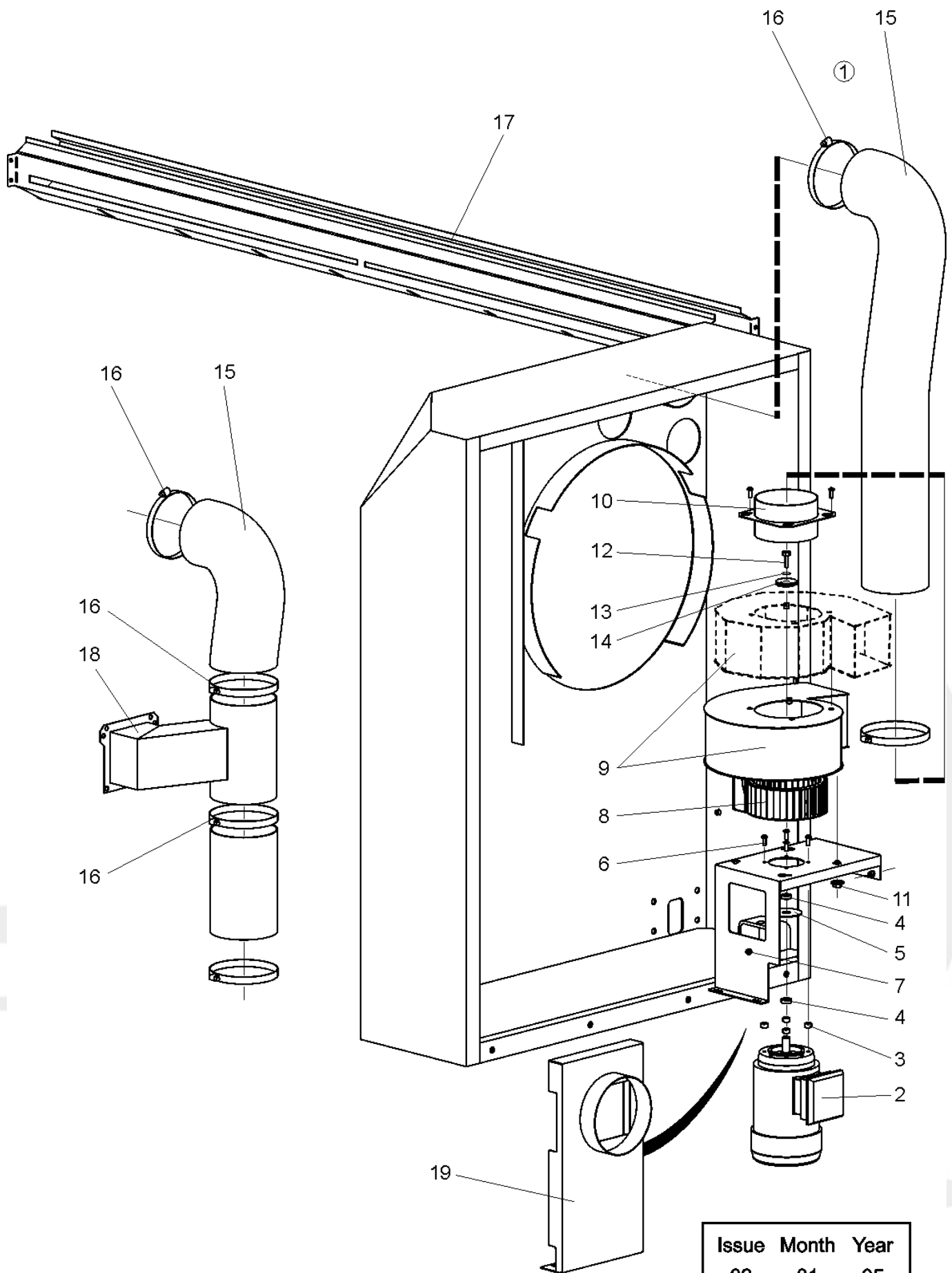
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IC44819LF 13910010-,IC44821LF 13610027-,IC44825LF 13710027-,IC44828LF 13810001-,
IC44832LF 13510008-
Casing

Illustration Issue Month Year
Schéma Issue Month Year
611354/1 4 8 2011

Carrosserie

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
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	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
19	3	3	3	3	3	74030141	Key	Clé	3	
20	3	3	3	4	4	75011084	Foam	Mousse	3	910x55x20
21	3	3	3	4	4	75011110	Foam	Mousse	3	930x260x20
21A	3	3	3	4	4	75011111	Foam	Mousse	3	930x150x20
22	1	1	1	1	1	71021091	Transformer	Transformateur	1,2	1000VA
23	1	1	1	1	1	71054137	Main switch	Interrupteur général	1,2	25A Complete Gas & steam heating
	1	1				71054168	Main switch	Interrupteur général	1,2	63A Complete Electric heating
			1	1	1	71054135	Main switch	Interrupteur général	1,2	100A Electric heating
24	1	1	1	1	1	71054136	Fender waling	Capot de protection	3	Electric heating
	1	1	1	1	1	71054138	Fender waling	Capot de protection	3	Gas & steam heating
25	1	1	1	1	1	55012466	Ventilation kit	Kit ventilation	1,2	Complete Gas heating
	1	1	1	1	1	55013019	Ventilation kit	Kit ventilation	1,2	Complete Steam or electric heating
26	1	1	1	1	1		•Side frame	•Carter latéral	3	Left
27	1	1	1	1	1		•Cooler fan	•Ventilateur	1,2	
28	1	1	1	1	1		•Protective grid	•Grille de protection	3	
29	1	1	1	1	1		•Grid	•Grille	3	Outside
30	1	1	1	1	1		•Cable set	•Toron	3	
31	4	4	4	4	4	75015105	Grommet	Passe-fil	3	Ø14
32	2	2	2	2	2	73016166	Insulator	Isolant	3	
33	1	1	1	2	2	32104156	Suction pipe socket	Support de tuyau d'aspiration	3	
34	1	1	1	1	1	71079034	Cable fitting	Presse étoupe	3	Ø16/21 Gas & steam heating
	1	1	1	1	1	71079035	Cable fitting	Presse étoupe	3	Ø29/36 Electric heating
35	1	1	1	1	1	71079012	Locking nut	Contre-écrou	3	Ø29
36	1	1	1	1	1	32104190	Insulator	Isolant	1,2	Gas heating
37	1	1	1	1	1	55013731	Ventilation kit	Kit ventilation	1,2	Complete Gas heating
38	1	1	1	1	1	56000193	•Fan replacement kit	•Kit remplacement ventilateur	1,2	
39	1	1	1	1	1	32105709	••Fan support	••Support ventilateur	3	
40	1	1	1	1	1	32105228	•Deflector	•Déflecteur	3	
41	1	1	1	1	1	75011103	•Joint gasket	•Anneau étanchéité	1,2	
42	1	1	1	1	1	32105230	•Grid	•Grille	3	
43	1	1	1	1	1	71020091	•Fan blade	•Hélice de ventilateur	1,2	
44	1	1	1	1	1	71079078	Reduction	Réduction	3	Ø29/16
45	1	1	1	1	1	32106281	Deflector	Déflecteur	3	44710008-



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Issue	Month	Year
02	01	05

IC44819LF -44010002,IC44821LF -44010002,IC44825LF -44010002,IC44828LF -44010002,
IC44832LF -44010002
Suction device and ventilation

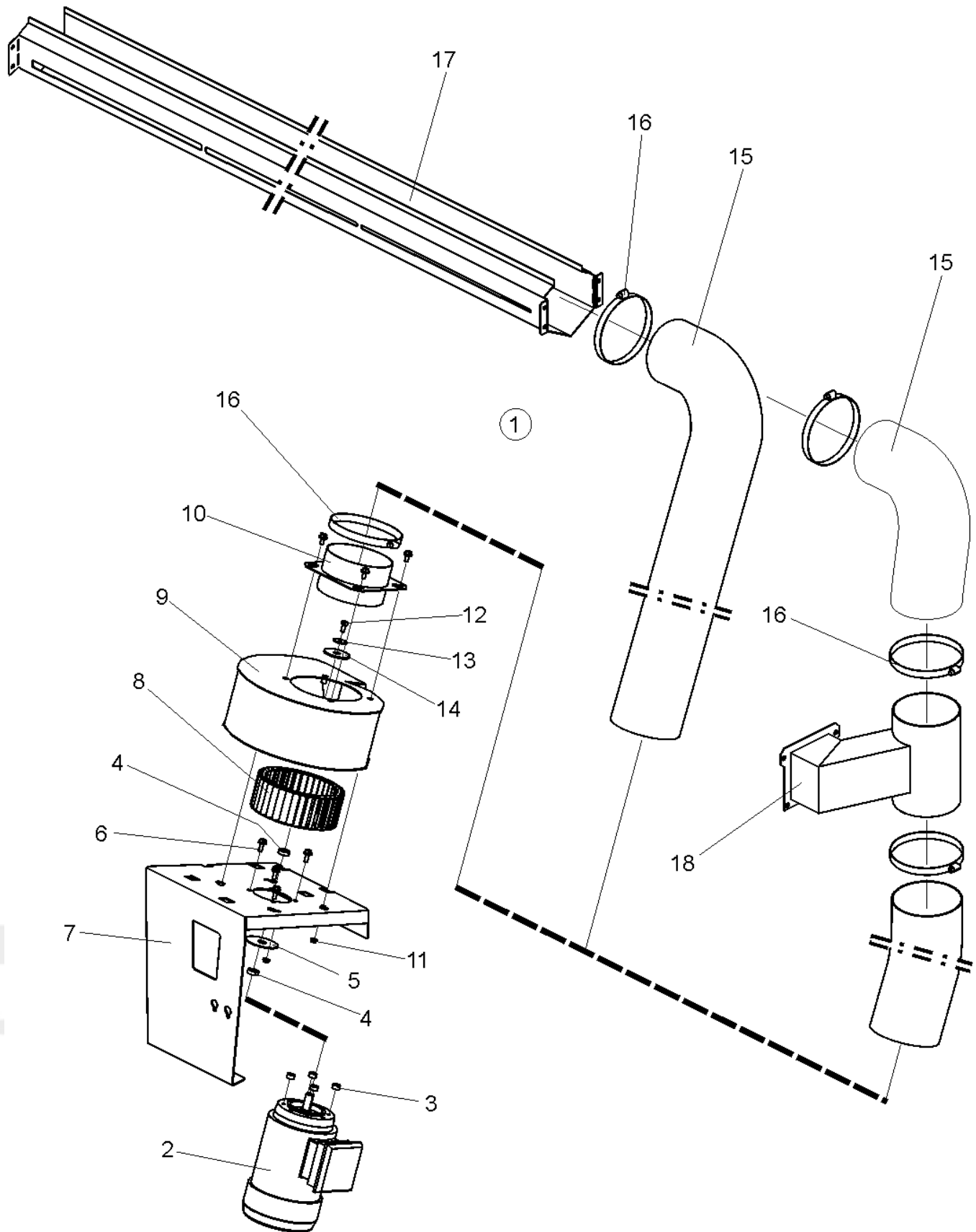
Illustration Issue Month Year
Schéma Issue Month Year
610776/1 3 1 2005

Aspiration et ventilation

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
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	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
1	1	1	1	1	1	55012310	Cooler fan	Ventilateur	3	Complete -44800029
	1	1	1	1	1	55012490	Cooler fan	Ventilateur	3	Complete 44800030-
2	1	1	1	1	1	71014090	•Motor	•Moteur	1,2	0.37kW
3	4	4	4	4	4	32100145	•Locking spacer	•Entretoise de blocage	3	
4	2	2	2	2	2	32100148	•Spacer	•Entretoise	3	
5	1	1	1	1	1	32100147	•Ventilation disk	•Disque de ventilation	3	
6	8	8	8	8	8	74033101	•Screw	•Vis	3	M6x16
7	1	1	1	1	1	32104296	•Motor bracket	•Support moteur	3	-44800029
	1	1	1	1	1	32104431	•Motor bracket	•Support moteur	3	44800030-
8	1	1	1	1	1	71020054	•Turbine	•Turbine	3	
9	1	1	1	1	1	32101362	•Spiral	•Volute	3	-44800029
	1	1	1	1	1	32104438	•Spiral	•Volute	3	44800030-
10	1	1	1	1	1	32101823	•Nozzle	•Buse	3	
11	4	4	4	4	4	74033202	•Cage nut	•Ecrou	1,2	M6
12	1	1	1	1	1	74010001	•Screw	•Vis	3	M5x20
13	1	1	1	1	1	74036403	•Washer	•Rondelle	3	Ø5
14	2	2	2	2	2	74036806	•Washer	•Rondelle	3	Ø5x30
15	1	1	1	1	1	74031039	Extensible hose	Tuyau extensible	3	Ø125
16	2-4	2-4	2-4	2-4	2-4	72046144	Cramp	Collier	3	Ø120/140
17	1					32104375	Vapour suction tube	Tube aspiration des buées	3	
		1				32104374	Vapour suction tube	Tube aspiration des buées	3	
			1			32104373	Vapour suction tube	Tube aspiration des buées	3	
				1		32104372	Vapour suction tube	Tube aspiration des buées	3	
					1	32104371	Vapour suction tube	Tube aspiration des buées	3	
18	1	1	1	1	1	32103504	Tee-square	Té	3	Gas heating
19	1	1	1	1	1	55014200	Lateral drain of vapour kit	Kit évacuation latérale buées	3	Optional Side output

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Issue	Month	Year
01	10	14

IC44819LF 44010003-,IC44821LF 44010003-,IC44825LF 44010003-,IC44828LF 44010003-,
IC44832LF 44010003-
Suction device and ventilation

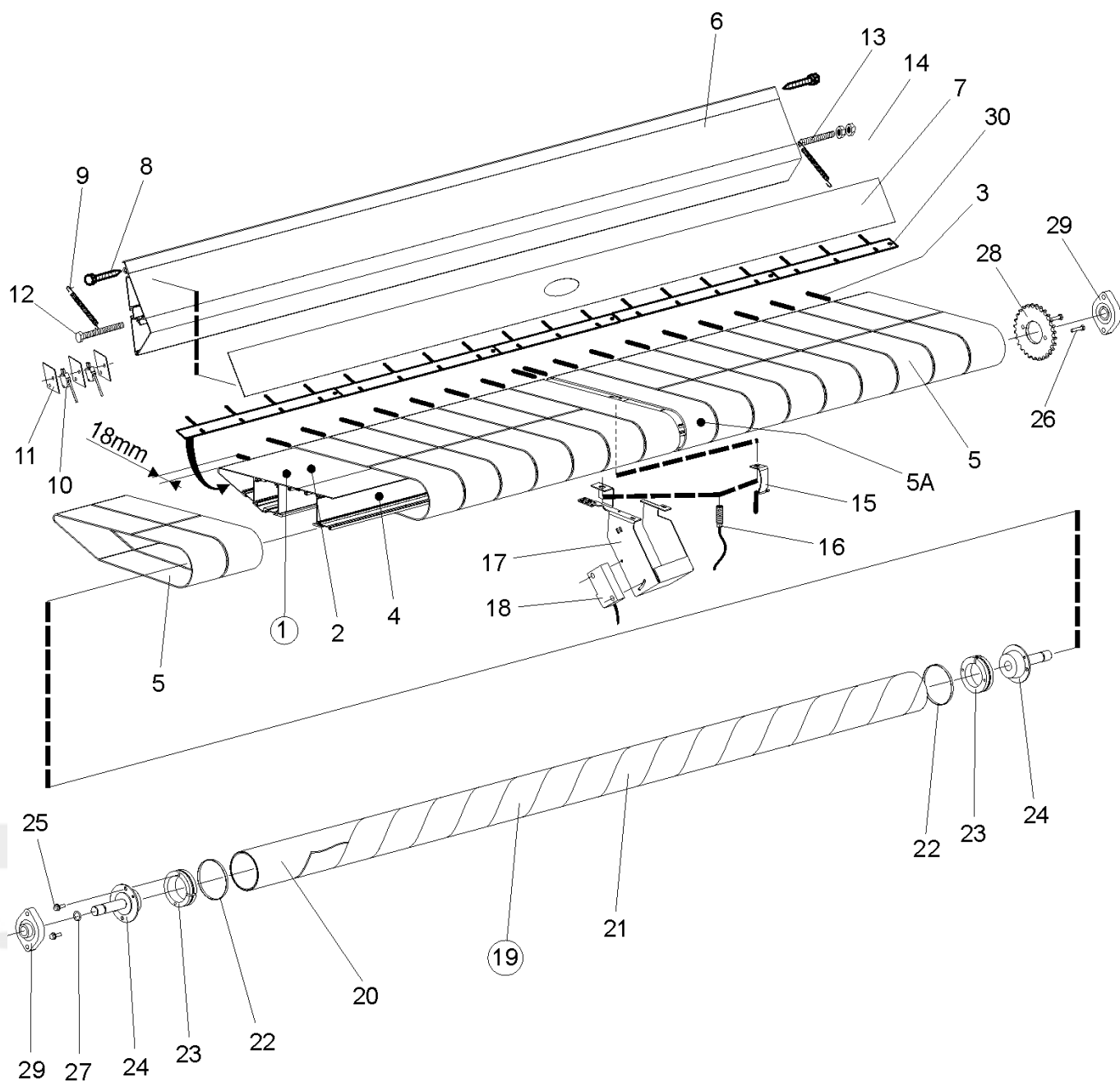
Illustration Issue Month Year
Schéma Issue Month Year
611496/1 1 10 2014

Aspiration et ventilation

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF									
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
1	1	1	1	1	1	55014577	Cooler fan	Ventilateur	3	Complete
2	1	1	1	1	1	71014090	•Motor	•Moteur	1,2	0.37kW
3	4	4	4	4	4	32100145	•Locking spacer	•Entretoise de blocage	3	
4	2	2	2	2	2	32100148	•Spacer	•Entretoise	3	
5	1	1	1	1	1	32100147	•Ventilation disk	•Disque de ventilation	3	
6	4	4	4	4	4	74033101	•Screw	•Vis	3	M6x16
7	1	1	1	1	1	32106167	•Motor bracket	•Support moteur	3	
8	1	1	1	1	1	71020054	•Turbine	•Turbine	3	
9	1	1	1	1	1	32106196	•Spiral	•Volute	3	
10	1	1	1	1	1	32101823	•Nozzle	•Buse	3	
11	4	4	4	4	4	74033202	•Cage nut	•Ecrou	1,2	M6
12	1	1	1	1	1	74010001	•Screw	•Vis	3	M5x20
13	1	1	1	1	1	74036403	•Washer	•Rondelle	3	Ø5
14	2	2	2	2	2	74036806	•Washer	•Rondelle	3	Ø5x30
15	1	1	1	1	1	74031039	Extensible hose	Tuyau extensible	3	Ø125
16	2-4	2-4	2-4	2-4	2-4	72046144	Cramp	Collier	3	Ø120/140
17	1					32104375	Vapour suction tube	Tube aspiration des buées	3	
		1				32104374	Vapour suction tube	Tube aspiration des buées	3	
			1			32104373	Vapour suction tube	Tube aspiration des buées	3	
				1		32104372	Vapour suction tube	Tube aspiration des buées	3	
					1	32104371	Vapour suction tube	Tube aspiration des buées	3	
18	1	1	1	1	1	32103504	Tee-square	Té	3	Gas heating

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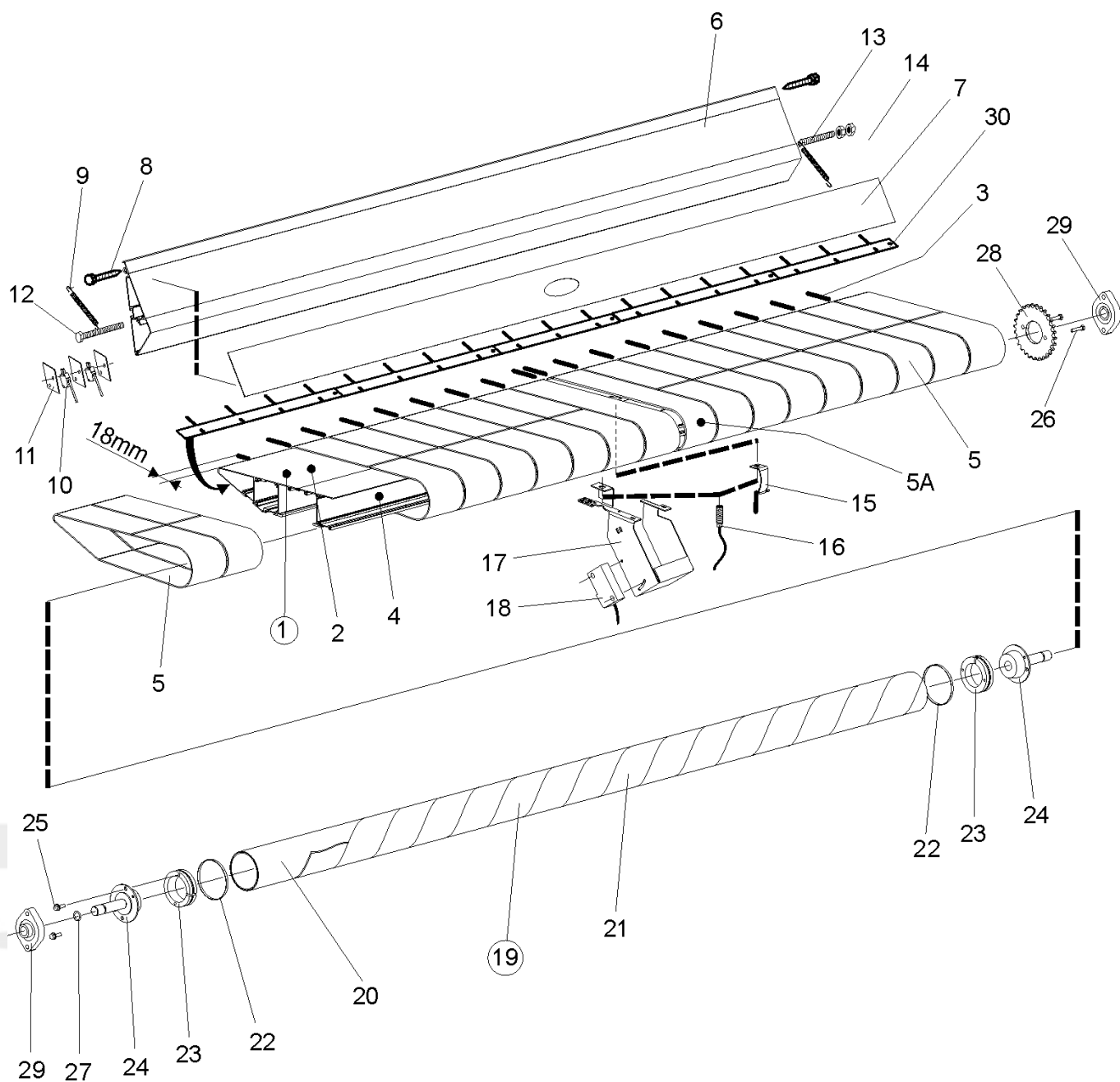
IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Feeding table

Table engagement

Illustration
Schéma
610777/1Issue
Issue
6Month
Month
5Year
Year
2006

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques				
1	IC44819LF					3	Complete			
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
	1	1	1	32100675	Feeding table			Table engagement		
	1	1	1	32100674	Feeding table			Table engagement		
	1	1	1	32100673	Feeding table			Table engagement		
	1	1	1	32100672	Feeding table			Table engagement		
	1	1	1	32100671	Feeding table			Table engagement		
	2	1	1	•Feeding table	•Table engagement			3		
	2	1	1	•Feeding table	•Table engagement			3		
	2	1	1	•Feeding table	•Table engagement			3		
	2	1	1	•Feeding table	•Table engagement			3		
	2	1	1	•Feeding table	•Table engagement			3		
	2	1	1	•Feeding table	•Table engagement			3		
	2	1	1	•Feeding table	•Table engagement			3		
	2	1	1	•Feeding table	•Table engagement			3		
	2	1	1	•Feeding table	•Table engagement			3		
	3	18	20	24	26			30	74023105	•Pin
4	1	1	1	1	1	64000505	Intermediate table	Table intermédiaire	3	
4	1	1	1	1	1	64000504	Intermediate table	Table intermédiaire	3	
4	1	1	1	1	1	64000503	Intermediate table	Table intermédiaire	3	
4	1	1	1	1	1	64000502	Intermediate table	Table intermédiaire	3	
4	1	1	1	1	1	64000501	Intermediate table	Table intermédiaire	3	
5	17	19	23	25	29	77010219	Feeding strip	Bande engagement	1,2	
5A	1	1	1	1	1	77010300	Feeding strip	Bande engagement	1,2	L=90mm
6	1	1	1	1	1	32100605	Mobile feeding protector	Protecteur mobile engagement	3	
6	1	1	1	1	1	32100604	Mobile feeding protector	Protecteur mobile engagement	3	
6	1	1	1	1	1	32100603	Mobile feeding protector	Protecteur mobile engagement	3	
6	1	1	1	1	1	32100602	Mobile feeding protector	Protecteur mobile engagement	3	
6	1	1	1	1	1	32100601	Mobile feeding protector	Protecteur mobile engagement	3	
7	1	1	1	1	1	32102345	Upper side casing	Bandeau façade	3	
7	1	1	1	1	1	32102344	Upper side casing	Bandeau façade	3	
7	1	1	1	1	1	32102343	Upper side casing	Bandeau façade	3	
7	1	1	1	1	1	32102342	Upper side casing	Bandeau façade	3	
7	1	1	1	1	1	32102341	Upper side casing	Bandeau façade	3	
8	2	2	2	2	2	74020234	Screw	Vis	3	M8x25
9	2	2	2	2	2	32101296	Return spring	Ressort de rappel	3	
10	2	2	2	2	2	71054151	Micro-switch	Microswitch	1,2	
11	3	3	3	3	3	71078020	End plate	Plaque isolante	3	
12	1	1	1	1	1	74020054	Screw	Vis	3	M6x50
13	1	1	1	1	1	32100964	Threaded bar	Tige filetée	3	M6x70
14	2	2	2	2	2	74033202	Cage nut	Ecrou	3	M6
15	1	1	1	1	1	32103565	Cells support	Support cellules	3	
16	1	1	1	1	1	32103644	Photocell	Cellule photoélectrique	1,2	
17	1	1	1	1	1	32104407	Cells support	Support cellules	3	With folding only
18	1	1	1	1	1	71050188	Photocell	Cellule photoélectrique	1,2	With folding only
19	1	1	1	1	1	55012405	Feeding satellite	Satellite engagement	3	Complete
19	1	1	1	1	1	55012404	Feeding satellite	Satellite engagement	3	Complete
19	1	1	1	1	1	55012403	Feeding satellite	Satellite engagement	3	Complete
19	1	1	1	1	1	55012402	Feeding satellite	Satellite engagement	3	Complete
19	1	1	1	1	1	55012401	Feeding satellite	Satellite engagement	3	Complete
20	1	1	1	1	1	32100065	•Pipe	•Tube	3	
20	1	1	1	1	1	32100064	•Pipe	•Tube	3	
20	1	1	1	1	1	32100063	•Pipe	•Tube	3	
20	1	1	1	1	1	32100062	•Pipe	•Tube	3	
20	1	1	1	1	1	32100061	•Pipe	•Tube	3	



IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Feeding table

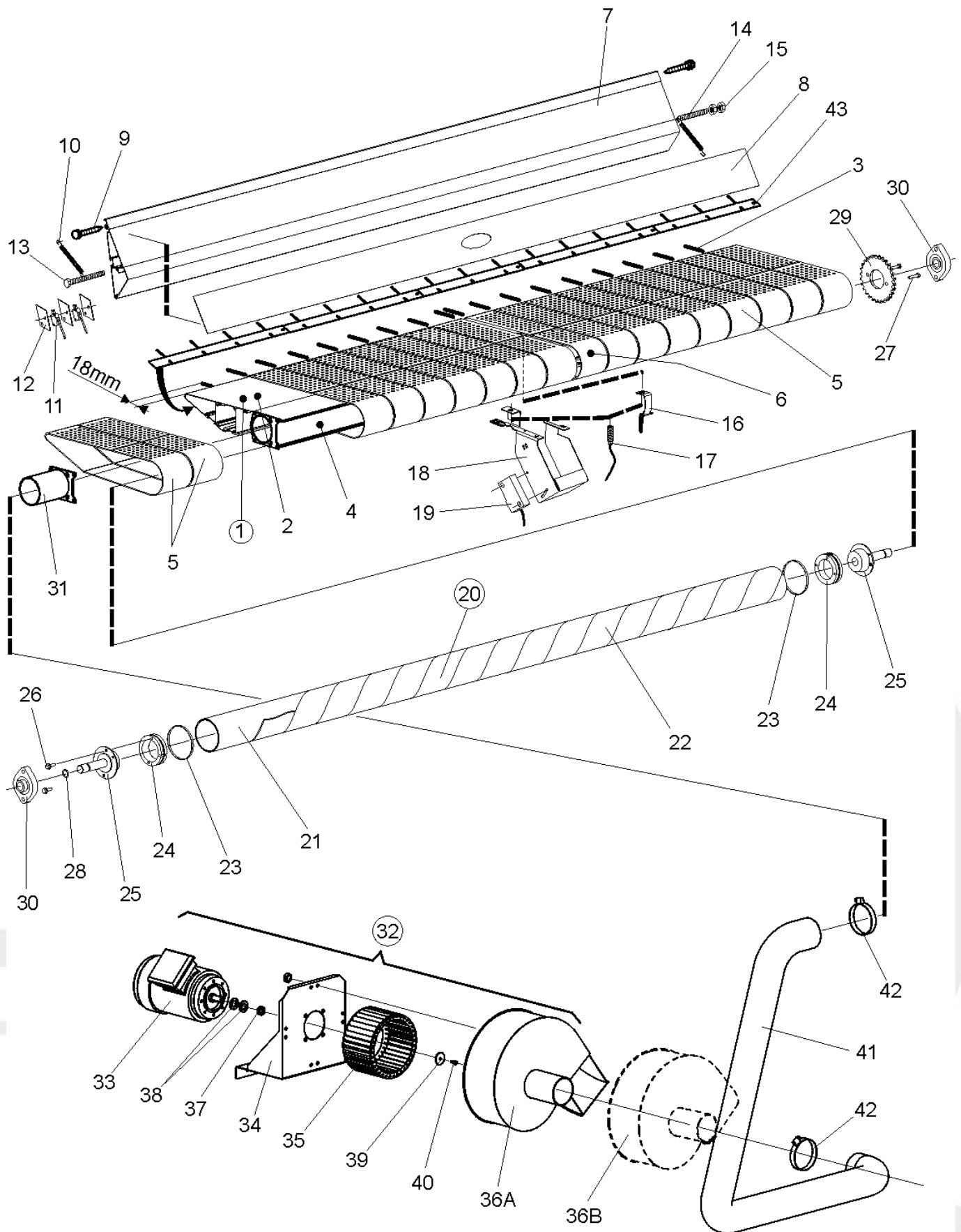
Table engagement

Illustration Schéma	Issue Issue	Month Month	Year Year
610777/1	6	5	2006

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF										
	IC44821LF										
	IC44825LF										
	IC44828LF										
	IC44832LF										
21	11	12	14	15	17		77010002100	•Adhesive strip	•Bande adhésive	3	L=100m
22	2	2	2	2	2		72046158	•Clamp	•Collier de serrage	3	
23	2	2	2	2	2		32100021	•Cone	•Cône	3	
24	2	2	2	2	2		56000341	•Satellite tail shaft kit	•Kit embout arbre satellite	3	
25	2	2	2	2	2		74033003	•Screw	•Vis	3	M6x20
26	2	2	2	2	2		74020030	•Screw	•Vis	3	M6x30
27	1	1	1	1	1		73016189	•O-ring	•Joint torique	3	Ø15
28	1	1	1	1	1		32104347	•Disc	•Disque	3	28 teeth
29	2	2	2	2	2		73010080	Bearing box	Palier	3	
30	1						55012958	Band guide kit	Kit guide bandes	1,2	Complete Optional
		1					55012957	Band guide kit	Kit guide bandes	1,2	Complete Optional
			1				55012956	Band guide kit	Kit guide bandes	1,2	Complete Optional
				1			55012955	Band guide kit	Kit guide bandes	1,2	Complete Optional
					1		55012954	Band guide kit	Kit guide bandes	1,2	Complete Optional

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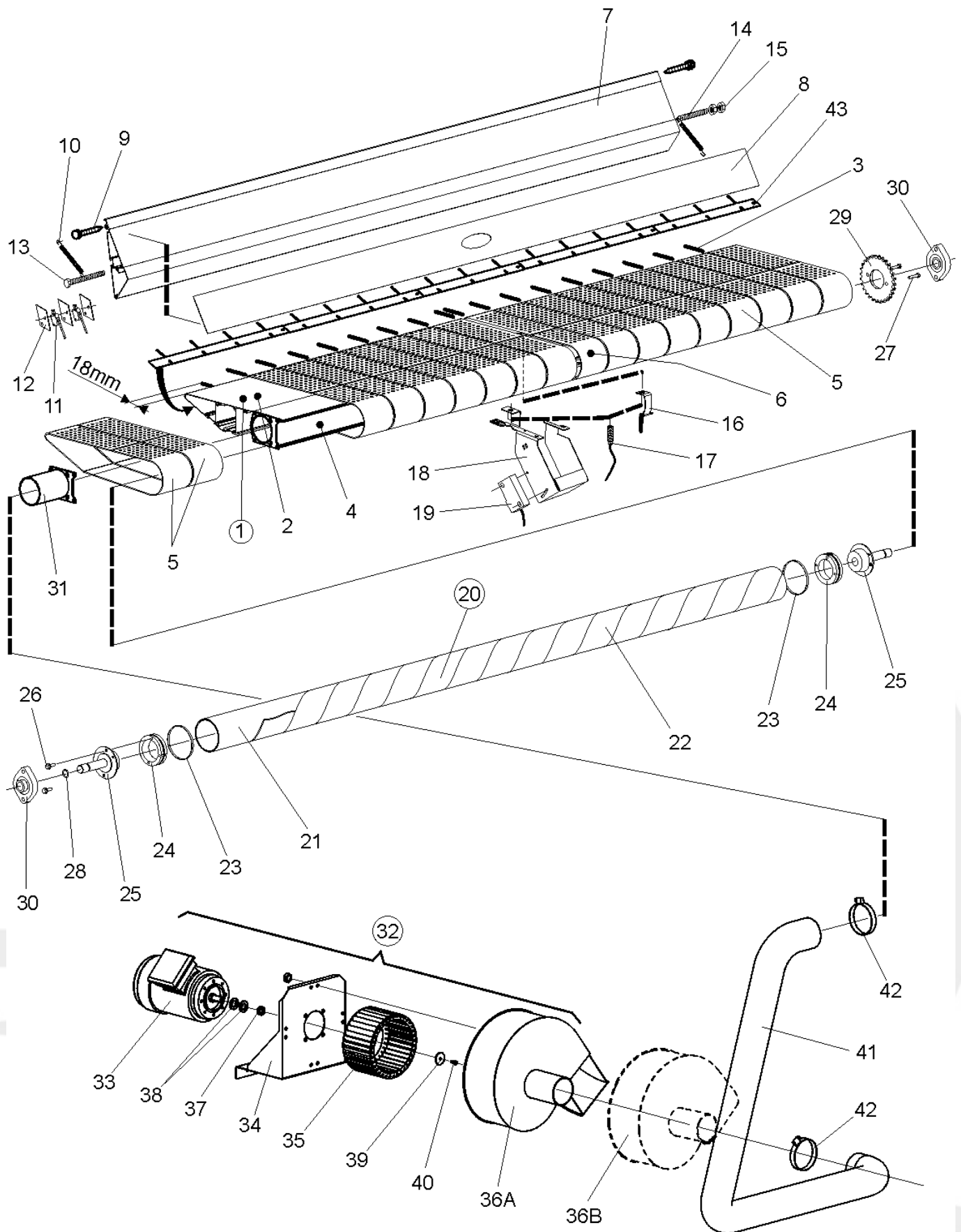
IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Feeding table with suction

Table engagement avec aspiration

Illustration
Schéma
610778/4Issue
Issue
10Month
Month
4Year
Year
2011

Item Article	Quantity Quantité		Art.No Réf. article	Description	Description	Info Info	Notes Remarques			
1	IC44819LF						3	Complete		
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
	1	1			32100675	Feeding table			Table engagement	
		1			32100674	Feeding table			Table engagement	
			1		32100673	Feeding table			Table engagement	
				1	32100672	Feeding table			Table engagement	
					32100671	Feeding table			Table engagement	
	2	1				•Feeding table			•Table engagement	
			1			•Feeding table			•Table engagement	
				1		•Feeding table			•Table engagement	
						•Feeding table			•Table engagement	
						•Feeding table			•Table engagement	
	3	18	20	24	26	30			74023105	•Pin
	4	1							32102825	Vacuum feeding table
			1						32102824	Vacuum feeding table
				1					32102823	Vacuum feeding table
					1				32102822	Vacuum feeding table
						1			32102821	Vacuum feeding table
5	17	19	23	25	29	77010252	Feeding strip			
6	1	1	1	1	1	77010308	Feeding strip			
7	1					32100605	Mobile feeding protector			
		1				32100604	Mobile feeding protector			
			1			32100603	Mobile feeding protector			
				1		32100602	Mobile feeding protector			
					1	32100601	Mobile feeding protector			
8	1					32102345	Upper side casing			
		1				32102344	Upper side casing			
			1			32102343	Upper side casing			
				1		32102342	Upper side casing			
					1	32102341	Upper side casing			
9	2	2	2	2	2	74020234	Screw			
10	2	2	2	2	2	32101296	Return spring			
11	2	2	2	2	2	71054151	Micro-switch			
12	3	3	3	3	3	71078020	End plate			
13	1	1	1	1	1	74020054	Screw			
14	1	1	1	1	1	32100964	Threaded bar			
15	2	2	2	2	2	74033202	Cage nut			
16	1	1	1	1	1	71050189	Photocell			
17	1	1	1	1	1	32103644	Photocell			
18	1	1	1	1	1	32104407	Cells support			
19	1	1	1	1	1	71050188	Photocell			
20	1					55012405	Feeding satellite			
		1				55012404	Feeding satellite			
			1			55012403	Feeding satellite			
				1		55012402	Feeding satellite			
					1	55012401	Feeding satellite			
21	1					32100065	Pipe			
		1				32100064	Pipe			
			1			32100063	Pipe			
				1		32100062	Pipe			
					1	32100061	Pipe			



IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Feeding table with suction

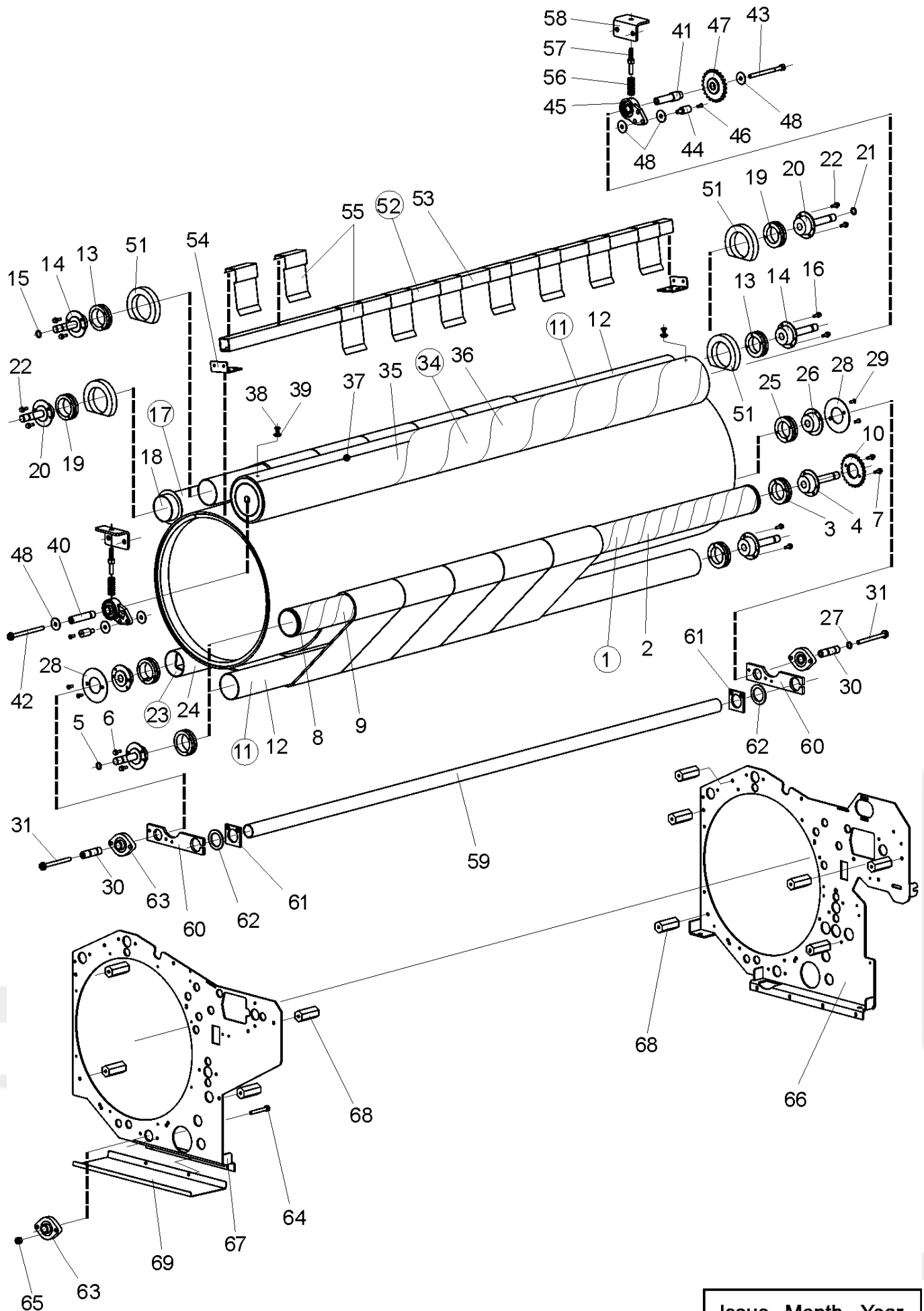
Table engagement avec aspiration

Illustration Schéma	Issue Issue	Month Month	Year Year
610778/4	10	4	2011

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF									
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
22	11	12	14	15	17	77010002100	Adhesive strip	Bande adhésive	3	L=100m
23	2	2	2	2	2	72046158	Clamp	Collier de serrage	3	
24	2	2	2	2	2	32100021	Cone	Cône	3	
25	2	2	2	2	2	56000341	Satellite tail shaft kit	Kit embout arbre satellite	3	
26	2	2	2	2	2	74033003	Screw	Vis	3	M6x20
27	2	2	2	2	2	74020030	Screw	Vis	3	M6x30
28	1	1	1	1	1	73016189	O-ring	Joint torique	3	Ø15
29	1	1	1	1	1	32104347	Disc	Disque	3	28 teeth
30	2	2	2	2	2	73010080	Bearing box	Palier	3	
31	1	1	1	2	2	32102798	Flange	Bride	3	
32	1	1	1	2	2	55012183	Suction table turbine	Turbine table aspiration	3	Front outlet
										Complete
	1	1	1	2	2	55014804	Suction table turbine	Turbine table aspiration	3	Rear outlet
										Complete
33	1	1	1	1	1	71014090	•Motor	•Moteur	1,2	0.37kW
34	1	1	1	1	1	32102777	•Rail	•Support	3	
35	1	1	1	1	1	71020060	•Turbine	•Turbine	3	
36A	1	1	1	1	1	32102819	•Spiral	•Volute	3	Front outlet
36B	1	1	1	1	1	32106287	•Spiral	•Volute	3	Rear outlet
37	1	1	1	1	1	32100148	•Spacer	•Entretoise	3	
38	2	2	2	2	2	74036011	•Washer	•Rondelle	3	Ø14
39	1	1	1	1	1	74036806	•Washer	•Rondelle	3	Ø5x30
40	1	1	1	1	1	74020080	•Screw	•Vis	3	M5x12
41	3	3	3	3	5	75015195	Hose	Tuyau flexible	3	Ø75 mm
42	2	2	2	2	4	72046162	Cramp	Collier	3	Ø70/90
43	1					55012958	Band guide kit	Kit guide bandes	1,2	Complete Optional
		1				55012957	Band guide kit	Kit guide bandes	1,2	Complete Optional
			1			55012956	Band guide kit	Kit guide bandes	1,2	Complete Optional
				1		55012955	Band guide kit	Kit guide bandes	1,2	Complete Optional
					1	55012954	Band guide kit	Kit guide bandes	1,2	Complete Optional

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Issue	Month	Year
02	10	06

610785

IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Satellites

Illustration
SchémaIssue
IssueMonth
MonthYear
Year

Satellites

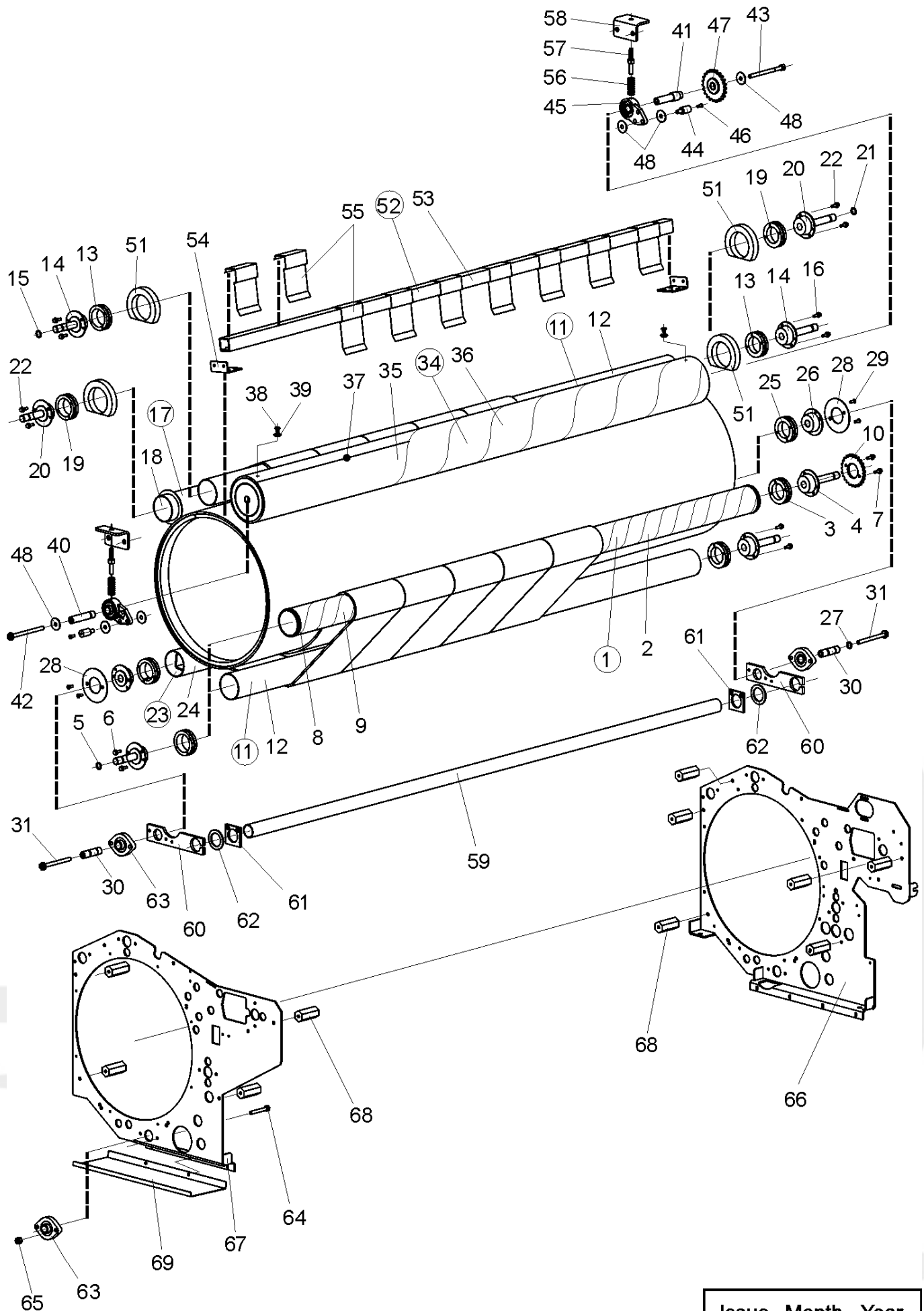
610785/1

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10

2006

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques	
1	IC44819LF					55012015	Driving satellite	Satellite entraînement	3	Complete	
	IC44821LF						Driving satellite	Satellite entraînement	3	Complete	
	IC44825LF						Driving satellite	Satellite entraînement	3	Complete	
	IC44828LF						Driving satellite	Satellite entraînement	3	Complete	
	IC44832LF						Driving satellite	Satellite entraînement	3	Complete	
	1	1	1	1	1		32100065	•Pipe	•Tube	3	
	2	1	1	1	1		32100064	•Pipe	•Tube	3	
	3	2	2	2	2		32100063	•Pipe	•Tube	3	
	4	2	2	2	2		32100062	•Pipe	•Tube	3	
	5	1	1	1	1		32100061	•Pipe	•Tube	3	
	6	2	2	2	2		32100021	•Cone	•Cône	3	
	7	2	2	2	2		56000341	•Satellite tail shaft kit	•Kit embout arbre satellite	3	
	8	2	2	2	2		73016189	•O-ring	•Joint torique	3	Ø15
	9	2	2	2	2		74033003	•Screw	•Vis	3	M6x20
	10	2	2	2	2		74020030	•Screw	•Vis	3	M6x30
	11	2	2	2	2		72046158	•Clamp	•Collier de serrage	3	
	12	1	1	1	1		77010002100	•Adhesive strip	•Bande adhésive	3	L=100m
	13	2	2	2	2		32100988	•Disc	•Disque	3	25 teeth
	14	2	2	2	2		55012025	Returning satellite	Satellite renvoi	3	Complete
	15	2	2	2	2		55012024	Returning satellite	Satellite renvoi	3	Complete
	16	2	2	2	2		55012023	Returning satellite	Satellite renvoi	3	Complete
	17	2	2	2	2		55012022	Returning satellite	Satellite renvoi	3	Complete
	18	2	2	2	2		55012021	Returning satellite	Satellite renvoi	3	Complete
	19	2	2	2	2		32100065	•Pipe	•Tube	3	
20	2	2	2	2	32100064	•Pipe	•Tube	3			
21	2	2	2	2	32100063	•Pipe	•Tube	3			
22	2	2	2	2	32100062	•Pipe	•Tube	3			
23	2	2	2	2	32100061	•Pipe	•Tube	3			
24	2	2	2	2	32100021	•Cone	•Cône	3			
25	2	2	2	2	56000341	•Satellite tail shaft kit	•Kit embout arbre satellite	3			
26	1	1	1	1	73016189	•O-ring	•Joint torique	3	Ø15		
27	4	4	4	4	74033003	•Screw	•Vis	3	M6x20		
28	1	1	1	1	55012035	Strips guide satellite	Satellite guide bandes	3	Complete		
29	1	1	1	1	55012034	Strips guide satellite	Satellite guide bandes	3	Complete		
30	1	1	1	1	55012033	Strips guide satellite	Satellite guide bandes	3	Complete		
31	1	1	1	1	55012032	Strips guide satellite	Satellite guide bandes	3	Complete		
32	1	1	1	1	55012031	Strips guide satellite	Satellite guide bandes	3	Complete		
33	1	1	1	1	32100075	•Pipe	•Tube	3			
34	1	1	1	1	32100074	•Pipe	•Tube	3			
35	1	1	1	1	32100073	•Pipe	•Tube	3			
36	1	1	1	1	32100072	•Pipe	•Tube	3			
37	1	1	1	1	32100071	•Pipe	•Tube	3			
38	2	2	2	2	32100021	•Cone	•Cône	3			
39	2	2	2	2	56000341	•Satellite tail shaft kit	•Kit embout arbre satellite	3			
40	1	1	1	1	73016189	•O-ring	•Joint torique	3	Ø15		
41	4	4	4	4	74033003	•Screw	•Vis	3	M6x20		
42	1	1	1	1	55012045	Tension satellite	Satellite tendeur	3	Complete		
43	1	1	1	1	55012044	Tension satellite	Satellite tendeur	3	Complete		
44	1	1	1	1	55012043	Tension satellite	Satellite tendeur	3	Complete		
45	1	1	1	1	55012042	Tension satellite	Satellite tendeur	3	Complete		
46	1	1	1	1	55012041	Tension satellite	Satellite tendeur	3	Complete		
47	1	1	1	1	32100085	•Pipe	•Tube	3			
48	1	1	1	1	32100084	•Pipe	•Tube	3			
49	1	1	1	1	32100083	•Pipe	•Tube	3			



Issue	Month	Year
02	10	06

IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Satellites

Illustration
SchémaIssue
IssueMonth
MonthYear
Year

Satellites

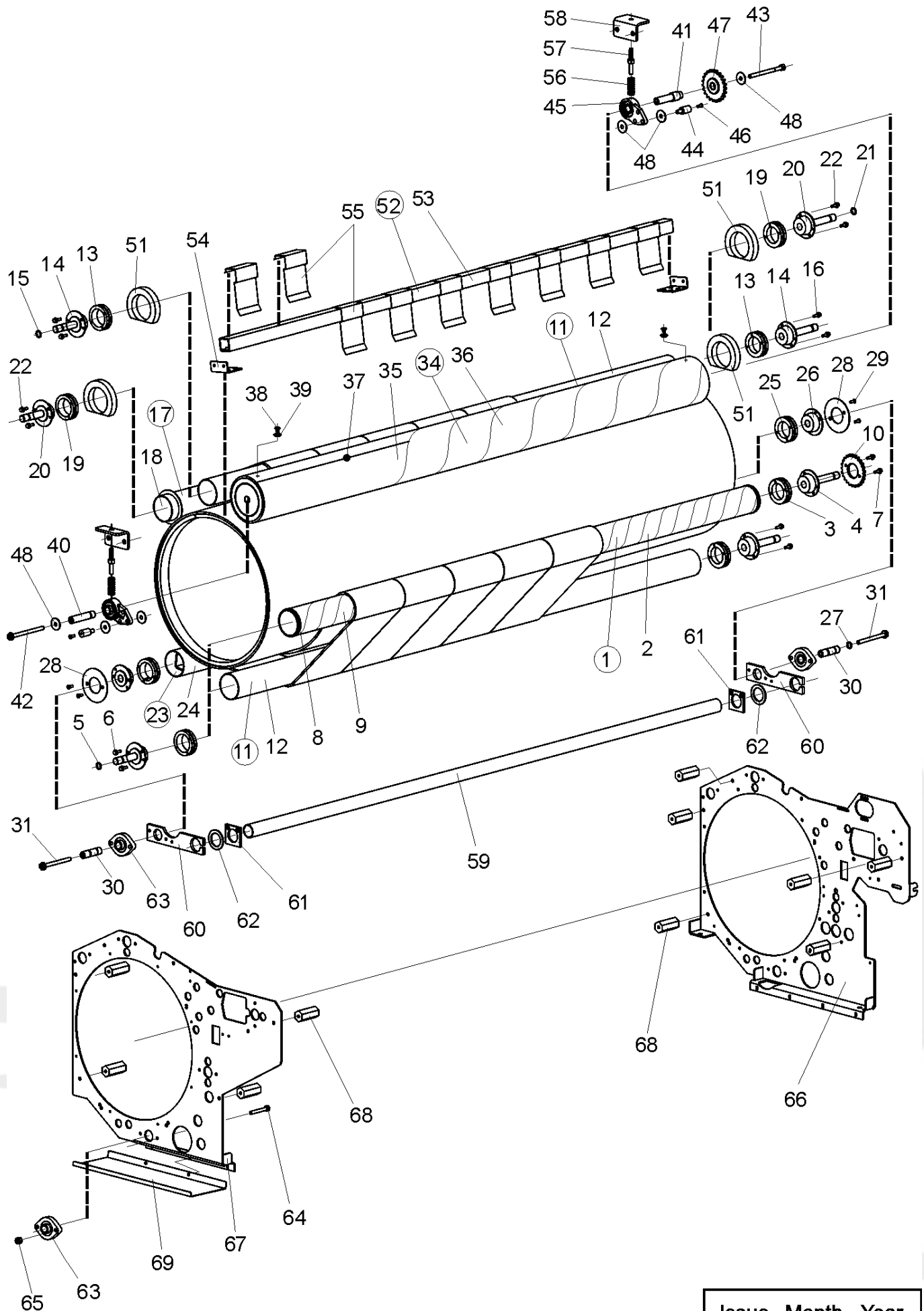
610785/1

6

10

2006

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF									
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
				1		32100082	•Pipe	•Tube	3	
				1		32100081	•Pipe	•Tube	3	
25	2	2	2	2	2	32100021	•Cone	•Cône	1,2	
26	2	2	2	2	2	32105763	•Tail shaft satellite	•Embout arbre satellite	3	
27	1	1	1	1	1	73016189	•O-ring	•Joint torique	1,2	Ø15
28	2	2	2	2	2	32100100	•Disc	•Disque	3	
29	4	4	4	4	4	74033101	•Screw	•Vis	3	M6x16
30	2	2	2	2	2	32105764	•Satellite shaft	•Arbre satellite	3	
31	2	2	2	2	2	74020260010	•Screw	•Vis	3	M10x100 10 units
32	-	-	-	-	-		•	•		Not used
33	-	-	-	-	-		•	•		Not used
34	1					55012235	Presser satellite	Satellite presseur	3	Complete
		1				55012234	Presser satellite	Satellite presseur	3	Complete
			1			55012233	Presser satellite	Satellite presseur	3	Complete
				1		55012232	Presser satellite	Satellite presseur	3	Complete
					1	55012231	Presser satellite	Satellite presseur	3	Complete
35	1					32104225	•Pipe	•Tube	3	
		1				32104224	•Pipe	•Tube	3	
			1			32104223	•Pipe	•Tube	3	
				1		32104222	•Pipe	•Tube	3	
					1	32104221	•Pipe	•Tube	3	
36	1	1				77010278	•Trim	•Garniture	3	15mm
			1	1		77010279	•Trim	•Garniture	3	15mm
					1	77010280	•Trim	•Garniture	3	15mm
37	1					77010281	•Nomex fitting	•Garniture Nomex	3	
		1				77010282	•Nomex fitting	•Garniture Nomex	3	
			1			77010283	•Nomex fitting	•Garniture Nomex	3	
				1		77010284	•Nomex fitting	•Garniture Nomex	3	
					1	77010285	•Nomex fitting	•Garniture Nomex	3	
38	2	2	2	2	2	74010035	•Screw	•Vis	3	
39	2	2	2	2	2	74036602	•Washer	•Rondelle	3	Ø6
40	1	1	1	1	1	32101161	•Shaft	•Arbre	3	Short
41	1	1	1	1	1	32103493	•Shaft	•Arbre	3	Long
42	1	1	1	1	1	74033606	•Screw	•Vis	3	M10x130
43	1	1	1	1	1	74033606	•Screw	•Vis	3	M10x130
44	2	2	2	2	2	32100026	•Spacer	•Entretoise	3	
45	2	2	2	2	2	73010066	•Bearing box	•Palier	3	
46	2	2	2	2	2	74033101	•Screw	•Vis	3	M6x16
47	1	1	1	1	1	32103494	•Free wheel	•Roue libre	3	23 teeth
48	6	6	6	6	6	74036803	•Washer	•Rondelle	3	Ø10
49	-	-	-	-	-		•	•		Not used
50	-	-	-	-	-		•	•		Not used
51	4	4	4	4	4	32101307	Seal	Joint	3	
52	1					55012245	Stripper	Décolleur	3	Complete
		1				55012244	Stripper	Décolleur	3	Complete
			1			55012243	Stripper	Décolleur	3	Complete
				1		55012242	Stripper	Décolleur	3	Complete
					1	55012241	Stripper	Décolleur	3	Complete
53	1					32103735	•Square tube	•Tube carrée	3	
		1				32103734	•Square tube	•Tube carrée	3	
			1			32103733	•Square tube	•Tube carrée	3	
				1		32103732	•Square tube	•Tube carrée	3	
					1	32103731	•Square tube	•Tube carrée	3	
54	2	2	2	2	2	32103740	•Rail	•Support	3	



Issue	Month	Year
02	10	06

610785

IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Satellites

Illustration

Issue

Month

Year

Schéma

Issue

Month

Year

Satellites

610785/1

6

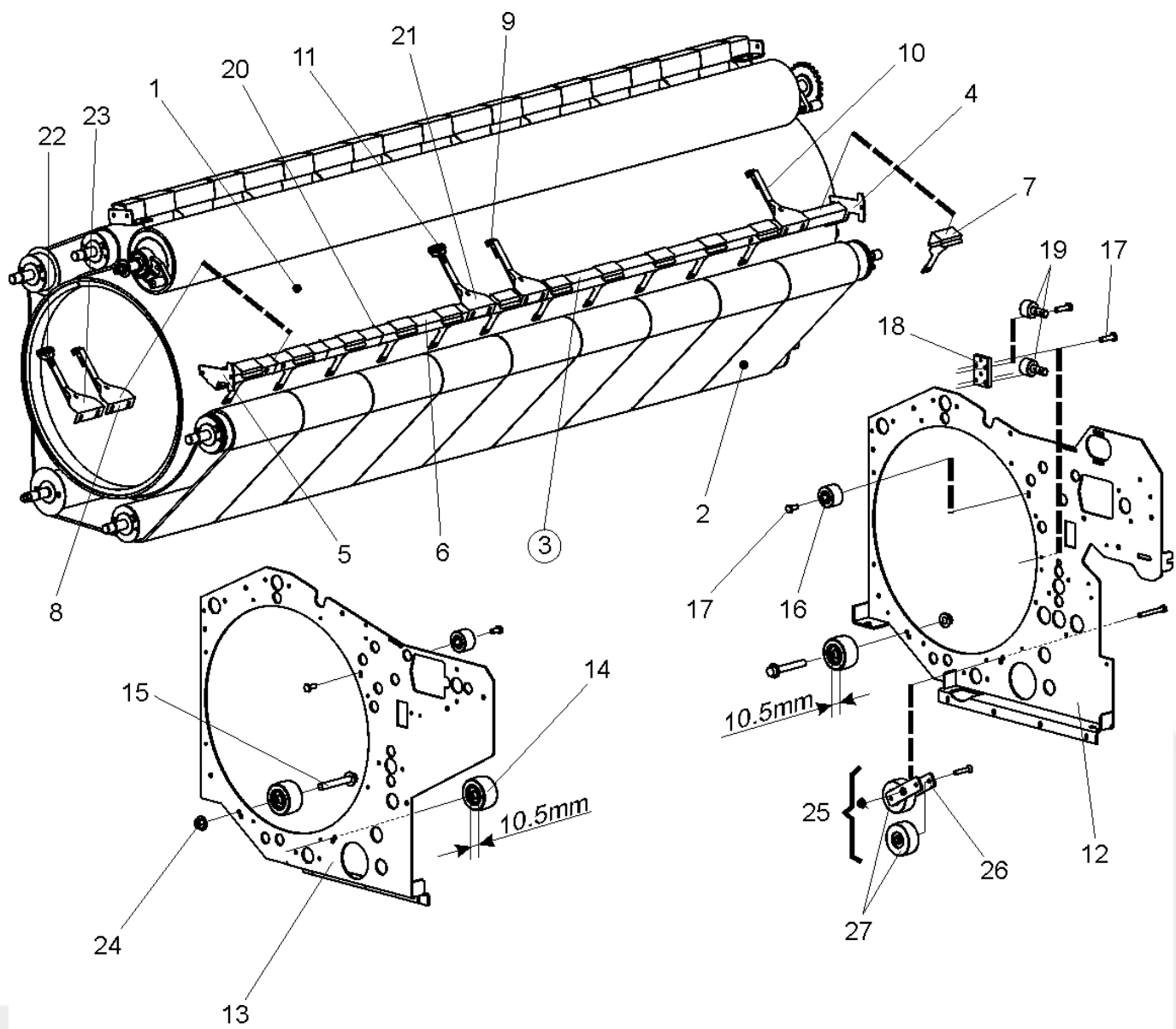
10

2006

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF									
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
55	9	10	12	13	15	32103729	•Stripper	•Décolleur	3	
56	2	2	2	2	2	32001249	Detaching spring	Ressort de décolleur	3	
57	2	2	2	2	2	32104241	Heating element	Guide	3	
58	2	2	2	2	2	32104242	Corner element	Equerre	3	
59	1					32100115	Pipe	Tube	3	
		1				32100114	Pipe	Tube	3	
			1			32100113	Pipe	Tube	3	
				1		32100112	Pipe	Tube	3	
					1	32100111	Pipe	Tube	3	
60	2	2	2	2	2	32103828	Tension arm	Bras tendeur	3	
61	2	2	2	2	2	32100105	Mounting plate	Plaque d'assemblage	3	
62	2	2	2	2	2	32103829	Spacer	Entretoise	3	
63	12	12	12	12	12	73010080	Bearing box	Palier	1,2	
64	24	24	24	24	24	74033042010	Screw	Vis	3	M8x35 10 units
65	24	24	24	24	24	74011205	Locking nut	Ecrou frein	3	M8
66	1	1	1	1	1	32104243	Plate	Platine	3	Right
67	1	1	1	1	1	32104244	Plate	Platine	3	Left
68	12	12	12	12	12	32100041	Spacer	Entretoise	3	
69	1	1	1	1	1	32104324	Deflector	Défecteur	3	

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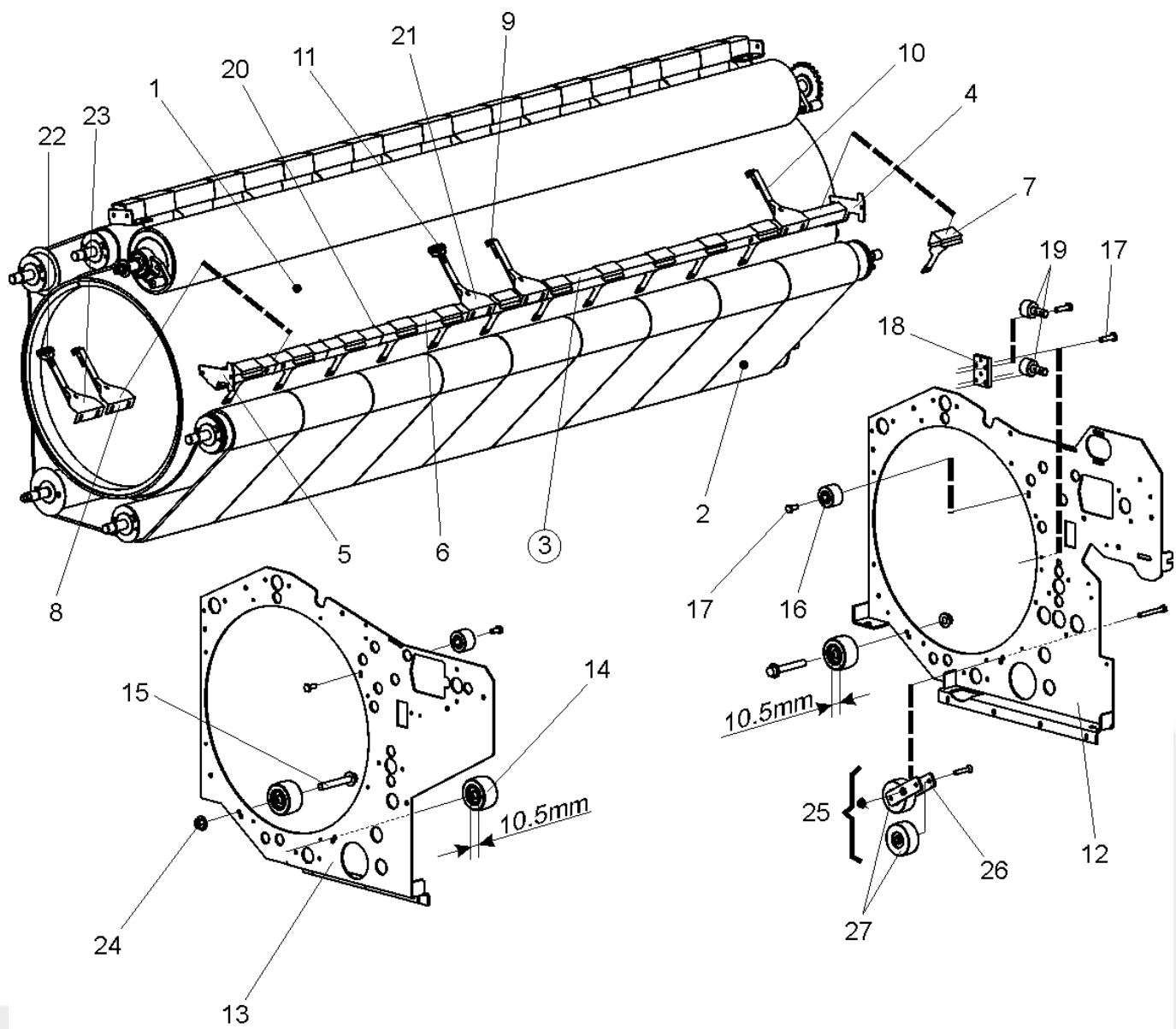


IC44819LF -54410006,IC44821LF -54410006,IC44825LF -54410006,IC44828LF -54410006,
IC44832LF -54410006
Cylinders and strips bar

Illustration Issue Month Year
Schéma Issue Month Year
610783/4 11 6 2010

Cylindres et barre décolleurs

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques	
1	IC44819LF					3	Ø479mm Nickel-plated steel
	IC44821LF						
	IC44825LF						
	IC44828LF						
	IC44832LF						
	1	32103915	Cylinder	Cylindre	3		
	1	32103914	Cylinder	Cylindre	3		
	1	32103913	Cylinder	Cylindre	3		
	1	32103912	Cylinder	Cylindre	3		
	1	32103911	Cylinder	Cylindre	3		
	1	32103865	Cylinder	Cylindre	3		
	1	32103864	Cylinder	Cylindre	3		
	1	32103863	Cylinder	Cylindre	3		
	1	32103862	Cylinder	Cylindre	3		
	1	32103861	Cylinder	Cylindre	3		
	1	32102685	Cylinder	Cylindre	3		
2	9	32102684	Cylinder	Cylindre	3		
	10	32102683	Cylinder	Cylindre	3		
3	12	32102682	Cylinder	Cylindre	3		
	13	32102681	Cylinder	Cylindre	3		
4	15	32102680	Cylinder	Cylindre	3		
	16	32102679	Cylinder	Cylindre	3		
5	17	77010265	Ironing strip	Bande de repassage	1,2		
	18	77010286	Ironing strip	Bande de repassage	1,2		
6	19	55007976	Strips bar	Barre décolleurs	3		
	20	55008274	Strips bar	Barre décolleurs	3		
7	21	55007992	Strips bar	Barre décolleurs	3		
	22	55008304	Strips bar	Barre décolleurs	3		
8	23	55007133	Strips bar	Barre décolleurs	3		
	24	32100106	•Supporting bracket	•Patte de maintien	3		
9	25	32100107	•Supporting bracket	•Patte de maintien	3		
	26	32100125	•Pipe	•Tube	3		
10	27	32100124	•Pipe	•Tube	3		
	28	32100123	•Pipe	•Tube	1,2		
11	29	32100122	•Pipe	•Tube	3		
	30	32100121	•Pipe	•Tube	3		
12	31	32102191	•Stripper	•Décolleur	1,2		
	32	32102813	Temperature sensor	Capteur de température	1,2		
13	33	32102813	Temperature sensor	Capteur de température	1,2		
	34	32104549	Temperature sensor	Capteur de température	1,2		
14	35	32104549	Temperature sensor	Capteur de température	1,2		
	36	32103386	Temperature sensor	Capteur de température	1,2		
15	37	55014193	Thermostat	Thermostat	1,2		
	38	32104243	Plate	Platine	3		
16	39	32104244	Plate	Platine	3		
	40	56000302	Cylinder support rollers Kit	Kit galets support cylindre	1,2		
17	41	56000303	Cylinder support rollers Kit	Kit galets support cylindre	1,2		
	42	74020281010	Screw	Vis	3		
18	43	55012134	Roller	Galet	1,2		
	44						



IC44819LF -54410006,IC44821LF -54410006,IC44825LF -54410006,IC44828LF -54410006,
IC44832LF -54410006
Cylinders and strips bar

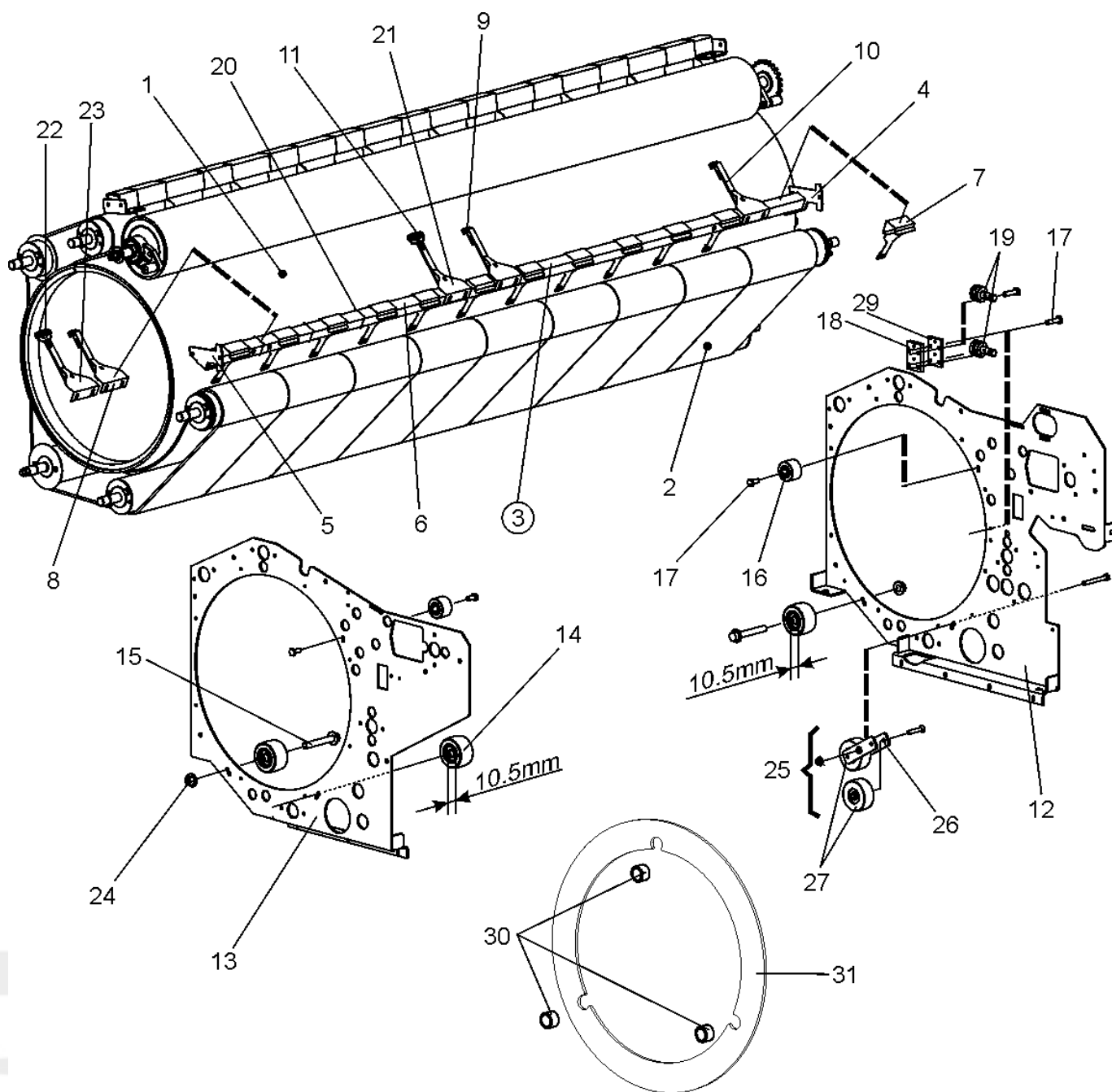
Illustration Issue Month Year
Schéma Issue Month Year
610783/4 11 6 2010

Cylindres et barre décolleurs

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF									
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
17	8	8	8	8	8	74033003	Screw	Vis	3	M6x20
18	1	1	1	1	1	32102807	Spacer	Entretoise	3	-61700035
	1	1	1	1	1	32105066	Spacer	Entretoise	3	61700036-
19	2	2	2	2	2	32104168	Stop	Butée	1,2	-44510010
	2	2	2	2	2	32106328	Stop	Butée	1,2	44510011-
20	5	5	5	5	5	71076053	Cramp	Collier	3	
21	1	1	1	1	1	32104158	Safety support	Support sécurité	3	
22	1	1	1	1	1	55013503	Circuit breaker	Fusible	1,2	Thermal With Dubixium®
23	1	1	1	1	1	32104158	•Safety support	•Support sécurité	1,2	With Dubixium®
24	4	4	4	4	4	74033203	Cage nut	Ecrou	3	M8
25	1	1	1	1	1	55013858	Cylinder support compensator	Palonnier support cylindre	3	Complete With Dubixium® 02610009-
26	1	1	1	1	1	32105342	•Compensator	•Palonnier	3	02610009-
27	2	2	2	2	2	55014467	•Cylinder support roller	•Galet support cylindre	1,2	02610009-

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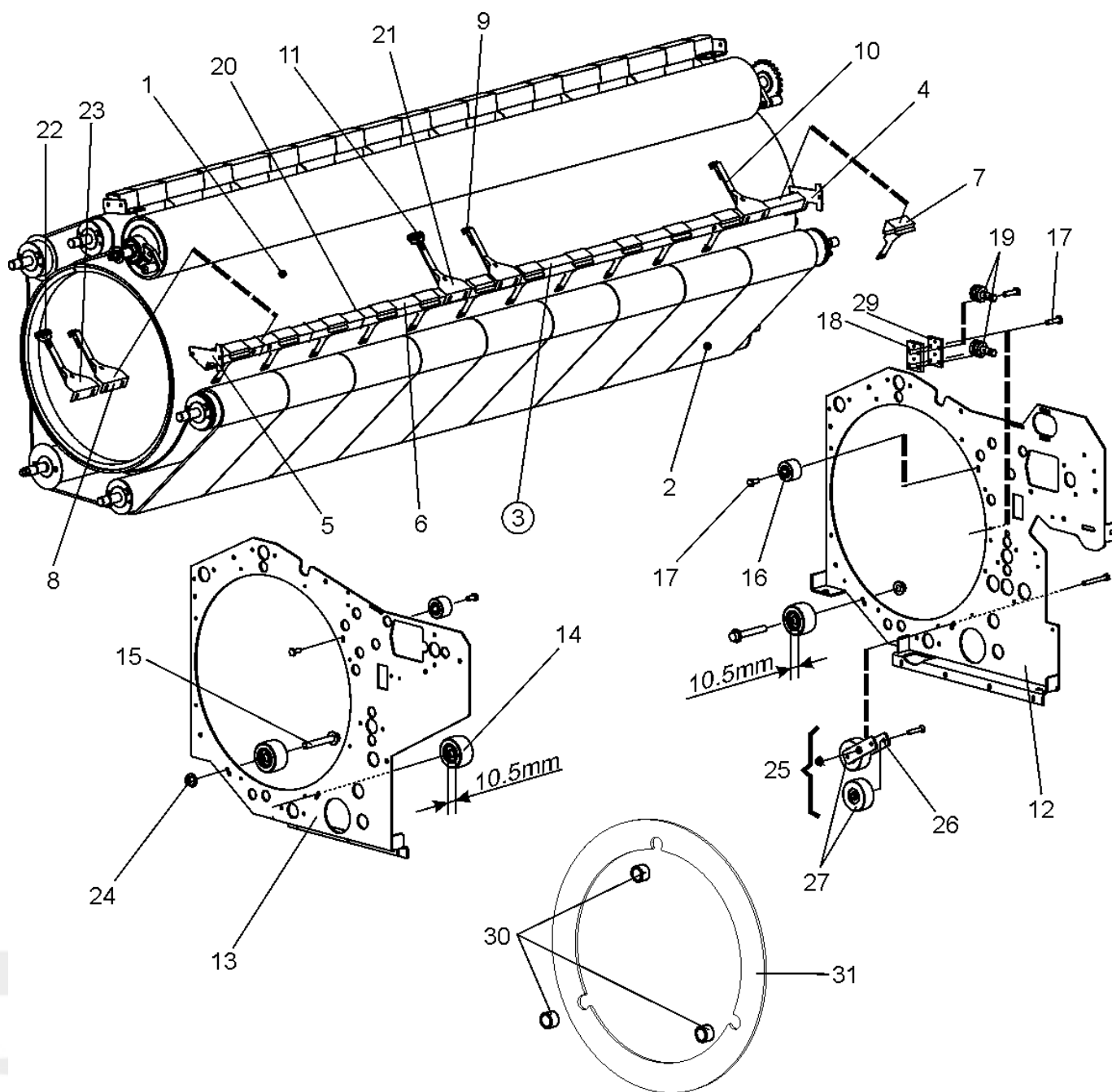
28 = 17 + 18 + 19 + 29 + 30 + 31

IC44819LF 54410007-,IC44821LF 54410007-,IC44825LF 54410007-,IC44828LF 54410007-,
IC44832LF 54410007-
Cylinders and strips bar

Illustration Issue Month Year
Schéma Issue Month Year
611524 1 10 2015

Cylindres et barre décolleurs

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC44819LF					
	IC44821LF					
	IC44825LF					
	IC44828LF					
	IC44832LF					
	1	32103915	Cylinder	Cylindre	3	Ø479mm Nickel-plated steel
	1	32103914	Cylinder	Cylindre	3	Ø479mm Nickel-plated steel
	1	32103913	Cylinder	Cylindre	3	Ø479mm Nickel-plated steel
	1	32103912	Cylinder	Cylindre	3	Ø479mm Nickel-plated steel
	1	32103911	Cylinder	Cylindre	3	Ø479mm Nickel-plated steel
	1	32103865	Cylinder	Cylindre	3	Ø479mm Stainless
	1	32103864	Cylinder	Cylindre	3	Ø479mm Stainless
	1	32103863	Cylinder	Cylindre	3	Ø479mm Stainless
	1	32103862	Cylinder	Cylindre	3	Ø479mm Stainless
	1	32103861	Cylinder	Cylindre	3	Ø479mm Stainless
	1	32102685	Cylinder	Cylindre	3	Dubixium®
2	9	32102684	Cylinder	Cylindre	3	Dubixium®
	10	32102683	Cylinder	Cylindre	3	Dubixium®
3	12	32102682	Cylinder	Cylindre	3	Dubixium®
	13	32102681	Cylinder	Cylindre	3	Dubixium®
4	15	32102680	Cylinder	Cylindre	3	Dubixium®
	16	77010265	Ironing strip	Bande de repassage	1,2	Gas & electric heating
5	9	77010286	Ironing strip	Bande de repassage	1,2	Steam heating
	10	55007976	Strips bar	Barre décolleurs	3	Complete
6	1	55008274	Strips bar	Barre décolleurs	3	Complete
	1	55007992	Strips bar	Barre décolleurs	3	Complete
7	1	55008304	Strips bar	Barre décolleurs	3	Complete
	1	55007133	Strips bar	Barre décolleurs	3	Complete
8	1	32100106	•Supporting bracket	•Patte de maintien	3	Right
	1	32100107	•Supporting bracket	•Patte de maintien	3	Left
9	1	32100125	•Pipe	•Tube	3	
	1	32100124	•Pipe	•Tube	3	
10	1	32100123	•Pipe	•Tube	1,2	
	1	32100122	•Pipe	•Tube	3	
11	1	32100121	•Pipe	•Tube	3	
	12	32102191	•Stripper	•Décolleur	1,2	
12	1	32102813	Temperature sensor	Capteur de température	1,2	L=2m PT100
	1	32102813	Temperature sensor	Capteur de température	1,2	L=2m PT100
13	1	32104549	Temperature sensor	Capteur de température	1,2	L=3m PT100
	1	32104549	Temperature sensor	Capteur de température	1,2	L=3m PT100
14	1	32103386	Temperature sensor	Capteur de température	1,2	L=4m PT100
	1	55014193	Thermostat	Thermostat	1,2	Safety
15	1	32104243	Plate	Platine	3	Right
	1	32104244	Plate	Platine	3	Left
16	1	56000302	Cylinder support rollers Kit	Kit galets support cylindre	1,2	4 parts
	1	56000303	Cylinder support rollers Kit	Kit galets support cylindre	1,2	5 units With Dubixium®
15	4	74020281010	Screw	Vis	3	M8x70 10 units
16	2	55012134	Roller	Galet	1,2	Upper



28 = 17 + 18 + 19 + 29 + 30 + 31

IC44819LF 54410007-,IC44821LF 54410007-,IC44825LF 54410007-,IC44828LF 54410007-,
IC44832LF 54410007-
Cylinders and strips bar

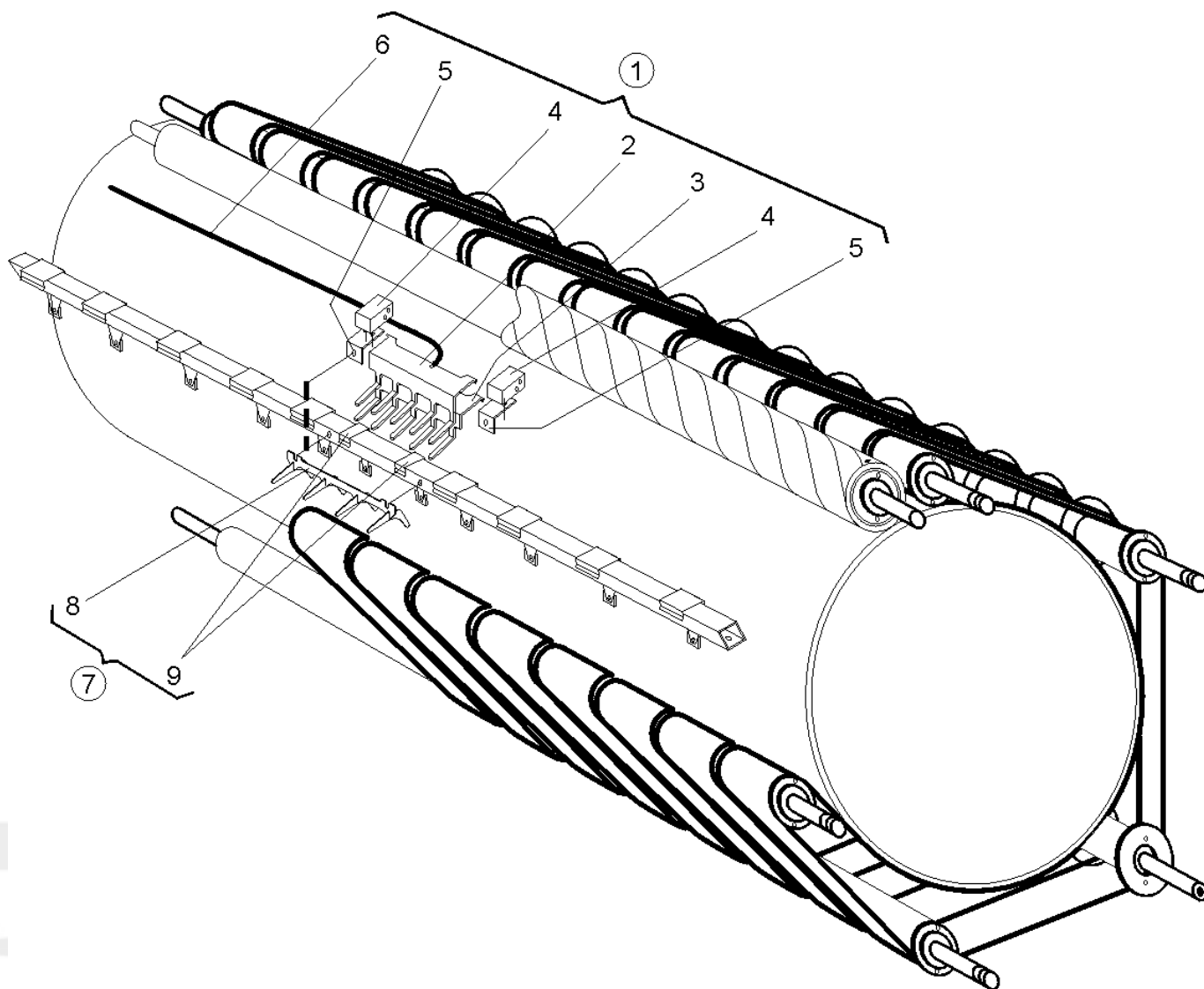
Illustration Issue Month Year
Schéma Issue Month Year
611524 1 10 2015

Cylindres et barre décolleurs

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF									
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
17	8	8	8	8	8	74020030	Screw	Vis	3	M6x30
18	1	1	1	1	1	32102807	Spacer	Entretoise	3	
	1	1	1	1	1	32105066	Spacer	Entretoise	3	
19	2	2	2	2	2	32104168	Stop	Butée	1,2	
	2	2	2	2	2	32106328	Stop	Butée	1,2	
	2	2	2	2	2	32106377	Stop	Butée	1,2	
20	5	5	5	5	5	71076053	Cramp	Collier	3	
21	1	1	1	1	1	32104158	Safety support	Support sécurité	3	
22	1	1	1	1	1	55013503	Circuit breaker	Fusible	1,2	Thermal With Dubixium®
23	1	1	1	1	1	32104158	•Safety support	•Support sécurité	1,2	With Dubixium®
24	4	4	4	4	4	74033203	Cage nut	Ecrou	3	M8
25	1	1	1	1	1	55013858	Cylinder support compensator	Palonnier support cylindre	3	Complete With Dubixium®
26	1	1	1	1	1	32105342	•Compensator	•Palonnier	3	
27	2	2	2	2	2	55014467	•Cylinder support roller	•Galet support cylindre	1,2	
28	1	1	1	1	1	56000403	Kit	Kit	1,2	
29	1	1	1	1	1	32106338	Spacer	Entretoise	3	
30	3	3	3	3	3	32106339	Spacer	Entretoise	3	
31	1	1	1	1	1	32106378	Stop	Butée	3	

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IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

DIAMMS Option

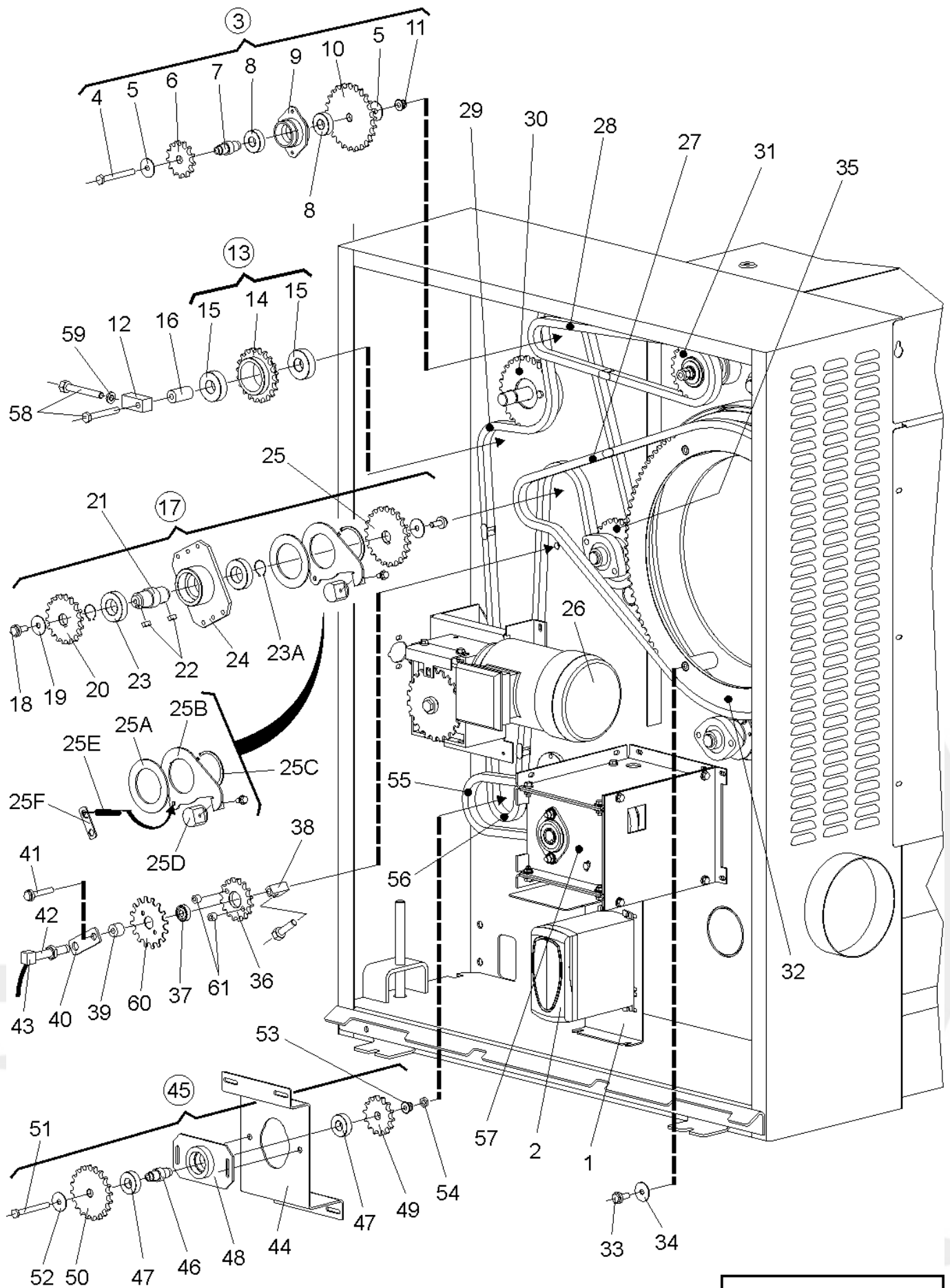
Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610784/1	2	10	2007

Option DIAMMS

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55011308	DIAMMS Option	Option DIAMMS	1,2	Complete
2	1	32102773	•Humidity sensor comb	•Râteau	3	Upper
3	1	32102774	•Humidity sensor comb	•Râteau	1,2	Lower
4	2	32102775	•Comb support	•Support râteau	1,2	
5	2	32102776	•Corner element	•Equerre	3	
6	4m	71041096	•Cable	•Câble	1,2	2x0.22mm²
7	1	56000129	Linen guide kit	Kit guide linge	1,2	Complete
8	1	32105146	•Linen guide	•Guide linge	1,2	
9	2	32105159	•Stripper	•Décolleur	1,2	

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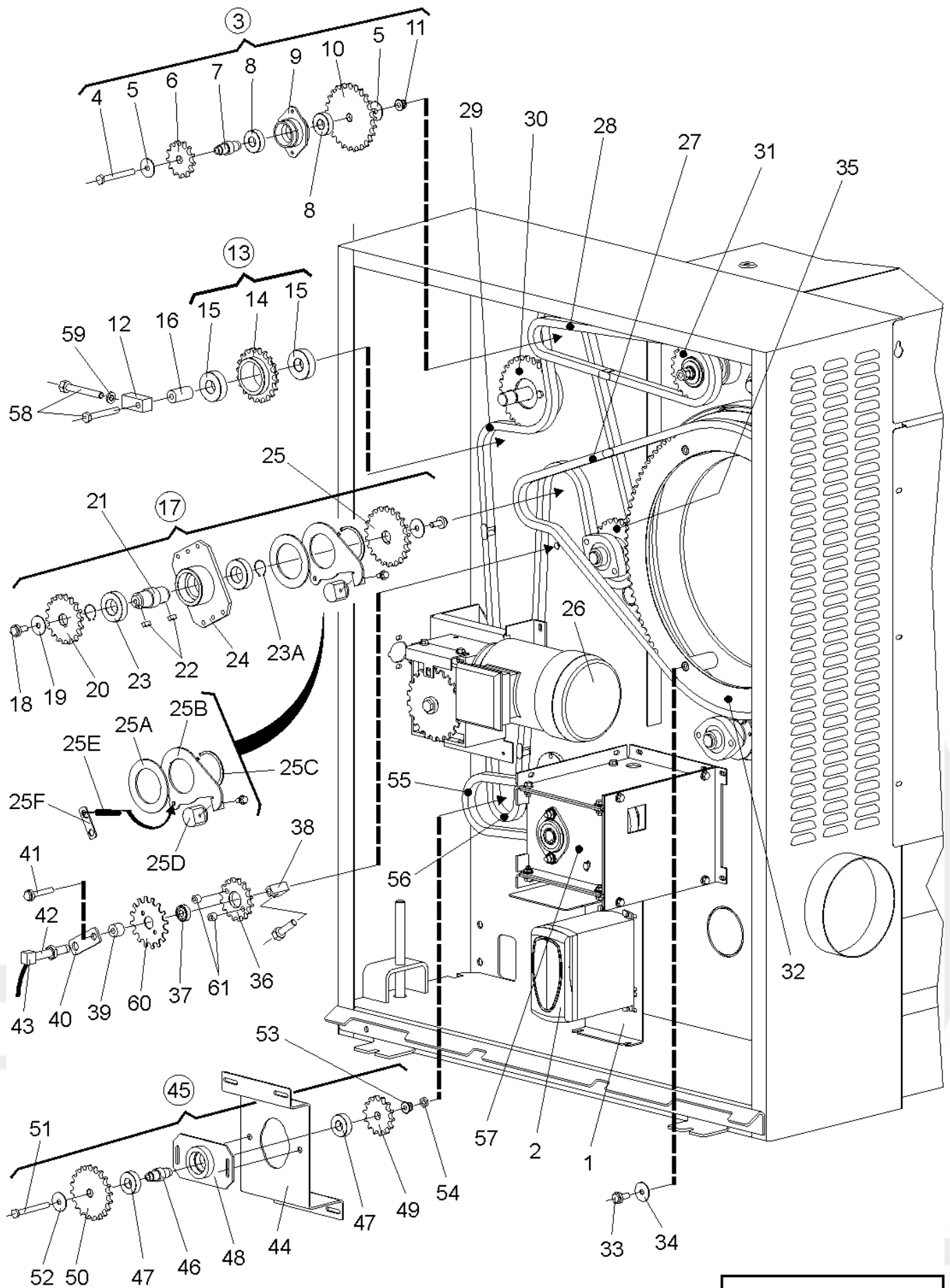
Issue	Month	Year
03	06	08

IC44819LF -81900012,IC44821LF -81900012,IC44825LF -81900012,IC44828LF -81900012,
IC44832LF -81900012
Motion

Illustration Issue Month Year
Schéma Issue Month Year
610792/1 6 6 2008

Mouvement

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF									
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
1	1	1	1	1	1	32103935	Converter support	Support convertisseur	3	
2	1	1	1	1	1	32105068	AC speed drive	Convertisseur de fréquence	1,2	Configured -74500018
	1	1	1	1	1	32105181	AC speed drive	Convertisseur de fréquence	1,2	Leroy-Somer Configured 74500019-
3	1	1	1	1	1	55012221	Drive pinion	Pignon entraînement	1,2	Complete -02210002
	1	1	1	1	1	55014199	Drive pinion	Pignon entraînement	1,2	Complete 02210003-
4	1	1	1	1	1		•Screw	•Vis	3	M8x70 10 units
5	2	2	2	2	2		•Washer	•Rondelle	3	Ø8
6	1	1	1	1	1		•Disc	•Disque	3	13 teeth
7	1	1	1	1	1		•Shaft	•Arbre	3	
8	2	2	2	2	2		•Ball bearing	•Roulement à billes	3	
9	1	1	1	1	1		•Bearing box	•Palier	3	
10	1	1	1	1	1		•Disc	•Disque	3	25 teeth
11	1	1	1	1	1		•Locking nut	•Ecrou frein	3	M8
12	1	1	1	1	1	32103968	Chain adjuster	Tendeur de chaîne	3	
13	1	1	1	1	1	55007139	Link wheel	Pignon de liaison	1,2	
14	1	1	1	1	1		•Hub	•Moyeu	3	
15	2	2	2	2	2	73011075	•Ball bearing	•Roulement à billes	3	
16	1	1	1	1	1	32100029	Shaft	Axe	3	
17	1	1	1	1	1	55013784	Chain adjuster Kit	Kit tendeur	1,2	Complete
18	2	2	2	2	2	74033007	•Screw	•Vis	3	M8x20
19	2	2	2	2	2	74036801	•Washer	•Rondelle	3	Ø8
20	1	1	1	1	1	32103974	•Disc	•Disque	3	18 teeth
21	1	1	1	1	1	32102790	•Shaft	•Arbre	3	
22	2	2	2	2	2	32100993	•Key	•Clavette	3	L=12mm
23	2	2	2	2	2	73011006	•Ball bearing	•Roulement à billes	3	
23A	2	2	2	2	2	74026054	•Circlip	•Circlip	3	Ø25
24	1	1	1	1	1	32103972	•Bearing box	•Palier	3	
25	1	1	1	1	1	32103975	•Disc	•Disque	3	22 teeth
25A	1	1	1	1	1	32105251	•Washer	•Rondelle	3	81700026-
25B	1	1	1	1	1	32105250	•Guide tension	•Tendeur	3	81700026-
25C	1	1	1	1	1	74026060	•Circlip	•Circlip	3	Ø55 81700026-
25D	1	1	1	1	1	32008043	•Bolster	•Patin	3	81700026-
25E	1	1	1	1	1	32006090	•Return spring	•Ressort de rappel	3	81700026-
25F	1	1	1	1	1	32104341	•Cells support	•Support cellules	3	81700026-
26	1	1	1	1	1	55012390	Back-geared motor	Moto-réducteur	1,2	Complete ill. 610779
27	1	1	1	1	1	32104363	Chain	Chaîne	3	Driving cylinder
28	1	1	1	1	1	32104364	Chain	Chaîne	3	Presser satellite
29	1	1	1	1	1	32104365	Chain	Chaîne	3	Driving belts
30	1	1	1	1	1	32104347	Disc	Disque	3	28 teeth ill. 610777
31	1	1	1	1	1	32103494	Free wheel	Roue libre	3	23 teeth
32	1	1	1	1	1	32103879	Disc	Disque	3	114 teeth Gas & electric heating
	1	1	1	1	1	32104465	Disc	Disque	3	110 teeth Steam heating
33	3	3	3	3	3	74033007	Screw	Vis	3	M8x20
34	3	3	3	3	3	74036801	Washer	Rondelle	3	Ø8
35	1	1	1	1	1	32100988	Disc	Disque	3	25 teeth



IC44819LF -81900012,IC44821LF -81900012,IC44825LF -81900012,IC44828LF -81900012,
IC44832LF -81900012
Motion

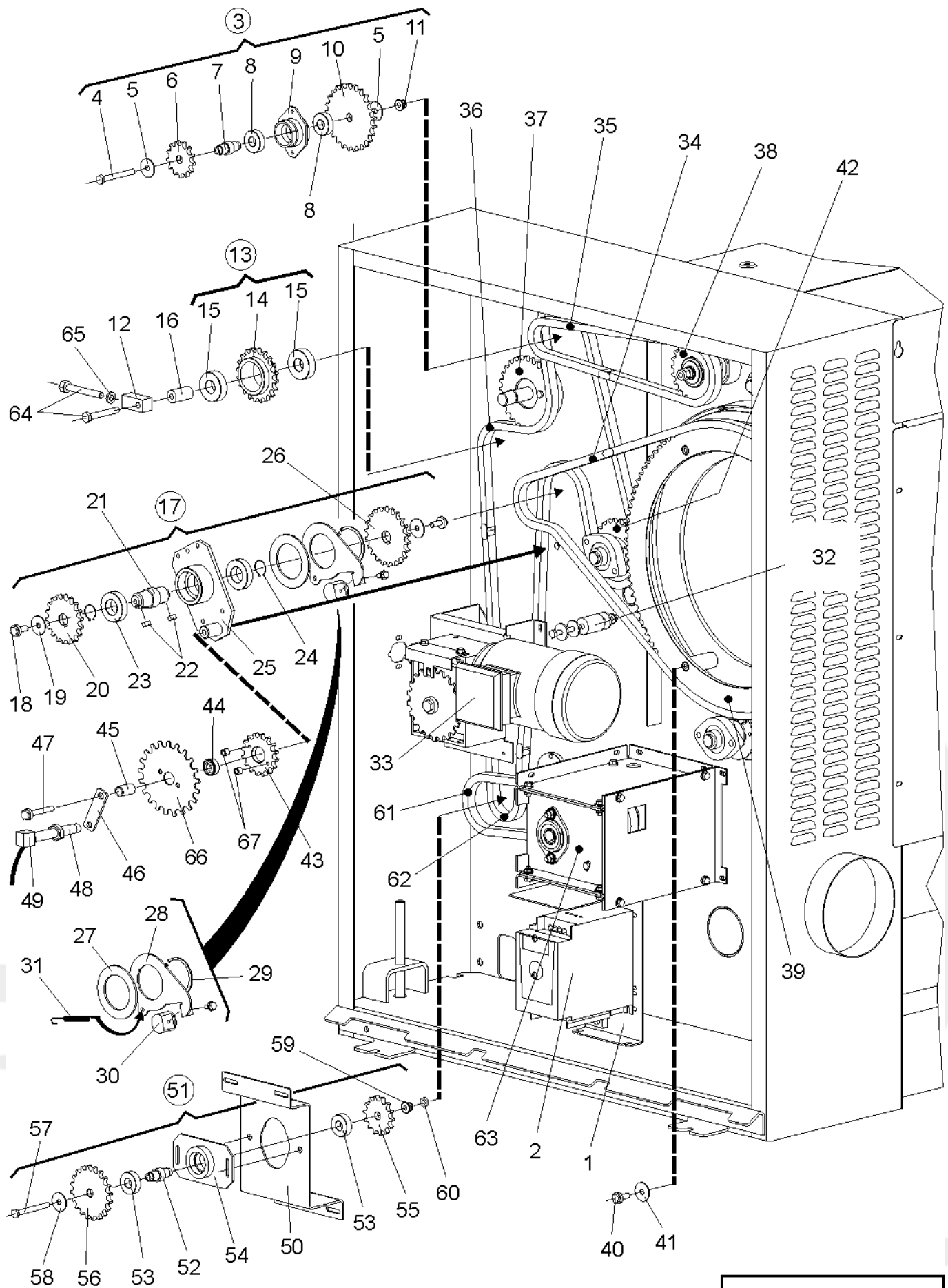
Illustration Issue Month Year
Schéma Issue Month Year
610792/1 6 6 2008

Mouvement

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF									
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
36	1	1	1	1	1	32104104	Disc	Disque	3	16 teeth
37	1	1	1	1	1	73011109	•Ball bearing	•Roulement à billes	3	
38	1	1	1	1	1	32104100	Chain adjuster	Tendeur de chaîne	3	
39	1	1	1	1	1	32104340	Spacer	Entretoise	3	-52100002
	1	1	1	1	1	32104520	Spacer	Entretoise	3	52100003-
40	1	1	1	1	1	32104341	Cells support	Support cellules	3	-52100002
	1	1	1	1	1	32104519	Cells support	Support cellules	3	52100003-
41	1	1	1	1	1	74033015	Screw	Vis	3	M10x30
42	1	1	1	1	1	71050247	Inductive proximity switch	Détecteur de proximité inductif	1,2	
43	1	1				71050199	Connector	Connecteur	1,2	5m 3 pole
			1	1	1	71050227	Connector	Connecteur	1,2	L=10m 3 pole
44	1	1	1	1	1	32100694	Support	Support	3	
45	1	1	1	1	1	55012805	Chain adjuster	Tendeur de chaîne	3	Complete
46	1	1	1	1	1		•Shaft	•Arbre	3	
47	2	2	2	2	2		•Ball bearing	•Roulement à billes	3	
48	1	1	1	1	1		•Bearing box	•Palier	3	
49	1	1	1	1	1		•Disc	•Disque	3	14 teeth
50	1	1	1	1	1		•Disc	•Disque	3	20 teeth
51	1	1	1	1	1		•Screw	•Vis	3	M8x70
52	1	1	1	1	1		•Washer	•Rondelle	3	Ø8
53	1	1	1	1	1		•Cage nut	•Ecrou	3	M8
54	1	1	1	1	1		•Locking nut	•Ecrou frein	3	M8
55	1	1	1	1	1	32100688	Chain	Chaîne	3	Folding control
56	1	1	1	1	1	32100687	Chain	Chaîne	3	
57	1	1	1	1	1	55007563	Clutch	Embrayage	3	Complete ill. 610794
58	2	2	2	2	2	74020280010	Screw	Vis	3	M8x35 10 units
59	1	1	1	1	1	74036007	Washer	Rondelle	3	Ø8
60	1	1	1	1	1	32104518	Rotation detection disk	Disque détection rotation	3	52100003-
61	2	2	2	2	2	32104517	Spacer	Entretoise	3	52100003-

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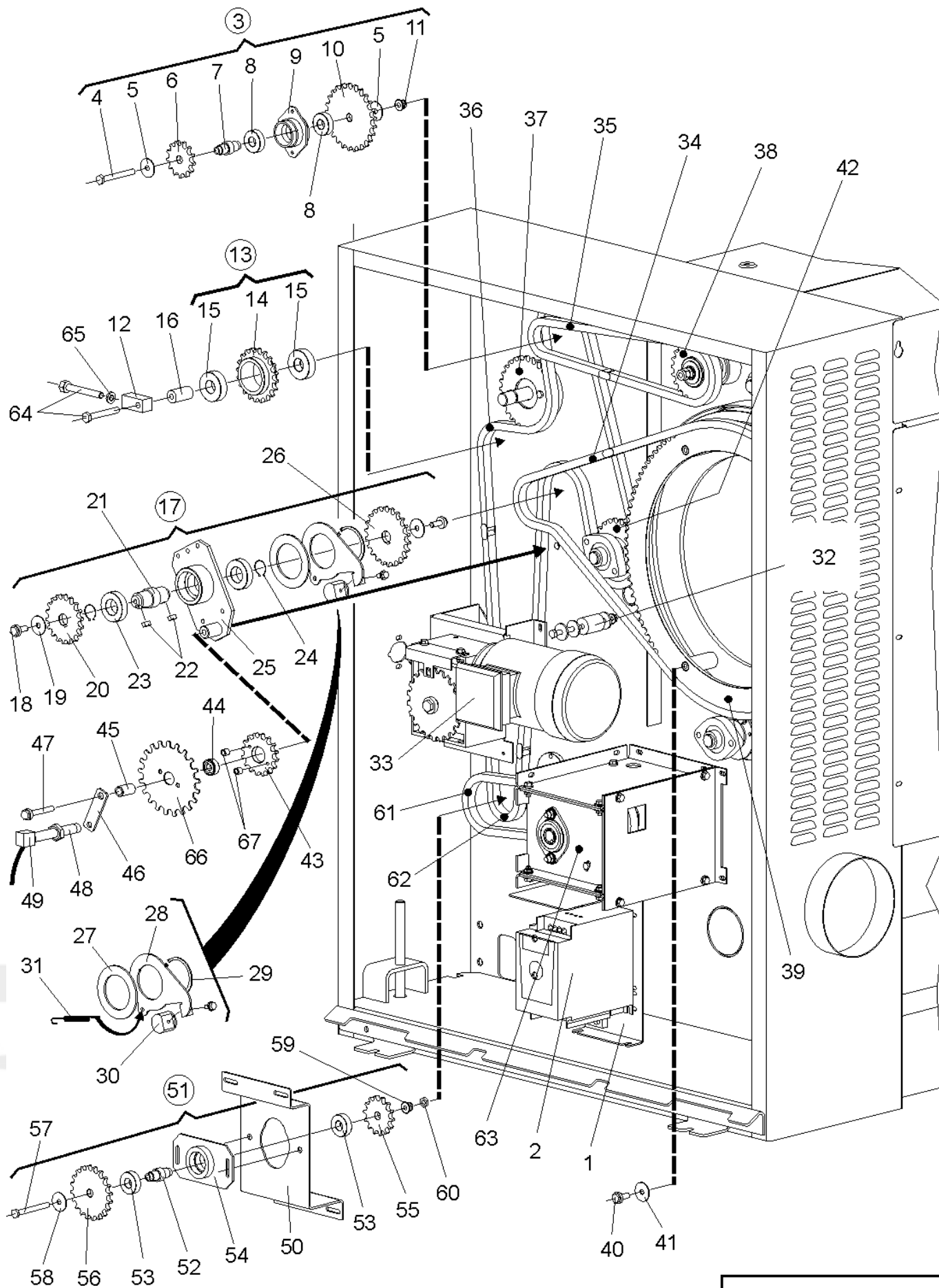
Issue	Month	Year
01	01	11

IC44819LF 81900013-11810022, IC44821LF 81900013-11810022, IC44825LF 81900013-11810022,
IC44828LF 81900013-11810022, IC44832LF 81900013-11810022

Illustration Issue Month Year
Schéma Issue Month Year
611284/1 2 1 2011

Mouvement

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF									
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
1	1	1	1	1	1	32103935	Converter support	Support convertisseur	3	
2	1	1	1	1	1	32105181	AC speed drive	Convertisseur de fréquence	1,2	Leroy-Somer Configured -10810099
	1	1	1	1	1	32106001	AC speed drive	Convertisseur de fréquence	1,2	ATV12 Configured 10910001-
3	1	1	1	1	1	55014199	Drive pinion	Pignon entraînement	1,2	Complete
4	1	1	1	1	1		•Screw	•Vis	3	M8x70 10 units
5	2	2	2	2	2		•Washer	•Rondelle	3	Ø8
6	1	1	1	1	1		•Disc	•Disque	3	13 teeth
7	1	1	1	1	1		•Shaft	•Arbre	3	
8	2	2	2	2	2		•Ball bearing	•Roulement à billes	3	
9	1	1	1	1	1		•Bearing box	•Palier	3	
10	1	1	1	1	1		•Disc	•Disque	3	25 teeth
11	1	1	1	1	1		•Locking nut	•Ecrou frein	3	M8
12	1	1	1	1	1	32103968	Chain adjuster	Tendeur de chaîne	3	
13	1	1	1	1	1	55007139	Link wheel	Pignon de liaison	1,2	
14	1	1	1	1	1		•Hub	•Moyeu	3	
15	2	2	2	2	2	73011075	•Ball bearing	•Roulement à billes	3	
16	1	1	1	1	1	32100029	Shaft	Axe	3	
17	1	1	1	1	1	56000219	Drive pinion kit	Kit pignon entraînement	1,2	Complete
18	2	2	2	2	2	74033007	•Screw	•Vis	3	M8x20
19	2	2	2	2	2	74036801	•Washer	•Rondelle	3	Ø8
20	1	1	1	1	1	32103974	•Disc	•Disque	3	18 teeth
21	1	1	1	1	1	32102790	•Shaft	•Arbre	3	
22	2	2	2	2	2	32100993	•Key	•Clavette	3	L=12mm
23	2	2	2	2	2	73011006	•Ball bearing	•Roulement à billes	3	
24	2	2	2	2	2	74026054	•Circlip	•Circlip	3	Ø25
25	1	1	1	1	1	32103972	•Bearing box	•Palier	3	
26	1	1	1	1	1	32103975	•Disc	•Disque	3	22 teeth
27	1	1	1	1	1	32105251	•Washer	•Rondelle	3	
28	1	1	1	1	1	32105250	•Guide tension	•Tendeur	3	
29	1	1	1	1	1	74026060	•Circlip	•Circlip	3	Ø55
30	1	1	1	1	1	32008043	•Bolster	•Patin	3	
31	1	1	1	1	1	32006090	•Return spring	•Ressort de rappel	3	
32	1	1	1	1	1	56000207	•Chain guide kit	•Kit guide chaîne	1,2	04310003-
33	1	1	1	1	1	55012390	Back-geared motor	Moto-réducteur	1,2	Complete ill. 610779
34	1	1	1	1	1	32104363	Chain	Chaîne	3	Driving cylinder
35	1	1	1	1	1	32104364	Chain	Chaîne	3	Presser satellite
36	1	1	1	1	1	32104365	Chain	Chaîne	3	Driving belts
37	1	1	1	1	1	32104347	Disc	Disque	3	28 teeth ill. 610777
38	1	1	1	1	1	32103494	Free wheel	Roue libre	3	23 teeth
39	1	1	1	1	1	32103879	Disc	Disque	3	114 teeth Gas & electric heating
	1	1	1	1	1	32104465	Disc	Disque	3	110 teeth Steam heating
40	3	3	3	3	3	74033007	Screw	Vis	3	M8x20
41	3	3	3	3	3	74036801	Washer	Rondelle	3	Ø8
42	1	1	1	1	1	32100988	Disc	Disque	3	25 teeth
43	1	1	1	1	1	32104104	Disc	Disque	3	16 teeth
44	1	1	1	1	1	73011109	•Ball bearing	•Roulement à billes	3	
45	1	1	1	1	1	32104520	Spacer	Entretoise	3	



IC44819LF 81900013-11810022, IC44821LF 81900013-11810022, IC44825LF 81900013-11810022,
 IC44828LF 81900013-11810022, IC44832LF 81900013-11810022

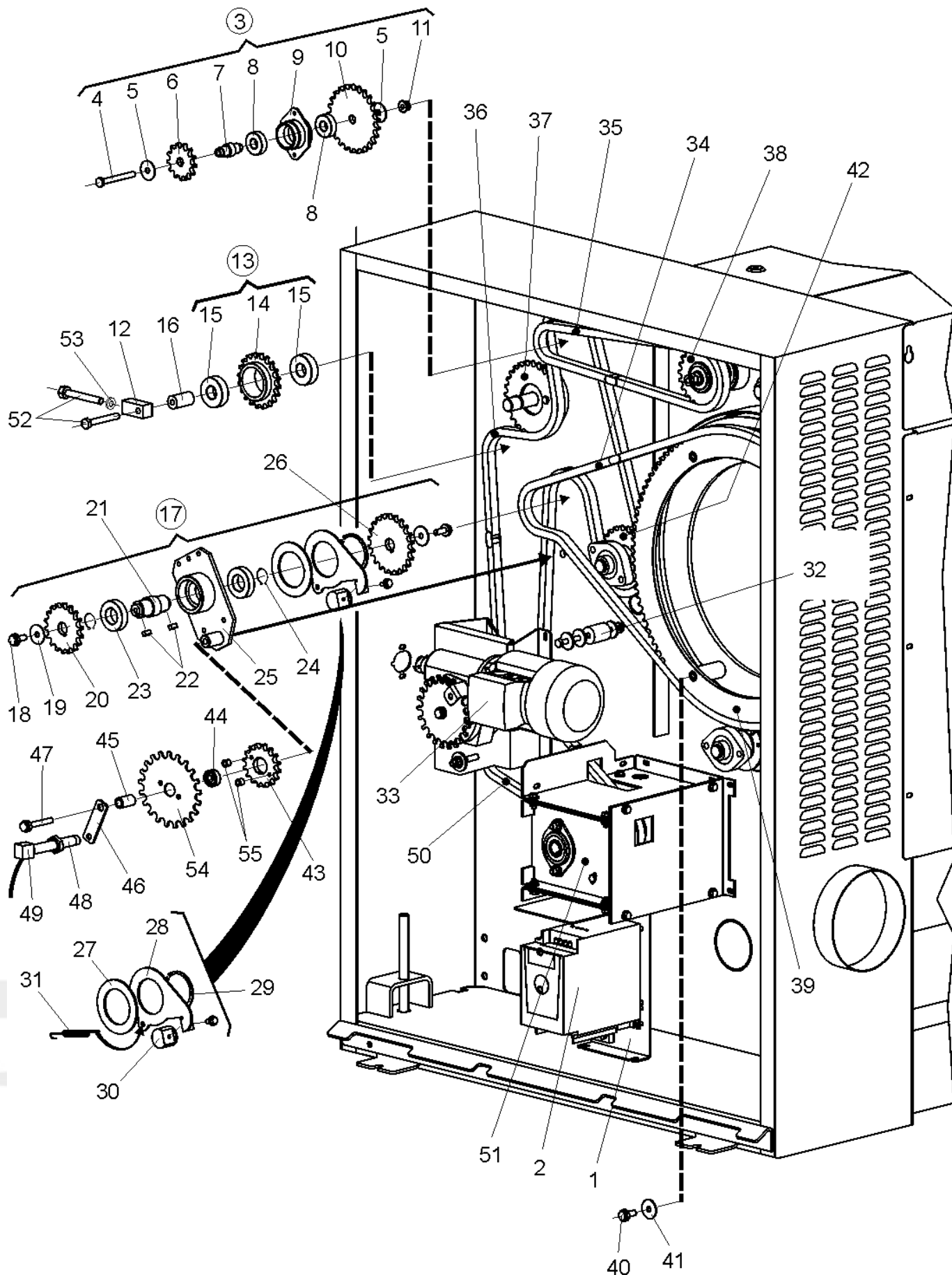
Illustration Issue Month Year
 Schéma Issue Month Year
611284/1 2 1 2011

Mouvement

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
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	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
46	1	1	1	1	1	32104519	Cells support	Support cellules	3	
47	1	1	1	1	1	74033015	Screw	Vis	3	M10x30
48	1	1	1	1	1	71050247	Inductive proximity switch	Détecteur de proximité inductif	1,2	
49	1	1				71050199	Connector	Connecteur	1,2	5m 3 pole
			1	1	1	71050227	Connector	Connecteur	1,2	L=10m 3 pole
50	1	1	1	1	1	32100694	Support	Support	3	
51	1	1	1	1	1	55012805	Chain adjuster	Tendeur de chaîne	3	Complete
52	1	1	1	1	1		•Shaft	•Arbre	3	
53	2	2	2	2	2		•Ball bearing	•Roulement à billes	3	
54	1	1	1	1	1		•Bearing box	•Palier	3	
55	1	1	1	1	1		•Disc	•Disque	3	14 teeth
56	1	1	1	1	1		•Disc	•Disque	3	20 teeth
57	1	1	1	1	1		•Screw	•Vis	3	M8x70
58	1	1	1	1	1		•Washer	•Rondelle	3	Ø8
59	1	1	1	1	1		•Cage nut	•Ecrou	3	M8
60	1	1	1	1	1		•Locking nut	•Ecrou frein	3	M8
61	1	1	1	1	1	32100688	Chain	Chaîne	3	Folding control
62	1	1	1	1	1	32100687	Chain	Chaîne	3	
63	1	1	1	1	1	55007563	Clutch	Embrayage	3	Complete ill. 610794 -44910022
	1	1	1	1	1	55014805	Connection	Embrayage	3	Complete 44910023-
64	2	2	2	2	2	74020280010	Screw	Vis	3	M8x35 10 units
65	1	1	1	1	1	74036007	Washer	Rondelle	3	Ø8
66	1	1	1	1	1	32104518	Rotation detection disk	Disque détection rotation	3	
67	2	2	2	2	2	32104517	Spacer	Entretoise	3	

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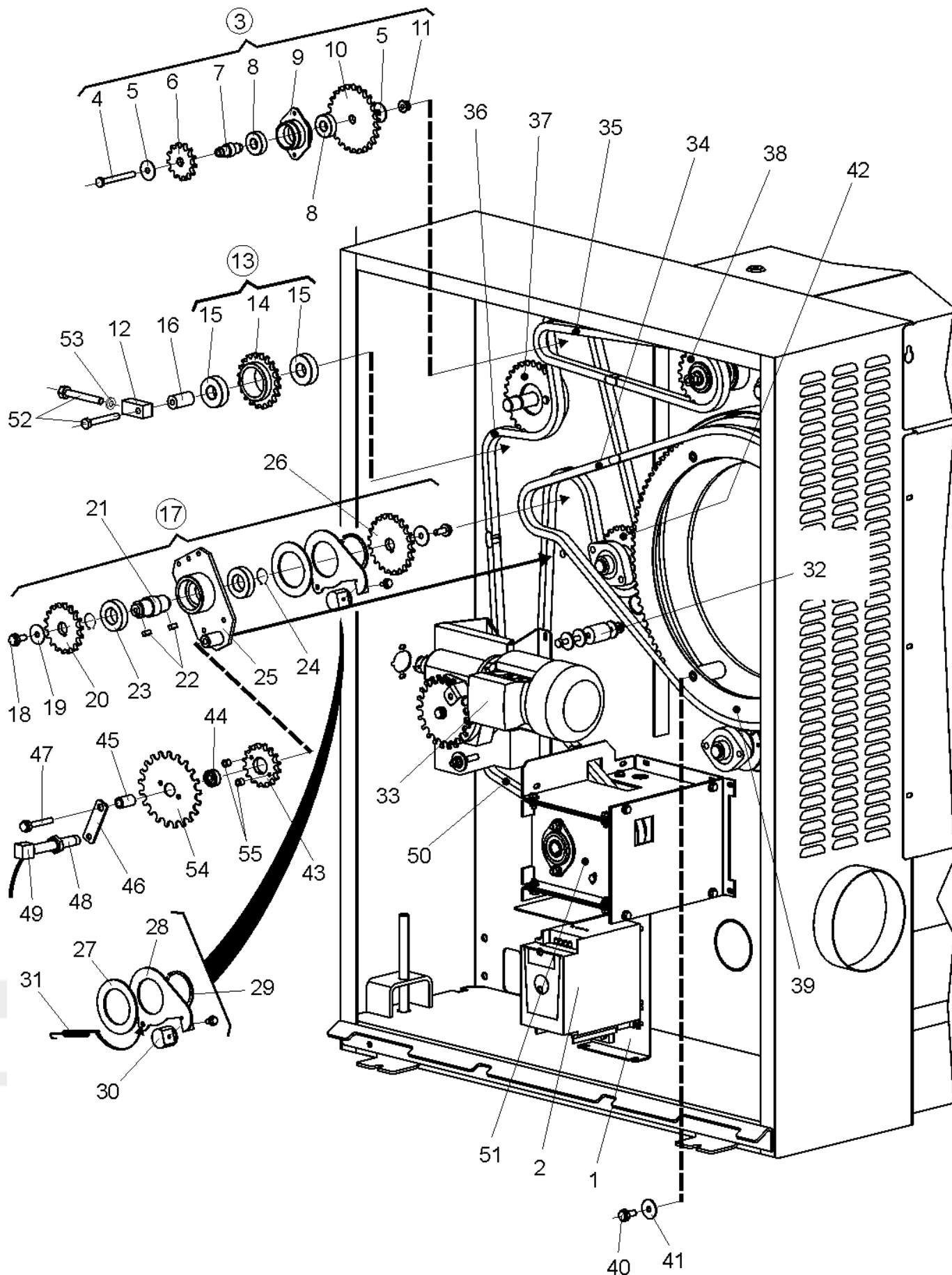


IC44819LF 11810023-,IC44821LF 11810023-,IC44825LF 11810023-,IC44828LF 11810023-,
IC44832LF 11810023-
Motion

Illustration Issue Month Year
Schéma Issue Month Year
611293/1 2 5 2011

Mouvement

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF									
		IC44821LF								
			IC44825LF							
				IC44828LF						
					IC44832LF					
1	1	1	1	1	1	32103935	Converter support	Support convertisseur	3	
2	1	1	1	1	1	32106001	AC speed drive	Convertisseur de fréquence	1,2	ATV12
3	1	1	1	1	1	55014199	Drive pinion	Pignon entraînement	1,2	Configured
4	1	1	1	1	1		•Screw	•Vis	3	Complete
5	2	2	2	2	2		•Washer	•Rondelle	3	M8x70 10 units
6	1	1	1	1	1		•Disc	•Disque	3	Ø8
7	1	1	1	1	1		•Shaft	•Arbre	3	13 teeth
8	2	2	2	2	2		•Ball bearing	•Roulement à billes	3	
9	1	1	1	1	1		•Bearing box	•Palier	3	
10	1	1	1	1	1		•Disc	•Disque	3	25 teeth
11	1	1	1	1	1		•Locking nut	•Ecrou frein	3	M8
12	1	1	1	1	1	32103968	Chain adjuster	Tendeur de chaîne	3	
13	1	1	1	1	1	55007139	Link wheel	Pignon de liaison	1,2	
14	1	1	1	1	1		•Hub	•Moyeu	3	
15	2	2	2	2	2	73011075	•Ball bearing	•Roulement à billes	3	
16	1	1	1	1	1	32100029	Shaft	Axe	3	
17	1	1	1	1	1	56000219	Drive pinion kit	Kit pignon entraînement	1,2	Complete
18	2	2	2	2	2	74033007	•Screw	•Vis	3	M8x20
19	2	2	2	2	2	74036801	•Washer	•Rondelle	3	Ø8
20	1	1	1	1	1	32103974	•Disc	•Disque	3	18 teeth
21	1	1	1	1	1	32102790	•Shaft	•Arbre	3	
22	2	2	2	2	2	32100993	•Key	•Clavette	3	L=12mm
23	2	2	2	2	2	73011006	•Ball bearing	•Roulement à billes	3	
24	2	2	2	2	2	74026054	•Circlip	•Circlip	3	Ø25
25	1	1	1	1	1	32103972	•Bearing box	•Palier	3	
26	1	1	1	1	1	32103975	•Disc	•Disque	3	22 teeth
27	1	1	1	1	1	32105251	•Washer	•Rondelle	3	
28	1	1	1	1	1	32105250	•Guide tension	•Tendeur	3	
29	1	1	1	1	1	74026060	•Circlip	•Circlip	3	Ø55
30	1	1	1	1	1	32008043	•Bolster	•Patin	3	
31	1	1	1	1	1	32006090	•Return spring	•Ressort de rappel	3	
32	1	1	1	1	1	56000207	•Chain guide kit	•Kit guide chaîne	1,2	
33	1	1	1	1	1	56000243	Back-geared motor kit	Kit motoréducteur	1,2	Complete ill. 611292
	1	1	1	1	1	55014195	Back-geared motor	Motoréducteur	3	-23010017 Complete ill. 611431
34	1	1	1	1	1	32104363	Chain	Chaîne	3	23010018-
35	1	1	1	1	1	32104364	Chain	Chaîne	3	Driving cylinder
36	1	1	1	1	1	32104365	Chain	Chaîne	3	Presser satellite
37	1	1	1	1	1	32104347	Disc	Disque	3	Driving belts
38	1	1	1	1	1	32103494	Free wheel	Roue libre	3	28 teeth ill. 610777
39	1	1	1	1	1	32103879	Disc	Disque	3	23 teeth
	1	1	1	1	1	32104465	Disc	Disque	3	114 teeth Gas & electric heating
40	3	3	3	3	3	74033007	Screw	Vis	3	110 teeth Steam heating
41	3	3	3	3	3	74036801	Washer	Rondelle	3	M8x20
42	1	1	1	1	1	32100988	Disc	Disque	3	Ø8
43	1	1	1	1	1	32104104	Disc	Disque	3	25 teeth
44	1	1	1	1	1	73011109	•Ball bearing	•Roulement à billes	3	16 teeth
45	1	1	1	1	1	32104520	Spacer	Entretoise	3	



IC44819LF 11810023-,IC44821LF 11810023-,IC44825LF 11810023-,IC44828LF 11810023-,
IC44832LF 11810023-
Motion

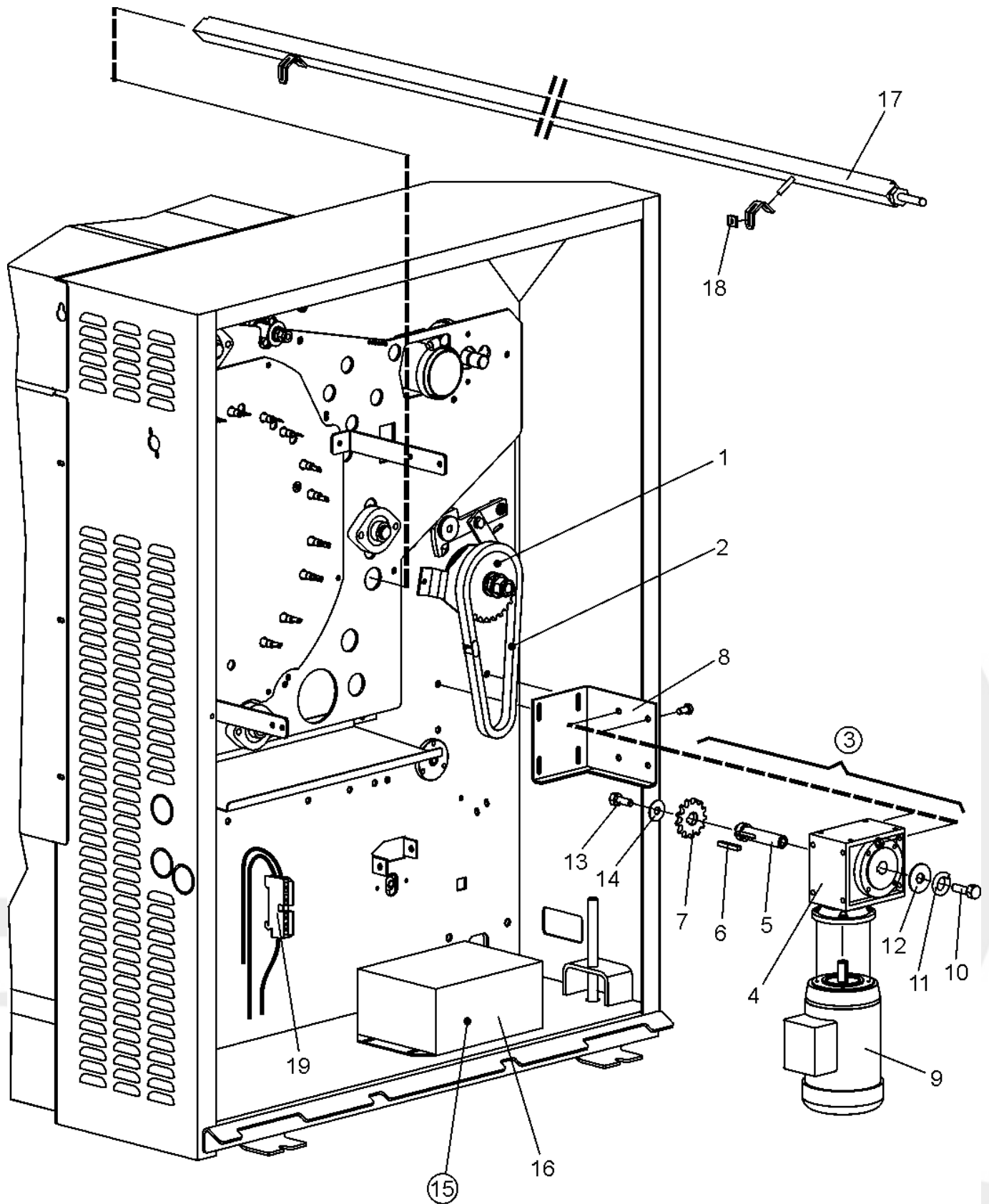
Illustration Issue Month Year
Schéma Issue Month Year
611293/1 2 5 2011

Mouvement

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF									
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
46	1	1	1	1	1	32104519	Cells support	Support cellules	3	
47	1	1	1	1	1	74033015	Screw	Vis	3	M10x30
48	1	1	1	1	1	71050247	Inductive proximity switch	Détecteur de proximité inductif	1,2	
49	1	1				71050199	Connector	Connecteur	1,2	5m 3 pole
			1	1	1	71050227	Connector	Connecteur	1,2	L=10m 3 pole
50	1	1	1	1	1	32105890	Chain	Chaîne	3	
51	1	1	1	1	1	55007563	Clutch	Embrayage	3	Complete ill. 610794 -44910022
	1	1	1	1	1	55014805	Connection	Embrayage	3	Complete 44910023-
52	2	2	2	2	2	74020280010	Screw	Vis	3	M8x35 10 units
53	1	1	1	1	1	74036007	Washer	Rondelle	3	Ø8
54	1	1	1	1	1	32104518	Rotation detection disk	Disque détection rotation	3	
55	2	2	2	2	2	32104517	Spacer	Entretoise	3	

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Issue	Month	Year
01	09	04

IC44819LF -11510027,IC44821LF -11510027,IC44825LF -11510027,IC44828LF -11510027,
IC44832LF -11510027
Drive - Left side

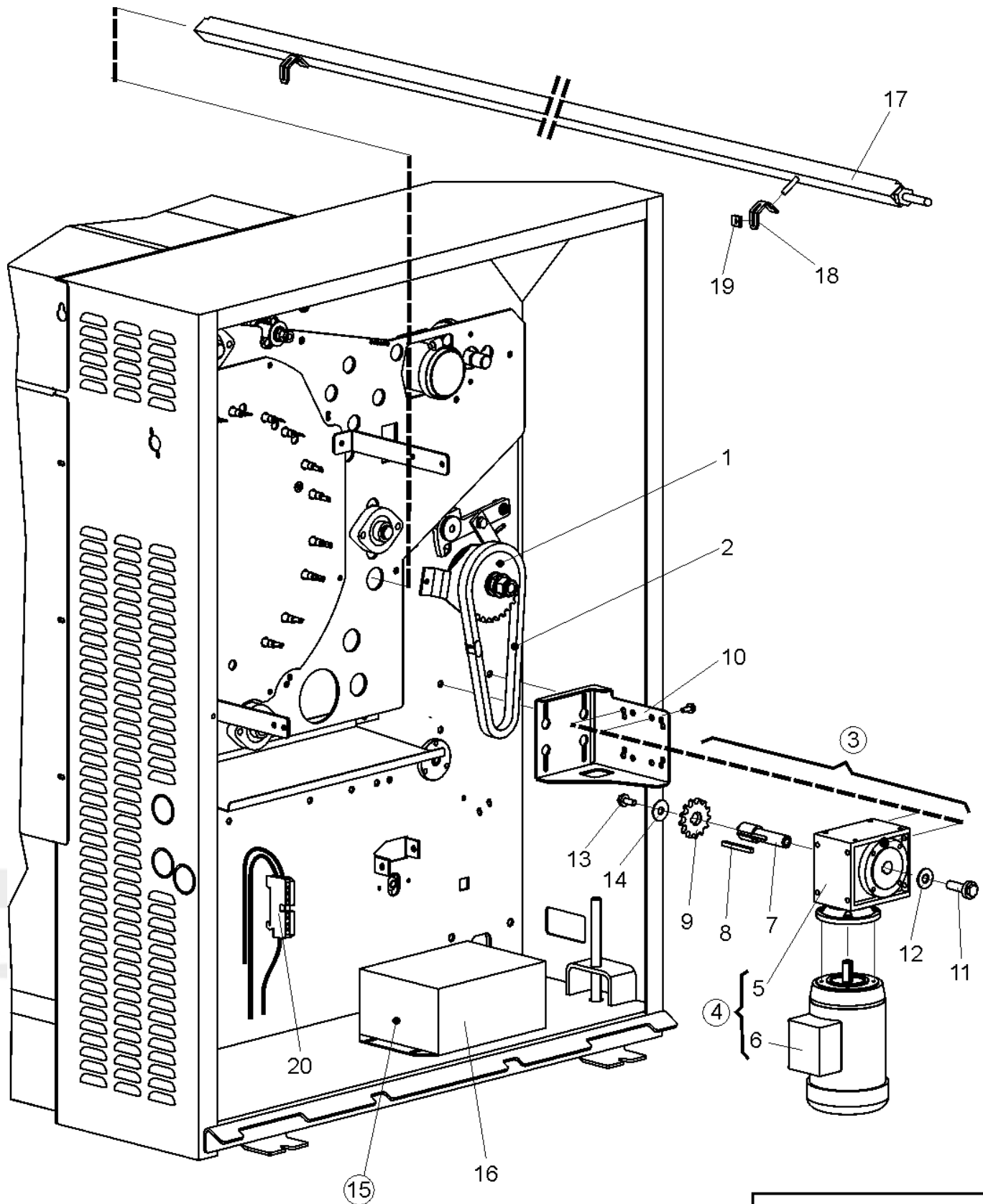
Illustration Issue Month Year
Schéma Issue Month Year
610793/1 1 9 2004

Entraînement - côté gauche

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC44819LF									
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
	1					55012184	Evacuation satellite	Rouleau évacuation	3	Complete ill. 610796
		1				55012185	Evacuation satellite	Rouleau évacuation	3	Complete ill. 610796
			1			55012186	Evacuation satellite	Rouleau évacuation	3	Complete ill. 610796
				1		55012187	Evacuation satellite	Rouleau évacuation	3	Complete ill. 610796
					1	55012188	Evacuation satellite	Rouleau évacuation	3	Complete ill. 610796
2	1	1	1	1	1	32100686	Chain	Chaîne	3	Rear outlet
3	1	1	1	1	1	55007599	Back-geared motor	Moto-réducteur	3	Complete
4	1	1	1	1	1	73023065	•Reducer	•Réducteur	1,2	R=1/50
5	1	1	1	1	1	32100833	•Shaft	•Arbre	3	
6	1	1	1	1	1	32101643	•Key	•Clavette	3	L=40mm
7	1	1	1	1	1	32100981	•Disc	•Disque	3	13 teeth
8	1	1	1	1	1	32100832	•Plate	•Support	3	
9	1	1	1	1	1	71013043	•Motor	•Moteur	1,2	0.25kW
10	1	1	1	1	1	74033021	•Screw	•Vis	3	M12x30
11	1	1	1	1	1	74036301	•Elastic washer	•Rondelle Grower	3	Ø12
12	1	1	1	1	1	74036802010	•Washer	•Rondelle	3	Ø12 10 units
13	1	1	1	1	1	74033007	•Screw	•Vis	3	M8x20
14	1	1	1	1	1	74036801	•Washer	•Rondelle	3	Ø8
15	1					55012260	Electrostatic bar	Barre électrostatique	3	Kit Optional
		1				55012259	Electrostatic bar	Barre électrostatique	3	Kit Optional
			1			55012258	Electrostatic bar	Barre électrostatique	3	Kit Optional
				1		55012257	Electrostatic bar	Barre électrostatique	3	Kit Optional
					1	55012256	Electrostatic bar	Barre électrostatique	3	Kit Optional
16	1	1	1	1	1	71082166	•Generator	•Générateur	3	High voltage
17	1					71082495	•Electrostatic bar	•Barre électrostatique	3	
		1				71082494	•Electrostatic bar	•Barre électrostatique	3	
			1			71082493	•Electrostatic bar	•Barre électrostatique	3	
				1		71082492	•Electrostatic bar	•Barre électrostatique	3	
					1	71082491	•Electrostatic bar	•Barre électrostatique	3	
18	3	3	4	4	4	32007659	•Insulator	•Isolant	3	
19	1	1	1	1	1	32104367	•Cable set	•Toron	3	

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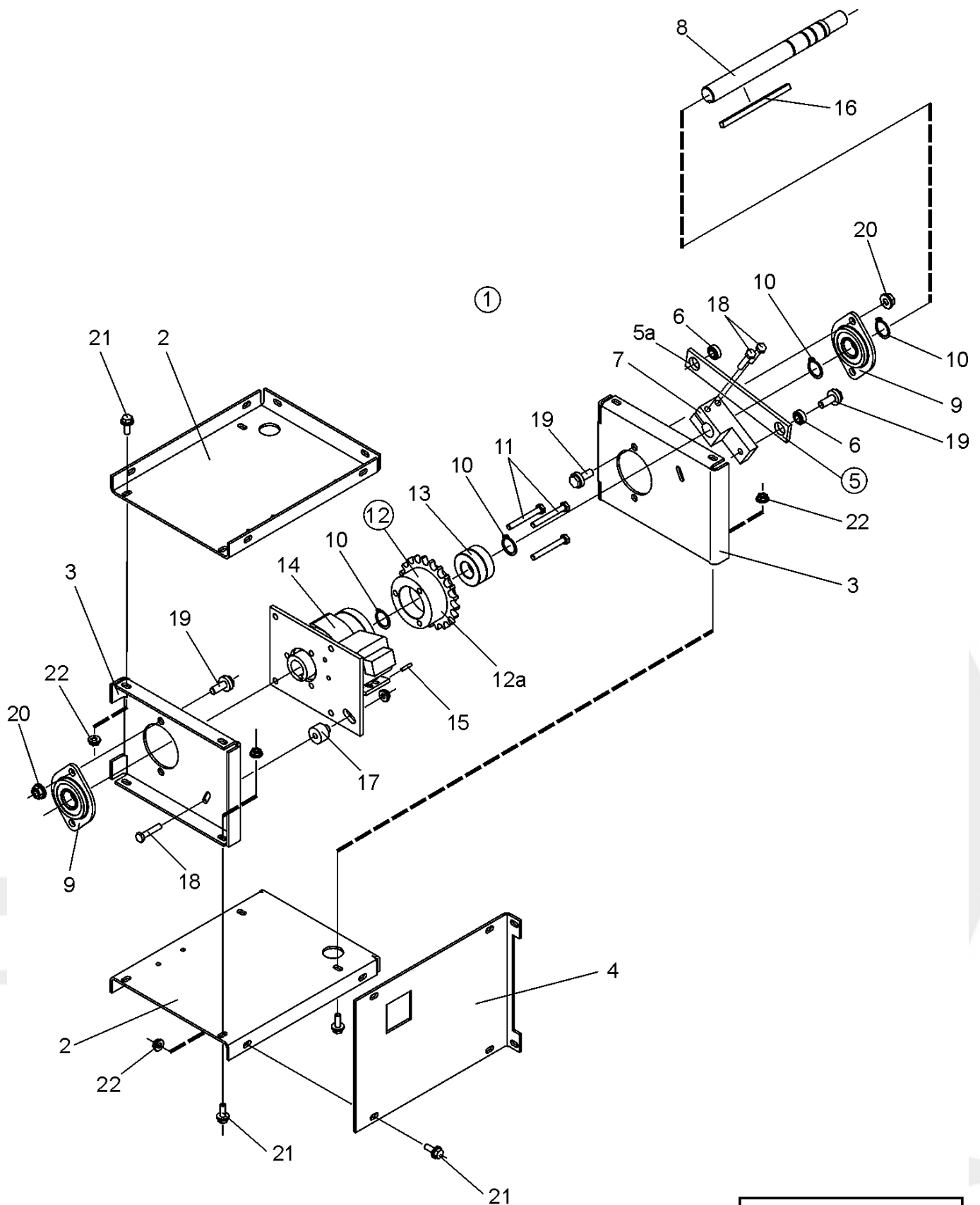
Issue	Month	Year
01	04	11

IC44819LF 11510028-,IC44821LF 11510028-,IC44825LF 11510028-,IC44828LF 11510028-,
IC44832LF 11510028-
Drive - Left side

Illustration Issue Month Year
Schéma Issue Month Year
611299/1 4 4 2011

Entraînement - côté gauche

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC44819LF									
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
	1					55012184	Evacuation satellite	Rouleau évacuation	3	Complete ill. 610796
		1				55012185	Evacuation satellite	Rouleau évacuation	3	Complete ill. 610796
			1			55012186	Evacuation satellite	Rouleau évacuation	3	Complete ill. 610796
				1		55012187	Evacuation satellite	Rouleau évacuation	3	Complete ill. 610796
					1	55012188	Evacuation satellite	Rouleau évacuation	3	Complete ill. 610796
2	1	1	1	1	1	32100686	Chain	Chaîne	3	Rear outlet
3	1	1	1	1	1	55014244	Back-geared motor	Motoréducteur	3	Complete
4	1	1	1	1	1	73026049	•Back-geared motor	•Motoréducteur	3	
5	1	1	1	1	1		••Reducer	••Réducteur	1,2	R=1/50
6	1	1	1	1	1	71013043	••Motor	••Moteur	1,2	0.25kW
7	1	1	1	1	1	32105107	•Shaft	•Arbre	3	
8	1	1	1	1	1	32105106	•Key	•Clavette	3	L=60mm
9	1	1	1	1	1	32100981	•Disc	•Disque	3	13 teeth
10	1	1	1	1	1	32106009	•Back-geared motor support	•Support motoréducteur	3	
11	1	1	1	1	1	74033022010	•Screw	•Vis	3	M12x40 10 units
12	1	1	1	1	1	74036802010	•Washer	•Rondelle	3	Ø12 10 units
13	1	1	1	1	1	74033007010	•Screw	•Vis	3	M8x20 10 units
14	1	1	1	1	1	74036801010	•Washer	•Rondelle	3	Ø8 10 units
15	1					55012260	Electrostatic bar	Barre électrostatique	3	Kit Optional
		1				55012259	Electrostatic bar	Barre électrostatique	3	Kit Optional
			1			55012258	Electrostatic bar	Barre électrostatique	3	Kit Optional
				1		55012257	Electrostatic bar	Barre électrostatique	3	Kit Optional
					1	55012256	Electrostatic bar	Barre électrostatique	3	Kit Optional
16	1	1	1	1	1	71082166	•Generator	•Générateur	3	High voltage -24110015
		1	1	1	1	71082647	•Generator	•Générateur	3	High voltage 24110016-
17	1					71082495	•Electrostatic bar	•Barre électrostatique	3	-24110015
	1					71082652	•Electrostatic bar	•Barre électrostatique	3	24110016-
		1				71082494	•Electrostatic bar	•Barre électrostatique	3	-24110015
			1			71082651	•Electrostatic bar	•Barre électrostatique	3	24110016-
				1		71082493	•Electrostatic bar	•Barre électrostatique	3	-24110015
					1	71082650	•Electrostatic bar	•Barre électrostatique	3	24110016-
					1	71082492	•Electrostatic bar	•Barre électrostatique	3	-24110015
					1	71082649	•Electrostatic bar	•Barre électrostatique	3	24110016-
					1	71082491	•Electrostatic bar	•Barre électrostatique	3	-24110015
					1	71082648	•Electrostatic bar	•Barre électrostatique	3	24110016-
18	3	3	4	4	4	32106216	•Fixation leg	•Patte de fixation	3	
19	3	3	4	4	4	32007659	•Insulator	•Isolant	3	
20	1	1	1	1	1	32104367	•Cable set	•Toron	3	



IC44819LF -44910022,IC44821LF -44910022,IC44825LF -44910022,IC44828LF -44910022,
IC44832LF -44910022
Connection

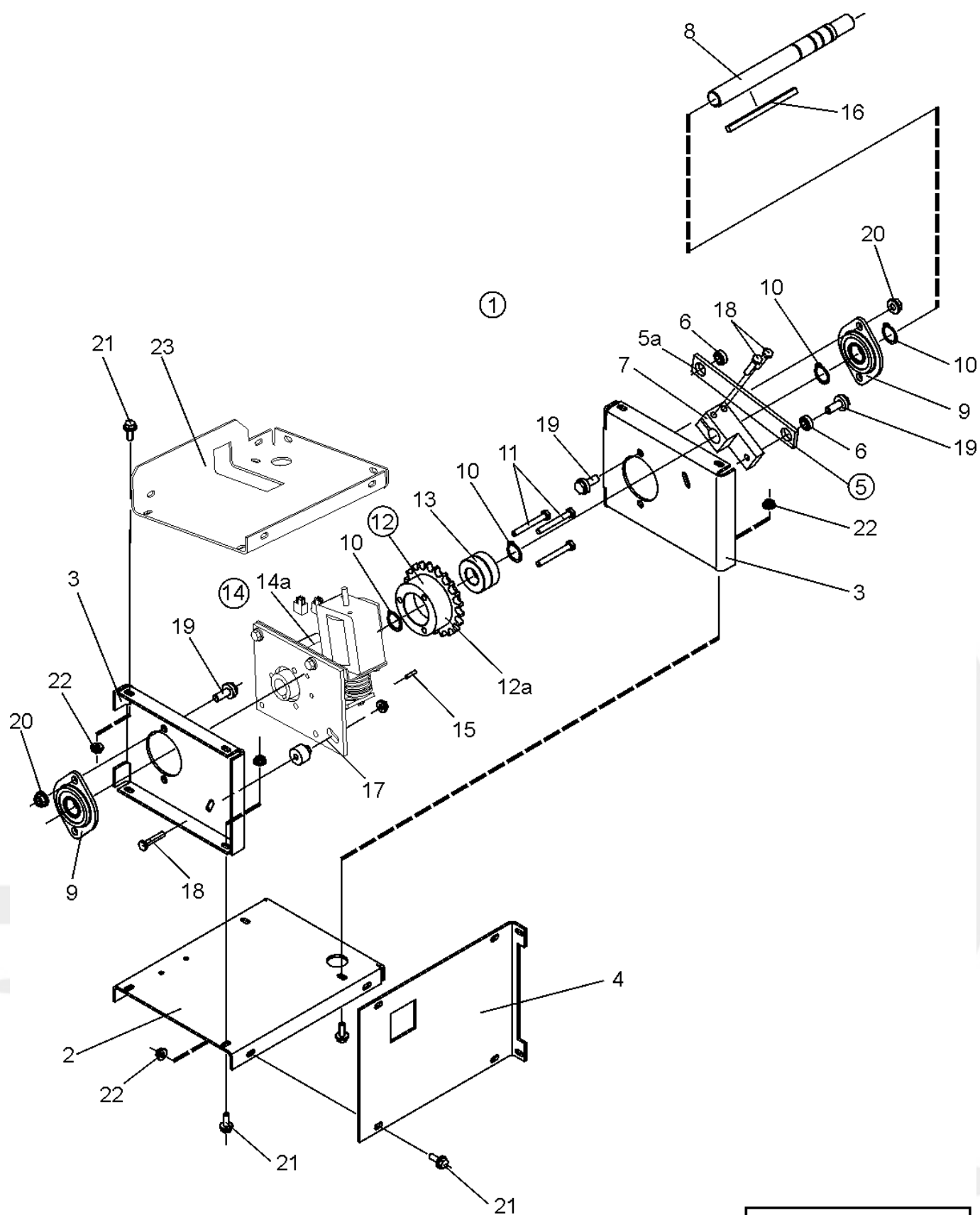
Illustration Issue Month Year
Schéma Issue Month Year
610794/1 1 9 2004

Embrayage

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55007563	Clutch	Embrayage	3	Complete
2	2	32100698	•Plate	•Plaque	3	Outside
3	2	32100699	•Plate	•Plaque	3	Interior
4	1	32100700	•Plate	•Plaque	3	Back
5	1	55007571	•Rod linkage	•Bielle	3	Folding control Complete
5a	1	32100693	••Rod linkage	••Bielle	3	
6	2	73011158	••Ball joint	••Rotule	3	
7	1	32100692	•Hub	•Moyeu	3	Folding control
8	1	32100689	•Shaft	•Arbre	3	Folding control
9	2	73010070	•Bearing box	•Palier	3	Ø20
10	4	74026053	•Circlip	•Circlip	3	Ø20
11	3	74020054020	•Screw	•Vis	3	M6x50 20 units
12	1	55007568	•End piece	•Pignon	3	Folding control
12a	1		••End piece	••Pignon	3	21 teeth
13	2	73011130	••Ball bearing	••Roulement à billes	3	
14	1	73020453	•Brake clutch	•Embrayage frein	3	230V
15	1	74023024	•Pin	•Goupille	3	Ø3x20
16	1	32006057	•Key	•Clavette	3	L=108mm
17	1	32100691	•Stop	•Butée	3	
18	3	74020030020	•Screw	•Vis	3	M6x30 20 units
19	5	74033007010	•Screw	•Vis	3	M8x20 10 units
20	4	74033254010	•Locking nut	•Ecrou frein	3	M8 10 units
21	14	74033101020	•Screw	•Vis	3	M6x16 20 units
22	14	74033253020	•Cage nut	•Ecrou	3	M6 20 units

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IC44819LF 44910023-,IC44821LF 44910023-,IC44825LF 44910023-,IC44828LF 44910023-,
IC44832LF 44910023-
Connection

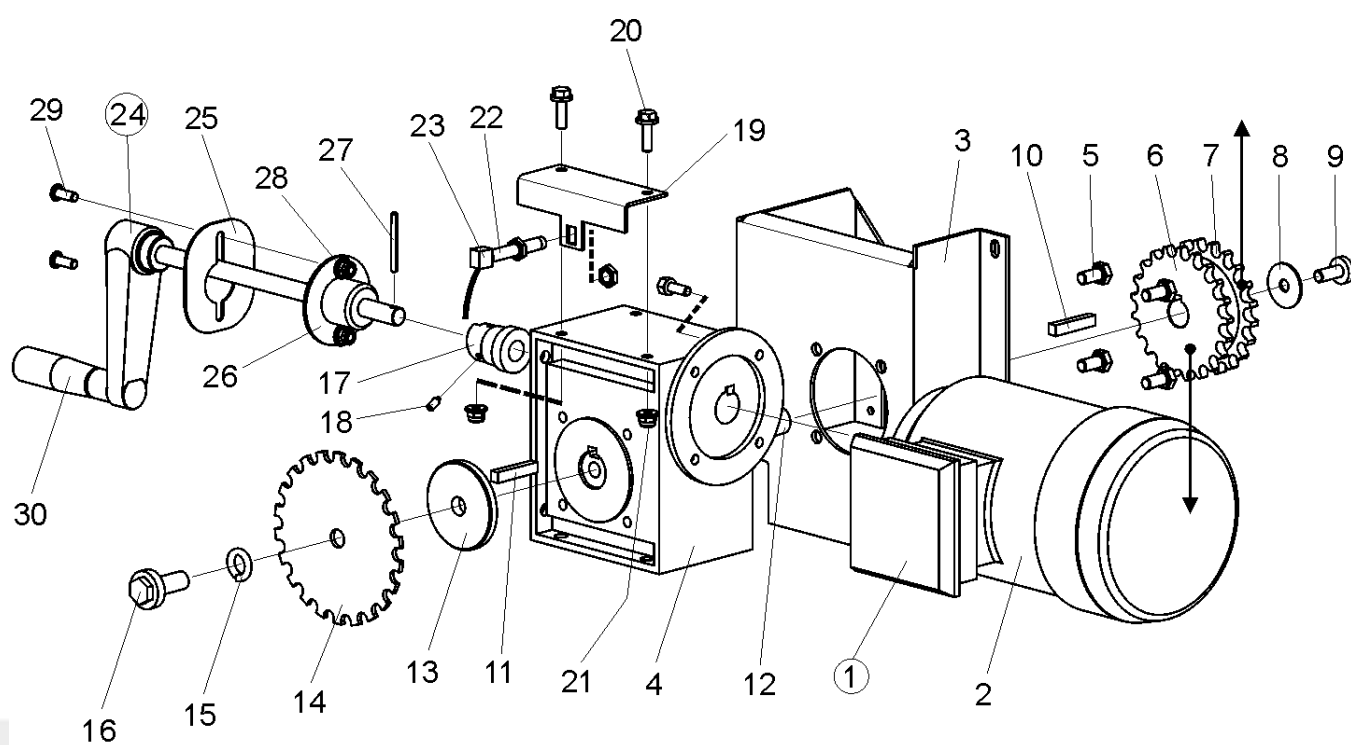
Illustration Issue Month Year
Schéma Issue Month Year
611508 2 2 2015

Embrayage

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55014805	Connection	Embrayage		Complete
2	1	32100698	•Plate	•Plaque	3	Outside
3	2	32100699	•Plate	•Plaque	3	Interior
4	1	32100700	•Plate	•Plaque	3	Back
5	1	55007571	•Rod linkage	•Bielle	3	Folding control Complete
5a	1	32100693	••Rod linkage	••Bielle	3	
6	2	73011158	••Ball joint	••Rotule	3	
7	1	32100692	•Hub	•Moyeu	3	Folding control
8	1	32100689	•Shaft	•Arbre	3	Folding control
9	2	73010070	•Bearing box	•Palier	3	Ø20
10	4	74026053	•Circlip	•Circlip	3	Ø20
11	3	74020054020	•Screw	•Vis	3	M6x50 20 units
12	1	55007568	•End piece	•Pignon	3	Folding control
12a	1		••End piece	••Pignon	3	21 teeth
13	2	73011130	••Ball bearing	••Roulement à billes	3	
14	1	55014806	•Brake clutch	•Embrayage frein	3	Complete
14a	1	73020453	••Brake clutch	••Embrayage frein	3	230V
15	1	74023024	•Pin	•Goupille	3	Ø3x20
16	1	32006057	•Key	•Clavette	3	L=108mm
17	1	32100691	•Stop	•Butée	3	
18	3	74020030020	•Screw	•Vis	3	M6x30 20 units
19	5	74033007010	•Screw	•Vis	3	M8x20 10 units
20	4	74033254010	•Locking nut	•Ecrou frein	3	M8 10 units
21	14	74033101020	•Screw	•Vis	3	M6x16 20 units
22	14	74033253020	•Cage nut	•Ecrou	3	M6 20 units
23	1	32106307	•Plate	•Plaque	3	Outside

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IC44819LF -11810022,IC44821LF -11810022,IC44825LF -11810022,IC44828LF -11810022,
IC44832LF -11810022
Back-geared motor and hand control

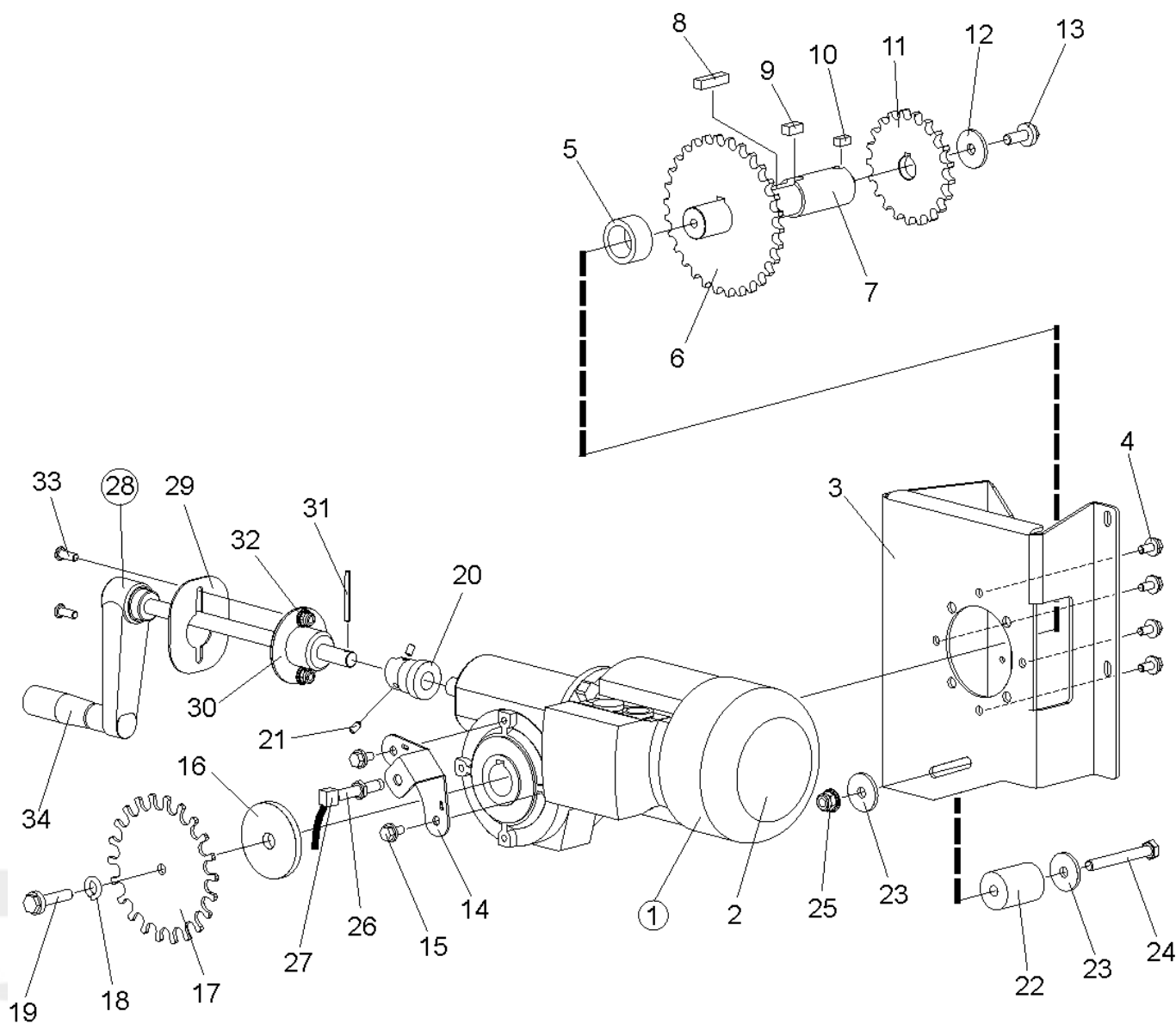
Illustration Issue Month Year
Schéma Issue Month Year
610779/2 1 6 2004

Motoréducteur et commande manuelle

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012390	Back-geared motor	Moto-réducteur	1,2	Complete
2	1	71014090	•Motor	•Moteur	1,2	0.37kW
3	1	32100684	•Back-geared motor support	•Support motoréducteur	3	
4	1	73023077	•Reducer	•Réducteur	1,2	R=1/80
5	4	74020057	•Screw	•Vis	3	M8x16
6	1	32100990	•End piece	•Pignon	3	21 teeth
7	1	32100984	•Disc	•Disque	3	21 teeth
8	1	74036801	•Washer	•Rondelle	3	Ø8
9	1	74033007	•Screw	•Vis	3	M8x20
10	1	32101293	•Key	•Clavette	3	L=29mm
11	1	32101644	•Key	•Clavette	3	L=30mm
12	1	32100683	•Shaft	•Arbre	3	
13	1	31000670	•Bearing washer	•Rondelle blocage palier	3	
14	1	32100695	•Rotation detection disk	•Disque détection rotation	3	
15	1	74036301	•Elastic washer	•Rondelle Grower	3	Ø12
16	1	74033021	•Screw	•Vis	3	M12x30
17	1	32101117	•Peg tooth	•Gueule de loup	3	
18	2	74020227	•Ball screw	•Vis à bille	3	M5x8
19	1	32100696	•Detector support	•Support détecteur	3	
20	2	74033003	•Screw	•Vis	3	M6x20
21	2	74033253	•Nut	•Écrou	3	M6
22	1	71050247	Inductive proximity switch	Détecteur de proximité inductif	1,2	
23	1	71050227	Connector	Connecteur	1,2	L=10m 3 pole
24	1	55007112	Hand control	Commande manuelle	3	Complete
25	1	32101164	•Block plate	•Plaque de verrouillage	3	
26	1	32100042	•Bearing box	•Palier	3	
27	1	74023039	•Pin	•Goupille	3	Ø4x40
28	2	74033253	•Nut	•Écrou	3	M6
29	2	74033101	•Screw	•Vis	3	M6x16
30	1	32100144	•Handle	•Manivelle	3	

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IC44819LF 11810023-23010017, IC44821LF 11810023-23010017, IC44825LF 11810023-23010017,
 IC44828LF 11810023-23010017, IC44832LF 11810023-23010017
 Back-geared motor and hand control

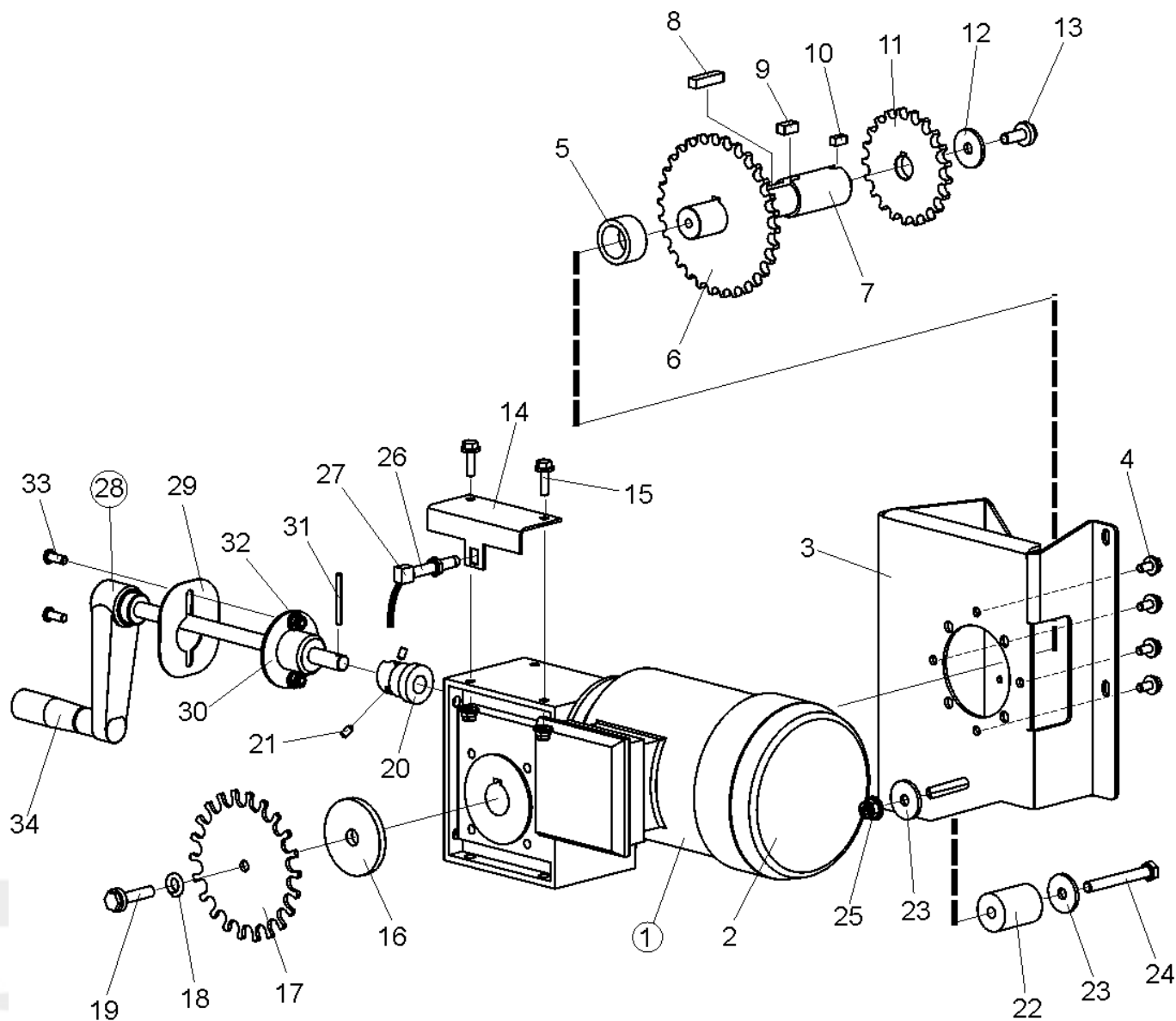
Illustration Issue Month Year
 Schéma Issue Month Year
611292/1 1 5 2011

Motoréducteur et commande manuelle

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	56000243	Back-geared motor kit	Kit motoréducteur	3	Complete
2	1		•Back-geared motor	•Moto-réducteur	3	0.37kW
3	1	32105829	•Back-geared motor support	•Support motoréducteur	3	
4	4	74033001010	•Screw	•Vis	3	M6x12 20 units
5	1	32105882	•Spacer	•Entretoise	3	
6	1	32105883	•End piece	•Pignon	3	30 teeth
7	1	32105881	•Shaft	•Arbre	3	
8	1	32101644	•Key	•Clavette	3	L=30mm
9	1	32105884	•Key	•Clavette	3	L=15mm
10	1	32100993	•Key	•Clavette	3	L=12mm
11	1	32100984	•Disc	•Disque	3	21 teeth
12	1	74036801010	•Washer	•Rondelle	3	Ø8 10 units
13	1	74033007010	•Screw	•Vis	3	M8x20 10 units
14	1	32106047	•Detector support	•Support détecteur	3	
15	2	74033001010	•Screw	•Vis	3	M6x12 20 units
16	1	31000670	•Bearing washer	•Rondelle blocage palier	3	
17	1	32106046	•Rotation detection disk	•Disque détection rotation	3	
18	1	74036102010	•Elastic washer	•Rondelle Grower	3	Ø8 10 units
19	1	74033042010	•Screw	•Vis	3	M8x35 10 units
20	1	32101117	•Peg tooth	•Gueule de loup	3	
21	2	74020227020	•Ball screw	•Vis à bille	3	M5x8 20 units
22	1	32105886	•Chain adjuster axis	•Axe tendeur de chaîne	3	
23	2	74036801010	•Washer	•Rondelle	3	Ø8 10 units
24	1	74020187010	•Screw	•Vis	3	M8x65 10 units
25	1	74033254010	•Locking nut	•Ecrou frein	3	M8 10 units
26	1	71050247	Inductive proximity switch	Détecteur de proximité inductif	1,2	
27	1	71050227	Connector	Connecteur	1,2	L=10m 3 pole
28	1	55007112	Hand control	Commande manuelle	3	Complete
29	1	32101164	•Block plate	•Plaque de verrouillage	3	
30	1	32100042	•Bearing box	•Palier	3	
31	1	74023039	•Pin	•Goupille	3	Ø4x40
32	2	74033253020	•Cage nut	•Ecrou	3	M6 20 units
33	2	74033101020	•Screw	•Vis	3	M6x16 20 units
34	1	32100144	•Handle	•Manivelle	3	

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IC44819LF 23010018-,IC44821LF 23010018-,IC44825LF 23010018-,IC44828LF 23010018-,
IC44832LF 23010018-
Back-geared motor and hand control

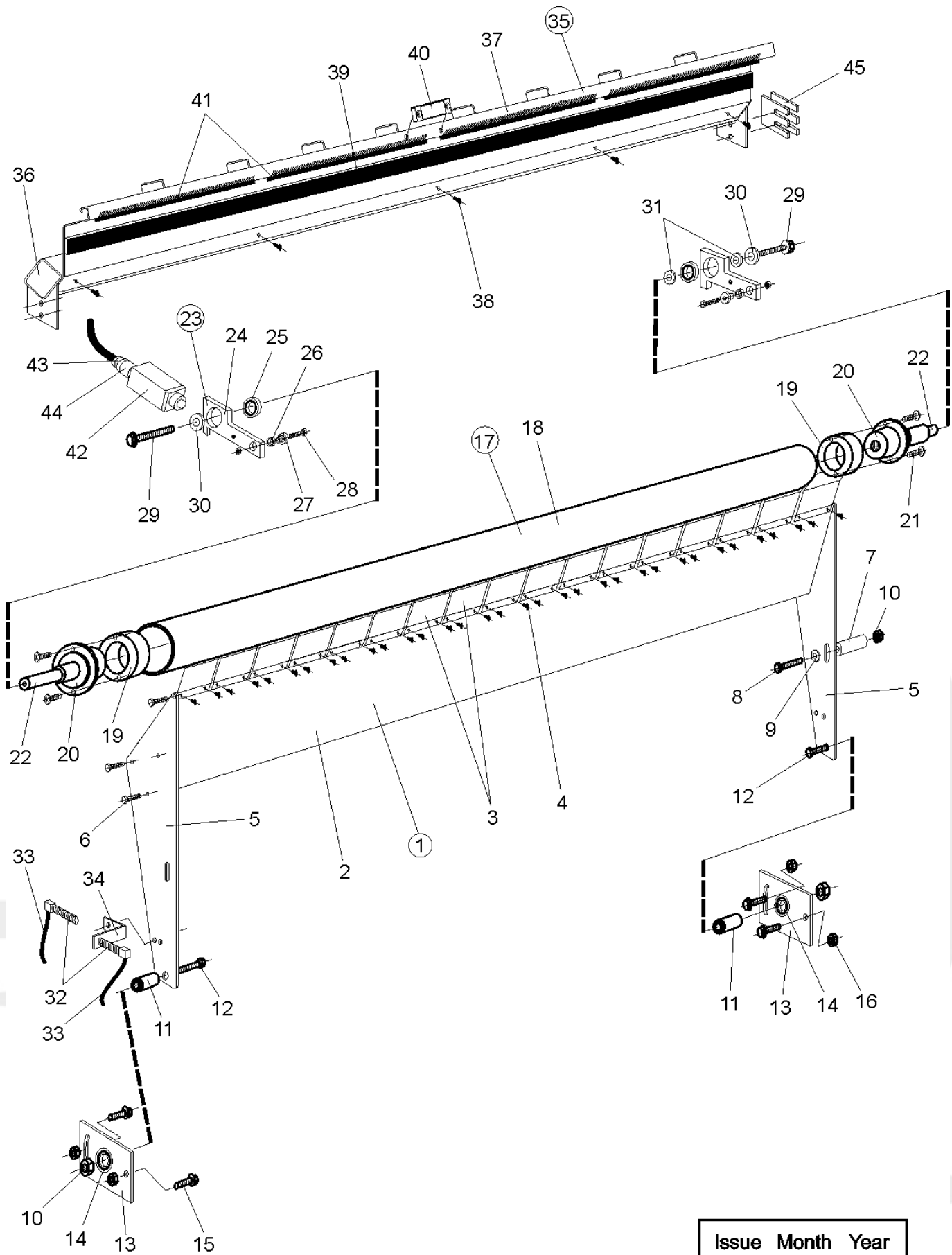
Illustration Issue Month Year
Schéma Issue Month Year
611431/1 1 5 2013

Motoréducteur et commande manuelle

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55014195	Back-geared motor	Motoréducteur	3	Complete
2	1	73026045	•Back-geared motor	•Motoréducteur	3	
3	1	32105829	•Back-geared motor support	•Support motoréducteur	3	
4	4	74033001010	•Screw	•Vis	3	M6x12 20 units
5	1	32106008	•Spacer	•Entretoise	3	
6	1	32105883	•End piece	•Pignon	3	30 teeth
7	1	32105881	•Shaft	•Arbre	3	
8	1	32101644	•Key	•Clavette	3	L=30mm
9	1	32105884	•Key	•Clavette	3	L=15mm
10	1	32100993	•Key	•Clavette	3	L=12mm
11	1	32100984	•Disc	•Disque	3	21 teeth
12	1	74036801010	•Washer	•Rondelle	3	Ø8 10 units
13	1	74033007010	•Screw	•Vis	3	M8x20 10 units
14	1	32100696	•Detector support	•Support détecteur	3	
15	2	74033003020	•Screw	•Vis	3	M6x20 20 units
16	1	31000670	•Bearing washer	•Rondelle blocage palier	3	
17	1	32106046	•Rotation detection disk	•Disque détection rotation	3	
18	1	74036102010	•Elastic washer	•Rondelle Grower	3	Ø8 10 units
19	1	74033613010	•Screw	•Vis	3	M8x40 10 units
20	1	32101117	•Peg tooth	•Gueule de loup	3	
21	2	74020227020	•Ball screw	•Vis à bille	3	M5x8 20 units
22	1	32105886	•Chain adjuster axis	•Axe tendeur de chaîne	3	
23	2	74036801010	•Washer	•Rondelle	3	Ø8 10 units
24	1	74020187010	•Screw	•Vis	3	M8x65 10 units
25	1	74033254010	•Locking nut	•Ecrou frein	3	M8 10 units
26	1	71050247	Inductive proximity switch	Détecteur de proximité inductif	1,2	
27	1	71050227	Connector	Connecteur	1,2	L=10m 3 pole
28	1	55007112	Hand control	Commande manuelle	3	Complete
29	1	32101164	•Block plate	•Plaque de verrouillage	3	
30	1	32100042	•Bearing box	•Palier	3	
31	1	74023039	•Pin	•Goupille	3	Ø4x40
32	2	74033253020	•Cage nut	•Ecrou	3	M6 20 units
33	2	74033101020	•Screw	•Vis	3	M6x16 20 units
34	1	32100144	•Handle	•Manivelle	3	

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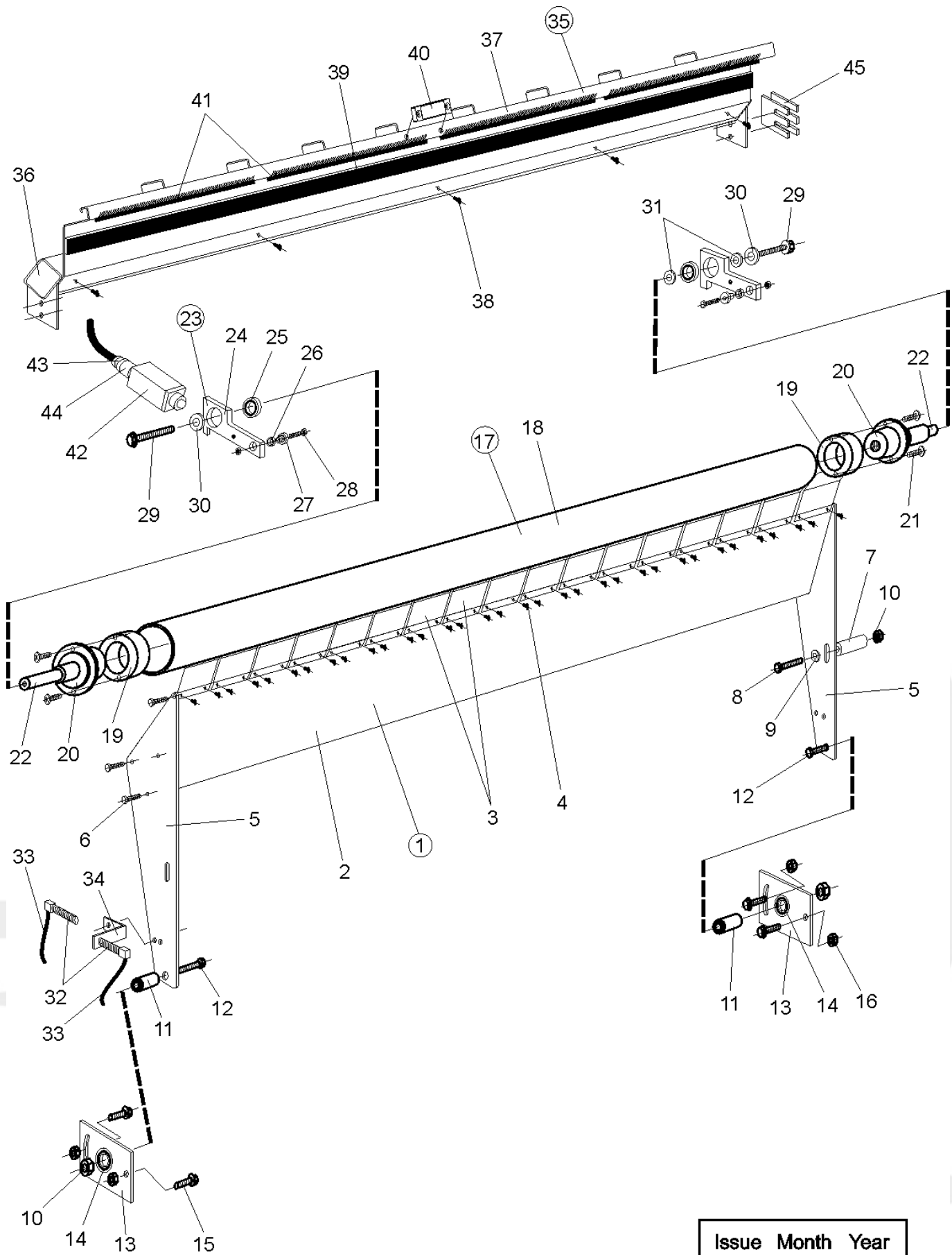
8(800)500-69-51



610795

Issue	Month	Year
02	07	12

IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF						Illustration Schéma	Issue Issue	Month Month	Year Year																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																						
Longitudinal folding Pliage longitudinal						610795/1	5	1	2006																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																						
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610795

Issue	Month	Year
02	07	12

IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Longitudinal folding

Illustration

Issue

Month

Year

Schéma

Issue

Month

Year

Pliage longitudinal

610795/1

5

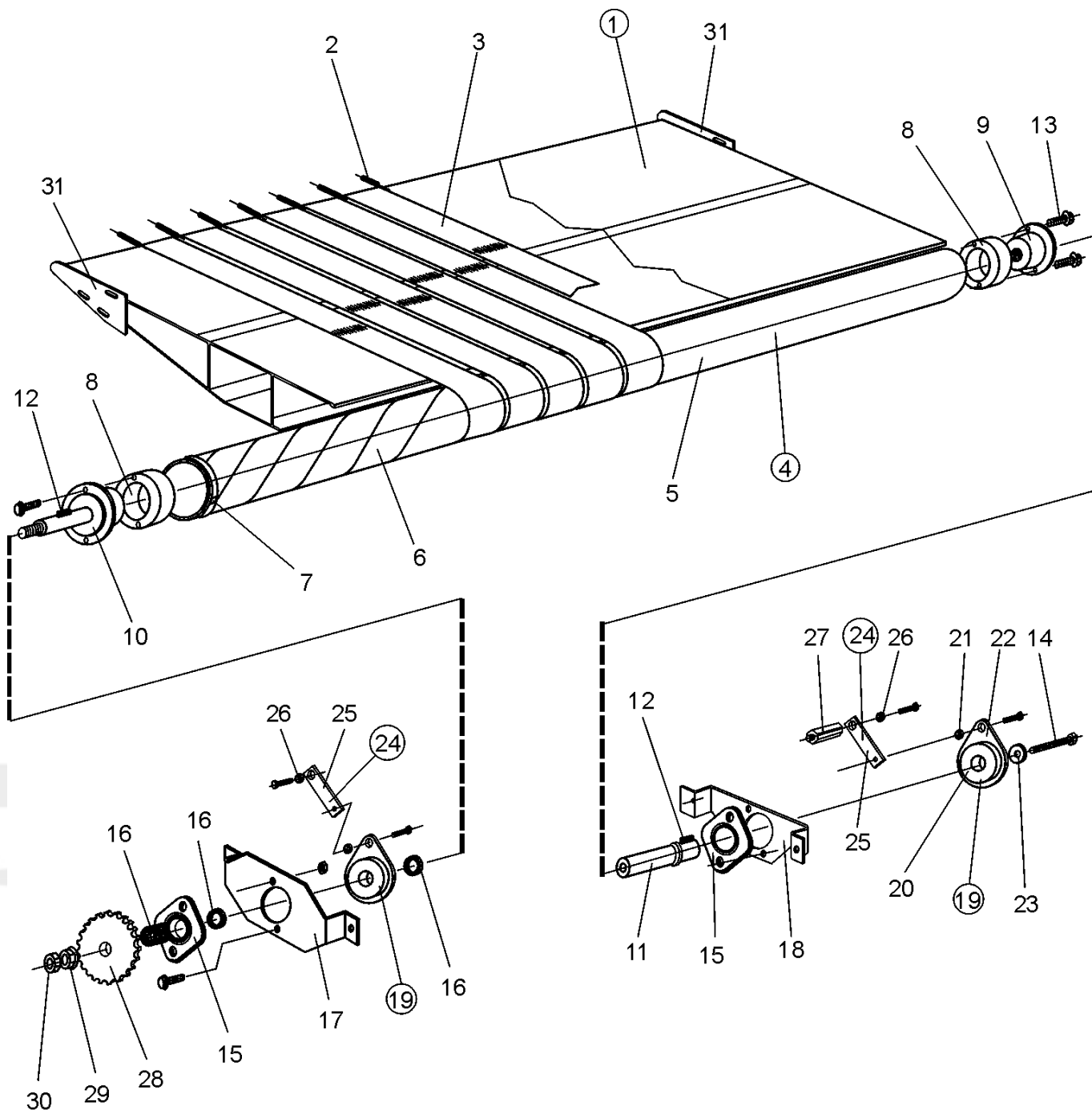
1

2006

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
36	IC44819LF									
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
	1					1	55008372	Folder stop tube	Tube butée plieur	3 Complete
						1	55007588	Folder stop tube	Tube butée plieur	3 Complete
							32100715	•Folder stop tube	•Tube butée plieur	3
							32100714	•Folder stop tube	•Tube butée plieur	3
							32100713	•Folder stop tube	•Tube butée plieur	3
37						1	32100712	•Folder stop tube	•Tube butée plieur	3
						1	32100711	•Folder stop tube	•Tube butée plieur	3
							32104265	•Door stop	•Butée	3
							32104264	•Door stop	•Butée	3
							32104263	•Door stop	•Butée	3
							32104262	•Door stop	•Butée	3
							32104261	•Door stop	•Butée	3
						1	74014014	•Pop rivet	•Rivet	3 Ø4.8x11
							75011036	•Seal	•Joint	3 25x6 Foam
							56000253	•Reflector kit	•Kit réflecteur	3 -23010017
38							71050280	•Reflector	•Réflecteur	1,2 23010018-
							71082368	Antistatic brush	Brosse antistatique	1,2 Optional
							71054167	Switch	Interrupteur	1,2
							71079045	Cable fitting	Presse étoupe	3 Ø9
							71079046	Reduction	Réduction	3 Ø11/9
							32104186	Block	Cale	3 1mm
							32104187	Block	Cale	3 1.5mm
							32104188	Block	Cale	3 2mm
39	2m	3m	3m	3m	4m					
40	1	1	1	1	1					
41	1	1	1	1	1					
42	3	4	4	5	6					
43	1	1	1	1	1					
44	1	1	1	1	1					
45	-	-	-	-	-					
	-	-	-	-	-					
	-	-	-	-	-					

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610796

Issue	Month	Year
01	09	04

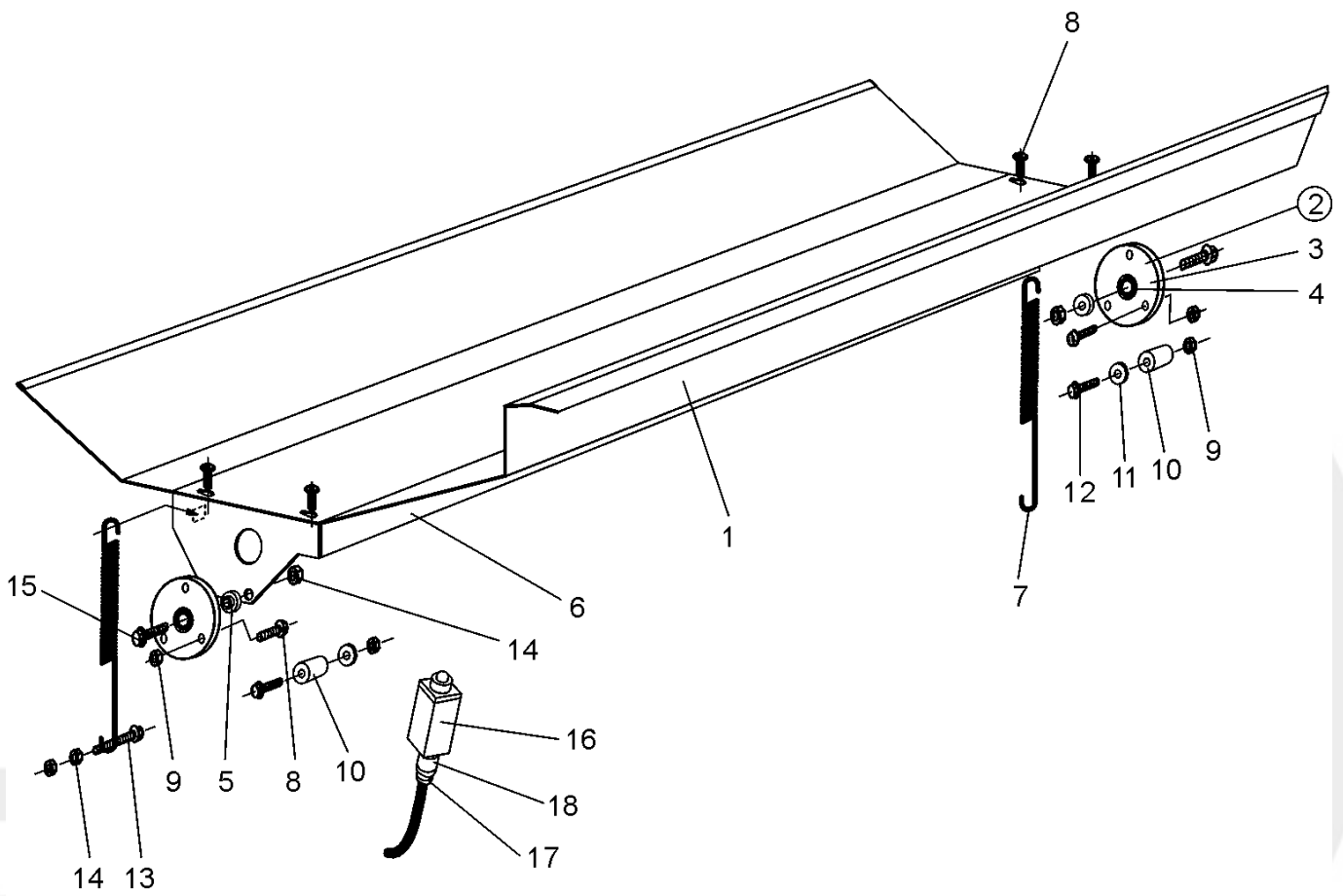
IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Evacuation table

Table évacuation

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610796/1	1	9	2004

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC44819LF										
	IC44821LF										
	IC44825LF										
	IC44828LF										
	IC44832LF										
	1	1					32100795	Outlet table	Table de sortie	3	
		1					32100794	Outlet table	Table de sortie	3	
			1				32100793	Outlet table	Table de sortie	3	
				1			32100792	Outlet table	Table de sortie	3	
					1		32100791	Outlet table	Table de sortie	3	
	2	17	19	23	25	29	74023105	•Pin	•Goupille	3	Ø3x30
	3	18	20	24	26	30	77010214	Feeding strip	Bande engagement	1,2	
	4	1					55012184	Evacuation satellite	Rouleau évacuation	3	Complete
			1				55012185	Evacuation satellite	Rouleau évacuation	3	Complete
				1			55012186	Evacuation satellite	Rouleau évacuation	3	Complete
					1		55012187	Evacuation satellite	Rouleau évacuation	3	Complete
						1	55012188	Evacuation satellite	Rouleau évacuation	3	Complete
	5	1					32100805	•Pipe	•Tube	3	
			1				32100804	•Pipe	•Tube	3	
				1			32100803	•Pipe	•Tube	3	
					1		32100802	•Pipe	•Tube	3	
						1	32100801	•Pipe	•Tube	3	
	6	11m	12m	14m	15m	17m	77010002100	•Adhesive strip	•Bande adhésive	3	L=100m
	7	2	2	2	2	2	72046158	•Clamp	•Collier de serrage	3	
	8	2	2	2	2	2	32100021	•Cone	•Cône	3	
	9	1	1	1	1	1	32100024	•Ferrule	•Embout	3	
	10	1	1	1	1	1	32100968	•Ferrule	•Embout	3	Blocked
	11	1	1	1	1	1	32100786	•Shaft	•Axe	3	Free
	12	2	2	2	2	2	32100993	•Key	•Clavette	3	L=12mm
	13	4	4	4	4	4	74020030	•Screw	•Vis	3	M6x30
	14	1	1	1	1	1	74033608	•Screw	•Vis	3	M10x110
	15	2	2	2	2	2	73010070	•Bearing box	•Palier	3	Ø20
	16	7	7	7	7	7	32100849	•Spacer	•Entretoise	3	
	17	1	1	1	1	1	32100788	•Rail	•Support	3	Left
	18	1	1	1	1	1	32104356	•Rail	•Support	3	Right
	19	2	2	2	2	2	55007831	•Raising cam	•Bras de levage	3	
	20	1	1	1	1	1		•Free wheel	•Roue libre	3	
	21	1	1	1	1	1		•Ball joint	•Rotule	3	
	22	1	1	1	1	1		•Cam	•Came	3	
	23	1	1	1	1	1	74036803	•Washer	•Rondelle	3	Ø10
	24	2	2	2	2	2	55007829	•Rod linkage	•Biellette	3	
	25	1	1	1	1	1		•Rod linkage	•Biellette	3	
	26	1	1	1	1	1		•Ball joint	•Rotule	3	
	27	1	1	1	1	1	32100909	•Shaft	•Axe	3	
	28	1	1	1	1	1	32100987	•Disc	•Disque	3	27 teeth
	29	1	1	1	1	1	74021021	•Nut	•Écrou	3	M16
	30	1	1	1	1	1	74033257	•Locking nut	•Écrou frein	3	M16
	31	2	2	2	2	2	32100848	Ledger	Joue	3	



IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Receipt tray

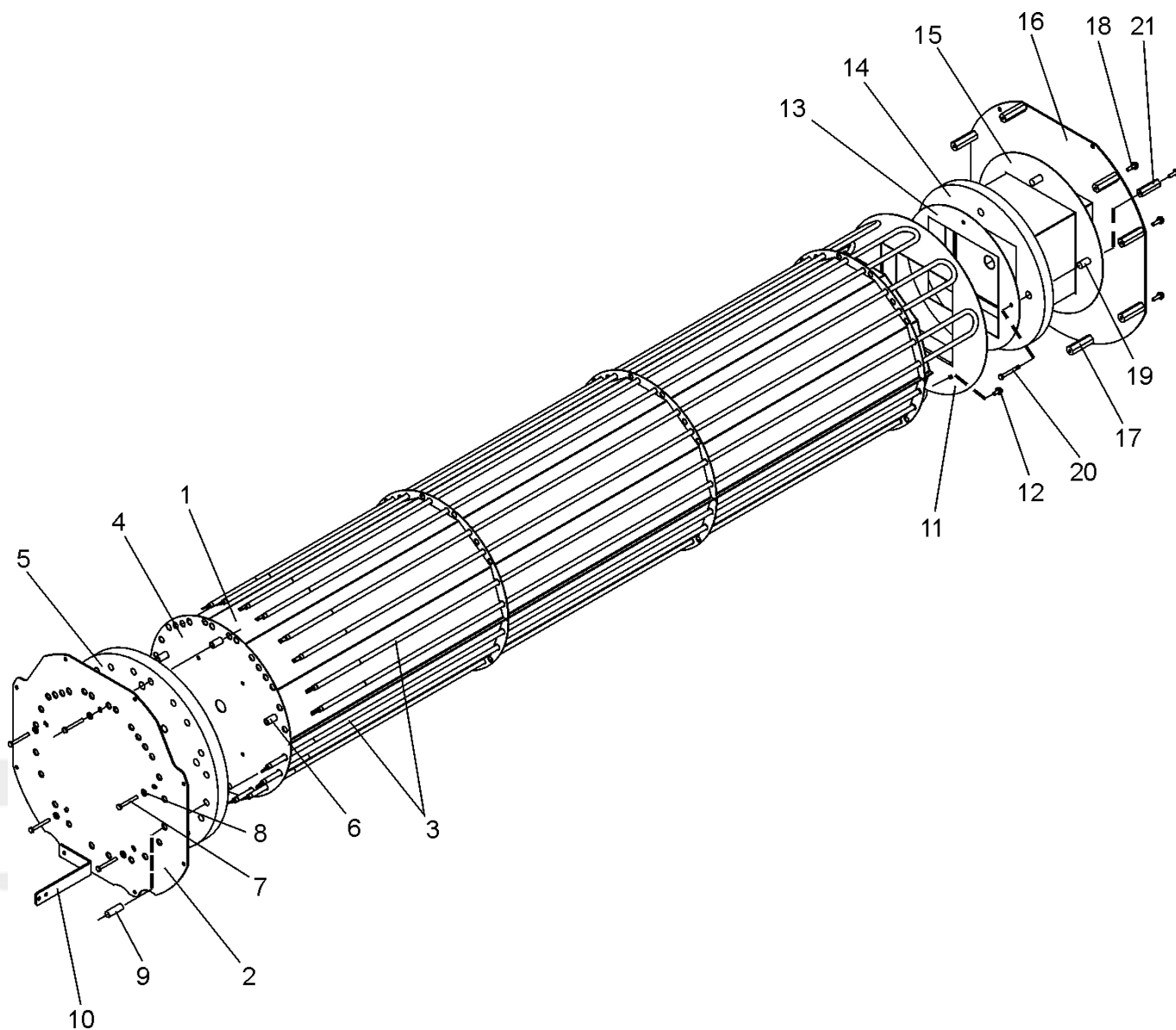
Illustration Schéma	Issue Issue	Month Month	Year Year
610797/1	1	9	2004

Bac réception

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC44819LF									
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
	1	1				32100745	Receipt tray	Bac réception	3	
		1				32100744	Receipt tray	Bac réception	3	
			1			32100743	Receipt tray	Bac réception	3	
				1		32100742	Receipt tray	Bac réception	3	
					1	32100741	Receipt tray	Bac réception	3	
	2	2	2	2	2	55007591	Bearing box	Palier	3	Complete
	3	1	1	1	1	32100704	•Flange	•Bride	3	
	4	1	1	1	1	73011158	•Ball joint	•Rotule	3	
	5	2	2	2	2	32100705	Hinge pin	Axe articulation	3	
	6	1				32100935	Rail	Support	3	
			1			32100934	Rail	Support	3	
				1		32100933	Rail	Support	3	
					1	32100932	Rail	Support	3	
						32100931	Rail	Support	3	
7	2	2	2	2	2	32004504	Spring	Ressort	3	
8	12	12	12	12	12	74033101	Screw	Vis	3	M6x16
9	6	6	6	6	6	74033253	Nut	Écrou	3	M6
10	2	2	2	2	2	74026034	Stop	Butée	3	
11	2	2	2	2	2	74036801	Washer	Rondelle	3	Ø8
12	2	2	2	2	2	74033602	Screw	Vis	3	M6x50
13	2	2	2	2	2	74020283010	Screw	Vis	3	M8x50 10 units
14	6	6	6	6	6	74033254	Locking nut	Ecrou frein	3	M8
15	2	2	2	2	2	74033042010	Screw	Vis	3	M8x35 10 units
16	1	1	1	1	1	71054167	Switch	Interrupteur	1,2	
17	1	1	1	1	1	71079045	Cable fitting	Presse étoupe	3	Ø9
18	1	1	1	1	1	71079046	Reduction	Réduction	3	Ø11/9

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Issue	Month	Year
01	06	04

IC44819LF, -11720020, IC44821LF -11710020, IC44825LF -11710020, IC44828LF -11710020,
IC44832LF -11910099
Electrical heating

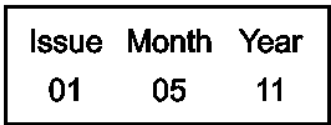
Illustration Issue Month Year
Schéma Issue Month Year
610765/1 2 6 2004

Chauffage électrique

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
IC44819LF						
IC44821LF						
IC44825LF						
IC44828LF						
IC44832LF						
1	1		32101725	Resistors support	3	
		1	32101724	Resistors support	3	
		1	32101723	Resistors support	3	
		1	32101722	Resistors support	3	
		1	32101721	Resistors support	3	
2	1	1	32103830	End flange	3	Left
3	9	9	71070155	Heating element	1,2	3650W, 400V
		9	71070154	Heating element	1,2	4050W, 400V
		9	71070153	Heating element	1,2	4800W, 400V
		9	71070152	Heating element	1,2	5200W, 400V
		9	71070151	Heating element	1,2	5950W, 400V
4	1	1	32103833	Protection panel	3	Left
5	1	1	75015204	Insulator	3	Left
6	5	5	32100038	Spacer	3	
7	5	5	74020054	Screw	3	M6x50
8	5	5	74036006	Washer	3	Ø6
9	18	18	71077037	Pipe lining	3	
10	1	1	32104155	Cable retainer	3	
11	1	1	32104163	End flange	3	Right
12	5	5	74033001	Screw	3	M6x12
13	1	1	32103943	Protection panel	3	Right
14	1	1	75015205	Insulator	3	Right
15	1	1	32103845	Protection panel	3	Right
16	1	1	32103835	End flange	3	Right
17	8	8	32103614	Spacer	3	L=60mm
18	12	12	74033003	Screw	3	M6x20
19	4	4	32100038	Spacer	3	
20	4	4	74020054	Screw	3	M6x50
21	4	4	32103839	Spacer	3	

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IC44819LF 11710021-,IC44821LF 11710021-,IC44825LF 11710021-,IC44828LF 11710021-,
IC44832LF 12010001-
Electrical heating

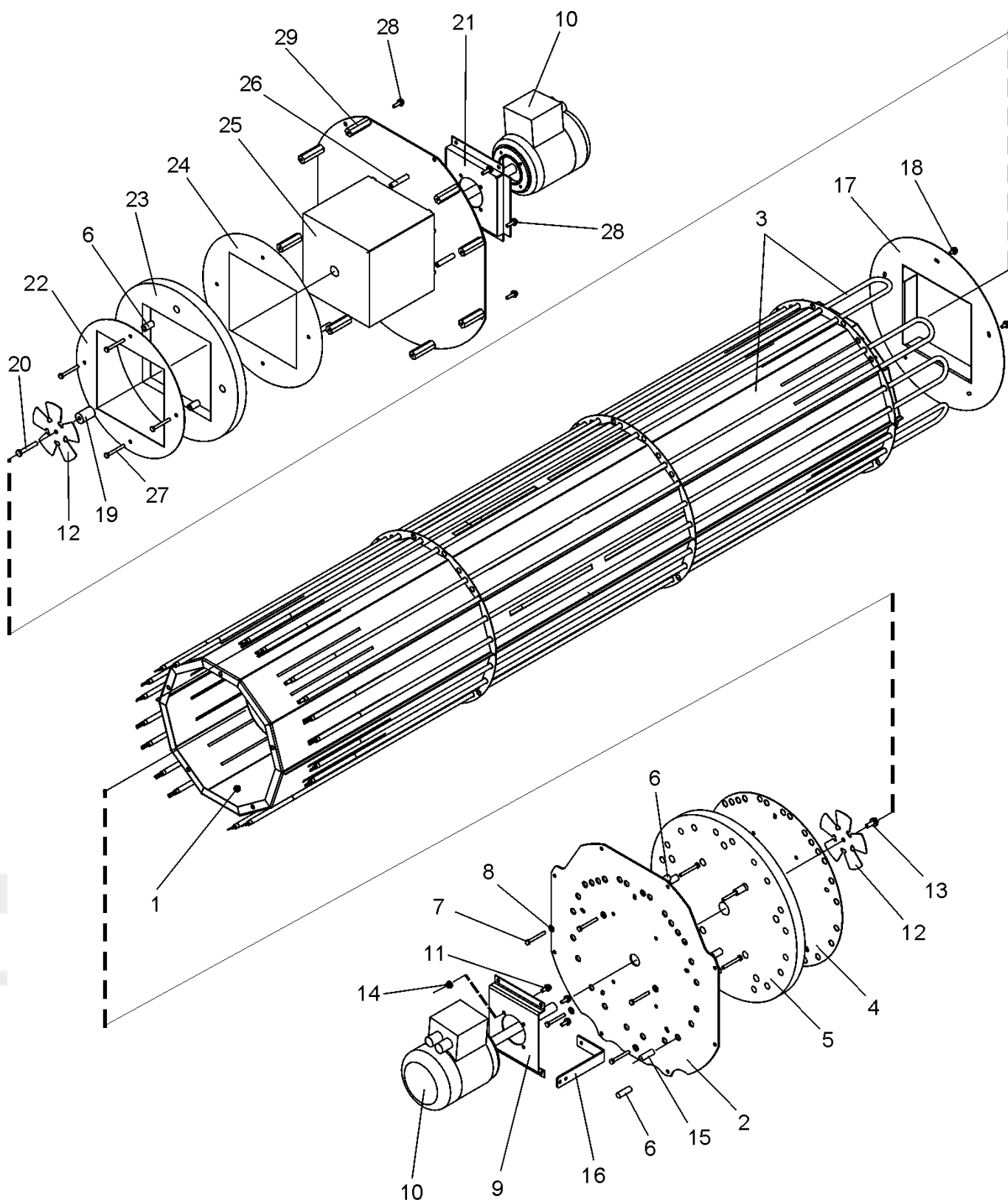
Illustration Issue Month Year
Schéma Issue Month Year
611290/1 1 5 2011

Chauffage électrique

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF									
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
1	1					32105945	Resistors support	Support résistances	3	
		1				32105944	Resistors support	Support résistances	3	
			1			32105943	Resistors support	Support résistances	3	
				1		32105942	Resistors support	Support résistances	3	
					1	32105941	Resistors support	Support résistances	3	
2	1	1	1	1	1	32105958	End flange	Flasque extrémité	3	Left
3	1	1	1	1	1	75015236	Insulator	Isolant	3	Left
4	9	9	9	9	9	32100038	Spacer	Entretoise	3	
5	9	9	9	9	9	74020054020	Screw	Vis	3	M6x50 20 units
6	9	9	9	9	9	74036006020	Washer	Rondelle	3	Ø6 20 units
7	9	9	9	9	9	74033202020	Cage nut	Ecrou	3	M6 20 units
8	9					71070155	Heating element	Résistance chauffante	1,2	3650W, 400V
		9				71070154	Heating element	Résistance chauffante	1,2	4050W, 400V
			9			71070153	Heating element	Résistance chauffante	1,2	4800W, 400V
				9		71070152	Heating element	Résistance chauffante	1,2	5200W, 400V
					9	71070151	Heating element	Résistance chauffante	1,2	5950W, 400V
9	18	18	18	18	18	71077037	Pipe lining	Manchon de protection	3	
10	1	1	1	1	1	32104155	Cable retainer	Support de câble	3	
11	1	1	1	1	1	32105997	Insulator fixing flange	Flasque maintien isolant	3	Right
12	1	1	1	1	1	75015235	Insulator	Isolant	3	Right
13	1	1	1	1	1	32105939	Insulator fixing flange	Flasque maintien isolant	3	Right
14	1	1	1	1	1	32105996	End flange	Flasque extrémité	3	Right
15	5	5	5	5	5	32103839	Spacer	Entretoise	3	
16	8	8	8	8	8	32103614	Spacer	Entretoise	3	L=60mm
17	12	12	12	12	12	74033003020	Screw	Vis	3	M6x20 20 units

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Issue	Month	Year
01	06	04

IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Electric heating with air circulation

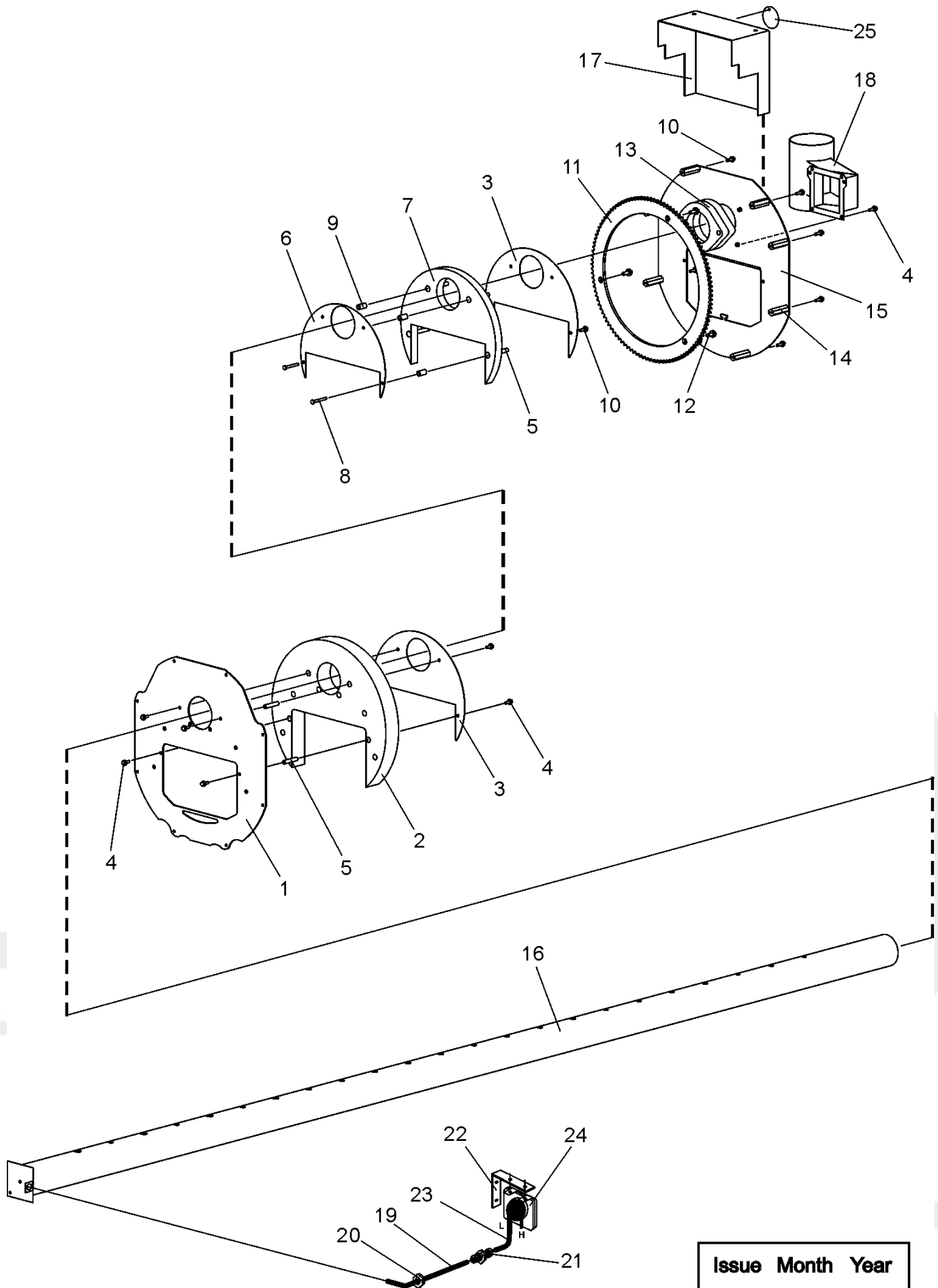
Chauffage électrique chaleur tournante

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610766/1	3	10	2006

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
IC44819LF						
IC44821LF						
IC44825LF						
IC44828LF						
IC44832LF						
1	1		32101725	Resistors support	3	
	1		32101724	Resistors support	3	
			32101723	Resistors support	3	
			32101722	Resistors support	3	
			32101721	Resistors support	3	
2	1	1	32103931	End flange	3	Left
3	9		71070155	Heating element	1,2	3650W, 400V
			71070154	Heating element	1,2	4050W, 400V
			71070153	Heating element	1,2	4800W, 400V
			71070152	Heating element	1,2	5200W, 400V
			71070151	Heating element	1,2	5950W, 400V
4	1	1	32103833	Protection panel	3	Left
5	1	1	75015204	Insulator	3	Left
6	13	13	32100038	Spacer	3	
7	9	9	74020054	Screw	3	M6x50
8	5	5	74036006	Washer	3	Ø6
9	1	1	32100187	Motor bracket	3	
10	2	2	71014106	Motor	3	18kW
11	8	8	74033002	Screw	3	M6x16
12	2	2	32100845	Turbine	3	
13	1	1	74033007	Screw	3	M8x20
14	4	4	74033253	Nut	3	M6
15	18	18	71077037	Pipe lining	3	
16	1	1	32104155	Cable retainer	3	
17	1	1	32104163	End flange	3	Right
18	5	5	74033001	Screw	3	M6x12
19	1	1	32103941	Extension element	3	
20	1	1	74020283010	Screw	3	M8x50 10 units
21	1	1	32103942	Motor bracket	3	
22	1	1	32103943	Protection panel	3	Right
23	1	1	75015205	Insulator	3	Right
24	1	1	32103845	Protection panel	3	Right
25	1	1	32103936	End flange	3	Right
26	4	4	32103839	Spacer	3	
27	4	4	74020054	Screw	3	M6x50
28	16	16	74033003	Screw	3	M6x20
29	8	8	32103614	Spacer	3	L=60mm

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610780

Issue	Month	Year
02	12	05

IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Vapor suction gas heating

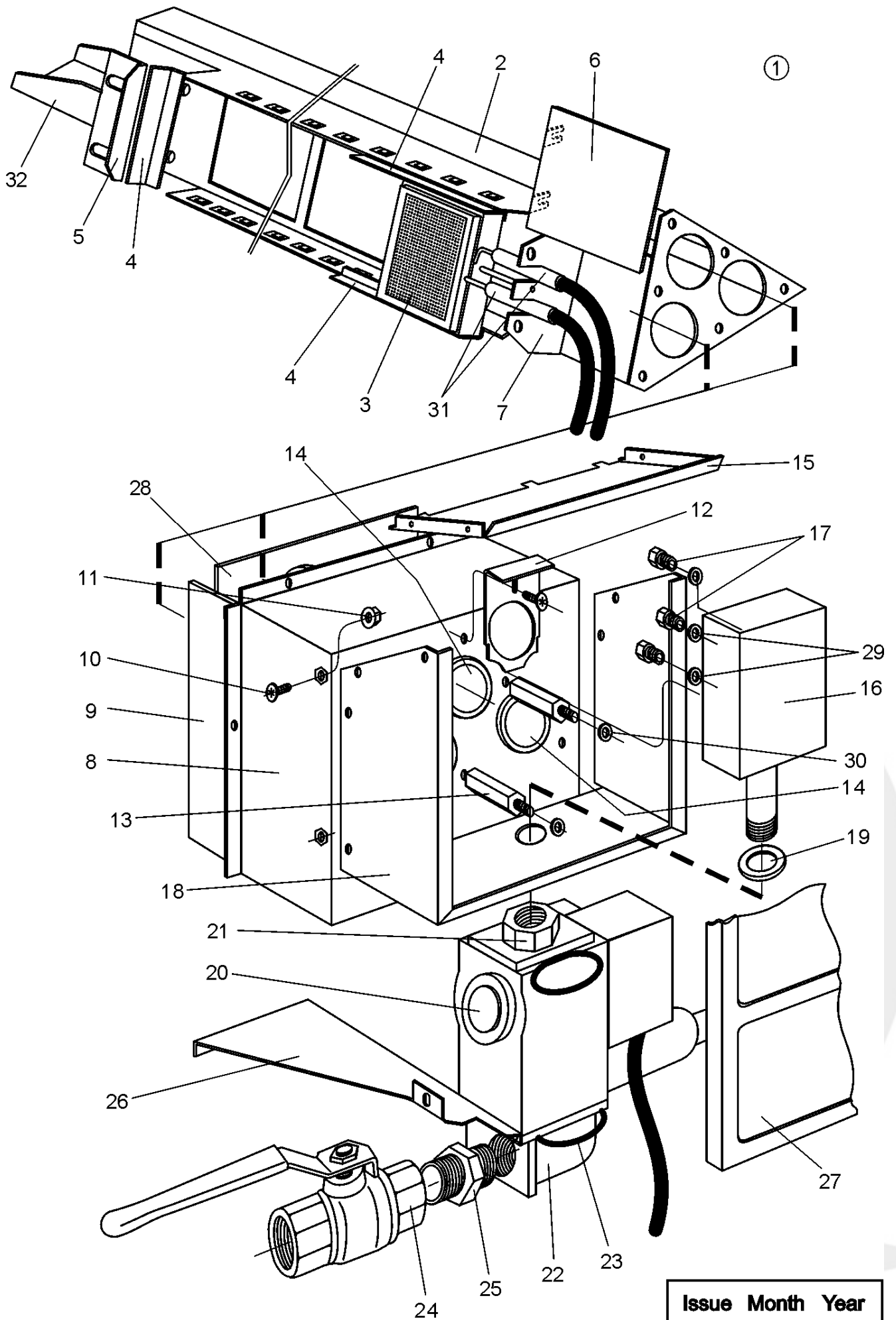
Aspiration chauffage gaz

Illustration
Schéma
610780/1Issue
Issue
5Month
Month
12Year
Year
2005

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF									
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
1	1	1	1	1	1	32104026	End flange	Flasque extrémité	3	Left
2	1	1	1	1	1	75015206	Insulator	Isolant	3	Left
3	2	2	2	2	2	32104027	Mounting plate	Plaque de fixation	3	
4	12	12	12	12	12	74033002	Screw	Vis	3	M6x16
5	8	8	8	8	8	32103839	Spacer	Entretoise	3	
6	1	1	1	1	1	32104028	Mounting plate	Plaque de fixation	3	
7	1	1	1	1	1	75015207	Insulator	Isolant	3	Right
8	4	4	4	4	4	74020054	Screw	Vis	3	M6x50
9	4	4	4	4	4	32100038	Spacer	Entretoise	3	
10	12	12	12	12	12	74033003	Screw	Vis	3	M6x20
11	1	1	1	1	1	32103879	Disc	Disque	3	114 teeth
12	3	3	3	3	3	74033007	Screw	Vis	3	M8x20
13	2	2	2	2	2	75015208	Insulator	Isolant	3	
14	8	8	8	8	8	32103614	Spacer	Entretoise	3	L=60mm
15	1	1	1	1	1	32104025	End flange	Flasque extrémité	3	Right
16	1					32104055	Products of combustion suction tube	Tube aspiration produits combustion	3	
		1				32104054	Products of combustion suction tube	Tube aspiration produits combustion	3	
			1			32104053	Products of combustion suction tube	Tube aspiration produits combustion	3	
				1		32104052	Products of combustion suction tube	Tube aspiration produits combustion	3	
					1	32104051	Products of combustion suction tube	Tube aspiration produits combustion	3	
17	1	1	1	1	1	32103508	Fender waling	Capot de protection	3	-44010002
	1	1	1	1	1	32105724	Fender waling	Capot de protection	3	44010003-
18	1	1	1	1	1	32103504	Tee-square	Té	3	ill. 610776
19	1	1	1	1	1	32101099	Branch pipe	Tube de raccordement	3	
20	1	1	1	1	1	31003509	Opening in partition	Traversée de cloison	3	G1/8"
21	1	1	1	1	1	32006860	Right connection	Piquage droit	3	
22	1	1	1	1	1	32101098	Pressure switch support	Support pressostat	3	
23	1	1	1	1	1	72046136	Polyamide pipe	Tube polyamide	3	Ø6x8 by meter
24	1	1	1	1	1	72060062	Pressostat	Pressostat	1,2	
25	1	1	1	1	1	32104516	Protective plug	Obturateur de protection	3	

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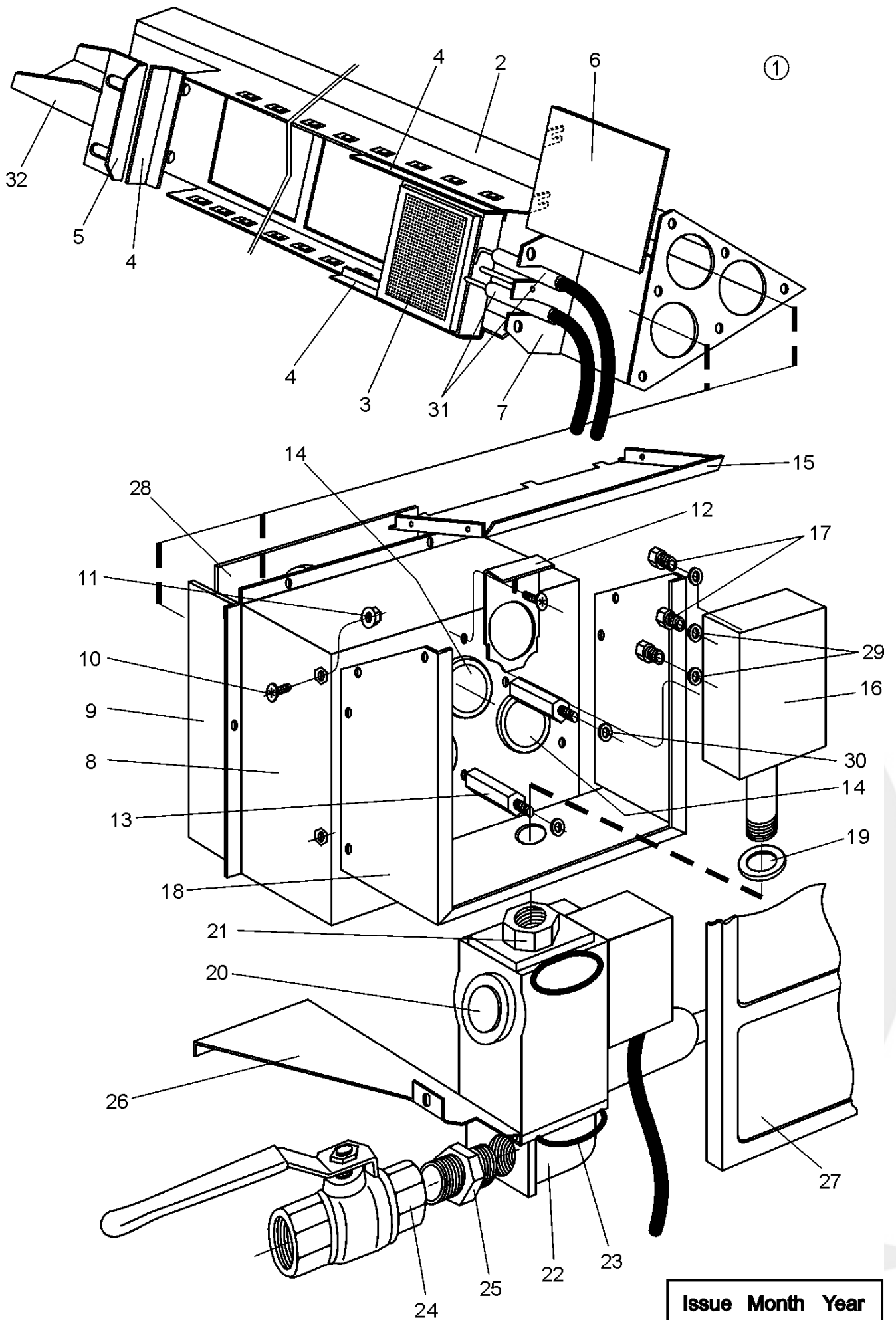
Issue	Month	Year
01	06	04

IC44819LF -62900016,IC44821LF -62900016,IC44825LF -62900016,IC44828LF -62900016,
IC44832LF -62900016
Gas heating

Illustration Issue Month Year
Schéma Issue Month Year
610768/1 2 6 2004

Chauffage gaz

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF									
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
1	1					55008022	Gas pipe burner	Rampe à gaz	1,2	Complete
		1				55008183	Gas pipe burner	Rampe à gaz	1,2	Complete
			1			55008021	Gas pipe burner	Rampe à gaz	1,2	Complete
				1		55008182	Gas pipe burner	Rampe à gaz	1,2	Complete
					1	55007166	Gas pipe burner	Rampe à gaz	1,2	Complete
2	1					32100495	•Pipe body burner	•Corps de rampe	3	
		1				32100494	•Pipe body burner	•Corps de rampe	3	
			1			32100493	•Pipe body burner	•Corps de rampe	3	
				1		32100492	•Pipe body burner	•Corps de rampe	1,2	
					1	32100491	•Pipe body burner	•Corps de rampe	3	
3	22	25	31	34	39	72051209	•Ceramic plate	•Plaque céramique	1,2	
4	1	1	1	1	1	73016210010	•Glass fibre tape	•Ruban à fibre de verre	1,2	L=10m High temperature
5	1	1	1	1	1	32100453	•Edging	•Cornière	3	
6	1	1	1	1	1	32100663	•Fender waling	•Capot de protection	3	
7	1	1	1	1	1	32100452	•Electrode support	•Support électrode	3	
8	1	1	1	1	1	32100668	•Rail	•Support	3	
9	3	3	3	3	3	73016165	•Insulator	•Isolant	3	
10	18	18	18	18	18	74033101	•Screw	•Vis	3	M6x16
11	4	4	4	4	4	74011002	•Nut	•Écrou	1,2	M6
12	1	1	1	1	1	32100460	•Fixation leg	•Patte de fixation	3	
13	3	3	3	3	3	32100669	•Spacer	•Entretoise	3	
14	3	3	3	3	3	72051212	•Venturi	•Venturi	3	
15	1	1	1	1	1	32100457	•Hood	•Capot	3	Upper
16	1	1	1	1	1	32100454	•Feeding tank	•Nourrice	3	
17	3					72051220	•Injector	•Injecteur	1,2	Ø1.60mm
	3	3				72051219	•Injector	•Injecteur	1,2	Ø1.70mm
		3				72051213	•Injector	•Injecteur	1,2	Ø1.80mm
	3		3			72051221	•Injector	•Injecteur	1,2	Ø1.85mm
		3				72051218	•Injector	•Injecteur	1,2	Ø1.95mm
			3	3		72051217	•Injector	•Injecteur	1,2	Ø2.00mm
				3	3	72051214	•Injector	•Injecteur	1,2	Ø2.05mm
					3	72051215	•Injector	•Injecteur	1,2	Ø2.10mm
				3		72051216	•Injector	•Injecteur	1,2	Ø2.20mm
					3	72051202	•Injector	•Injecteur	1,2	Ø2.30mm
	3					72051223	•Injector	•Injecteur	1,2	Ø3.30mm
		3				72051227	•Injector	•Injecteur	1,2	Ø3.40mm
			3			72051224	•Injector	•Injecteur	1,2	Ø3.70mm
				3		72051225	•Injector	•Injecteur	1,2	Ø3.80mm
					3	72051226	•Injector	•Injecteur	1,2	Ø4.00mm
18	1	1	1	1	1	32100458	•Filter casing	•Carter de filtre	3	
19	1	1	1	1	1	71075018	•Grommet	•Passe-fil	3	Ø37mm
20	1	1	1	1	1	72011143	•Electrovalve block	•Bloc électrovanne	1,2	
21	1	1	1	1	1	72011144	•Right flange	•Bride droite	1,2	G3/4"
22	1	1	1	1	1	72011145	•Elbowed flange	•Bride coudée	1,2	G3/4"
23	2	2	2	2	2	72011148	•O-ring	•Joint torique	1,2	
24	1	1	1	1	1	72010081	•Tap	•Robinet	1,2	G3/4"
25	1	1	1	1	1	31100796	•Joint nipple	•Mamelon de raccord	3	G3/4"
26	1	1	1	1	1	32100464	•Tap stop lever	•Patte de verrouillage	3	
27	1	1	1	1	1	32101946	•Strainer	•Filtre	3	
28	1	1	1	1	1	73016168	•Insulator	•Isolant	1,2	
29	3	3	3	3	3	72052063	•Seal	•Joint	1,2	
30	3	3	3	3	3	74036006	•Washer	•Rondelle	3	Ø6
31	1	1	1	1	1	55013319	Igniter kit	Kit allumeur	1,2	RV0541 ill. 610769



Issue	Month	Year
01	06	04

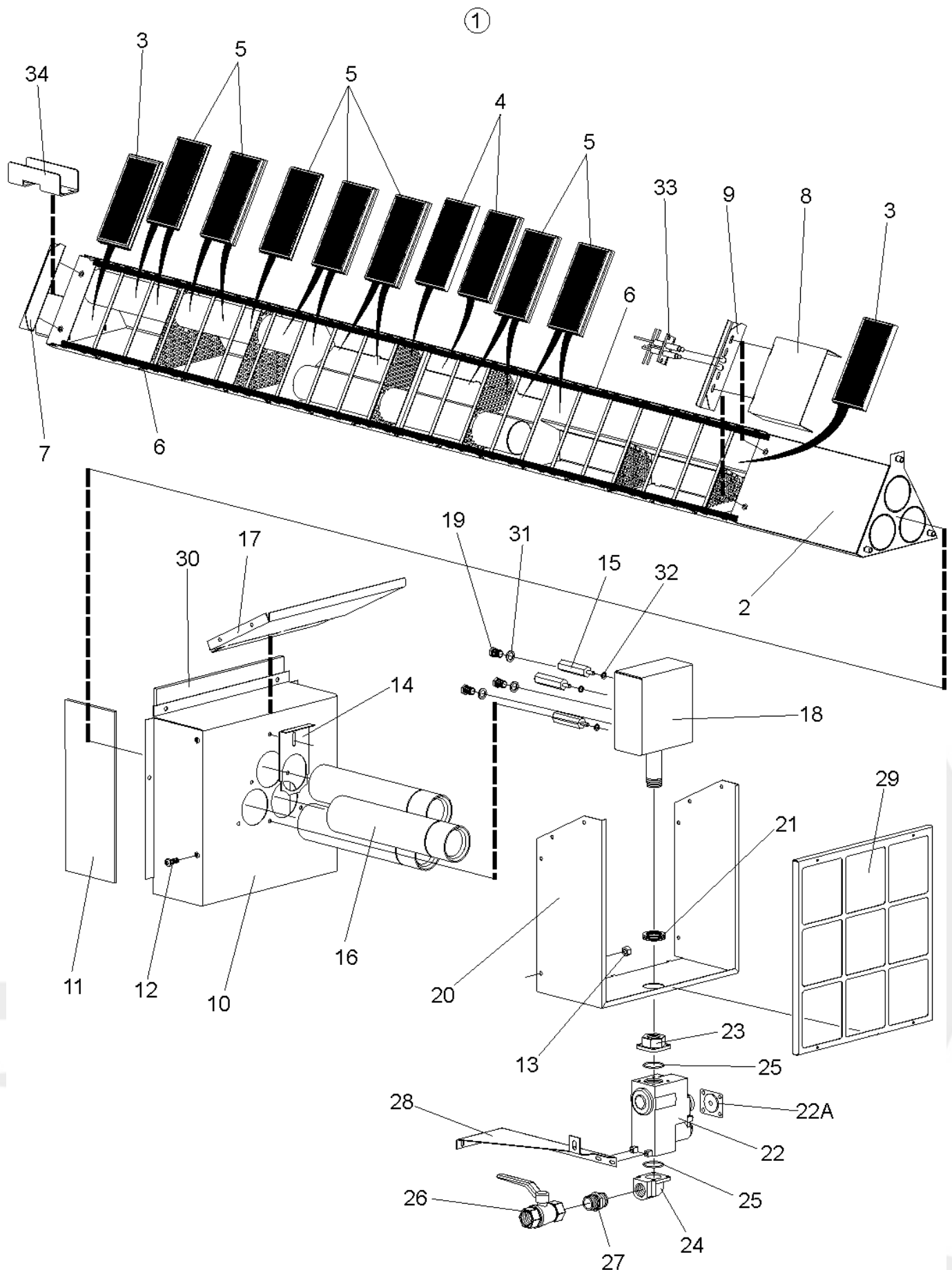
IC44819LF -62900016,IC44821LF -62900016,IC44825LF -62900016,IC44828LF -62900016,
IC44832LF -62900016
Gas heating

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610768/1	2	6	2004

Chauffage gaz

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
32	IC44819LF									
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
	1	1	1	1	1	32104112	Extension element	Rallonge	3	

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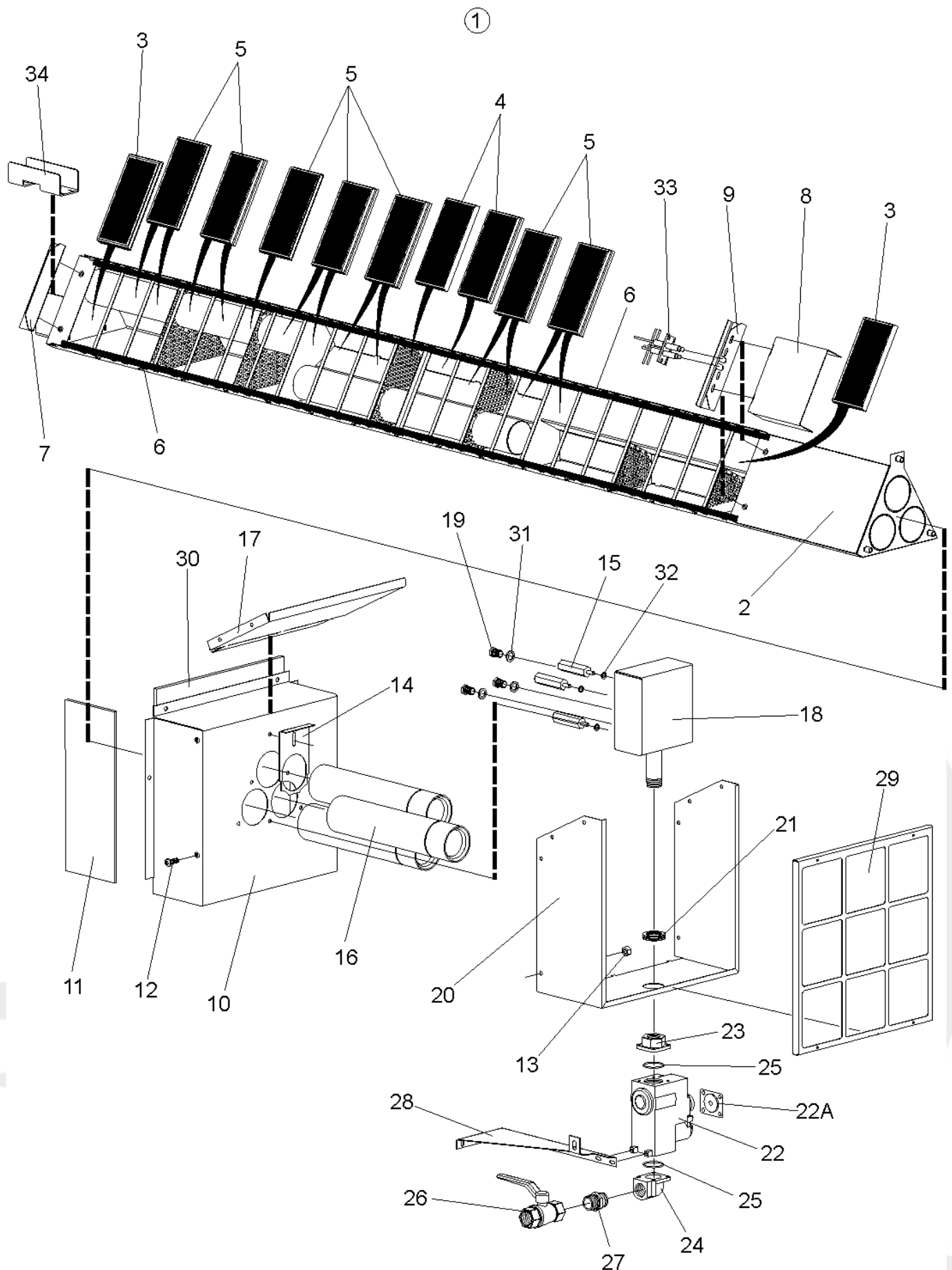
Issue	Month	Year
01	10	06

IC44819LF 62900017-,IC44821LF 62900017-,IC44825LF 62900017-,IC44828LF 62900017-,
IC44832LF 62900017-
Gas heating

Illustration Issue Month Year
Schéma Issue Month Year
611027/1 7 6 2008

Chauffage gaz

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF					
	IC44821LF					
	IC44825LF					
	IC44828LF					
	IC44832LF					
1	1	55008022	Gas pipe burner	Rampe à gaz	1,2	Complete
	1	55008183	Gas pipe burner	Rampe à gaz	1,2	Complete
	1	55008021	Gas pipe burner	Rampe à gaz	1,2	Complete
	1	55008182	Gas pipe burner	Rampe à gaz	1,2	Complete
	1	55007166	Gas pipe burner	Rampe à gaz	1,2	Complete
2	1	32100495	•Pipe body burner	•Corps de rampe	3	
	1	32100494	•Pipe body burner	•Corps de rampe	3	
	1	32100493	•Pipe body burner	•Corps de rampe	3	
	1	32100492	•Pipe body burner	•Corps de rampe	1,2	
	1	32100491	•Pipe body burner	•Corps de rampe	3	
3	2	72051253	•Ceramic plate	•Plaque céramique	1,2	
4	2	72051252	•Ceramic plate	•Plaque céramique	1,2	
5	18	72051254	•Ceramic plate	•Plaque céramique	1,2	
6	1	73016210010	•Glass fibre tape	•Ruban à fibre de verre	1,2	L=10m High temperature
7	1	32100453	•Edging	•Cornière	3	
8	1	32100663	•Fender waling	•Capot de protection	3	-65000001
	1	32105049	•Fender waling	•Capot de protection	3	
65000002-24610014						
9	1	32106121	•Fender waling	•Capot de protection	3	24610015-
	1	32100452	•Electrode support	•Support électrode	3	-65000001
	1	32105048	•Electrode support	•Support électrode	3	
65000002-24610014						
10	1	32106120	•Electrode support	•Support électrode	3	24610015-
	1	32100668	•Rail	•Support	3	
11	3	73016165	•Insulator	•Isolant	3	
12	18	74033101	•Screw	•Vis	3	M6x16
13	4	74011002	•Nut	•Écrou	1,2	M6
14	1	32100460	•Fixation leg	•Patte de fixation	3	
15	3	32100669	•Spacer	•Entretoise	3	-81000037
	3	32105253	•Spacer	•Entretoise	3	81000038-
16	3	72051212	•Venturi	•Venturi	3	
17	1	32100457	•Hood	•Capot	3	Upper
18	1	32100454	•Feeding tank	•Nourrice	3	-81000037
	1	32105254	•Feeding tank	•Nourrice	3	81000038-
19	3	72051219	•Injector	•Injecteur	1,2	Ø1.70mm
	3	72051221	•Injector	•Injecteur	1,2	Ø1.85mm
	3	72051223	•Injector	•Injecteur	1,2	Ø3.30mm
	3	72051213	•Injector	•Injecteur	1,2	Ø1.80mm
	3	72051218	•Injector	•Injecteur	1,2	Ø1.95mm
	3	72051227	•Injector	•Injecteur	1,2	Ø3.40mm
	3	72051217	•Injector	•Injecteur	1,2	Ø2.00mm
	3	72051224	•Injector	•Injecteur	1,2	Ø3.70mm
	3	72051215	•Injector	•Injecteur	1,2	Ø2.10mm
	3	72051214	•Injector	•Injecteur	1,2	Ø2.05mm
	3	72051216	•Injector	•Injecteur	1,2	Ø2.20mm
	3	72051225	•Injector	•Injecteur	1,2	Ø3.80mm
	3	72051202	•Injector	•Injecteur	1,2	Ø2.30mm
	3	72051226	•Injector	•Injecteur	1,2	Ø4.00mm
20	1	32100458	•Filter casing	•Carter de filtre	3	
21	1	71075018	•Grommet	•Passe-fil	3	Ø37mm
22	1	72011143	•Electrovalve block	•Bloc électrovanne	1,2	
22A	1	72011120	•Conversion plate	•Plaquette de conversion	1,2	Gaz Butane & Propane
23	1	72011144	•Right flange	•Bride droite	1,2	G3/4"



Issue	Month	Year
01	10	06

IC44819LF 62900017-,IC44821LF 62900017-,IC44825LF 62900017-,IC44828LF 62900017-,
IC44832LF 62900017-
Gas heating

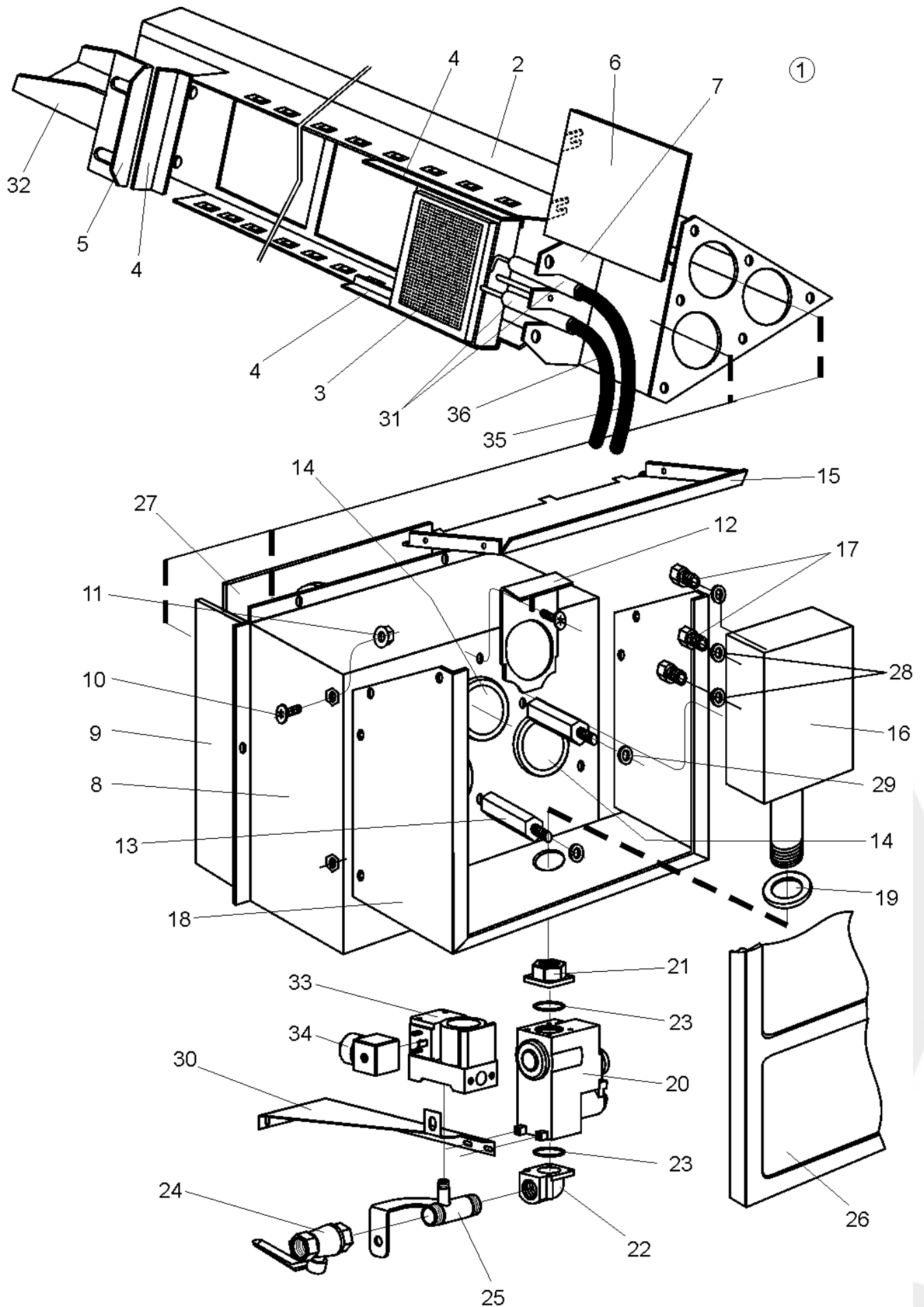
Illustration Issue Month Year
Schéma Issue Month Year
611027/1 7 6 2008

Chauffage gaz

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF									
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
25	2	2	2	2	2	72011148	•O-ring	•Joint torique	1,2	
26	1	1	1	1	1	72010081	•Tap	•Robinet	1,2	G3/4"
27	1	1	1	1	1	31100796	•Joint nipple	•Mamelon de raccord	3	G3/4"
28	1	1	1	1	1	32100464	•Tap stop lever	•Patte de verrouillage	3	
29	1	1	1	1	1	32101946	•Strainer	•Filtre	3	
30	1	1	1	1	1	73016168	•Insulator	•Isolant	1,2	
31	3	3	3	3	3	72052063	•Seal	•Joint	1,2	
32	3	3	3	3	3	74036006	•Washer	•Rondelle	3	Ø6
33	1	1	1	1	1	55013319	Igniter kit	Kit allumeur	1,2	RV0541 ill. 610769 -65000001
	1	1	1	1	1	71088049	Electrode	Electrode	1,2	ill. 611045 65000002-
	1	1	1	1	1	71088051	Electrode	Électrode	1,2	ill. 611045
34	1	1	1	1	1	32104112	Extension element	Rallonge	3	

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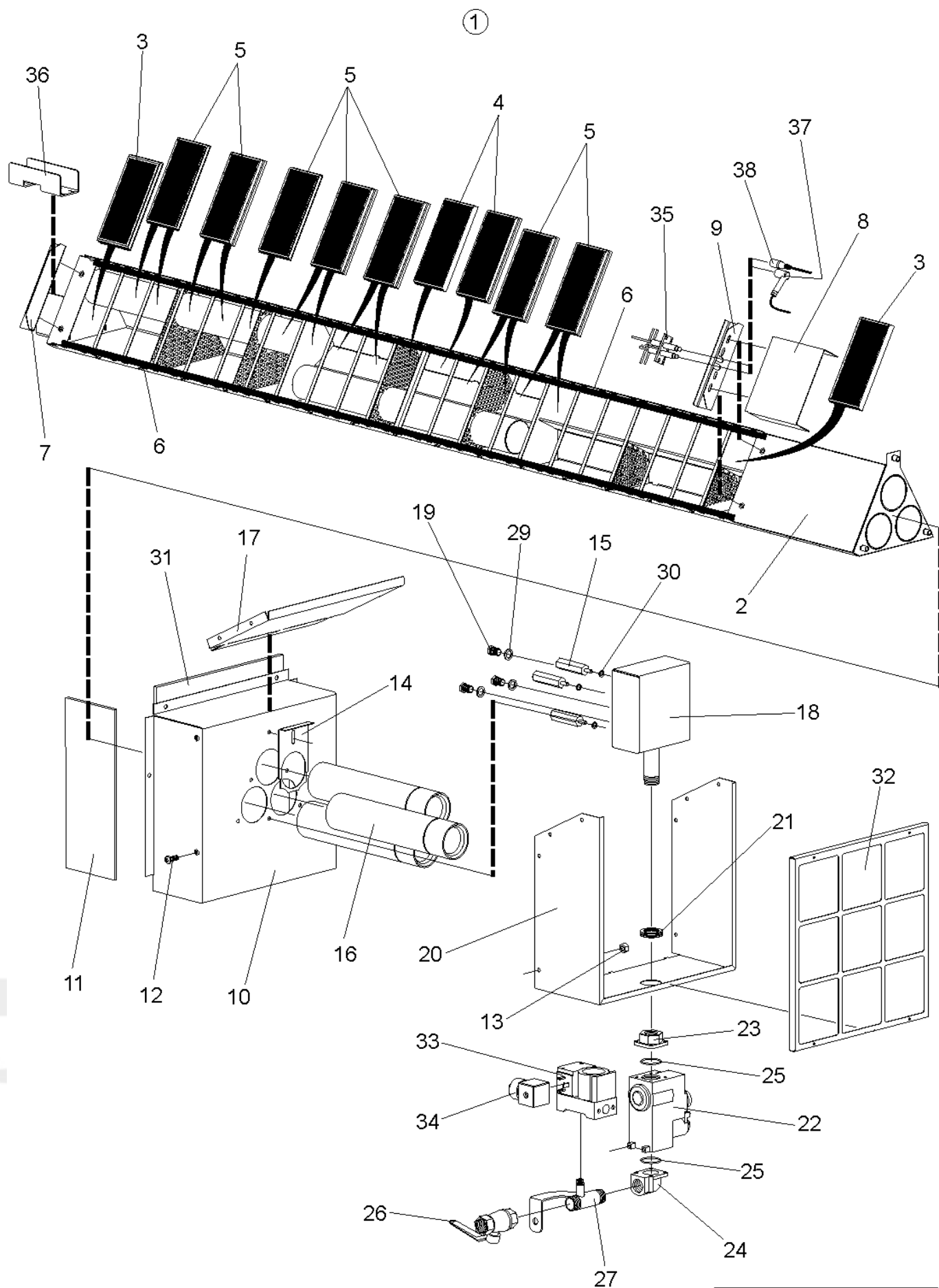
Issue	Month	Year
01	06	04

IC44819LF -62900016,IC44821LF -62900016,IC44825LF -62900016,IC44828LF -62900016,
IC44832LF -62900016
Gas heating - Australia

Illustration Issue Month Year
Schéma Issue Month Year
610587/1 2 6 2004

Chauffage gaz - Australie

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819LF									
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
1	1					55010056	Gas pipe burner	Rampe à gaz	1,2	Complete
		1				55011053	Gas pipe burner	Rampe à gaz	1,2	Complete
			1			55009926	Gas pipe burner	Rampe à gaz	1,2	Complete
				1		55011050	Gas pipe burner	Rampe à gaz	1,2	Complete
					1	55009979	Gas pipe burner	Rampe à gaz	1,2	Complete
2	1					32100495	•Pipe body burner	•Corps de rampe	3	
		1				32100494	•Pipe body burner	•Corps de rampe	3	
			1			32100493	•Pipe body burner	•Corps de rampe	3	
				1		32100492	•Pipe body burner	•Corps de rampe	1,2	
					1	32100491	•Pipe body burner	•Corps de rampe	3	
3	22	25	31	34	39	72051209	•Ceramic plate	•Plaque céramique	1,2	
4	1	1	1	1	1	73016210010	•Glass fibre tape	•Ruban à fibre de verre	1,2	L=10m High temperature
5	1	1	1	1	1	32100453	•Edging	•Cornière	3	
6	1	1	1	1	1	32100663	•Fender waling	•Capot de protection	3	
7	1	1	1	1	1	32100452	•Electrode support	•Support électrode	3	
8	1	1	1	1	1	32100668	•Rail	•Support	3	
9	3	3	3	3	3	73016165	•Insulator	•Isolant	3	
10	18	18	18	18	18	74033101	•Screw	•Vis	3	M6x16
11	4	4	4	4	4	74011002	•Nut	•Écrou	1,2	M6
12	1	1	1	1	1	32100460	•Fixation leg	•Patte de fixation	3	
13	3	3	3	3	3	32100669	•Spacer	•Entretoise	3	
14	3	3	3	3	3	72051212	•Venturi	•Venturi	3	
15	1	1	1	1	1	32100457	•Hood	•Capot	3	Upper
16	1	1	1	1	1	32100454	•Feeding tank	•Nourrice	3	
17	3					72051223	•Injector	•Injecteur	1,2	Ø3.30mm
		3				72051227	•Injector	•Injecteur	1,2	Ø3.40mm
			3			72051224	•Injector	•Injecteur	1,2	Ø3.70mm
				3		72051225	•Injector	•Injecteur	1,2	Ø3.80mm
					3	72051226	•Injector	•Injecteur	1,2	Ø4.00mm
18	1	1	1	1	1	32100458	•Filter casing	•Carter de filtre	3	
19	1	1	1	1	1	71075018	•Grommet	•Passe-fil	3	Ø37mm
20	1	1	1	1	1	72011143	•Electrovalve block	•Bloc électrovanne	1,2	
21	1	1	1	1	1	72011144	•Right flange	•Bride droite	1,2	G3/4"
22	1	1	1	1	1	72011145	•Elbowed flange	•Bride coudée	1,2	G3/4"
23	2	2	2	2	2	72011148	•O-ring	•Joint torique	1,2	
24	1	1	1	1	1	72010102	•Tap	•Robinet	1,2	G3/4"
25	1	1	1	1	1	32103825	•T-pipe	•Tube en T	3	
26	1	1	1	1	1	32101946	•Strainer	•Filtre	3	
27	1	1	1	1	1	73016168	•Insulator	•Isolant	1,2	
28	3	3	3	3	3	72052063	•Seal	•Joint	1,2	
29	3	3	3	3	3	74036006	•Washer	•Rondelle	3	Ø6
30	1	1	1	1	1	32100464	Tap stop lever	Patte de verrouillage	3	
31	1	1	1	1	1	71088036	Electrode	Électrode	1,2	ill. 610769
32	1	1	1	1	1	32104112	Extension element	Rallonge	3	
33	1	1	1	1	1	72060075	Pressostat	Pressostat	3	
34	1	1	1	1	1	71074255	Connector	Connecteur	3	
35	1	1	1	1	1	32106108	Spark plug cable	Câble allumage	1,2	
36	1	1	1	1	1	32106109	Flame control cable	Câble de contrôle flamme	1,2	



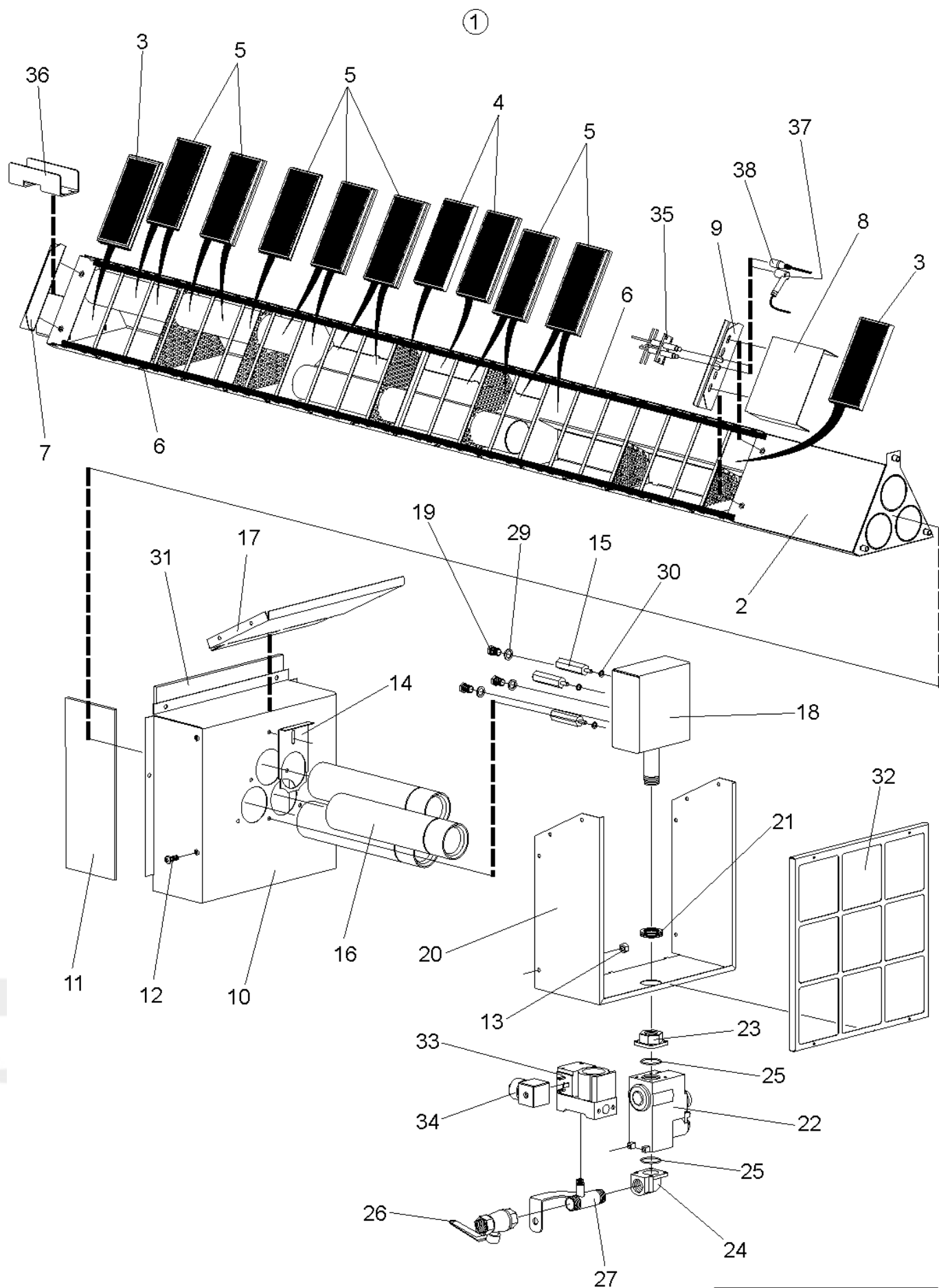
Issue	Month	Year
02	05	09

IC44819LF 62900017-,IC44821LF 62900017-,IC44825LF 62900017-,IC44828LF 62900017-,
IC44832LF 62900017-
Gas heating - Australia

Illustration Issue Month Year
Schéma Issue Month Year
611028/2 5 5 2009

Chauffage gaz - Australie

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
IC44819LF						
IC44821LF						
IC44825LF						
IC44828LF						
IC44832LF						
1	1		55010056 Gas pipe burner	Rampe à gaz	1,2	Complete
	1		55011053 Gas pipe burner	Rampe à gaz	1,2	Complete
	1		55009926 Gas pipe burner	Rampe à gaz	1,2	Complete
	1		55011050 Gas pipe burner	Rampe à gaz	1,2	Complete
	1		55009979 Gas pipe burner	Rampe à gaz	1,2	Complete
2	1		32100495 •Pipe body burner	•Corps de rampe	3	
	1		32100494 •Pipe body burner	•Corps de rampe	3	
	1		32100493 •Pipe body burner	•Corps de rampe	3	
	1		32100492 •Pipe body burner	•Corps de rampe	1,2	
	1		32100491 •Pipe body burner	•Corps de rampe	3	
3	2	2	72051253 •Ceramic plate	•Plaque céramique	1,2	
4	2	2	72051252 •Ceramic plate	•Plaque céramique	1,2	
5	18	21	72051254 •Ceramic plate	•Plaque céramique	1,2	
6	1	1	73016210010 •Glass fibre tape	•Ruban à fibre de verre	1,2	L=10m High temperature
7	1	1	32100453 •Edging	•Cornière	3	
8	1	1	32100663 •Fender waling	•Capot de protection	3	-24610014
	1	1	32106121 •Fender waling	•Capot de protection	3	24610015-
9	1	1	32100452 •Electrode support	•Support électrode	3	-24610014
	1	1	32106123 •Electrode support	•Support électrode	3	24610015-
10	1	1	32100668 •Rail	•Support	3	
11	3	3	73016165 •Insulator	•Isolant	3	
12	18	18	74033101 •Screw	•Vis	3	M6x16
13	4	4	74011002 •Nut	•Écrou	1,2	M6
14	1	1	32100460 •Fixation leg	•Patte de fixation	3	
15	3	3	32100669 •Spacer	•Entretoise	3	-81000037
	3	3	32105253 •Spacer	•Entretoise	3	81000038-
16	3	3	72051212 •Venturi	•Venturi	3	
17	1	1	32100457 •Hood	•Capot	3	Upper
18	1	1	32100454 •Feeding tank	•Nourrice	3	-81000037
	1	1	32105254 •Feeding tank	•Nourrice	3	81000038-
19	3		72051223 •Injector	•Injecteur	1,2	Ø3.30mm
	3		72051227 •Injector	•Injecteur	1,2	Ø3.40mm
		3	72051224 •Injector	•Injecteur	1,2	Ø3.70mm
		3	72051225 •Injector	•Injecteur	1,2	Ø3.80mm
		3	72051226 •Injector	•Injecteur	1,2	Ø4.00mm
20	1	1	32100458 •Filter casing	•Carter de filtre	3	
21	1	1	71075018 •Grommet	•Passe-fil	3	Ø37mm
22	1	1	72011143 •Electrovalve block	•Bloc électrovanne	1,2	
23	1	1	72011144 •Right flange	•Bride droite	1,2	G3/4"
24	1	1	72011145 •Elbowed flange	•Bride coudée	1,2	G3/4"
25	2	2	72011148 •O-ring	•Joint torique	1,2	
26	1	1	72010102 •Tap	•Robinet	1,2	G3/4"
27	1	1	32103825 •T-pipe	•Tube en T	3	
28						Not used
29	3	3	72052063 •Seal	•Joint	1,2	
30	3	3	74036006 •Washer	•Rondelle	3	Ø6
31	1	1	73016168 •Insulator	•Isolant	1,2	
32	1	1	32101946 •Strainer	•Filtre	3	
33	1	1	72060075 •Pressostat	•Pressostat	3	
34	1	1	71074255 Connector	Connecteur	3	
35	1	1	71088036 Electrode	Électrode	1,2	ill. 610769
36	1	1	32104112 Extension element	Rallonge	3	
37	1	1	32106108 Spark plug cable	Câble allumage	1,2	



Issue	Month	Year
02	05	09

IC44819LF 62900017-,IC44821LF 62900017-,IC44825LF 62900017-,IC44828LF 62900017-,
IC44832LF 62900017-
Gas heating - Australia

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
611028/2	5	5	2009

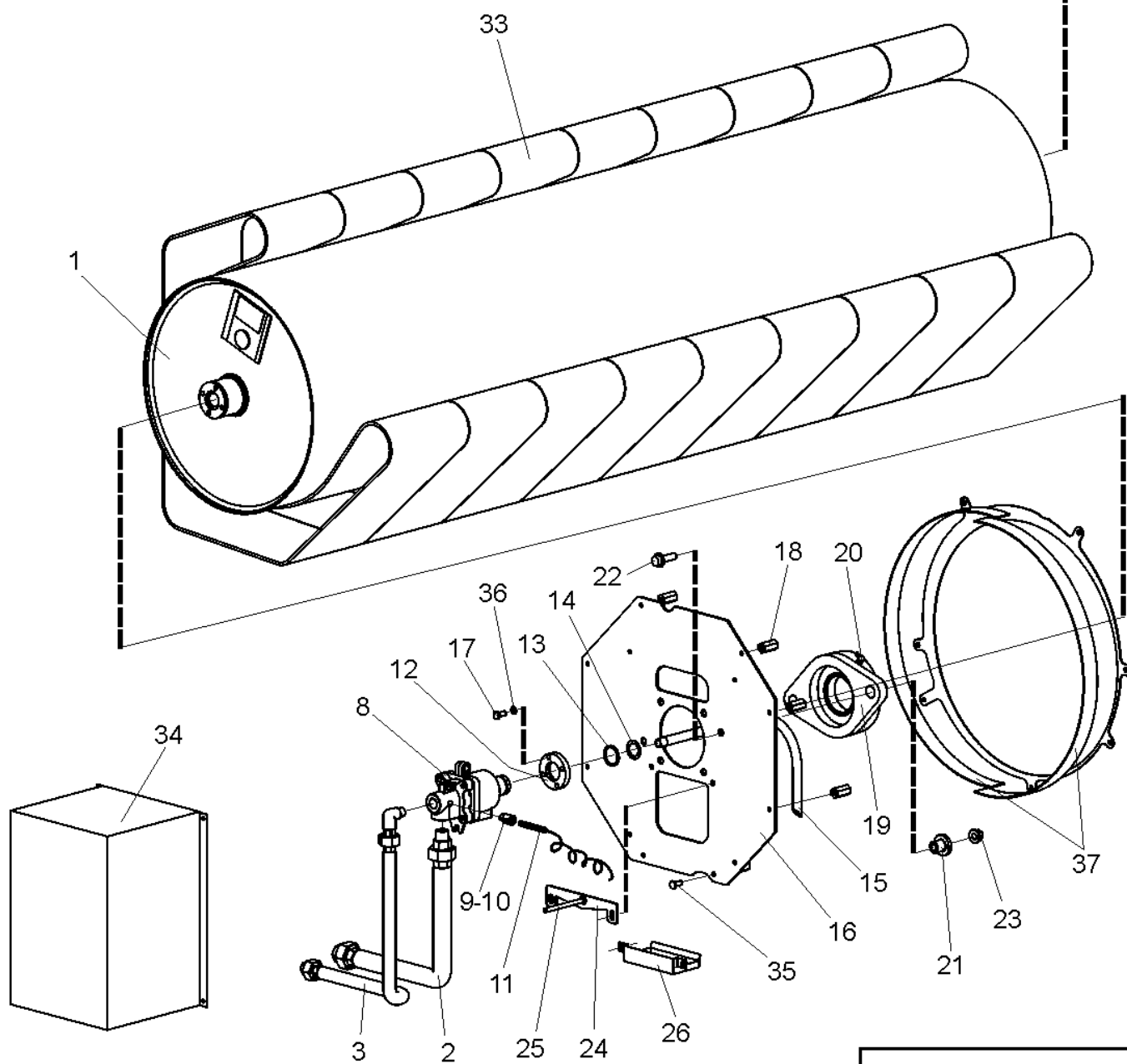
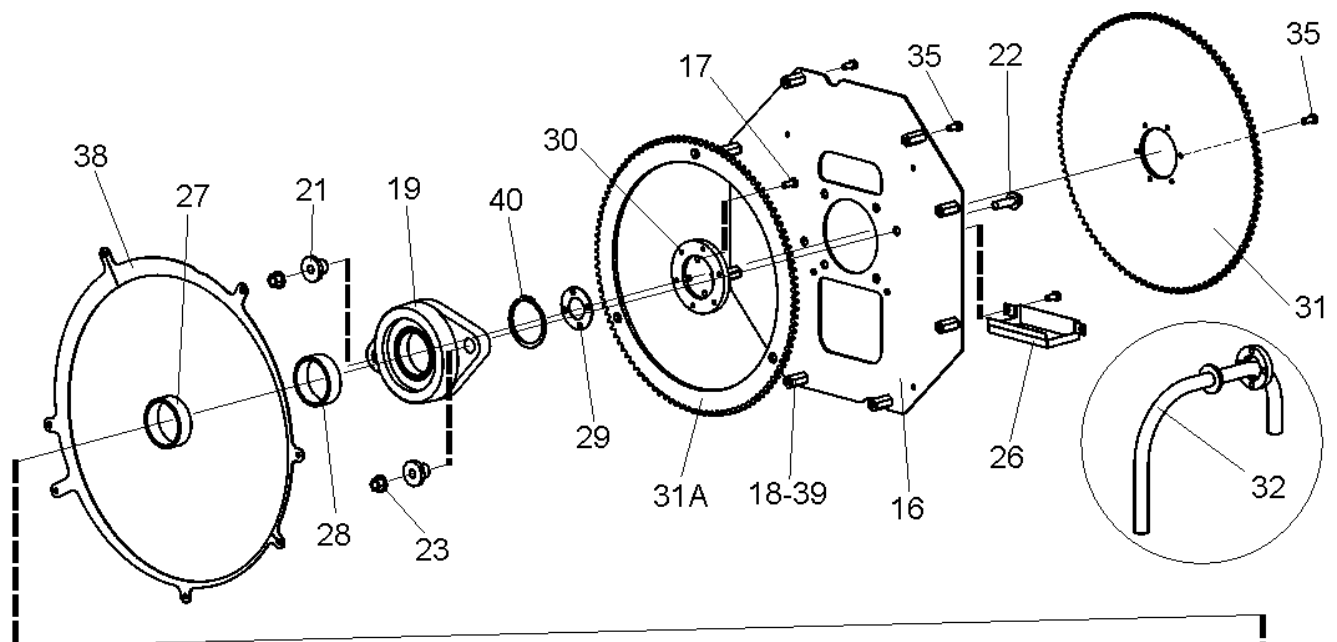
Chauffage gaz - Australie

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
38	IC44819LF					32106109	Flame control cable	Câble de contrôle flamme	1,2	
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
	1	1	1	1	1					



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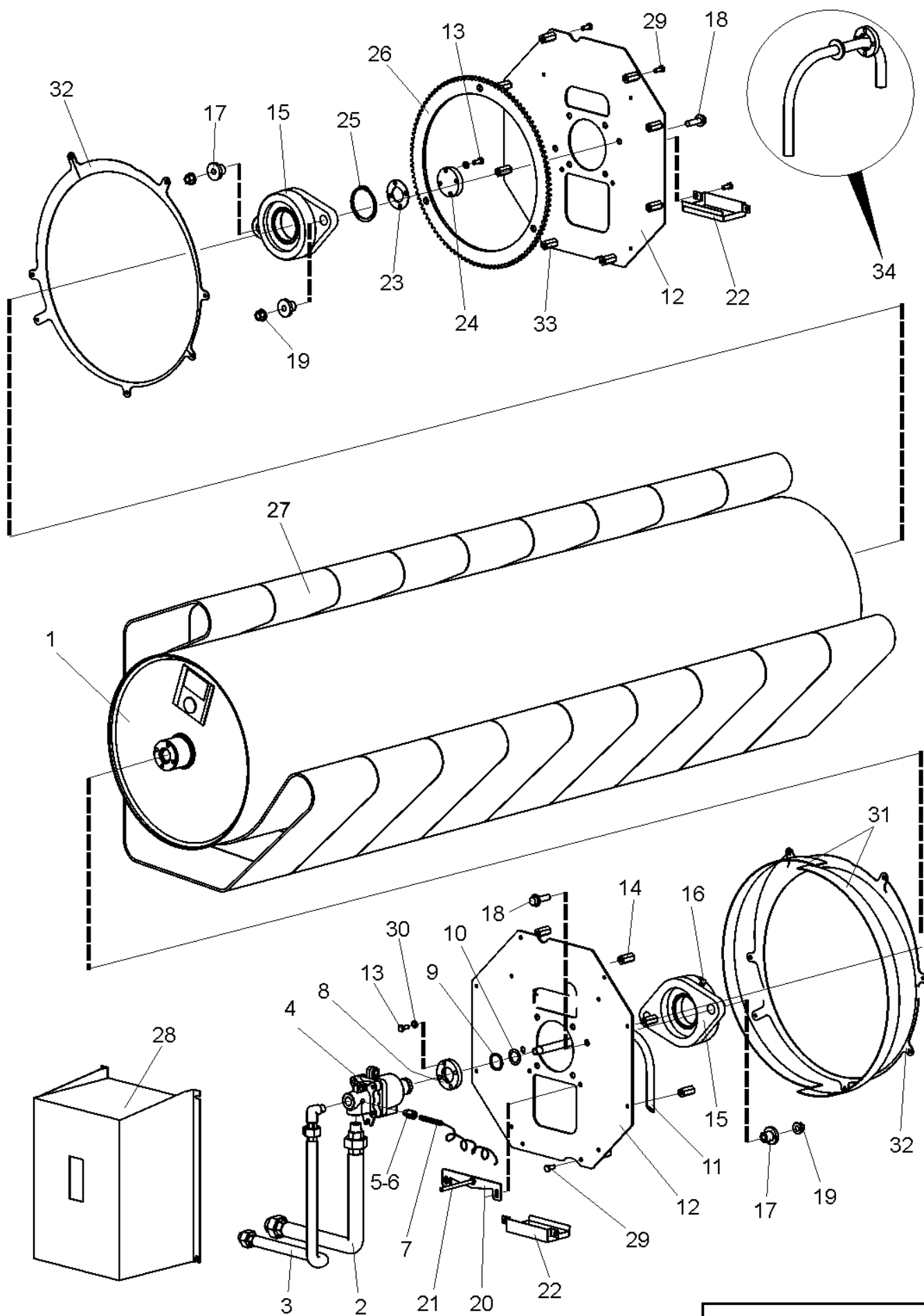
Issue	Month	Year
01	06	04

IC44819LF -33710032,IC44821LF -24810008,IC44825LF -25110009,IC44828LF -25110009,
IC44832LF -22610003
Steam heating

Illustration Issue Month Year
Schéma Issue Month Year
610781/1 5 3 2006

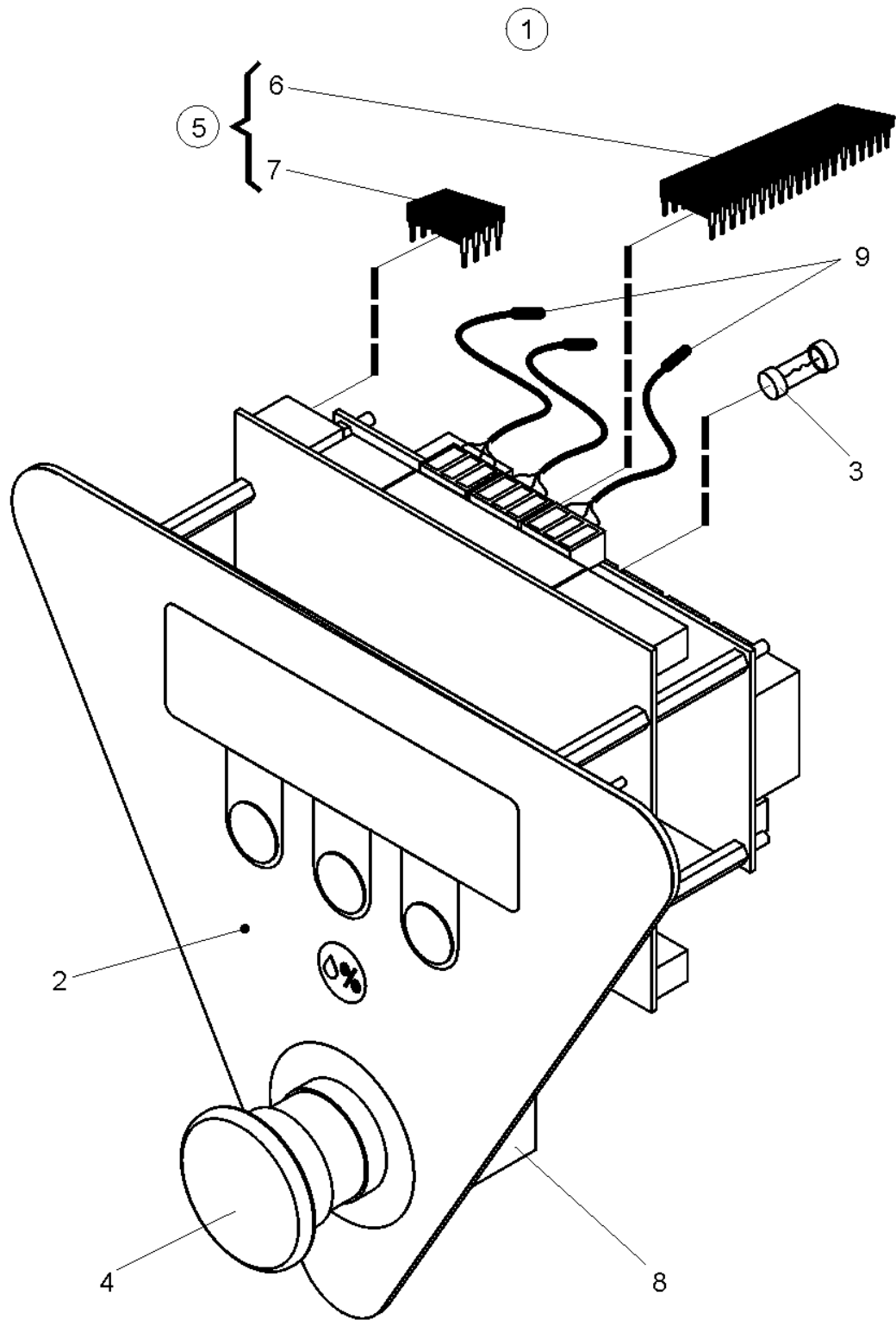
Chauffage vapeur

Item Article	Quantity Quantité		Art.No Réf. article		Description	Description	Info Info	Notes Remarques		
1	IC44819LF									
	IC44821LF									
	IC44825LF									
	IC44828LF									
	IC44832LF									
	1	1				32104305	Steam cylinder	Cylindre vapeur	3	Ø457mm
			1			32104304	Steam cylinder	Cylindre vapeur	3	Ø457mm
				1		32104303	Steam cylinder	Cylindre vapeur	3	Ø457mm
					1	32104302	Steam cylinder	Cylindre vapeur	3	Ø457mm
					1	32104301	Steam cylinder	Cylindre vapeur	3	Ø457mm
	2	1	1	1	1	72052102	Steam flexible pipe	Flexible vapeur	3	DN20
	3	1	1	1	1	72052103	Steam flexible pipe	Flexible vapeur	3	DN10
	8	1	1	1	1	73020517	Steam turning joint	Joint tournant vapeur	1,2	
	9	1	1	1	1	32101501	Right connection	Piquage droit	3	G1/4"
	10	1	1	1	1	74020227	Ball screw	Vis à bille	3	M5x8
	11	1	1	1	1	71031078	Heat sensor	Sonde température	1,2	PT100
	12	1	1	1	1	32106176	Flange	Bride	3	
	13	2	2	2	2	32100651	Stop washer	Bague arrêt	3	
	14	1	1	1	1	73020398	Sealing gasket	Joint étanchéité	1,2	DN25
	15	1	1	1	1	32100416	Breather tube	Tube de purge	3	
	16	2	2	2	2	32104271	Plate	Platine	3	Steam heating
	17	8	8	8	8	74020279010	Screw	Vis	3	M8x30 10 units
	18	16	16	16	16	32104272	Spacer	Entretoise	3	L=35mm
	19	2	2	2	2	73010077	Bearing box	Palier	3	Ø70
	20	2	2	2	2	72061011	Grease nipple	Graisser	3	
	21	4	4	4	4	32101942	Spacer	Entretoise	3	
	22	4	4	4	4	74033022	Screw	Vis	3	M12x40
	23	4	4	4	4	74033205	Cage nut	Ecrou	3	M12
	24	1	1	1	1	32104297	Heating element	Guide	3	
	25	1	1	1	1	32102402	Shaft	Axe	3	
	26	2	2	2	2	32104298	Recovery of grease casing	Carter récupération graisse	3	
	27	1	1	1	1	32104422	Spacer	Entretoise	3	L=16mm
	28	1	1	1	1	32104276	Spacer	Entretoise	3	L=41mm
	29	1	1	1	1	32101502	Seal	Joint	3	Ø47mm
	30	1	1	1	1	32101500	Cap	Bouchon	3	Ø70
		1	1	1	1	32104273	Cap	Bouchon	3	Ø80mm
		1	1	1	1	32104416	Cap	Bouchon	3	Ø118mm
	31	1	1	1	1	32104421	Disc	Disque	3	110 teeth
	31A	1	1	1	1	32104465	Disc	Disque	3	110 teeth
	32	1	1	1	1	55008982	Test Kit	Kit de réépreuve	3	
33	9	10	12	13	77010286	Ironing strip	Bande de repassage	1,2	Steam heating	
	9	10	12	13	77010265	Ironing strip	Bande de repassage	1,2	Gas & electric heating	
34	1	1	1	1	32104274	Hood	Capot	3	Steam heating	
35	22	22	22	22	74033002	Screw	Vis	3	M6x16	
36	8	8	8	8	74036102	Elastic washer	Rondelle Grower	3	Ø8	
37	2	2	2	2	32104437	Protective plug	Obturateur de protection	3		
38	2	2	2	2	32104521	Washer	Rondelle	3		
39	8	8	8	8	32103614	Spacer	Entretoise	3	L=60mm	
40	1	1	1	1	74026062	Circlip	Circlip	3	Outside	



Issue	Month	Year
01	10	14

IC44819LF 33710033-,IC44821LF 24810009-,IC44825LF 25110010-,IC44828LF 25110010-, IC44832LF 22610004- Steam heating						Illustration Schéma	Issue Issue	Month Month	Year Year		
Chauffage vapeur						611498/1	1	10	2014		
Item Article	Quantity Quantité		Art.No Réf. article	Description		Description	Info Info	Notes Remarques			
1	1	IC44819LF									
		IC44821LF									
		IC44825LF									
		IC44828LF									
		IC44832LF									
				32106145	Steam cylinder	Cylindre vapeur	3	Ø457mm			
				32106144	Steam heating	Chauffage vapeur	3	Ø457mm			
			1	32106143	Steam heating	Chauffage vapeur	3	Ø457mm			
				32106142	Steam heating	Chauffage vapeur	3	Ø457mm			
			1	32106141	Steam heating	Chauffage vapeur	3	Ø457mm			
		2	1	1	1	1	72052102	Steam flexible pipe	Flexible vapeur	3	DN20
		3	1	1	1	1	72052103	Steam flexible pipe	Flexible vapeur	3	DN10
		4	1	1	1	1	73020517	Steam turning joint	Joint tournant vapeur	1,2	
		5	1	1	1	1	32101501	Right connection	Piquage droit	3	G1/4"
		6	1	1	1	1	74020227	Ball screw	Vis à bille	3	M5x8
		7	1	1	1	1	71031078	Heat sensor	Sonde température	1,2	PT100
		8	1	1	1	1	32106176	Flange	Bride	3	
		9	2	2	2	2	32100651	Stop washer	Bague arrêt	3	
		10	1	1	1	1	73020398	Sealing gasket	Joint étanchéité	1,2	DN25
		11	1	1	1	1	32100416	Breather tube	Tube de purge	3	
		12	2	2	2	2	32104271	Plate	Platine	3	Steam heating
		13	8	8	8	8	74020279010	Screw	Vis	3	M8x30 10 units
		14	8	8	8	8	32104272	Spacer	Entretoise	3	L=35mm
		15	2	2	2	2	73010077	Bearing box	Palier	3	Ø70
		16	2	2	2	2	72061011	Grease nipple	Graisser	3	
		17	4	4	4	4	32101942	Spacer	Entretoise	3	
		18	4	4	4	4	74033022010	Screw	Vis	3	M12x40 10 units
		19	4	4	4	4	74033205010	Cage nut	Ecrou	3	M12 10 units
		20	1	1	1	1	32104297	Heating element	Guide	3	
		21	1	1	1	1	32102402	Shaft	Axe	3	
		22	2	2	2	2	32104298	Recovery of grease casing	Carter récupération graisse	3	
		23	1	1	1	1	32101502	Seal	Joint	3	Ø47mm
		24	1	1	1	1	32101500	Cap	Bouchon	3	Ø70
25	1	1	1	1	74026062	Circlip	Circlip	3	Outside		
26	1	1	1	1	32104465	Disc	Disque	3	110 teeth		
27	9	10	12	13	15	77010286	Ironing strip	Bande de repassage	1,2	Steam heating	
	9	10	12	13	15	77010265	Ironing strip	Bande de repassage	1,2	Gas & electric heating	
28	1	1	1	1	1	32104274	Hood	Capot	3	Steam heating	
29	16	16	16	16	16	74033002020	Screw	Vis	3	M6x16 20 units	
30	8	8	8	8	8	74036102010	Elastic washer	Rondelle Grower	3	Ø8 10 units	
31	2	2	2	2	2	32104437	Protective plug	Obturbateur de protection	3		
32	2	2	2	2	2	32104521	Washer	Rondelle	3		
34	1	1	1	1	1	55008982	Test Kit	Kit de réépreuve	3		
33	8	8	8	8	8	32103614	Spacer	Entretoise	3	L=60mm	



IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Control panel

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610767/1	7	10	2010

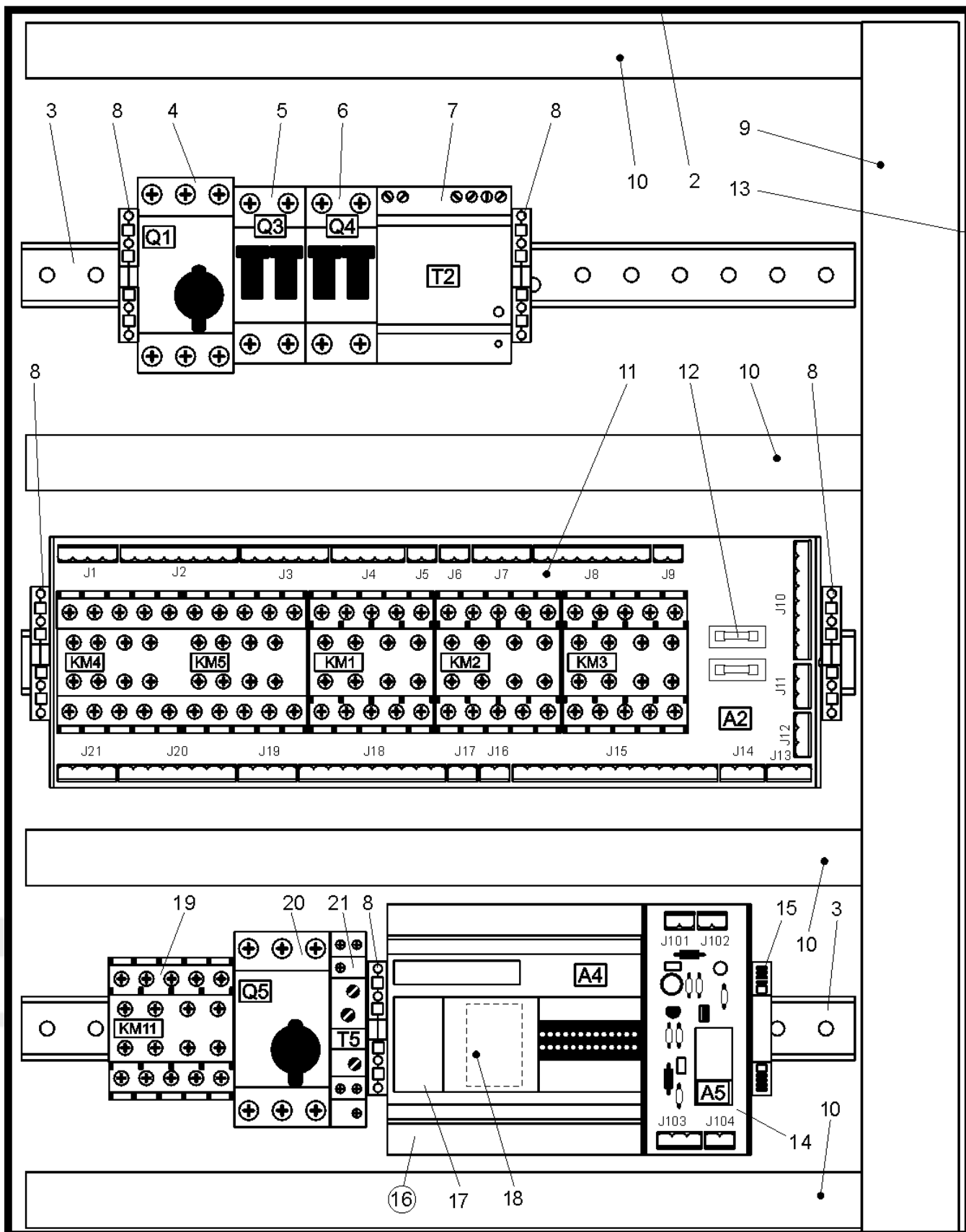
Plastron de commande

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	56000139	Control panel	Plastron de commande	1,2	Complete
2	1	74032394	•Control panel	•Plastron de commande	1,2	Lexan
3	1	71082200	•Circuit breaker	•Fusible	1,2	1A, 250V
4	1	71054132	•Stop emergency	•Arrêt urgence	1,2	Red
5	1	56000212	•Memories Kit	•Kit Mémoires	1,2	
6	1		••Program memory	••Mémoire programme	3	
7	1		••Language memory	••Mémoire langage	3	
8	1	71054130	Contact block	Bloc contact	1,2	
9	-		Heat sensor	Sonde température		Voir satellites

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IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Electric cabinet

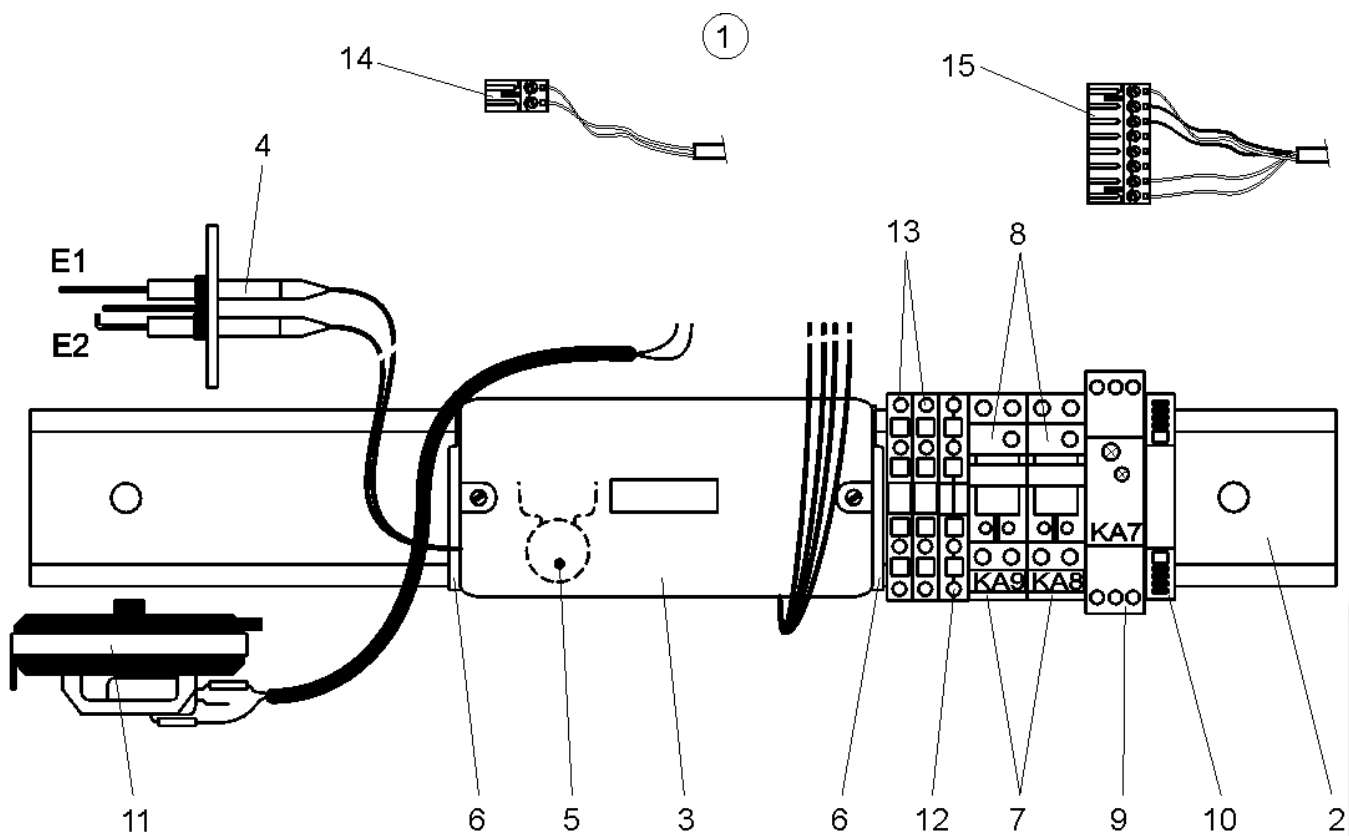
Armoire électrique

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610772/1	5	12	2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012323	Electric cabinet	Armoire électrique	1,2	Complete 400/3/50HZ
	1	55014716	Electric cabinet	Armoire électrique	1,2	Complete 240/3/50HZ
2	1	32104997	•Switch cabinet box	•Coffret armoire électrique	3	
3	3	34005604	•Profile	•Profilé	3	L= 325mm
4	1	71082145	•Mains current breaker	•Disjoncteur	1,2	Three-pole 400/3/50HZ
	1	71082143	•Mains current breaker	•Disjoncteur	1,2	Three-pole 240/3/50HZ
5	1	71082506	•Mains current breaker	•Disjoncteur	1,2	Primary
6	1	71082506	•Mains current breaker	•Disjoncteur	1,2	Secondary
7	1	71021166	•Electronic rectifier	•Alimentation redressée	1,2	230V-24VDC -92000010
	1	71021179	•Electronic rectifier	•Alimentation redressée	1,2	230V-24VDC 92000011-
8	5	71075058	•Ground terminal	•Borne de terre	1,2	2.5mm ²
9	1	71081022	•Back chute	•Goulotte	3	40x80 by meter L=60cm
10	4	71081008	•Spout	•Goulotte	3	25x80 by meter L=30cm
11	1	71082464	•Interconnection circuit	•Circuit interconnexion	1,2	
12	2		•Circuit breaker	•Fusible	3	1.6A-230V
13	2	74030059	•Hinge	•Charnière	3	
14	1	71082500	•Rotation control board	•Platine contrôle rotation	1,2	
15	1	71075037	•Stop	•Butée	3	
16	1	55012314	•Configurated automate	•Automate configuré	1,2	
17	1		•Programmable Logic Controller	•Automate programmable	3	
18	1	71061025	•Expansion communication	•Cartouche communication	1,2	
19	1	71050190	Contactor	Relais	1,2	6A-24VDC Optional
20	1	71082145	Mains current breaker	Disjoncteur	1,2	Three-pole Optional
21	1	71052121	Time relay	Relais temporisé	1,2	Optional

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IC44819LF -65000001,IC44821LF -65000001,IC44825LF -65000001,IC44828LF -65000001,
IC44832LF -65000001
Electric control plate - gas heating

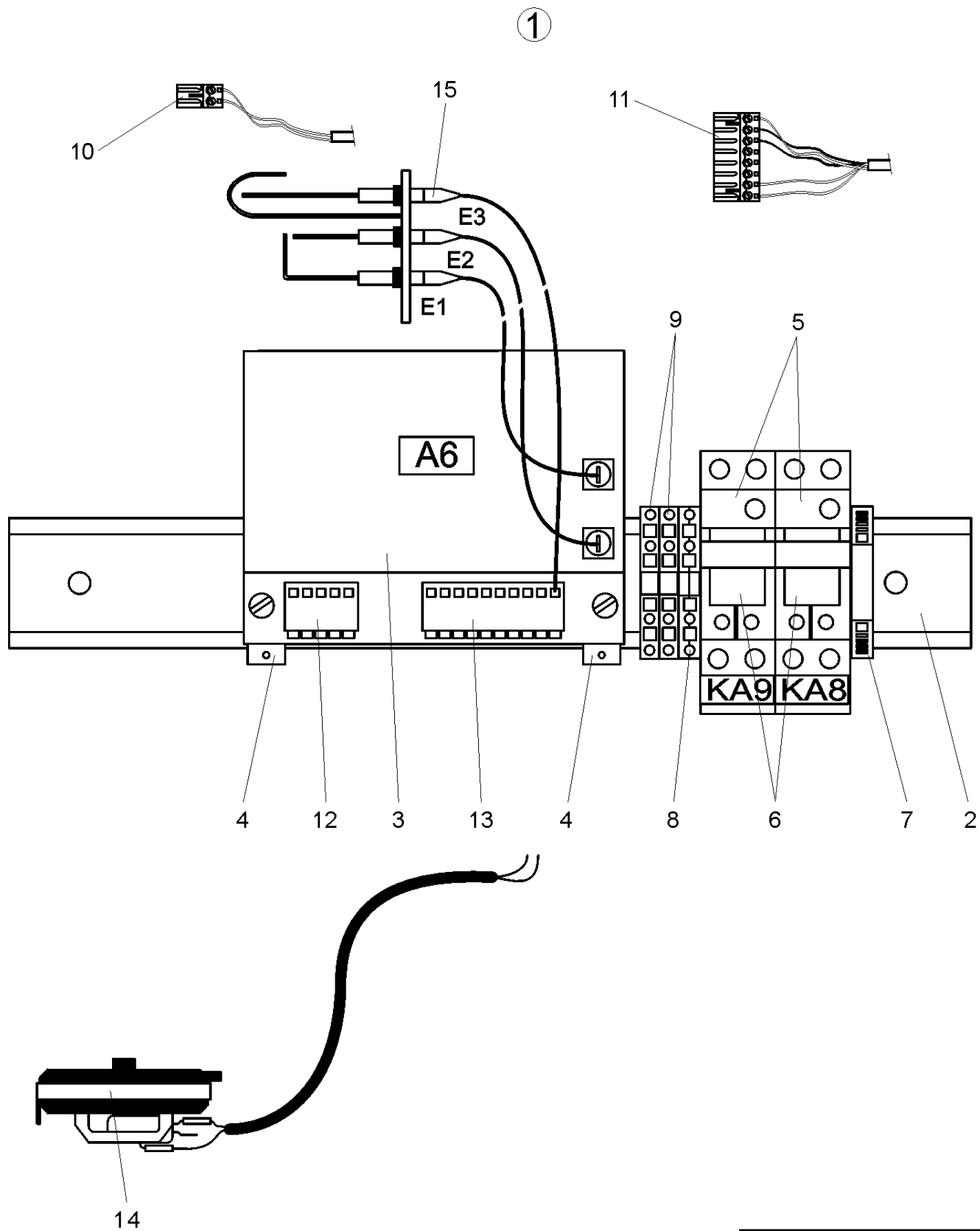
Illustration Issue Month Year
Schéma Issue Month Year
610769/1 3 5 2009

Platine électrique - chauffage gaz

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012325	Electric control plate - gas heating	Platine électrique - chauffage gaz	1,2	Complete
2	1	32004371	•Profile	•Profilé	3	L=400mm
3	1	55013319	•Igniter kit	•Kit allumeur	1,2	RV0541
4	1		••Electrode	••Électrode	1,2	
5	1	71082035	•Varistor	•Varistance	1,2	
6	2	71081013	•Snap nut	•Ecrou encliquetable	1,2	
7	2	71052107	•Relay support	•Support relais	1,2	
	2	71052130	•Relay support	•Support relais	1,2	
8	2	71052106	•Contactor	•Relais	1,2	10A
	2	71052129	•Contactor	•Relais	1,2	230V
9	1	71052112	•Time delay contact	•Contact temporisé	1,2	
10	1	71075037	•Stop	•Butée	1,2	
11	1	72060062	•Pressostat	•Pressostat	1,2	
12	1	71075058	•Ground terminal	•Borne de terre	3	2.5mm ²
13	2	71075067	•Terminal block	•Borne de raccordement	3	
14	1	71074120	•Connector	•Connecteur	3	2 point
15	1	71074123	•Connector	•Connecteur	3	8 point

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Issue	Month	Year
01	12	06

IC44819LF 65000002-,IC44821LF 65000002-,IC44825LF 65000002-,IC44828LF 65000002-,
IC44832LF 65000002-
Electric control plate - gas heating

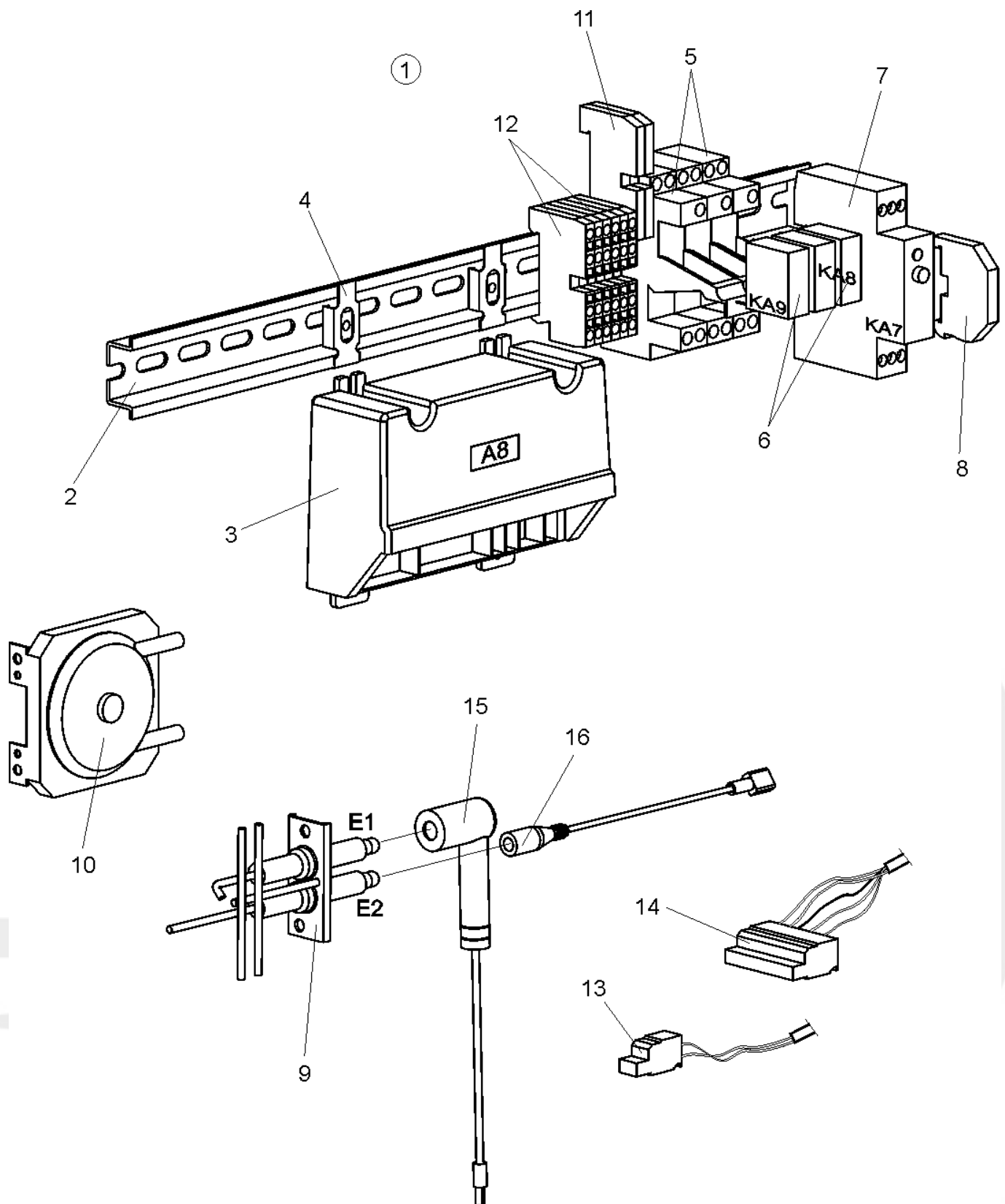
Illustration Issue Month Year
Schéma Issue Month Year
611045/1 1 12 2006

Platine électrique - chauffage gaz

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55013253	Electric control plate - gas heating	Platine électrique - chauffage gaz	1,2	Complete
	1	55013319	Igniter kit	Kit allumeur	1,2	RV0541
2	1	32004371	•Profile	•Profilé	3	L=400mm
3	1	71088038	•Igniter	•Allumeur	1,2	RV0541
4	2	71081013	•Snap nut	•Ecrou encliquetable	1,2	
5	2	71052130	•Relay support	•Support relais	1,2	
6	2	71052129	•Contactor	•Relais	1,2	230V
7	1	71075037	•Stop	•Butée	1,2	
8	1	71075058	•Ground terminal	•Borne de terre	3	2.5mm ²
9	2	71075067	•Terminal block	•Borne de raccordement	3	
10	1	71074120	•Connector	•Connecteur	3	2 point
11	1	71074123	•Connector	•Connecteur	3	8 point
12	1	71074259	•Connector	•Connecteur	3	5 point
13	1	71074260	•Connector	•Connecteur	3	10 point
14	1	72060062	Pressostat	Pressostat	1,2	
15	1	71088049	Electrode	Electrode	1,2	
	1	71088051	Electrode	Électrode	1,2	

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IC44819LF -14110004,IC44821LF -14110004,IC44825LF -14110004,IC44828LF -14110004,
IC44832LF -14110004

Electric control plate - gas heating - Australia

Illustration Issue Month Year
Schéma Issue Month Year

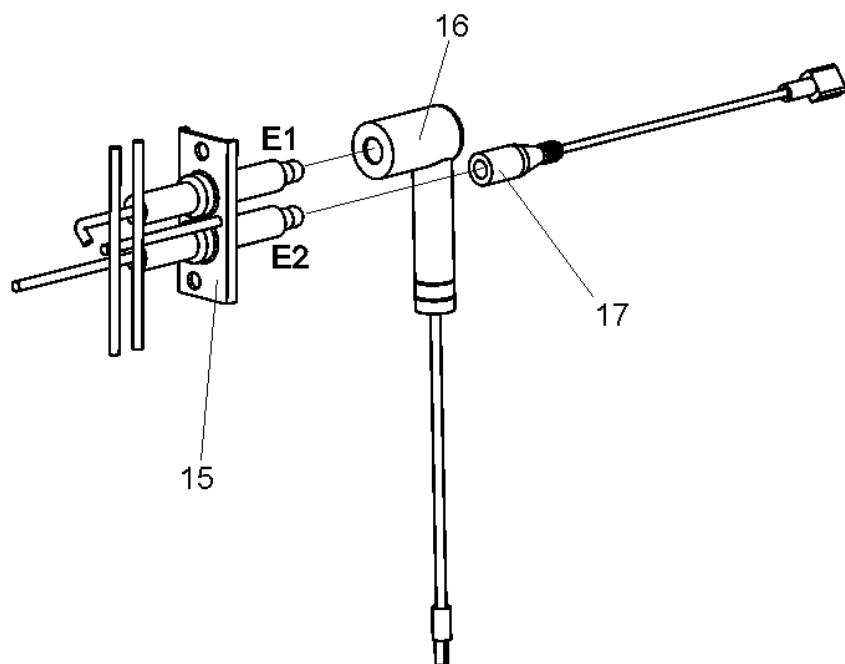
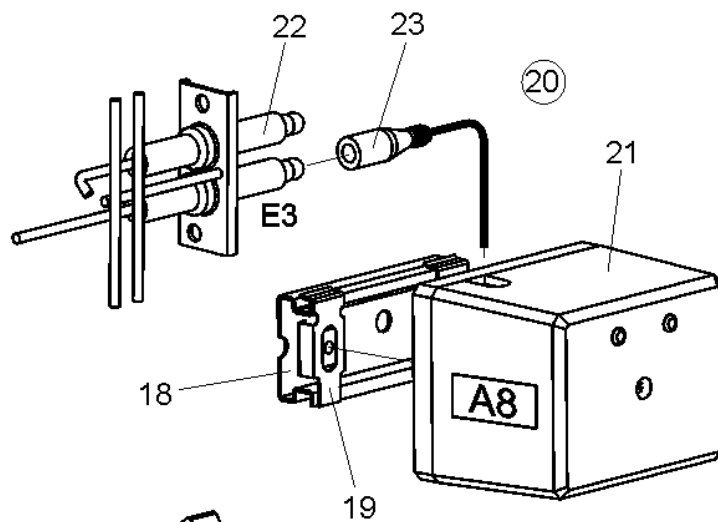
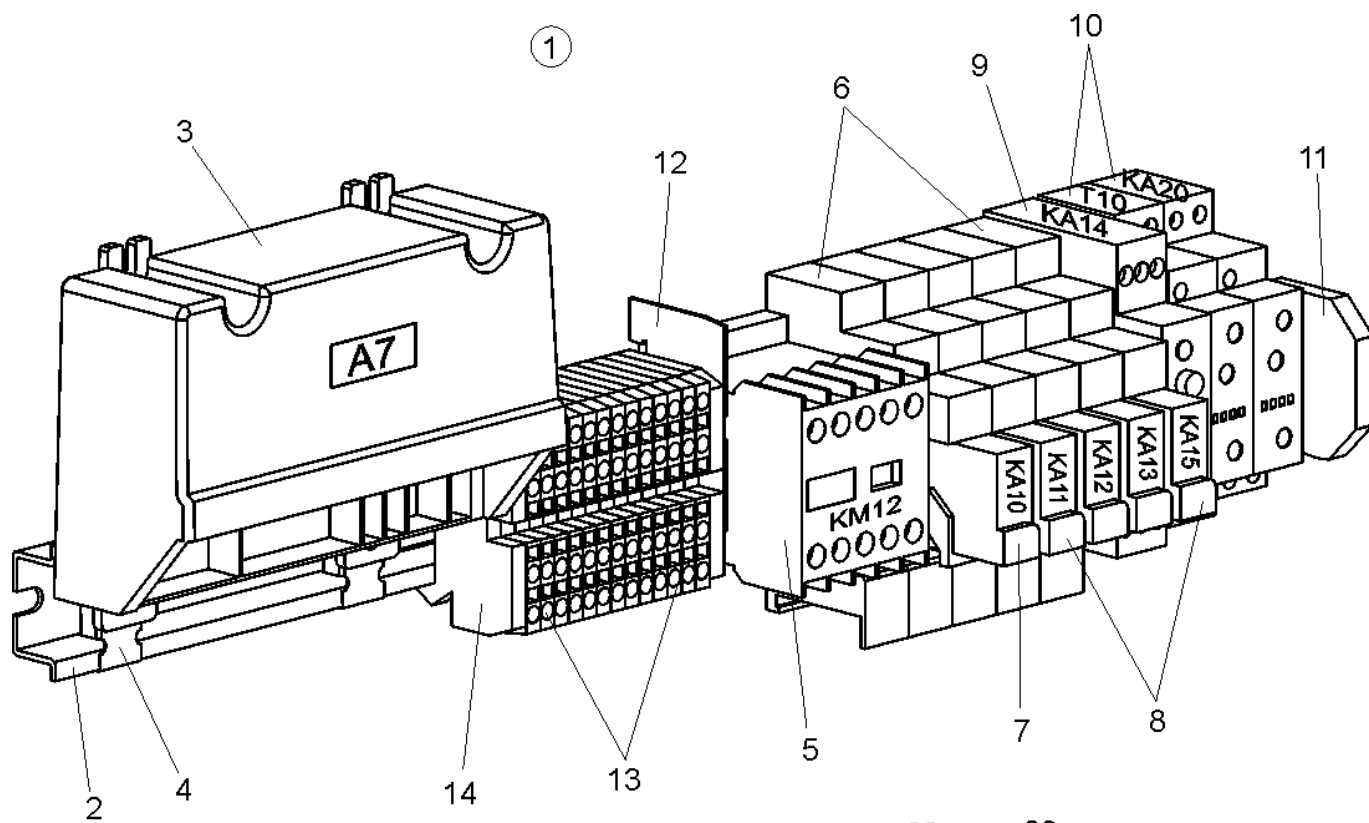
Platine électrique - chauffage gaz - Australie

610770/1 1 6 2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012326	Electric control plate - gas heating - Australia	Platine électrique - chauffage gaz - Australie	1,2	Complete
2	1	32004371	•Profile	•Profilé	3	L=400mm
3	1	71088033	•Igniter	•Allumeur	1,2	
4	2	71081013	•Snap nut	•Ecrou encliquetable	1,2	
5	2	71052120	•Relay support	•Support relais	1,2	
6	2	71052106	•Contactor	•Relais	3	10A
7	1	71052112	•Time delay contact	•Contact temporisé	1,2	
8	1	71075037	•Stop	•Butée	1,2	
9	1	71088036	•Electrode	•Électrode	1,2	
10	1	72060062	•Pressostat	•Pressostat	1,2	
11	2	71075058	•Ground terminal	•Borne de terre	3	2.5mm ²
12	6	71075067	•Terminal block	•Borne de raccordement	3	
13	1	71074120	•Connector	•Connecteur	3	2 point
14	1	71074123	•Connector	•Connecteur	3	8 point
15	1	32106108	•Spark plug cable	•Câble allumage	1,2	
16	1	32106109	•Flame control cable	•Câble de contrôle flamme	1,2	

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IC44819LF 14110005-,IC44821LF 14110005-,IC44825LF 14110005-,IC44828LF 14110005-,
IC44832LF 14110005-
Electric control plate - gas heating - Australia

Illustration Issue Month Year
Schéma Issue Month Year

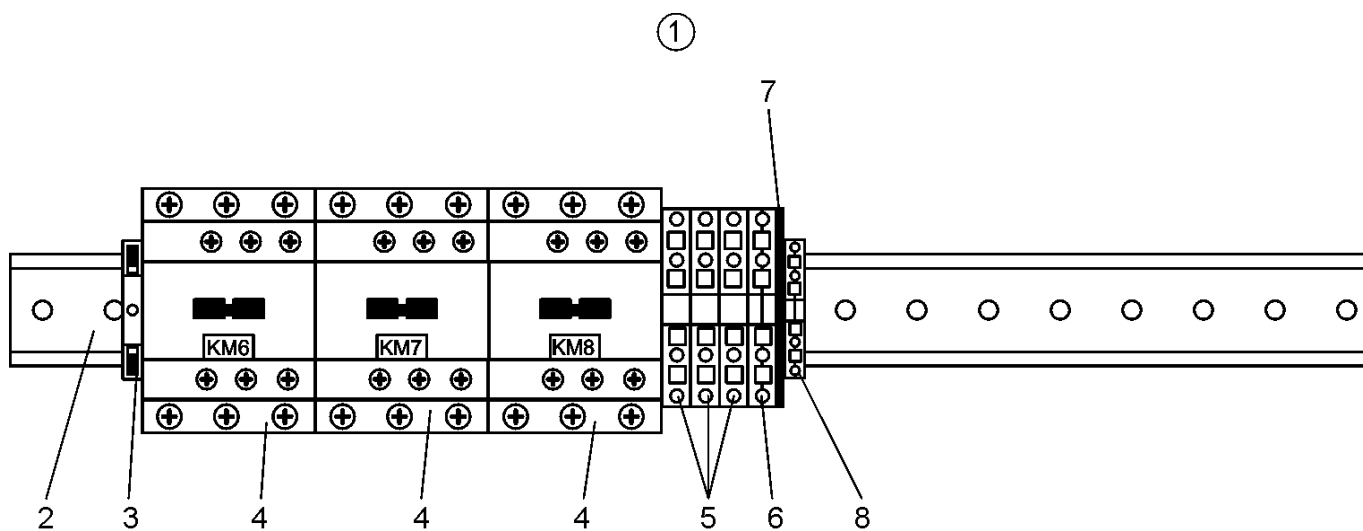
Platine électrique - chauffage gaz - Australie

611313/1 1 11 2011

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55014341	Electric control plate - gas heating - Australia	Platine électrique - chauffage gaz - Australie	1,2	Complete
2	1	32004371	•Profile	•Profilé	3	L=400mm
3	1	56000296	•Igniter kit	•Kit allumeur	1,2	
	1	71088050	•Igniter	•Allumeur	1,2	31410001-
4	2	71081013	•Snap nut	•Ecrou encliquetable	1,2	
5	1	71050182	•Contactor	•Relais	1,2	6A
6	5	71052130	•Relay support	•Support relais	1,2	
7	1	71052133	•Contactor	•Relais	3	230V
8	4	71052129	•Contactor	•Relais	1,2	230V
9	1	71052112	•Time delay contact	•Contact temporisé	1,2	
10	2	71052121	•Time relay	•Relais temporisé	1,2	
11	1	71075037	•Stop	•Butée	1,2	
12	1	71075068	•End flange	•Flasque extrémité	1,2	
13	13	71075067	•Terminal block	•Borne de raccordement	3	
14	2	71075058	•Ground terminal	•Borne de terre	3	2.5mm²
15	1	71088036	•Electrode	•Électrode	1,2	
16	1	32106108	•Spark plug cable	•Câble allumage	1,2	
17	1	32106109	•Flame control cable	•Câble de contrôle flamme	1,2	
18	1	31004657	•Profile	•Profilé	3	75mm
19	2	71081013	•Snap nut	•Ecrou encliquetable	3	
20	1	55014342	•Electric control plate - flame control	•Platine contrôle flamme	3	Complete
21	1	71088045	•Flame detector box	•Boitier contrôle flamme	3	Australia
22	1	71088036	•Electrode	•Électrode	1,2	
23	1	71040070	•Electrodes threads	•Fils électrodes	3	Ionization

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IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Electric heating plate

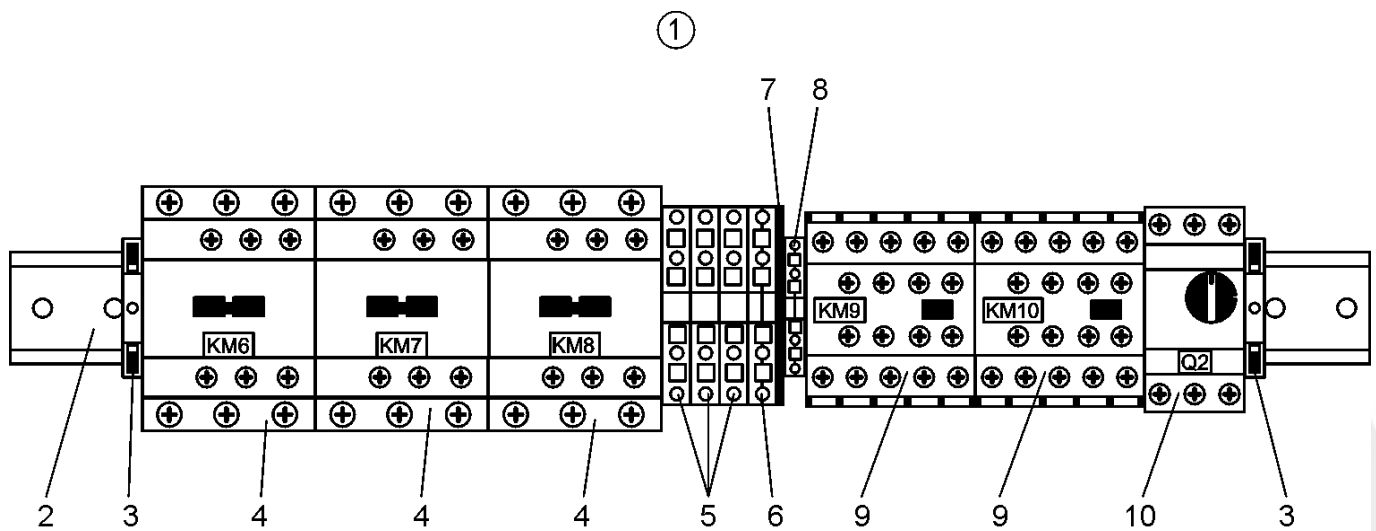
Platine chauffage électrique

Illustration Schéma	Issue Issue	Month Month	Year Year
610773/1	1	6	2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012324	Electric heating plate	Platine chauffage électrique	3	Complete
2	1	32003191	•Profile	•Profilé	3	L=575mm
3	1	71075037	•Stop	•Butée	3	
4	3	71050126	•Contactor	•Relais	1,2	18A
5	3	71075079	•Terminal block	•Borne de raccordement	3	16mm ²
6	1	71075064	•Ground terminal	•Borne de terre	3	16mm ²
7	1	71075078	•End flange	•Flasque extrémité	3	
8	1	71075058	•Ground terminal	•Borne de terre	1,2	2.5mm ²

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IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

Electric heating plate - With air circulation

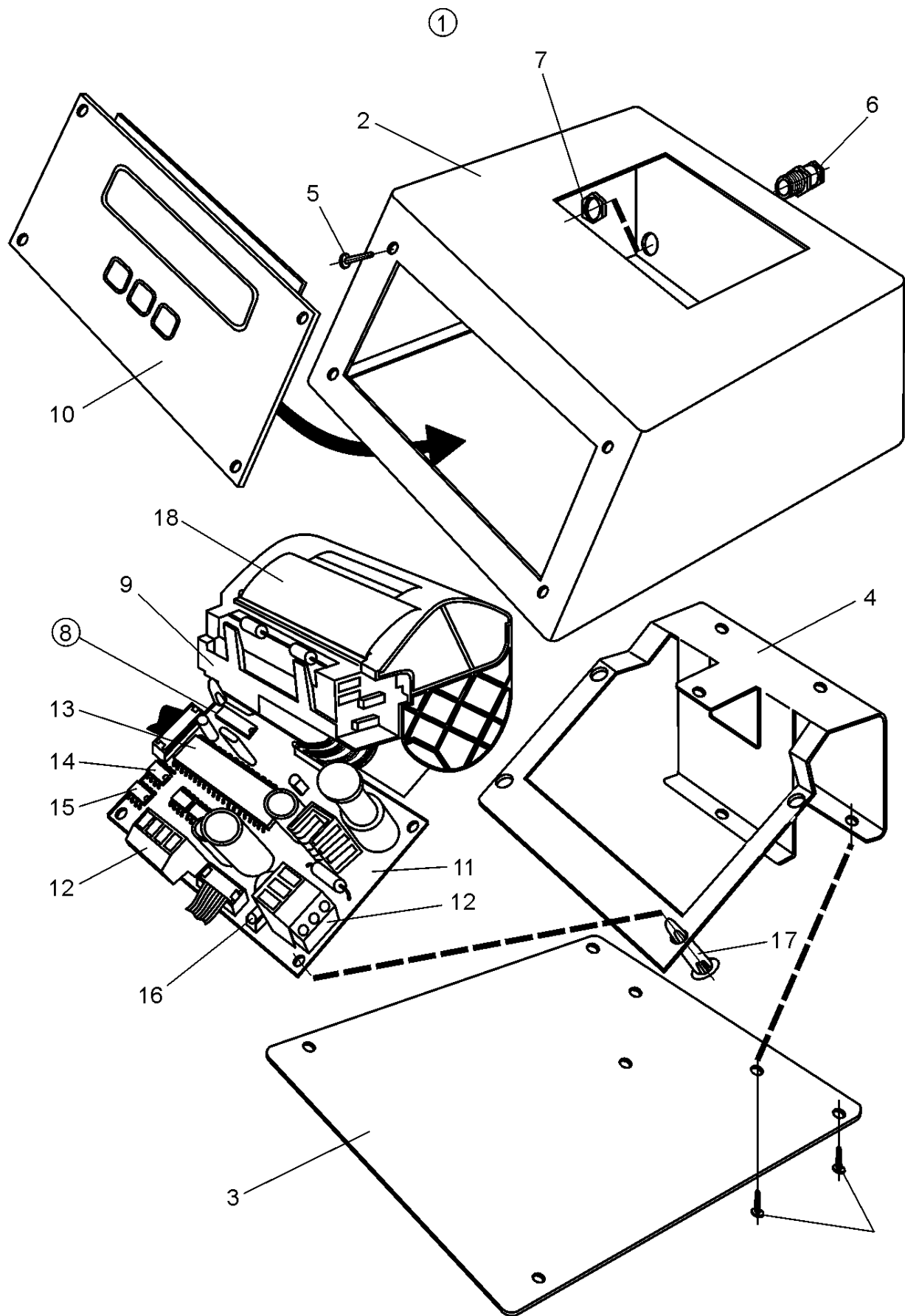
Illustration Schéma	Issue Issue	Month Month	Year Year
610774/1	1	6	2004

Platine chauffage électrique - Chaleur tournante

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012373	Electric heating plate - With air circulation	Platine chauffage électrique - Chaleur tournante	3	Complete
2	1	32003191	•Profile	•Profilé	3	L=575mm
3	2	71075037	•Stop	•Butée	3	
4	3	71050126	•Contactor	•Relais	1,2	18A
5	3	71075079	•Terminal block	•Borne de raccordement	1,2	16mm ²
6	1	71075064	•Ground terminal	•Borne de terre	3	16mm ²
7	1	71075078	•End flange	•Flasque extrémité	3	
8	1	71075058	•Ground terminal	•Borne de terre	3	2.5mm ²
9	2	71050182	•Contactor	•Relais	1,2	6A
10	1	71082145	•Mains current breaker	•Disjoncteur	1,2	Three-pole

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Issue	Month	Year
01	06	04

IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

RABC Printer option (machine with DIAMMS)

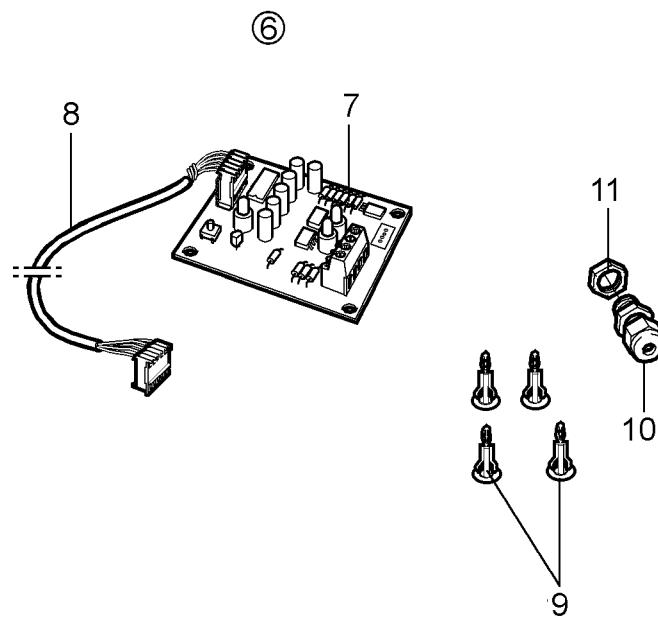
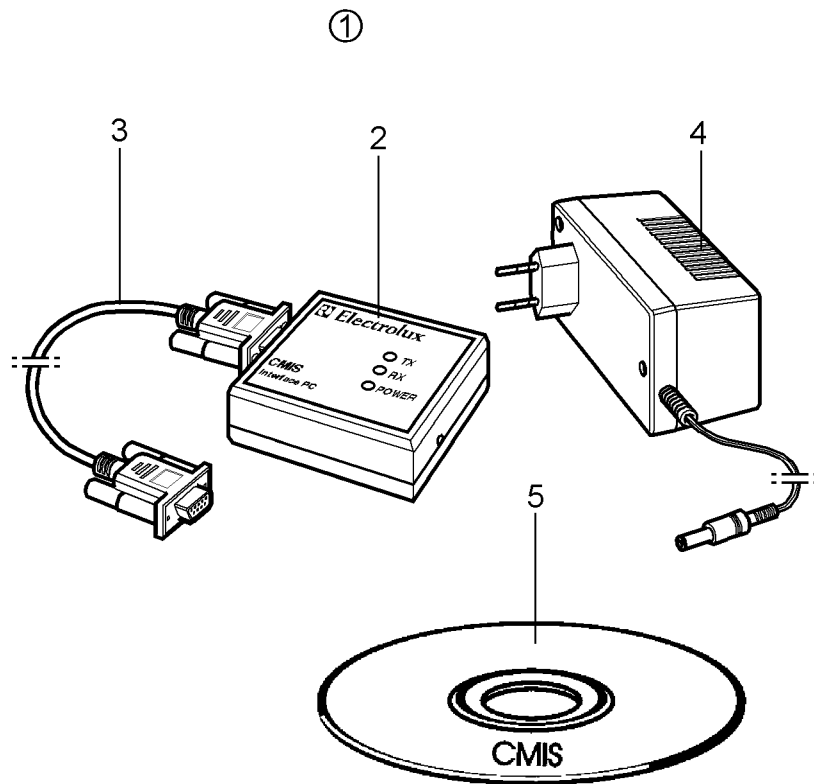
Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610737/1	1	6	2004

Option RABC Printer (machine avec DIAMMS)

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55011914	RABC kit	Kit RABC	1,2	with DIAMMS
2	1	32103689	•Protection box	•Boitier de protection	3	
3	1	32103690	•Bottom	•Fond	3	
4	1	32103691	•Rail	•Support	3	
5	11	74023092	•Pop rivet	•Rivet	3	Plastic
6	2	71079045	•Cable fitting	•Presse étoupe	3	Ø9
7	2	71079007	•Locking nut	•Contre-écrou	3	
8	1	55011913	•Printer	•Imprimante	1,2	Complete
9	1	71085021	••Printer	••Imprimante	1,2	
10	1		••Control panel	••Plastron de commande		
11	1		••Printed circuit board	••Circuit imprimé		
12	1	32103693	••Cable set	••Jeu de câbles	3	
13	1	32103695	••Program memory	••Mémoire programme	1,2	
14	1	32103697	••Language memory	••Mémoire langage	1,2	
15	1	32103696	••Fonts memory	••Mémoire police	1,2	
16	1		••Circuit breaker	••Fusible		1.25A
17	4	71076067	•Spacer	•Entretoise	1,2	
18	1	74030166	•Thermic reel of paper	•Bobine papier thermique	1,2	57mm

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IC44819LF,IC44821LF,IC44825LF,IC44828LF,IC44832LF

CMIS

Illustration
SchémaIssue
IssueMonth
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CMIS

610892/1

3

12

2009

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55014109	CMIS Kit - Interface/PC	Kit CMIS Interface/PC	1,2	Complete
2	1	71082628	•Interface PC	•Interface PC	1	
3	1	71082641	•Linking cable	•Câble de liaison	3	
4	1	71082657	•Feed	•Alimentation	3	24VDC
5	1	71082629	•CMIS Software	•Logiciel CMIS	3	CD-Rom
6	1	55014117	CMIS Kit	Kit CMIS	1	Complete
7	1	71082642	•CMIS Interface	•Interface CMIS	1	
8	1	71082643	•Linking cable	•Câble de liaison	3	
9	4	71076067	•Spacer	•Entretoise	3	
10	1	71079000	•Cable fitting	•Presse étoupe	3	
11	1	71079007	•Locking nut	•Contre-écrou	3	

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