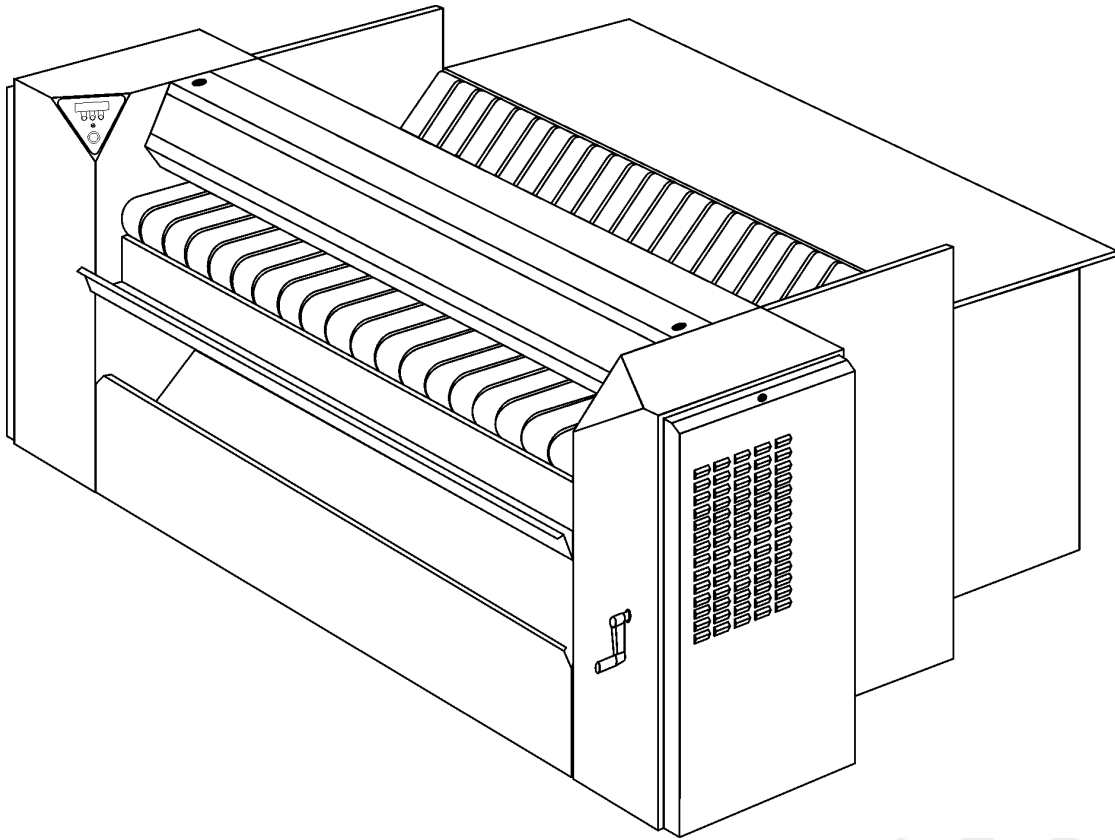


Spare Parts Catalogue

Catalogue de pièces de rechange



IC4 4819-4832 R

Ironer

Sécheuse repasseuse

Rear outlet

Sortie arrière

8(800)500-69-51

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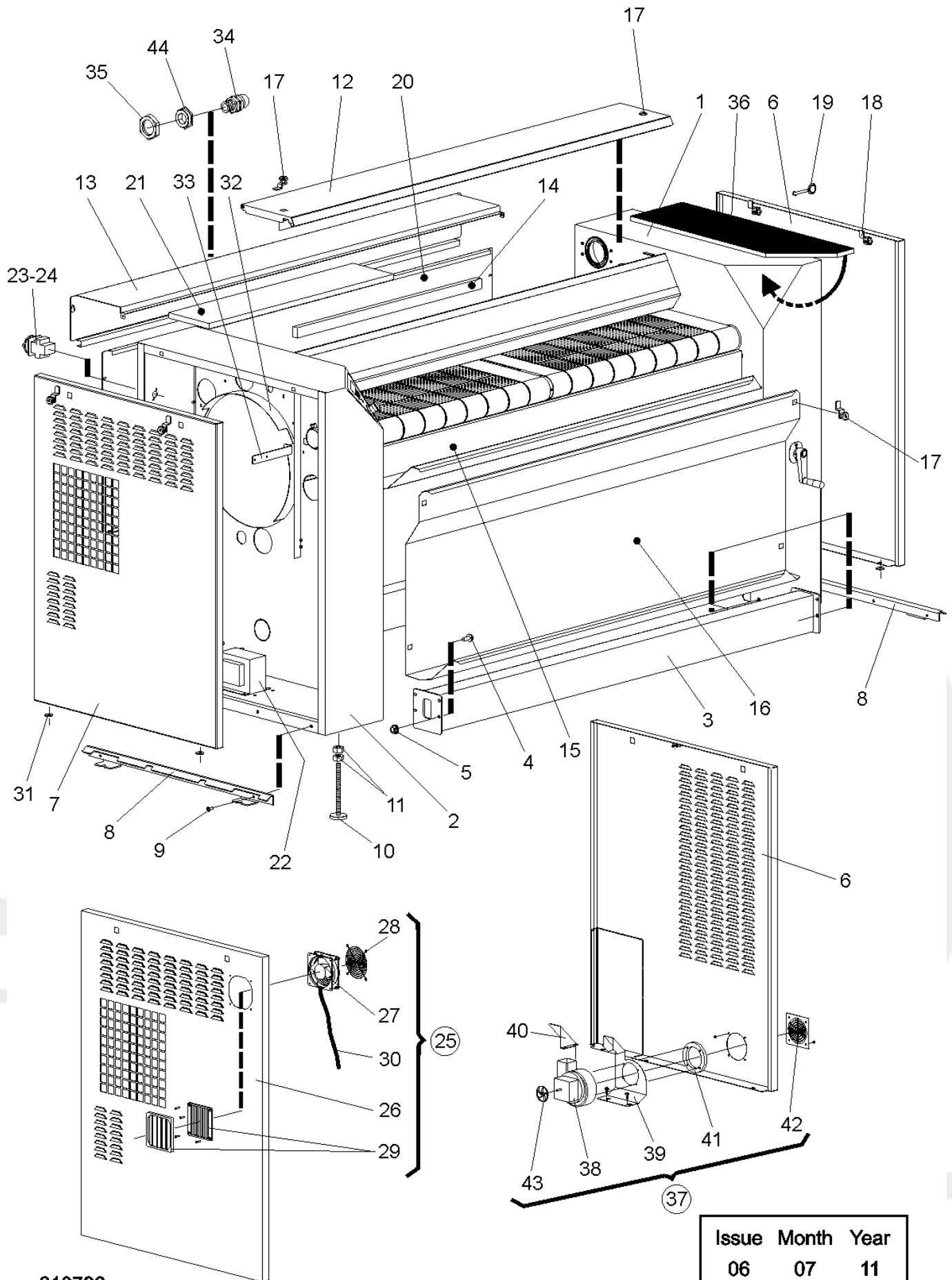
8(800)500-69-51

IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

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610786

Issue	Month	Year
06	07	11

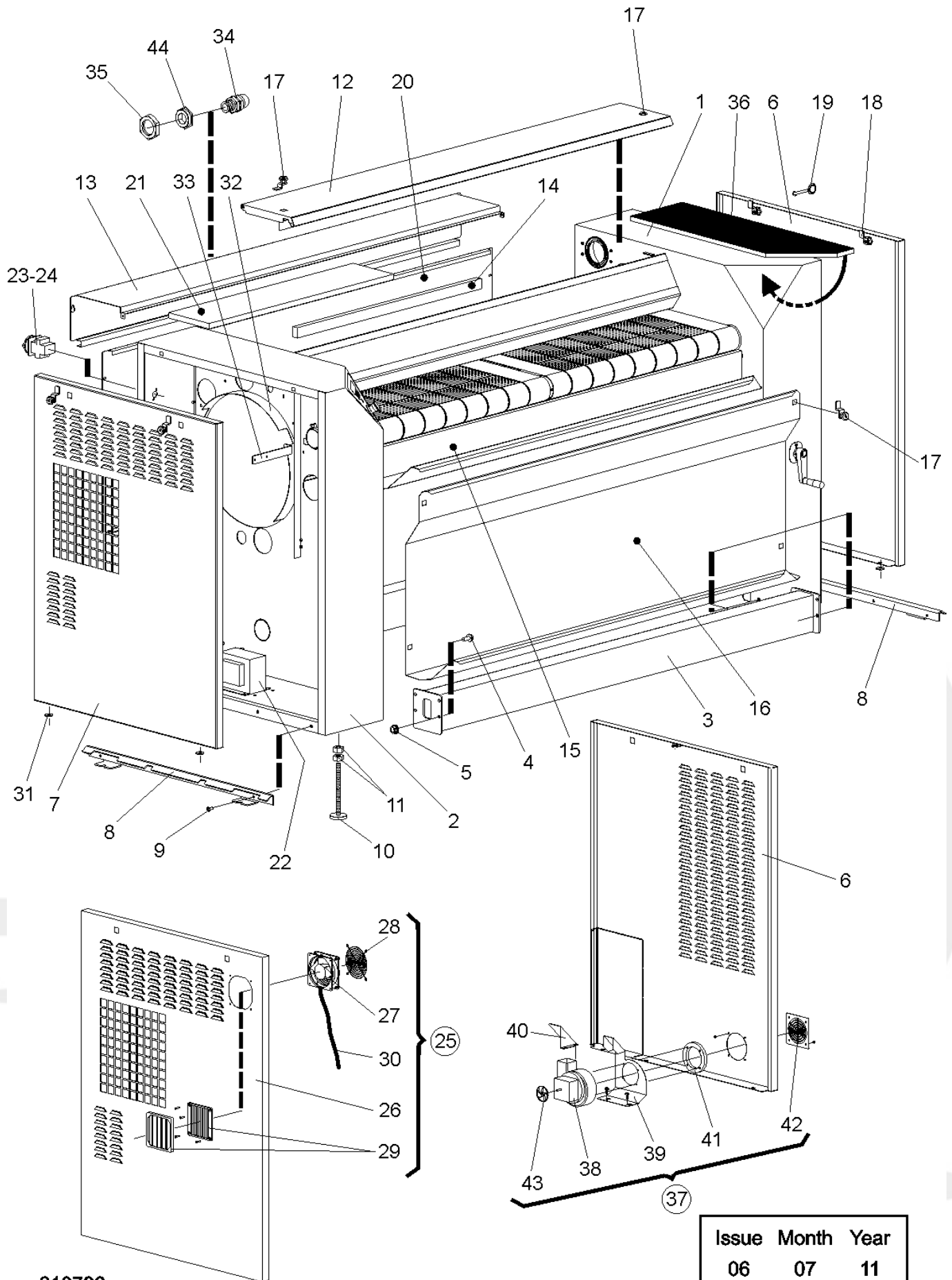
IC44819R -13910009,IC44821R -13610026,IC44825R -13710026,IC44828R -13800099,IC44832R -13510007

Casing

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610786/5	12	7	2011

Carrosserie

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
1	1	1	1	1	1	32104286	Box	Caisson	3	Right
2	1	1	1	1	1	32104288	Box	Caisson	3	Left
3	2					32103765	Box spar	Longeron	3	
		2				32103764	Box spar	Longeron	3	
			2			32103763	Box spar	Longeron	3	
				2		32103762	Box spar	Longeron	3	
					2	32103761	Box spar	Longeron	3	
4	16	16	16	16	16	74033015	Screw	Vis	3	M10x30
5	16	16	16	16	16	74033204	Cage nut	Ecrou	3	M10
6	1	1	1	1	1	32104433	Side frame	Carter latéral	3	Gas heating -74600012
	1	1	1	1	1	32105231	Side frame	Carter latéral	3	Gas heating 74600013-
	1	1	1	1	1	32104433	Side frame	Carter latéral	3	Steam or electric heating -50210005
	1	1	1	1	1	32106330	Side frame	Carter latéral	3	Steam and electric heating 50210006-
7	1	1	1	1	1	32103787	Side frame	Carter latéral	3	Gas heating
	1	1	1	1	1	32103786	Side frame	Carter latéral	3	Steam or electric heating
8	2	2	2	2	2	32105906	Handling hook	Crochet de manutention	3	
9	8	8	8	8	8	74033102	Screw	Vis	3	M8x20
10	4	4	4	4	4	32103822	Adjustable foot	Pied de réglage	3	
11	8	8	8	8	8	74021031	Cage nut	Ecrou	3	M14
12	1					32100195	Upper casing	Carter supérieur	3	Steel
	1					55013493	Upper casing Kit	Kit carter supérieur	3	Aluminium
		1				32100194	Upper casing	Carter supérieur	3	Steel
		1				55013492	Upper casing Kit	Kit carter supérieur	3	Aluminium
			1			32100193	Upper casing	Carter supérieur	3	Steel
			1			55013491	Upper casing Kit	Kit carter supérieur	3	Aluminium
				1		32100192	Upper casing	Carter supérieur	3	Steel
				1		55013490	Upper casing Kit	Kit carter supérieur	3	Aluminium
					1	32100191	Upper casing	Carter supérieur	3	Steel
					1	55013489	Upper casing Kit	Kit carter supérieur	3	Aluminium
13	1					32104205	Rear housing	Carter arrière	3	Upper
		1				32104204	Rear housing	Carter arrière	3	Upper
			1			32104203	Rear housing	Carter arrière	3	Upper
				1		32104202	Rear housing	Carter arrière	3	Upper
					1	32104201	Rear housing	Carter arrière	3	Upper
14	1					32104335	Rear housing	Carter arrière	3	Lower
		1				32104334	Rear housing	Carter arrière	3	Lower
			1			32104333	Rear housing	Carter arrière	3	Lower
				1		32104332	Rear housing	Carter arrière	3	Lower
					1	32104331	Rear housing	Carter arrière	3	Lower
15	1					32100305	Feeding vat	Bac engagement	3	
		1				32100304	Feeding vat	Bac engagement	3	
			1			32100303	Feeding vat	Bac engagement	3	
				1		32100302	Feeding vat	Bac engagement	3	
					1	32100301	Feeding vat	Bac engagement	3	
16	1					32101345	Front housing	Carter avant	3	
		1				32101344	Front housing	Carter avant	3	
			1			32101343	Front housing	Carter avant	3	
				1		32101342	Front housing	Carter avant	3	



610786

Issue	Month	Year
06	07	11

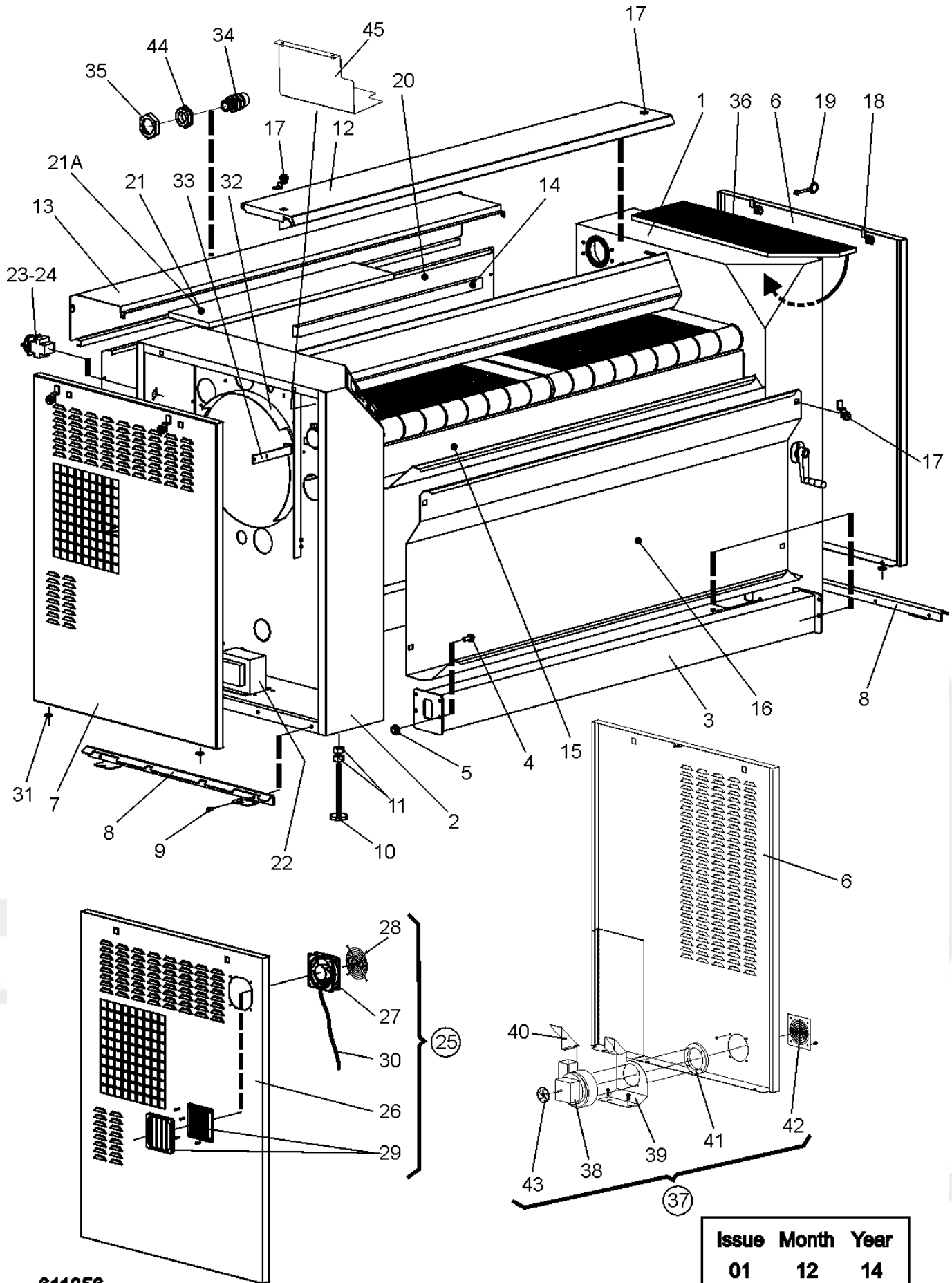
IC44819R -13910009,IC44821R -13610026,IC44825R -13710026,IC44828R -13800099,IC44832R -13510007

Casing

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610786/5	12	7	2011

Carrosserie

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
					1	32101341	Front housing	Carter avant	3	
17	6	6	6	6	6	74030092	Lock	Serrure	3	L=32mm
18	4	4	4	4	4	74030103	Lock	Serrure	3	L=38mm
19	3	3	3	3	3	74030141	Key	Clé	3	
20	-	-	-	-	-	75011084	Foam	Mousse	3	910x55x20
21	-	-	-	-	-	75011085	Foam	Mousse	3	930x205x20
22	1	1	1	1	1	71021091	Transformer	Transformateur	1,2	1000VA
23	1	1	1	1	1	71054137	Main switch	Interrupteur général	1,2	25A Complete Gas & steam heating
	1	1				71054168	Main switch	Interrupteur général	1,2	63A Complete Electric heating
			1	1	1	71054135	Main switch	Interrupteur général	1,2	100A Electric heating
24	1	1	1	1	1	71054136	Fender waling	Capot de protection	3	Electric heating
	1	1	1	1	1	71054138	Fender waling	Capot de protection	3	Gas & steam heating
25	1	1	1	1	1	55012466	Ventilation kit	Kit ventilation	1,2	Complete Gas heating
	1	1	1	1	1	55013019	Ventilation kit	Kit ventilation	1,2	Complete Steam or electric heating
26	1	1	1	1	1		•Side frame	•Carter latéral	3	Left
27	1	1	1	1	1		•Cooler fan	•Ventilateur	1,2	
28	1	1	1	1	1		•Protective grid	•Grille de protection	3	
29	1	1	1	1	1		•Grid	•Grille	3	Outside
30	1	1	1	1	1		•Cable set	•Toron	3	
31	4	4	4	4	4	75015105	Grommet	Passe-fil	3	Ø14
32	2	2	2	2	2	73016166	Insulator	Isolant	3	
33	1	1	1	1	1	32104156	Suction pipe socket	Support de tuyau d'aspiration	3	
34	1	1	1	1	1	71079034	Cable fitting	Presse étoupe	3	Ø16/21 Gas & steam heating
	1	1	1	1	1	71079035	Cable fitting	Presse étoupe	3	Ø29/36 Electric heating
35	1	1	1	1	1	71079012	Locking nut	Contre-écrou	3	Ø29
36	1	1	1	1	1	32104190	Insulator	Isolant	1,2	Gas heating
37	1	1	1	1	1	55013731	Ventilation kit	Kit ventilation	1,2	Complete Gas heating 74600013-
38	1	1	1	1	1	56000193	•Fan replacement kit	•Kit remplacement ventilateur	1,2	
39	1	1	1	1	1	32105709	••Fan support	••Support ventilateur	3	
40	1	1	1	1	1	32105228	•Deflector	•Déflecteur	3	-00310010
41	1	1	1	1	1	75011103	•Joint gasket	•Anneau étanchéité	1,2	
42	1	1	1	1	1	32105230	•Grid	•Grille	3	
43	1	1	1	1	1	71020091	•Fan blade	•Hélice de ventilateur	3	
44	1	1	1	1	1	71079078	Reduction	Réduction	3	Ø29/16



611356

Issue	Month	Year
01	12	14

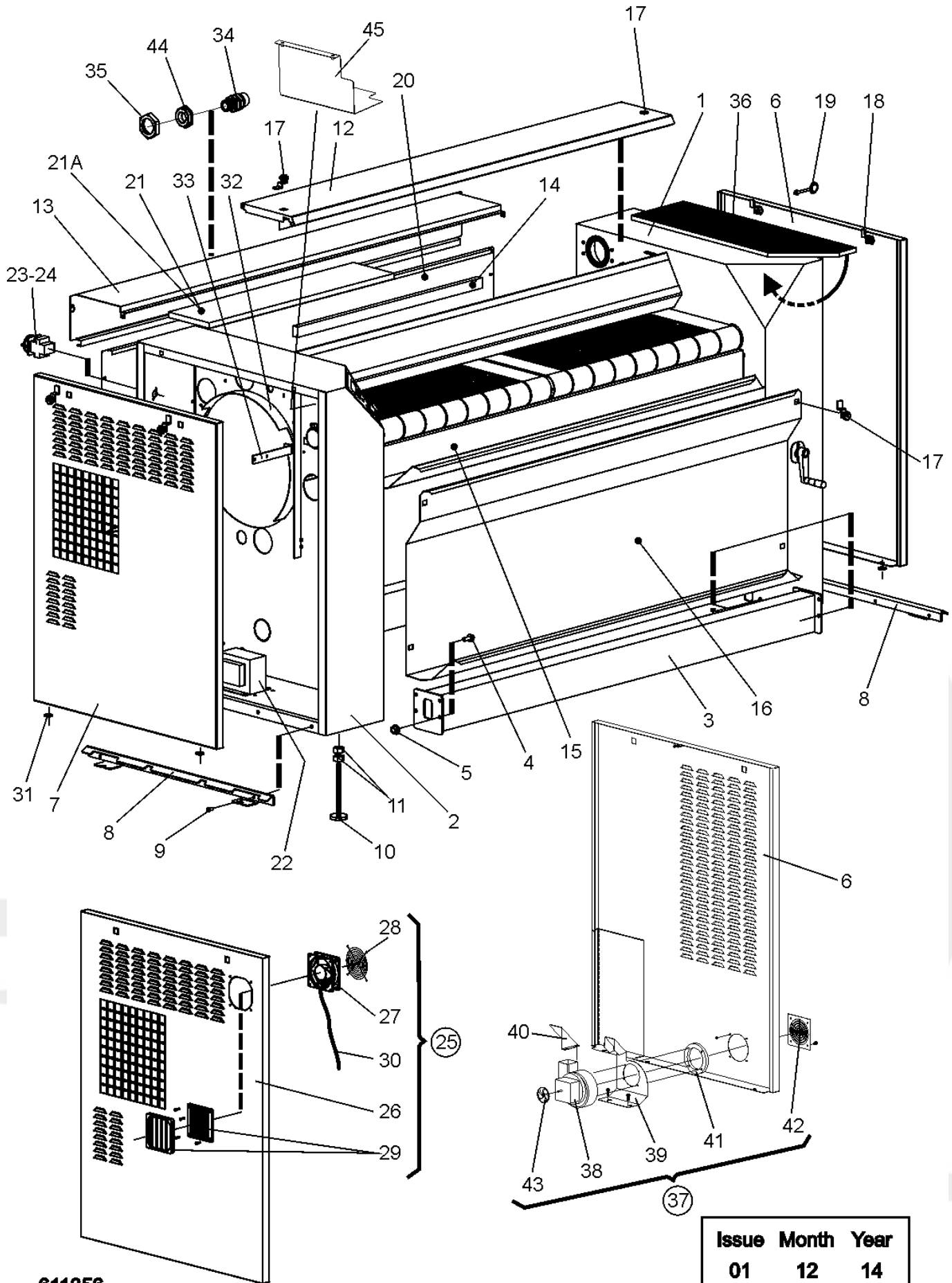
IC44819R 13910010-,IC44821R 13610027-,IC44825R 13710027-,IC44828R 13810001-,IC44832R 13510008-

Casing

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
611356/1	4	8	2011

Carrosserie

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
		IC44821R								
			IC44825R							
				IC44828R						
					IC44832R					
1	1	1	1	1	1	32104286	Box	Caisson	3	Right
2	1	1	1	1	1	32104288	Box	Caisson	3	Left
3	2					32103765	Box spar	Longeron	3	
		2				32103764	Box spar	Longeron	3	
			2			32103763	Box spar	Longeron	3	
				2		32103762	Box spar	Longeron	3	
					2	32103761	Box spar	Longeron	3	
4	16	16	16	16	16	74033015	Screw	Vis	3	M10x30
5	16	16	16	16	16	74033204	Cage nut	Ecrou	3	M10
6	1	1	1	1	1	32105231	Side frame	Carter latéral	3	Gas heating -45110009
	1	1	1	1	1	32106331	Side frame	Carter latéral	3	Gas heating 45110010-
	1	1	1	1	1	32104433	Side frame	Carter latéral	3	Steam or electric heating -50210005
	1	1	1	1	1	32106330	Side frame	Carter latéral	3	Steam and electric heating 50210006-
7	1	1	1	1	1	32103787	Side frame	Carter latéral	3	Gas heating
	1	1	1	1	1	32103786	Side frame	Carter latéral	3	Steam or electric heating
8	2	2	2	2	2	32105906	Handling hook	Crochet de manutention	3	
9	8	8	8	8	8	74033102	Screw	Vis	3	M8x20
10	4	4	4	4	4	32103822	Adjustable foot	Pied de réglage	3	
11	8	8	8	8	8	74021031	Cage nut	Ecrou	3	M14
12	1					32106055	Upper casing	Carter supérieur	3	Aluminium
		1				32106054	Upper casing	Carter supérieur	3	Aluminium
			1			32106053	Upper casing	Carter supérieur	3	Aluminium
				1		32106052	Upper casing	Carter supérieur	3	Aluminium
					1	32106051	Upper casing	Carter supérieur	3	Aluminium
13	1					32106065	Rear housing	Carter arrière	3	Upper
		1				32106064	Rear housing	Carter arrière	3	Upper
			1			32106063	Rear housing	Carter arrière	3	Upper
				1		32106062	Rear housing	Carter arrière	3	Upper
					1	32106061	Rear housing	Carter arrière	3	Upper
14	1					32104335	Rear housing	Carter arrière	3	Lower
		1				32104334	Rear housing	Carter arrière	3	Lower
			1			32104333	Rear housing	Carter arrière	3	Lower
				1		32104332	Rear housing	Carter arrière	3	Lower
					1	32104331	Rear housing	Carter arrière	3	Lower
15	1					32100305	Feeding vat	Bac engagement	3	
		1				32100304	Feeding vat	Bac engagement	3	
			1			32100303	Feeding vat	Bac engagement	3	
				1		32100302	Feeding vat	Bac engagement	3	
					1	32100301	Feeding vat	Bac engagement	3	
16	1					32101345	Front housing	Carter avant	3	
		1				32101344	Front housing	Carter avant	3	
			1			32101343	Front housing	Carter avant	3	
				1		32101342	Front housing	Carter avant	3	
					1	32101341	Front housing	Carter avant	3	
17	6	6	6	6	6	74030092	Lock	Serrure	3	L=32mm
18	4	4	4	4	4	74030103	Lock	Serrure	3	L=38mm
19	3	3	3	3	3	74030141	Key	Clé	3	
20	3	3	3	4	4	75011084	Foam	Mousse	3	910x55x20



611356

Issue	Month	Year
01	12	14

IC44819R 13910010-,IC44821R 13610027-,IC44825R 13710027-,IC44828R 13810001-,IC44832R 13510008-

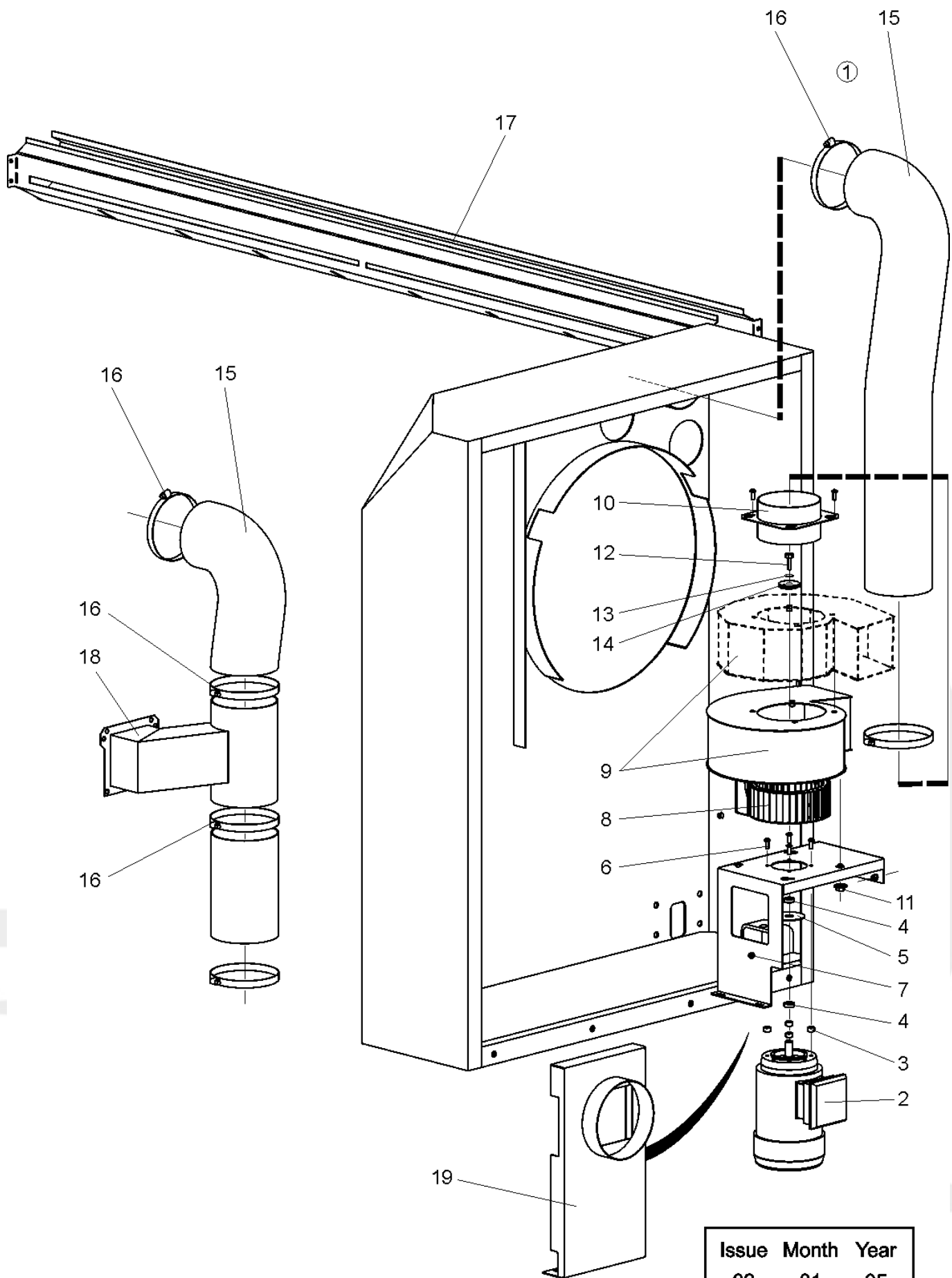
Casing

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
611356/1	4	8	2011

Carrosserie

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
21	3	3	3	4	4	75011110	Foam	Mousse	3	930x260x20
21A	3	3	3	4	4	75011111	Foam	Mousse	3	930x150x20
22	1	1	1	1	1	71021091	Transformer	Transformateur	1,2	1000VA
23	1	1	1	1	1	71054137	Main switch	Interrupteur général	1,2	25A Complete Gas & steam heating
	1	1				71054168	Main switch	Interrupteur général	1,2	63A Complete Electric heating
			1	1	1	71054135	Main switch	Interrupteur général	1,2	100A Electric heating
24	1	1	1	1	1	71054136	Fender waling	Capot de protection	3	Electric heating
	1	1	1	1	1	71054138	Fender waling	Capot de protection	3	Gas & steam heating
25	1	1	1	1	1	55012466	Ventilation kit	Kit ventilation	1,2	Complete Gas heating
	1	1	1	1	1	55013019	Ventilation kit	Kit ventilation	1,2	Complete Steam or electric heating
26	1	1	1	1	1		•Side frame	•Carter latéral	3	Left
27	1	1	1	1	1		•Cooler fan	•Ventilateur	1,2	
28	1	1	1	1	1		•Protective grid	•Grille de protection	3	
29	1	1	1	1	1		•Grid	•Grille	3	Outside
30	1	1	1	1	1		•Cable set	•Toron	3	
31	4	4	4	4	4	75015105	Grommet	Passe-fil	3	Ø14
32	2	2	2	2	2	73016166	Insulator	Isolant	3	
33	1	1	1	2	2	32104156	Suction pipe socket	Support de tuyau d'aspiration	3	
34	1	1	1	1	1	71079034	Cable fitting	Presse étoupe	3	Ø16/21 Gas & steam heating
	1	1	1	1	1	71079035	Cable fitting	Presse étoupe	3	Ø29/36 Electric heating
35	1	1	1	1	1	71079012	Locking nut	Contre-écrou	3	Ø29
36	1	1	1	1	1	32104190	Insulator	Isolant	1,2	Gas heating
37	1	1	1	1	1	55013731	Ventilation kit	Kit ventilation	1,2	Complete Gas heating
38	1	1	1	1	1	56000193	•Fan replacement kit	•Kit remplacement ventilateur	1,2	
39	1	1	1	1	1	32105709	••Fan support	••Support ventilateur	3	
40	1	1	1	1	1	32105228	•Deflector	•Déflecteur	3	
41	1	1	1	1	1	75011103	•Joint gasket	•Anneau étanchéité	1,2	
42	1	1	1	1	1	32105230	•Grid	•Grille	3	
43	1	1	1	1	1	71020091	•Fan blade	•Hélice de ventilateur	3	
44	1	1	1	1	1	71079078	Reduction	Réduction	3	Ø29/16
45	1	1	1	1	1	32106281	Deflector	Déflecteur	3	44710008-

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610776

Issue	Month	Year
02	01	05

IC44819R -44010002,IC44821R -44010002,IC44825R -44010002,IC44828R -44010002,IC44832R -44010002

Suction device and ventilation

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610776/1	3	1	2005

Aspiration et ventilation

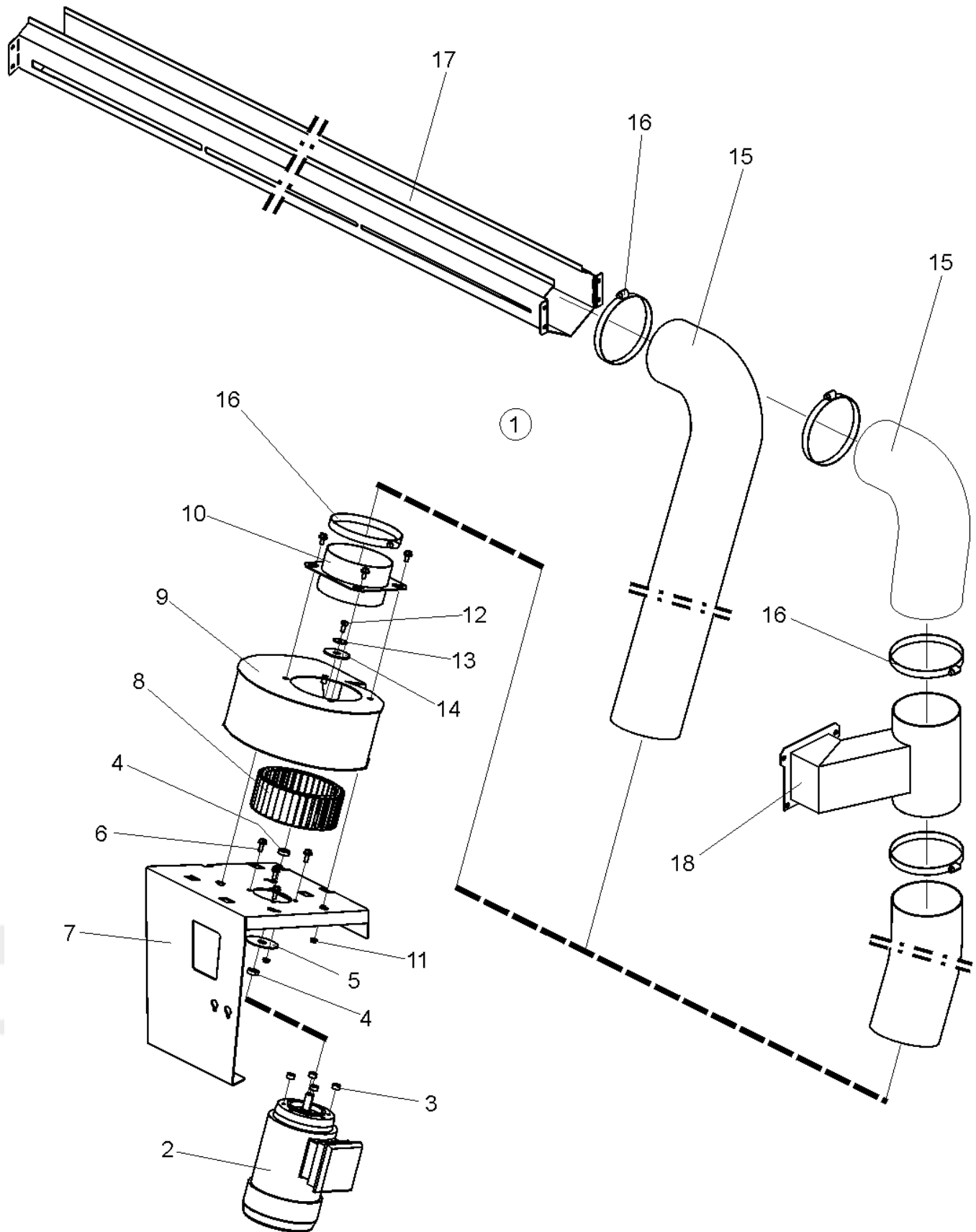
Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques					
1	IC44819R					55012310	Cooler fan	Ventilateur	3	Complete -44800029					
	IC44821R														
	IC44825R														
	IC44828R														
	IC44832R														
	1	1	1	1	1						55012490	Cooler fan	Ventilateur	3	Complete 44800030-
	2	1	1	1	1						71014090	•Motor	•Moteur	1,2	0.37kW
	3	4	4	4	4						32100145	•Locking spacer	•Entretoise de blocage	3	
	4	2	2	2	2						32100148	•Spacer	•Entretoise	3	
	5	1	1	1	1						32100147	•Ventilation disk	•Disque de ventilation	3	
	6	8	8	8	8						74033101	•Screw	•Vis	3	M6x16
	7	1	1	1	1						32104296	•Motor bracket	•Support moteur	3	-44800029
	8	1	1	1	1						32104431	•Motor bracket	•Support moteur	3	44800030-
	9	1	1	1	1						71020054	•Turbine	•Turbine	3	
	10	1	1	1	1						32101362	•Spiral	•Volute	3	-44800029
	11	1	1	1	1						32104438	•Spiral	•Volute	3	44800030-
	12	1	1	1	1						32101823	•Nozzle	•Buse	3	
	13	4	4	4	4						74033202	•Cage nut	•Ecrou	1,2	M6
	14	1	1	1	1						74010001	•Screw	•Vis	3	M5x20
15	1	1	1	1	74036403	•Washer	•Rondelle	3	Ø5						
16	2	2	2	2	74036806	•Washer	•Rondelle	3	Ø5x30						
17	1	1	1	1	74031039	Extensible hose	Tuyau extensible	3	Ø125						
18	2-4	2-4	2-4	2-4	72046144	Cramp	Collier	3	Ø120/140						
19	1				32104375	Vapour suction tube	Tube aspiration des buées	3							
		1			32104374	Vapour suction tube	Tube aspiration des buées	3							
			1		32104373	Vapour suction tube	Tube aspiration des buées	3							
				1	32104372	Vapour suction tube	Tube aspiration des buées	3							
				1	32104371	Vapour suction tube	Tube aspiration des buées	3							
18	1	1	1	1	32103504	Tee-square	Té	3	Gas heating						
19	1	1	1	1	55014200	Lateral drain of vapour kit	Kit évacuation latérale buées	3	Optional Side output						

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Issue	Month	Year
01	10	14

IC44819R 44010003-,IC44821R 44010003-,IC44825R 44010003-,IC44828R 44010003-,IC44832R 44010003-

Suction device and ventilation

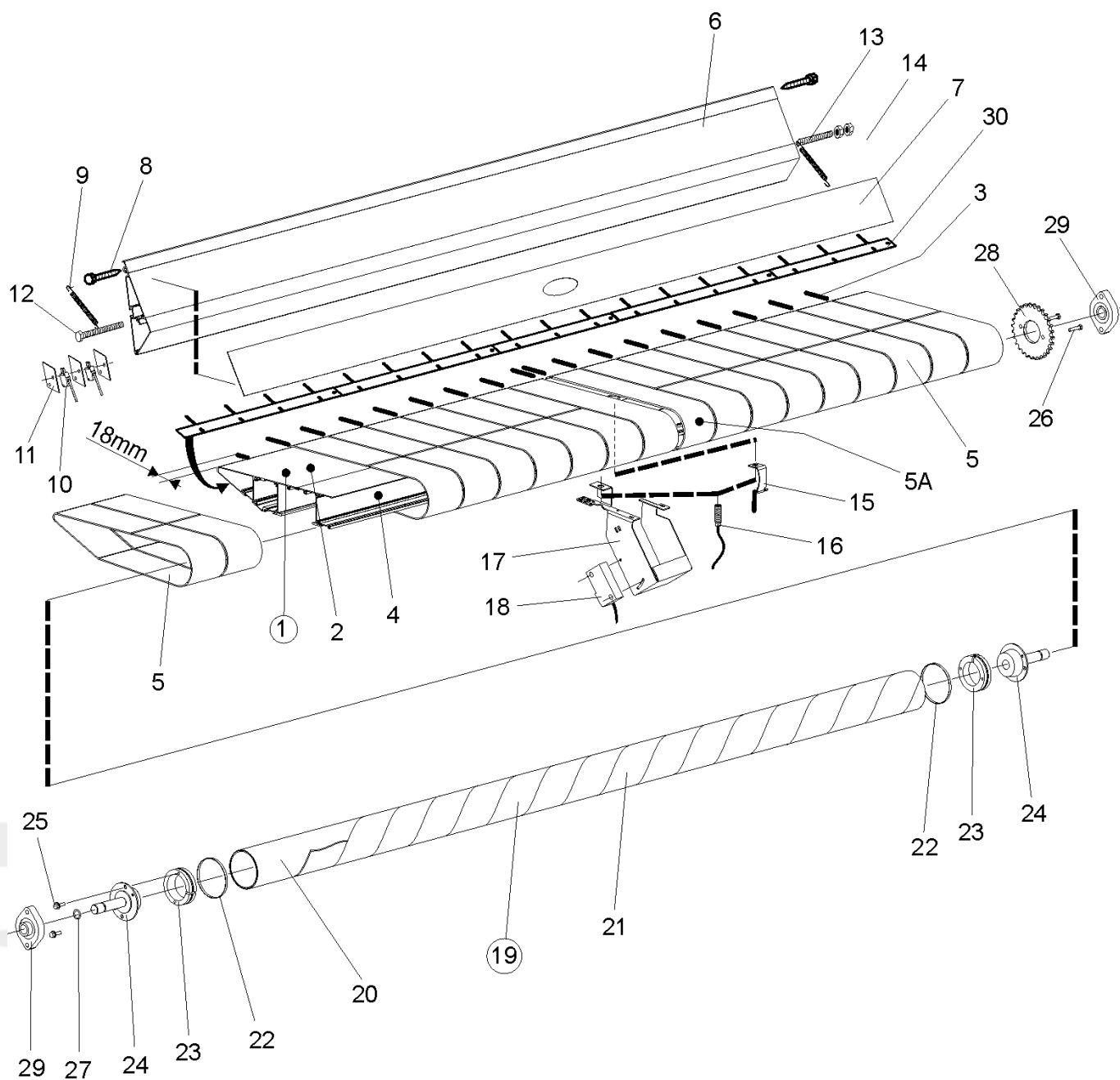
Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
611496/1	1	10	2014

Aspiration et ventilation

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
1	1	1	1	1	1	55014577	Cooler fan	Ventilateur	3	Complete
2	1	1	1	1	1	71014090	•Motor	•Moteur	1,2	0.37kW
3	4	4	4	4	4	32100145	•Locking spacer	•Entretoise de blocage	3	
4	2	2	2	2	2	32100148	•Spacer	•Entretoise	3	
5	1	1	1	1	1	32100147	•Ventilation disk	•Disque de ventilation	3	
6	4	4	4	4	4	74033101	•Screw	•Vis	3	M6x16
7	1	1	1	1	1	32106167	•Motor bracket	•Support moteur	3	
8	1	1	1	1	1	71020054	•Turbine	•Turbine	3	
9	1	1	1	1	1	32106196	•Spiral	•Volute	3	
10	1	1	1	1	1	32101823	•Nozzle	•Buse	3	
11	4	4	4	4	4	74033202	•Cage nut	•Ecrou	1,2	M6
12	1	1	1	1	1	74010001	•Screw	•Vis	3	M5x20
13	1	1	1	1	1	74036403	•Washer	•Rondelle	3	Ø5
14	2	2	2	2	2	74036806	•Washer	•Rondelle	3	Ø5x30
15	1	1	1	1	1	74031039	Extensible hose	Tuyau extensible	3	Ø125
16	2-4	2-4	2-4	2-4	2-4	72046144	Cramp	Collier	3	Ø120/140
17	1					32104375	Vapour suction tube	Tube aspiration des buées	3	
		1				32104374	Vapour suction tube	Tube aspiration des buées	3	
			1			32104373	Vapour suction tube	Tube aspiration des buées	3	
				1		32104372	Vapour suction tube	Tube aspiration des buées	3	
					1	32104371	Vapour suction tube	Tube aspiration des buées	3	
18	1	1	1	1	1	32103504	Tee-square	Té	3	Gas heating

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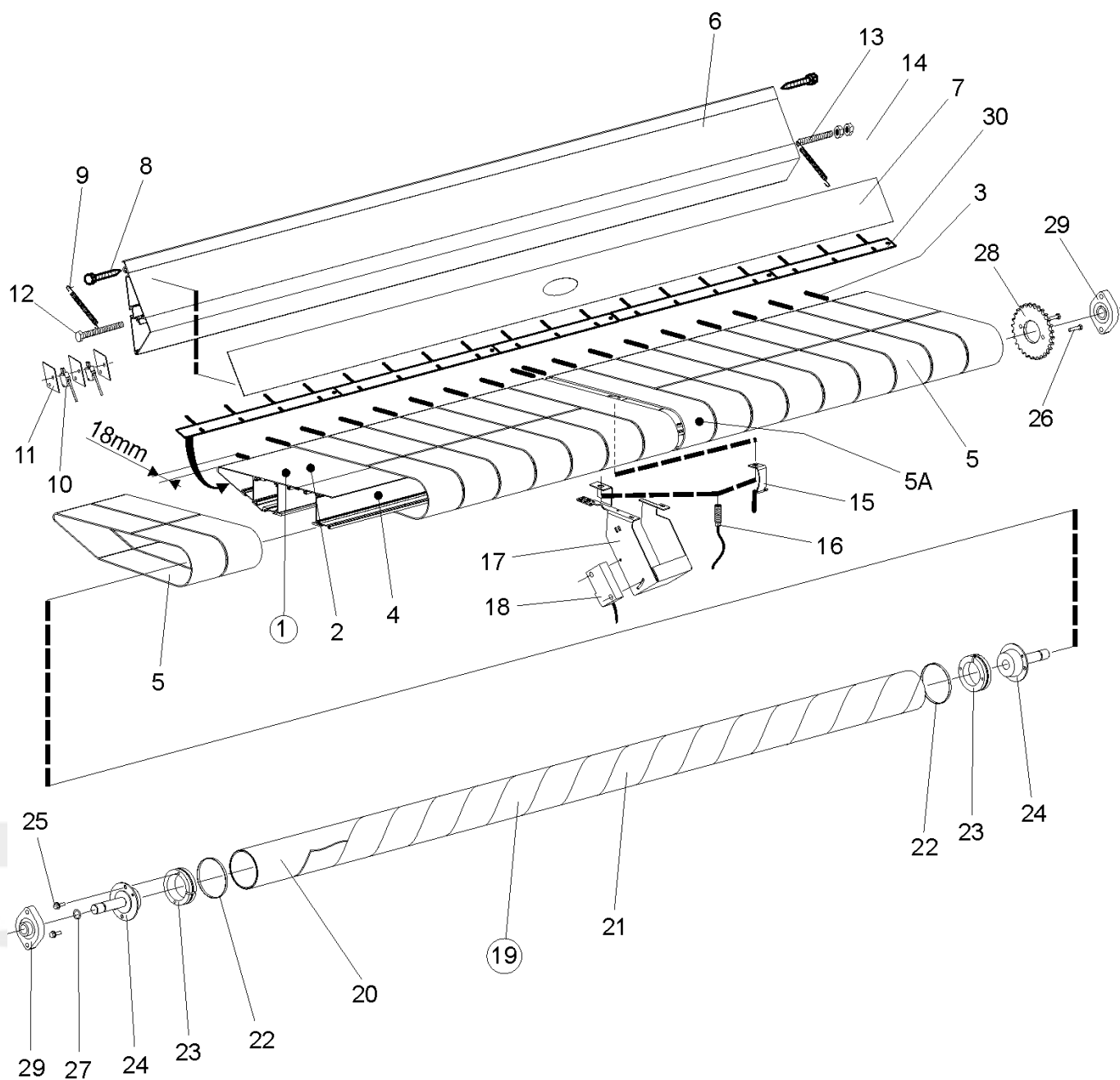
IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Feeding table

Table engagement

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610777/1	6	5	2006

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques			
1	IC44819R					3	Complete		
	IC44821R								
	IC44825R								
	IC44828R								
	IC44832R								
	1	1	1	32100675	Feeding table			Table engagement	3
		1	1	32100674	Feeding table			Table engagement	3
		1	1	32100673	Feeding table			Table engagement	3
		1	1	32100672	Feeding table			Table engagement	3
		1	1	32100671	Feeding table			Table engagement	3
	2	1	1	•Feeding table	•Table engagement			3	
		1	1	•Feeding table	•Table engagement			3	
		1	1	•Feeding table	•Table engagement			3	
		1	1	•Feeding table	•Table engagement			3	
		1	1	•Feeding table	•Table engagement			3	
	3	18	20	74023105	•Pin			1,2	
	4	1	24	64000505	•Goupille			3	
		1	26	64000504				3	
		1	30	64000504				3	
				64000503				3	
			64000502		3				
			64000501		3				
5	17	19	77010219	Intermediate table	3				
5A	1	23	77010300	Table intermédiaire	3				
6	1	25	32100605	Table intermédiaire	3				
		29	32100604	Table intermédiaire	3				
			32100603	Table intermédiaire	3				
			32100602	Table intermédiaire	3				
			32100601	Table intermédiaire	3				
7	1	1	32102345	Table intermédiaire	3				
		1	32102344	Table intermédiaire	3				
		1	32102343	Table intermédiaire	3				
		1	32102342	Table intermédiaire	3				
		1	32102341	Table intermédiaire	3				
8	2	2	74020234	Table intermédiaire	3				
9	2	2	32101296	Table intermédiaire	3				
10	2	2	71054151	Table intermédiaire	3				
11	3	3	71078020	Table intermédiaire	3				
12	1	1	74020054	Table intermédiaire	3				
13	1	1	32100964	Table intermédiaire	3				
14	2	2	74033202	Table intermédiaire	3				
15	1	1	32103565	Table intermédiaire	3				
16	1	1	32103644	Table intermédiaire	3				
17	1	1	32104407	Table intermédiaire	3				
18	1	1	71050188	Table intermédiaire	3				
19	1	1	55012405	Table intermédiaire	3				
		1	55012404	Table intermédiaire	3				
		1	55012403	Table intermédiaire	3				
		1	55012402	Table intermédiaire	3				
		1	55012401	Table intermédiaire	3				
20	1	1	32100065	Table intermédiaire	3				
		1	32100064	Table intermédiaire	3				
		1	32100063	Table intermédiaire	3				
		1	32100062	Table intermédiaire	3				
		1	32100061	Table intermédiaire	3				



IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Feeding table

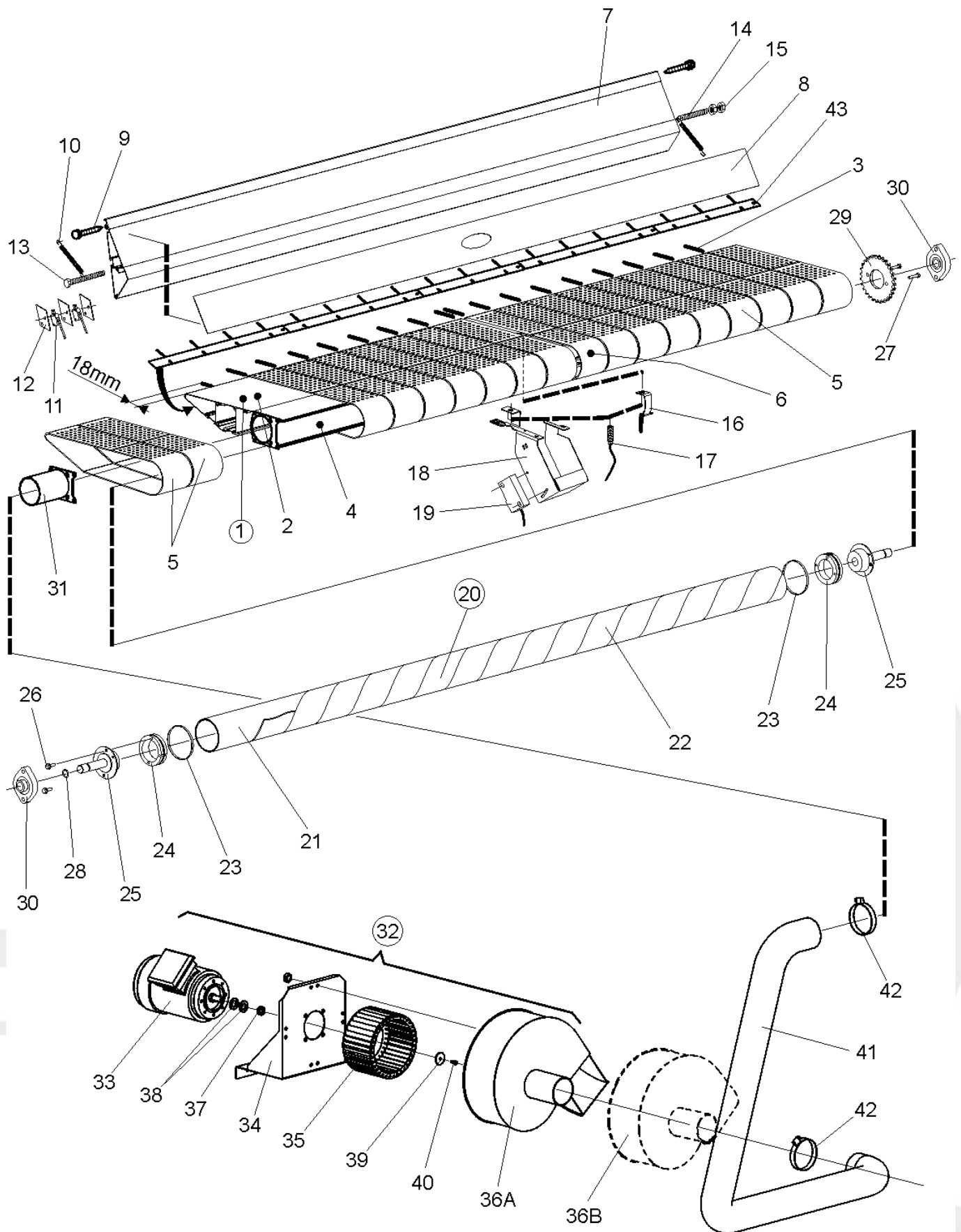
Table engagement

Illustration
Schéma
610777/1Issue
Issue
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Month
5Year
Year
2006

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R										
	IC44821R										
	IC44825R										
	IC44828R										
	IC44832R										
21	11	12	14	15	17		77010002100	•Adhesive strip	•Bande adhésive	3	L=100m
22	2	2	2	2	2		72046158	•Clamp	•Collier de serrage	3	
23	2	2	2	2	2		32100021	•Cone	•Cône	3	
24	2	2	2	2	2		56000341	•Satellite tail shaft kit	•Kit embout arbre satellite	3	
25	2	2	2	2	2		74033003	•Screw	•Vis	3	M6x20
26	2	2	2	2	2		74020030	•Screw	•Vis	3	M6x30
27	1	1	1	1	1		73016189	•O-ring	•Joint torique	3	Ø15
28	1	1	1	1	1		32104347	•Disc	•Disque	3	28 teeth
29	2	2	2	2	2		73010080	Bearing box	Palier	3	
30	1						55012958	Band guide kit	Kit guide bandes	1,2	Complete Optional
		1					55012957	Band guide kit	Kit guide bandes	1,2	Complete Optional
			1				55012956	Band guide kit	Kit guide bandes	1,2	Complete Optional
				1			55012955	Band guide kit	Kit guide bandes	1,2	Complete Optional
					1		55012954	Band guide kit	Kit guide bandes	1,2	Complete Optional

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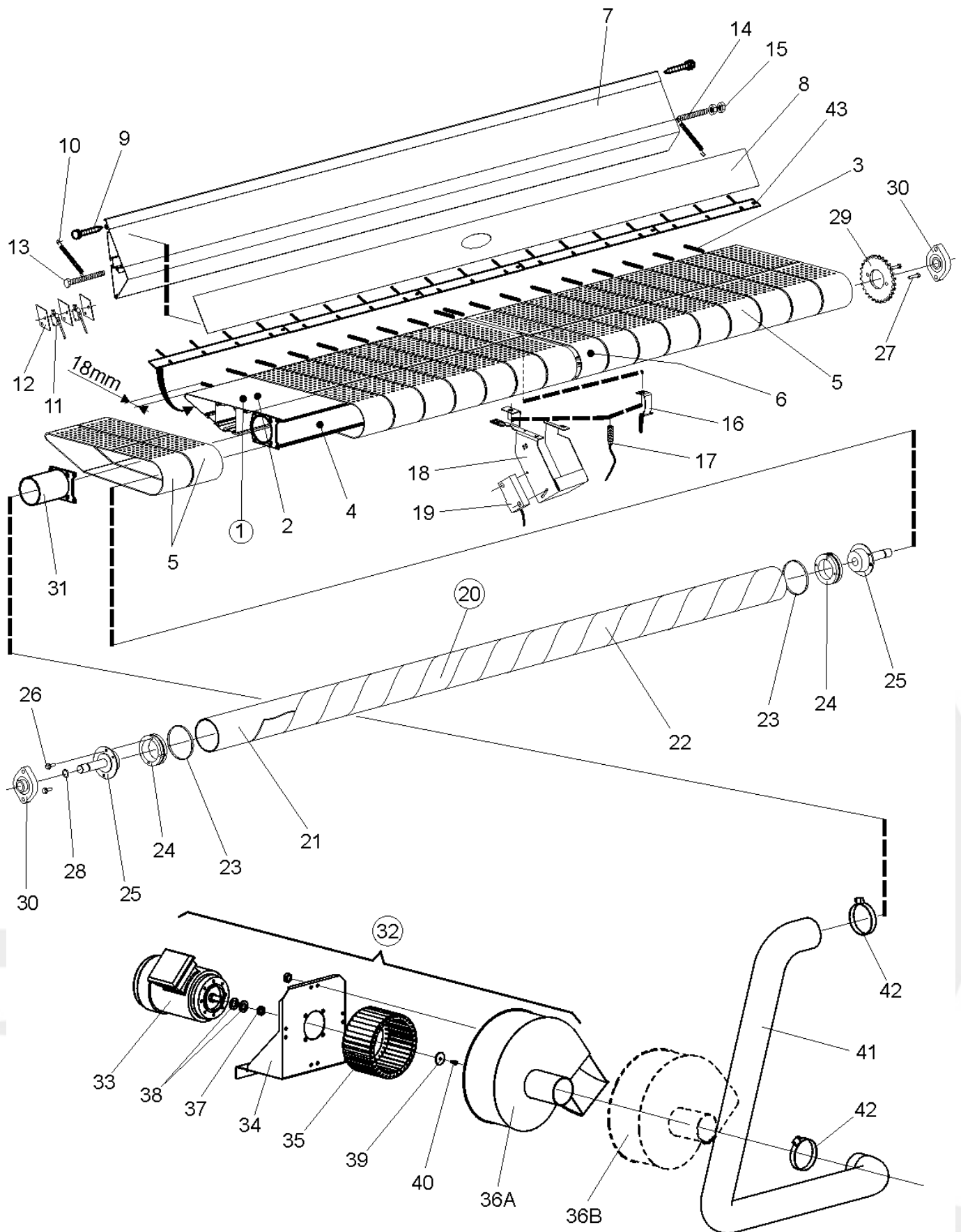
IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Feeding table with suction

Table engagement avec aspiration

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610778/4	10	4	2011

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC44819R					
	IC44821R					
2	IC44825R					
	IC44828R					
3	IC44832R					
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IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Feeding table with suction

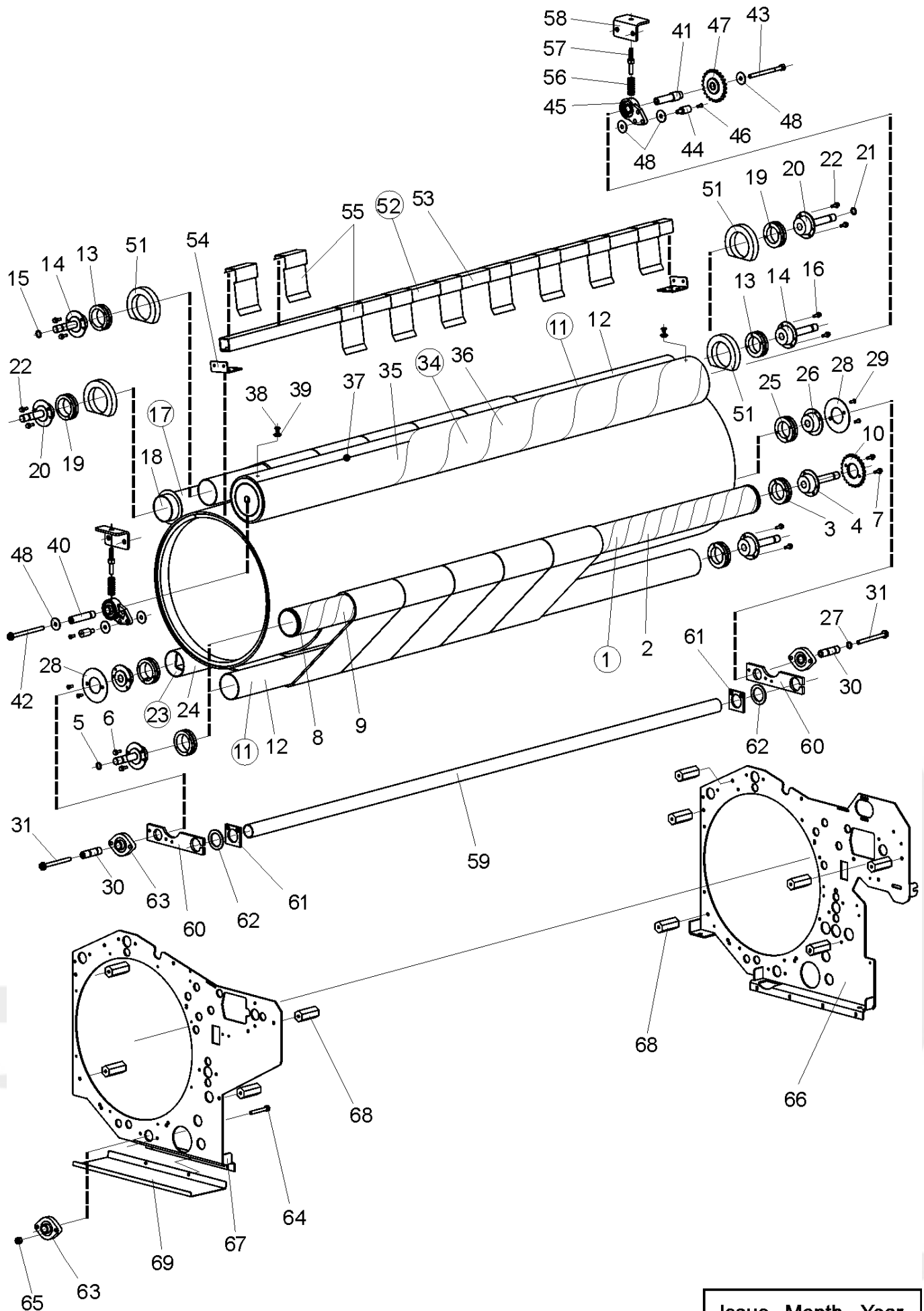
Table engagement avec aspiration

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610778/4	10	4	2011

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
22	11	12	14	15	17	77010002100	Adhesive strip	Bande adhésive	3	L=100m
23	2	2	2	2	2	72046158	Clamp	Collier de serrage	3	
24	2	2	2	2	2	32100021	Cone	Cône	3	
25	2	2	2	2	2	56000341	Satellite tail shaft kit	Kit embout arbre satellite	3	
26	2	2	2	2	2	74033003	Screw	Vis	3	M6x20
27	2	2	2	2	2	74020030	Screw	Vis	3	M6x30
28	1	1	1	1	1	73016189	O-ring	Joint torique	3	Ø15
29	1	1	1	1	1	32104347	Disc	Disque	3	28 teeth
30	2	2	2	2	2	73010080	Bearing box	Palier	3	
31	1	1	1	2	2	32102798	Flange	Bride	3	
32	1	1	1	2	2	55012183	Suction table turbine	Turbine table aspiration	3	Front outlet
										Complete
	1	1	1	2	2	55014804	Suction table turbine	Turbine table aspiration	3	Rear outlet
										Complete
33	1	1	1	1	1	71014090	•Motor	•Moteur	1,2	0.37kW
34	1	1	1	1	1	32102777	•Rail	•Support	3	
35	1	1	1	1	1	71020060	•Turbine	•Turbine	3	
36A	1	1	1	1	1	32102819	•Spiral	•Volute	3	Front outlet
36B	1	1	1	1	1	32106287	•Spiral	•Volute	3	Rear outlet
37	1	1	1	1	1	32100148	•Spacer	•Entretoise	3	
38	2	2	2	2	2	74036011	•Washer	•Rondelle	3	Ø14
39	1	1	1	1	1	74036806	•Washer	•Rondelle	3	Ø5x30
40	1	1	1	1	1	74020080	•Screw	•Vis	3	M5x12
41	3	3	3	3	5	75015195	Hose	Tuyau flexible	3	Ø75 mm
42	2	2	2	2	4	72046162	Cramp	Collier	3	Ø70/90
43	1					55012958	Band guide kit	Kit guide bandes	1,2	Complete Optional
		1				55012957	Band guide kit	Kit guide bandes	1,2	Complete Optional
			1			55012956	Band guide kit	Kit guide bandes	1,2	Complete Optional
				1		55012955	Band guide kit	Kit guide bandes	1,2	Complete Optional
					1	55012954	Band guide kit	Kit guide bandes	1,2	Complete Optional

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Issue	Month	Year
02	10	06

IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Satellites

Illustration
SchémaIssue
IssueMonth
MonthYear
Year

Satellites

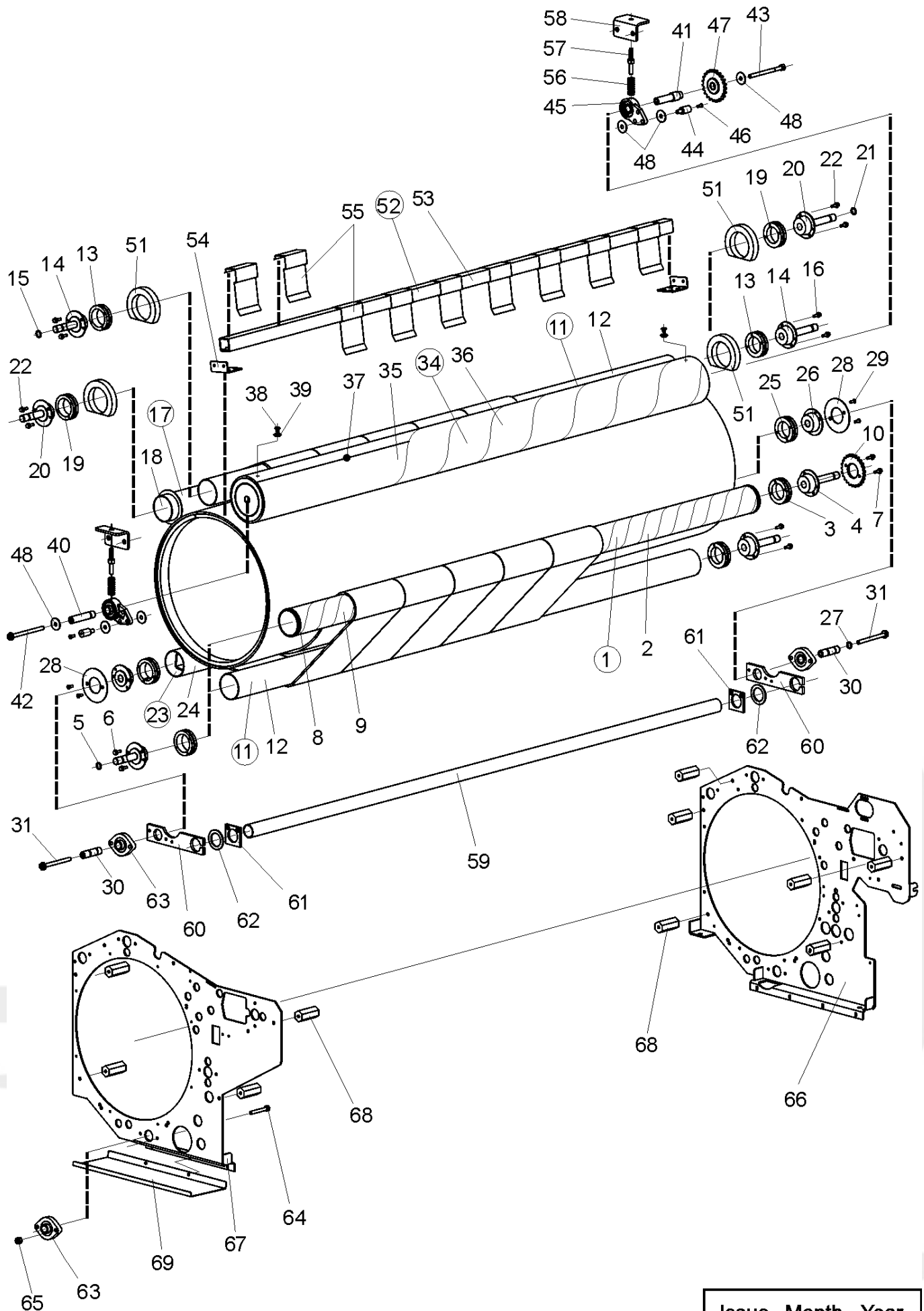
610785/1

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10

2006

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
1	1					55012015	Driving satellite	Satellite entraînement	3	Complete
		1				55012014	Driving satellite	Satellite entraînement	3	Complete
			1			55012013	Driving satellite	Satellite entraînement	3	Complete
				1		55012012	Driving satellite	Satellite entraînement	3	Complete
					1	55012011	Driving satellite	Satellite entraînement	3	Complete
2	1					32100065	•Pipe	•Tube	3	
		1				32100064	•Pipe	•Tube	3	
			1			32100063	•Pipe	•Tube	3	
				1		32100062	•Pipe	•Tube	3	
					1	32100061	•Pipe	•Tube	3	
3	2	2	2	2	2	32100021	•Cone	•Cône	3	
4	2	2	2	2	2	56000341	•Satellite tail shaft kit	•Kit embout arbre satellite	3	
5	1	1	1	1	1	73016189	•O-ring	•Joint torique	3	Ø15
6	2	2	2	2	2	74033003	•Screw	•Vis	3	M6x20
7	2	2	2	2	2	74020030	•Screw	•Vis	3	M6x30
8	2	2	2	2	2	72046158	•Clamp	•Collier de serrage	3	
9	11m	12m	14m	15m	17m	77010002100	•Adhesive strip	•Bande adhésive	3	L=100m
10	1	1	1	1	1	32100988	•Disc	•Disque	3	25 teeth
11	2					55012025	Returning satellite	Satellite renvoi	3	Complete
		2				55012024	Returning satellite	Satellite renvoi	3	Complete
			2			55012023	Returning satellite	Satellite renvoi	3	Complete
				2		55012022	Returning satellite	Satellite renvoi	3	Complete
					2	55012021	Returning satellite	Satellite renvoi	3	Complete
12	1					32100065	•Pipe	•Tube	3	
		1				32100064	•Pipe	•Tube	3	
			1			32100063	•Pipe	•Tube	3	
				1		32100062	•Pipe	•Tube	3	
					1	32100061	•Pipe	•Tube	3	
13	2	2	2	2	2	32100021	•Cone	•Cône	3	
14	2	2	2	2	2	56000341	•Satellite tail shaft kit	•Kit embout arbre satellite	3	
15	1	1	1	1	1	73016189	•O-ring	•Joint torique	3	Ø15
16	4	4	4	4	4	74033003	•Screw	•Vis	3	M6x20
17	1					55012035	Strips guide satellite	Satellite guide bandes	3	Complete
		1				55012034	Strips guide satellite	Satellite guide bandes	3	Complete
			1			55012033	Strips guide satellite	Satellite guide bandes	3	Complete
				1		55012032	Strips guide satellite	Satellite guide bandes	3	Complete
					1	55012031	Strips guide satellite	Satellite guide bandes	3	Complete
18	1					32100075	•Pipe	•Tube	3	
		1				32100074	•Pipe	•Tube	3	
			1			32100073	•Pipe	•Tube	3	
				1		32100072	•Pipe	•Tube	3	
					1	32100071	•Pipe	•Tube	3	
						32100021	•Cone	•Cône	3	
19	2	2	2	2	2	56000341	•Satellite tail shaft kit	•Kit embout arbre satellite	3	
20	2	2	2	2	2	73016189	•O-ring	•Joint torique	3	Ø15
21	1	1	1	1	1	74033003	•Screw	•Vis	3	M6x20
22	4	4	4	4	4	55012045	Tension satellite	Satellite tendeur	3	Complete
23	1					55012044	Tension satellite	Satellite tendeur	3	Complete
		1				55012043	Tension satellite	Satellite tendeur	3	Complete
				1		55012042	Tension satellite	Satellite tendeur	3	Complete
					1	55012041	Tension satellite	Satellite tendeur	3	Complete
24	1					32100085	•Pipe	•Tube	3	
		1				32100084	•Pipe	•Tube	3	
			1			32100083	•Pipe	•Tube	3	



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Issue	Month	Year
02	10	06

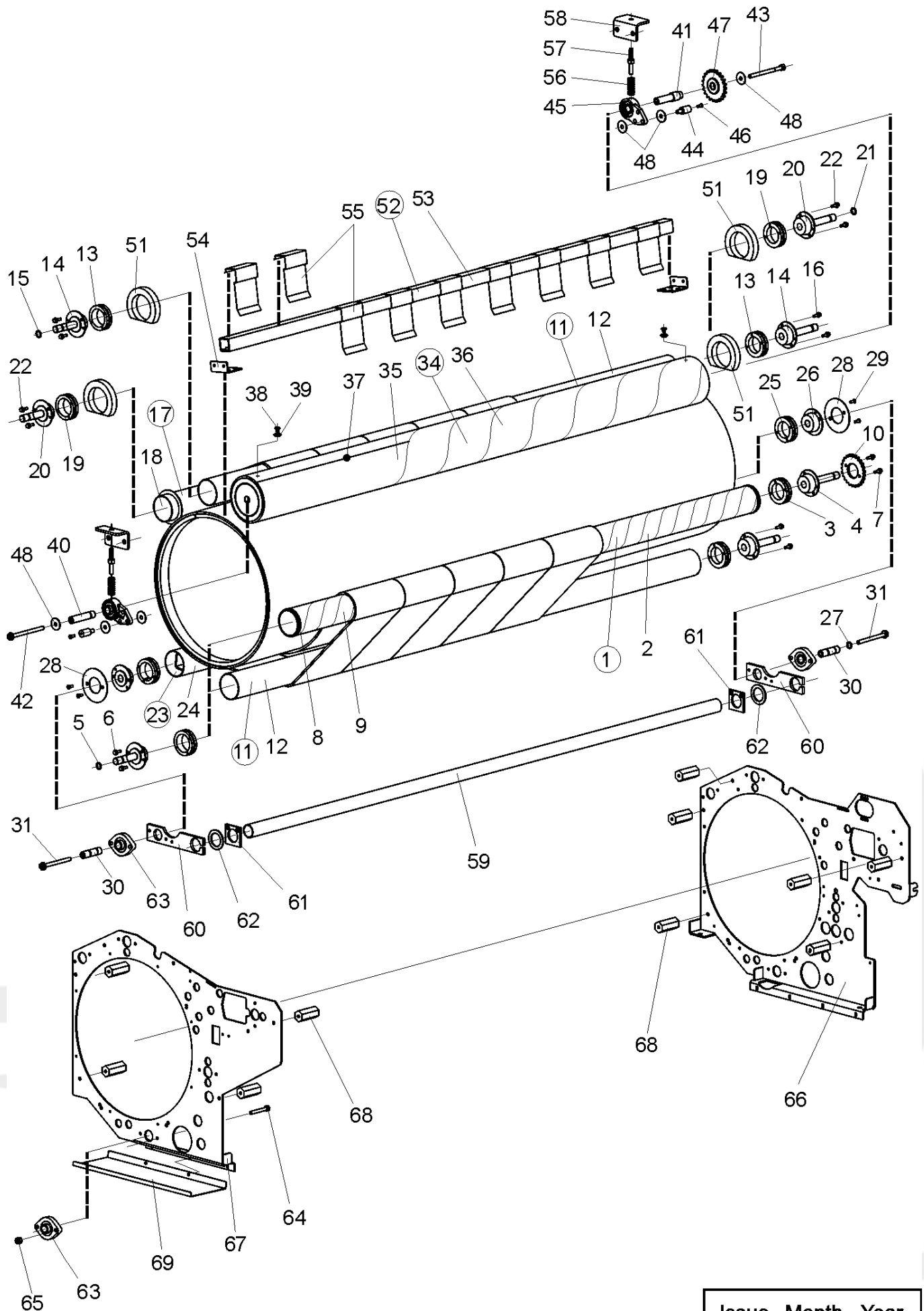
IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Satellites

Illustration Schéma	Issue Issue	Month Month	Year Year
610785/1	6	10	2006

Satellites

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
25	IC44819R									
	IC44821R									
26	IC44825R									
	IC44828R									
27	IC44832R									
28	2	2	2	2	2	32100082	•Pipe	•Tube	3	
29	4	4	4	4	4	32100081	•Pipe	•Tube	3	
30	2	2	2	2	2	32100021	•Cone	•Cône	1,2	
31	2	2	2	2	2	32105763	•Tail shaft satellite	•Embout arbre satellite	3	
32	-	-	-	-	-	73016189	•O-ring	•Joint torique	1,2	Ø15
33	-	-	-	-	-	32100100	•Disc	•Disque	3	
34	1					74033101	•Screw	•Vis	3	M6x16
35	1					32105764	•Satellite shaft	•Arbre satellite	3	
						74020260010	•Screw	•Vis	3	M10x100 10 units
36							•	•		Not used
							•	•		Not used
37						55012235	Presser satellite	Satellite presseur	3	Complete
						55012234	Presser satellite	Satellite presseur	3	Complete
38						55012233	Presser satellite	Satellite presseur	3	Complete
						55012232	Presser satellite	Satellite presseur	3	Complete
39						55012231	Presser satellite	Satellite presseur	3	Complete
						32104225	•Pipe	•Tube	3	
40						32104224	•Pipe	•Tube	3	
						32104223	•Pipe	•Tube	3	
41						32104222	•Pipe	•Tube	3	
						32104221	•Pipe	•Tube	3	
42						77010278	•Trim	•Garniture	3	15mm
						77010279	•Trim	•Garniture	3	15mm
43						77010280	•Trim	•Garniture	3	15mm
						77010281	•Nomex fitting	•Garniture Nomex	3	
44						77010282	•Nomex fitting	•Garniture Nomex	3	
						77010283	•Nomex fitting	•Garniture Nomex	3	
45						77010284	•Nomex fitting	•Garniture Nomex	3	
						77010285	•Nomex fitting	•Garniture Nomex	3	
46						74010035	•Screw	•Vis	3	
						74036602	•Washer	•Rondelle	3	Ø6
47						32101161	•Shaft	•Arbre	3	Short
						32103493	•Shaft	•Arbre	3	Long
48						74033606	•Screw	•Vis	3	M10x130
						74033606	•Screw	•Vis	3	M10x130
49						32100026	•Spacer	•Entretoise	3	
						73010066	•Bearing box	•Palier	3	
50						74033101	•Screw	•Vis	3	M6x16
						32103494	•Free wheel	•Roue libre	3	23 teeth
51						74036803	•Washer	•Rondelle	3	Ø10
							•	•		Not used
52							•	•		Not used
							•	•		Not used
53						32101307	Seal	Joint	3	
						55012245	Stripper	Décolleur	3	Complete
54						55012244	Stripper	Décolleur	3	Complete
						55012243	Stripper	Décolleur	3	Complete
55						55012242	Stripper	Décolleur	3	Complete
						55012241	Stripper	Décolleur	3	Complete
56						32103735	•Square tube	•Tube carrée	3	
						32103734	•Square tube	•Tube carrée	3	
57						32103733	•Square tube	•Tube carrée	3	
						32103732	•Square tube	•Tube carrée	3	
58						32103731	•Square tube	•Tube carrée	3	
						32103740	•Rail	•Support	3	



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Issue	Month	Year
02	10	06

IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Satellites

Illustration
SchémaIssue
IssueMonth
MonthYear
Year

Satellites

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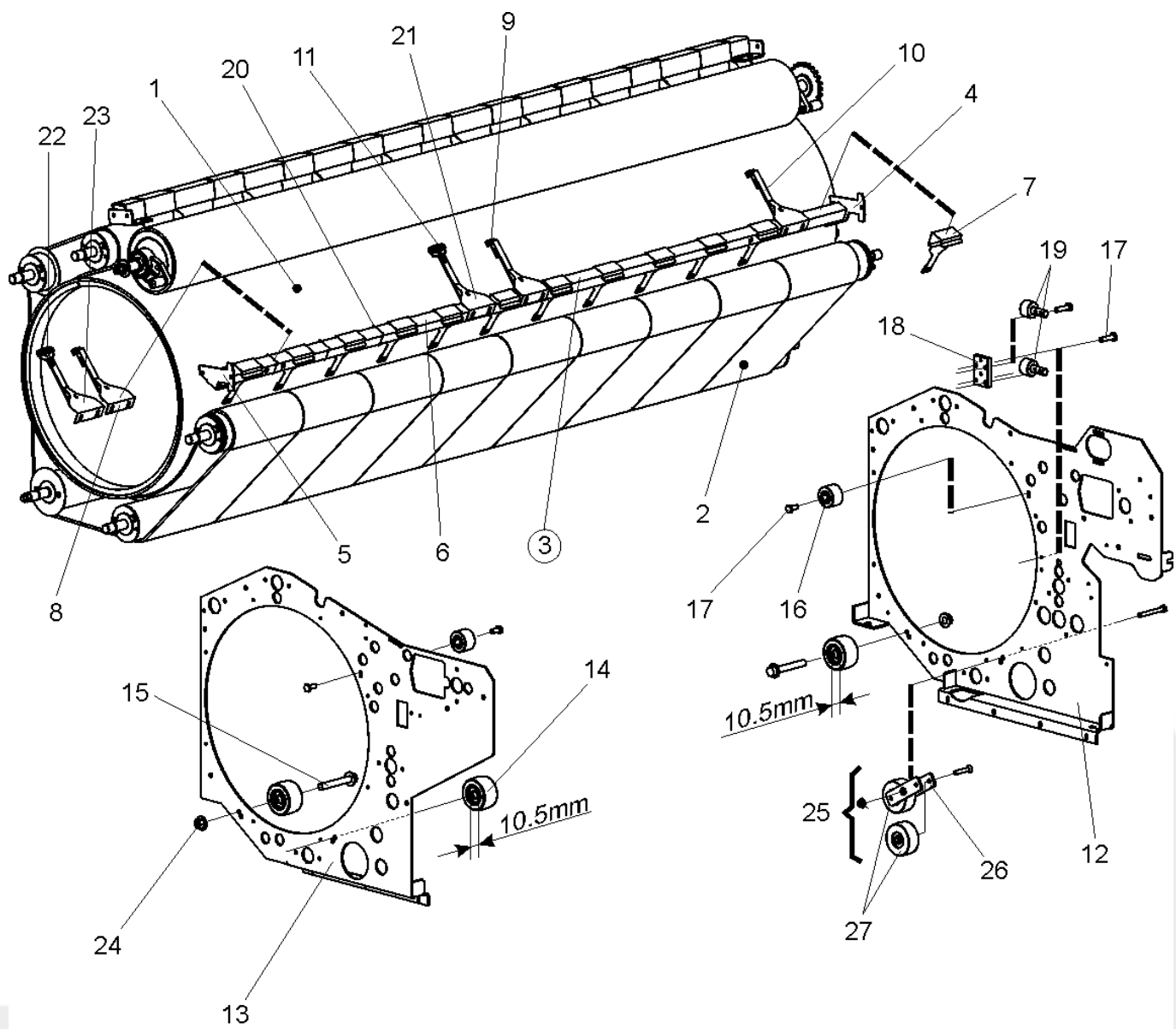
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2006

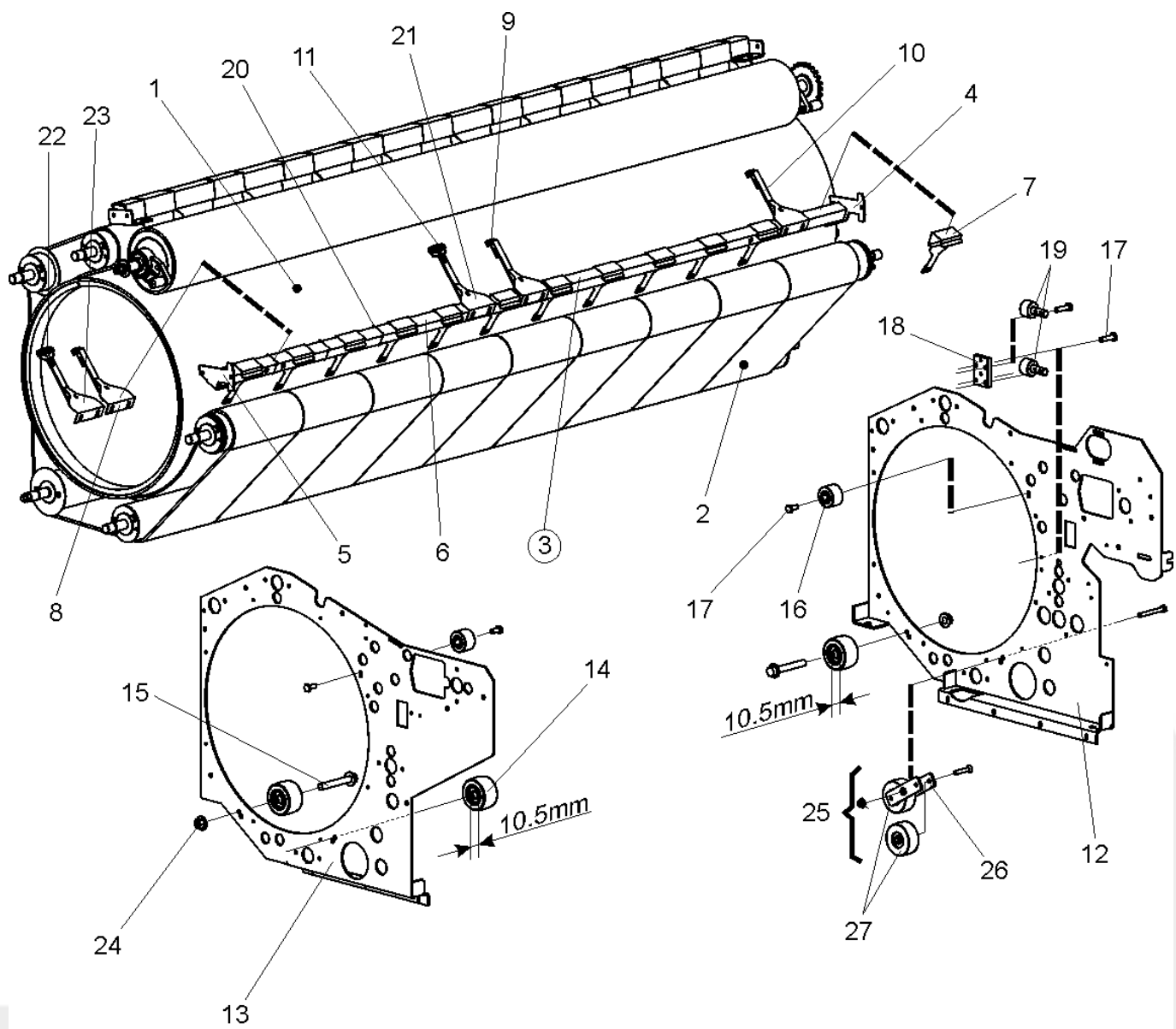
Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
55	9	10	12	13	15	32103729	•Stripper	•Décolleur	3	
56	2	2	2	2	2	32001249	Detaching spring	Ressort de décolleur	3	
57	2	2	2	2	2	32104241	Heating element	Guide	3	
58	2	2	2	2	2	32104242	Corner element	Equerre	3	
59	1					32100115	Pipe	Tube	3	
		1				32100114	Pipe	Tube	3	
			1			32100113	Pipe	Tube	3	
				1		32100112	Pipe	Tube	3	
					1	32100111	Pipe	Tube	3	
60	2	2	2	2	2	32103828	Tension arm	Bras tendeur	3	
61	2	2	2	2	2	32100105	Mounting plate	Plaque d'assemblage	3	
62	2	2	2	2	2	32103829	Spacer	Entretoise	3	
63	12	12	12	12	12	73010080	Bearing box	Palier	1,2	
64	24	24	24	24	24	74033042010	Screw	Vis	3	M8x35 10 units
65	24	24	24	24	24	74011205	Locking nut	Ecrou frein	3	M8
66	1	1	1	1	1	32104243	Plate	Platine	3	Right
67	1	1	1	1	1	32104244	Plate	Platine	3	Left
68	12	12	12	12	12	32100041	Spacer	Entretoise	3	
69	1	1	1	1	1	32104324	Deflector	Défecteur	3	

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IC44819R -54410006,IC44821R -54410006,IC44825R -54410006,IC44828R -54410006,IC44832R -54410006									
Cylinders and strips bar									
Cylindres et barre décolleurs									
Illustration Schéma 61078									
Year Year 2010									
Item Article	Quantity Quantité				Art.No Réf. article		Description		
1	IC44819R								
	IC44821R								
	IC44825R								
	IC44828R								
	IC44832R								
	1				32103915	Cylinder	Cylindre	3m Nickel-plated steel	
		1			32103914	Cylinder	Cylindre	3 Ø479mm Nickel-plated steel	
			1		32103913	Cylinder	Cylindre	3 Ø479mm Nickel-plated steel	
				1	32103912	Cylinder	Cylindre	3 Ø479mm Nickel-plated steel	
					32103911	Cylinder	Cylindre	3 Ø479mm Nickel-plated steel	
	1				32103865	Cylinder	Cylindre	3 Ø479mm Stainless	
		1			32103864	Cylinder	Cylindre	3 Ø479mm Stainless	
			1		32103863	Cylinder	Cylindre	3 Ø479mm Stainless	
				1	32103862	Cylinder	Cylindre	3 Ø479mm Stainless	
					32103861	Cylinder	Cylindre	3 Ø479mm Stainless	
	1				32102685	Cylinder	Cylindre	3 Dubixium®	
		1			32102684	Cylinder	Cylindre	3 Dubixium®	
			1		32102683	Cylinder	Cylindre	3 Dubixium®	
				1	32102682	Cylinder	Cylindre	3 Dubixium®	
					32102681	Cylinder	Cylindre	3 Dubixium®	
2	9	10	12	13	15	77010265	Ironing strip	Bande de repassage	1,2 Gas & electric heating
3	9	10	12	13	15	77010286	Ironing strip	Bande de repassage	1,2 Steam heating
	1					55007976	Strips bar	Barre décolleurs	3 Complete
		1				55008274	Strips bar	Barre décolleurs	3 Complete
			1			55007992	Strips bar	Barre décolleurs	3 Complete
				1		55008304	Strips bar	Barre décolleurs	3 Complete
					1	55007133	Strips bar	Barre décolleurs	3 Complete
4	1	1	1	1	1	32100106	•Supporting bracket	•Patte de maintien	3 Right
5	1	1	1	1	1	32100107	•Supporting bracket	•Patte de maintien	3 Left
6	1					32100125	•Pipe	•Tube	3
		1				32100124	•Pipe	•Tube	3
			1			32100123	•Pipe	•Tube	1,2
				1		32100122	•Pipe	•Tube	3
					1	32100121	•Pipe	•Tube	3
						32102191	•Stripper	•Décolleur	1,2
7	12	13	16	17	20	32102813	Temperature sensor	Capteur de température	1,2 L=2m PT100
8	1	1	1	1	1	32102813	Temperature sensor	Capteur de température	1,2 L=2m PT100
9	1	1				32104549	Temperature sensor	Capteur de température	1,2 L=3m PT100
10	1	1		1	1	32104549	Temperature sensor	Capteur de température	1,2 L=3m PT100
			1	1	1	32103386	Temperature sensor	Capteur de température	1,2 L=4m PT100
11	1	1	1	1	1	55014193	Thermostat	Thermostat	1,2 Safety
12	1	1	1	1	1	32104243	Plate	Platine	3 Right
13	1	1	1	1	1	32104244	Plate	Platine	3 Left
14	1	1	1	1	1	56000302	Cylinder support rollers Kit	Kit galets support cylindre	1,2 4 parts
	1	1	1	1	1	56000303	Cylinder support rollers Kit	Kit galets support cylindre	1,2 5 units With Dubixium®
15	4	4	4	4	4	74020281010	Screw	Vis	3 M8x70 10 units
16	2	2	2	2	2	55012134	Roller	Galet	1,2 Upper



IC44819R -54410006,IC44821R -54410006,IC44825R -54410006,IC44828R -54410006,IC44832R -54410006

Cylinders and strips bar

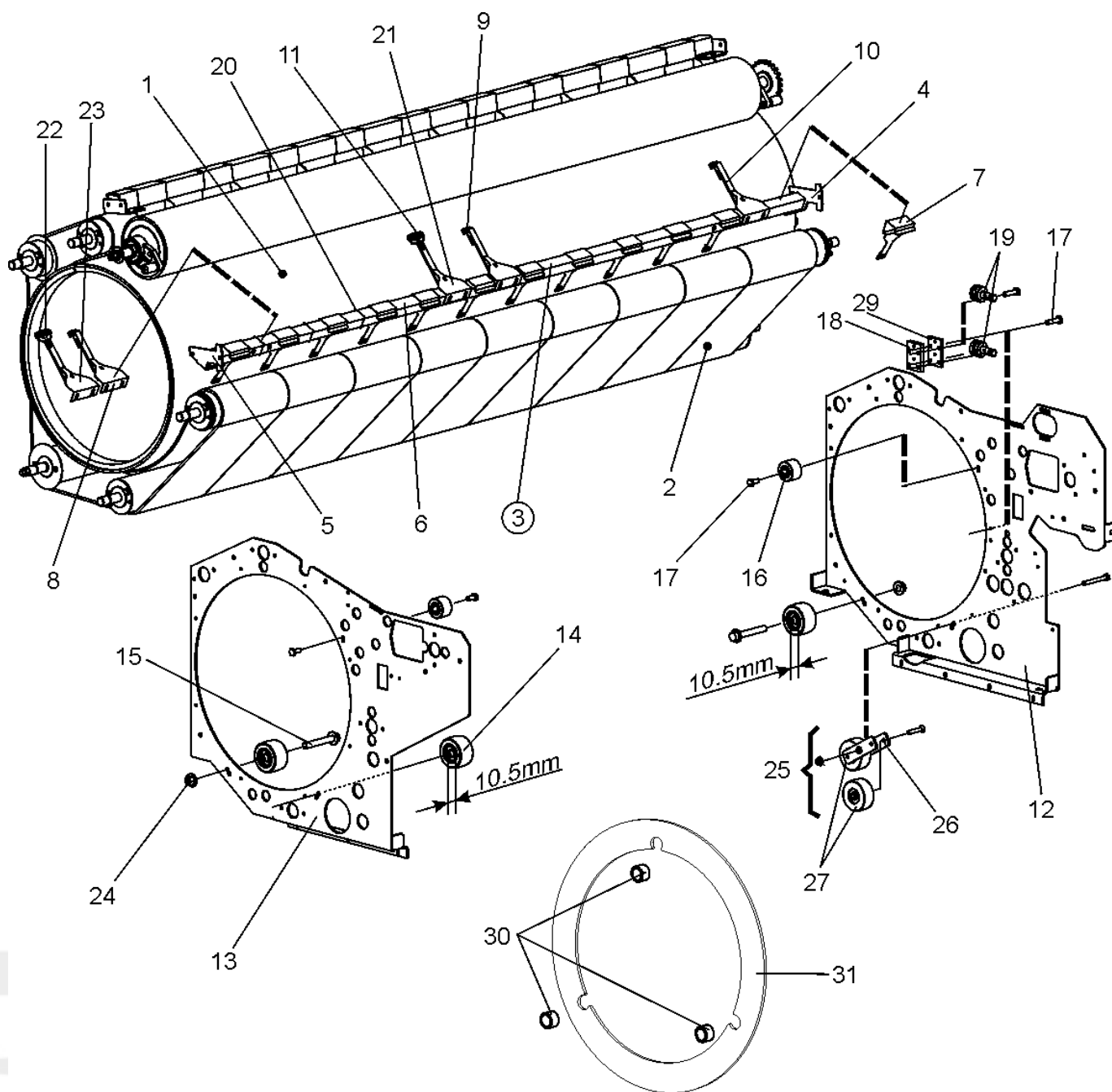
Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610783/4	11	6	2010

Cylindres et barre décolleurs

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
17	8	8	8	8	8	74033003	Screw	Vis	3	M6x20
18	1	1	1	1	1	32102807	Spacer	Entretoise	3	-61700035
	1	1	1	1	1	32105066	Spacer	Entretoise	3	61700036-
19	2	2	2	2	2	32104168	Stop	Butée	1,2	-44510010
	2	2	2	2	2	32106328	Stop	Butée	1,2	44510011-
20	5	5	5	5	5	71076053	Cramp	Collier	3	
21	1	1	1	1	1	32104158	Safety support	Support sécurité	3	
22	1	1	1	1	1	55013503	Circuit breaker	Fusible	1,2	Thermal With Dubixium®
23	1	1	1	1	1	32104158	•Safety support	•Support sécurité	1,2	With Dubixium®
24	4	4	4	4	4	74033203	Cage nut	Ecrou	3	M8
25	1	1	1	1	1	55013858	Cylinder support compensator	Palonnier support cylindre	3	Complete With Dubixium® 02610009-
26	1	1	1	1	1	32105342	•Compensator	•Palonnier	3	02610009-
27	2	2	2	2	2	55014467	•Cylinder support roller	•Galet support cylindre	1,2	02610009-

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$$28 = 17 + 18 + 19 + 29 + 30 + 31$$

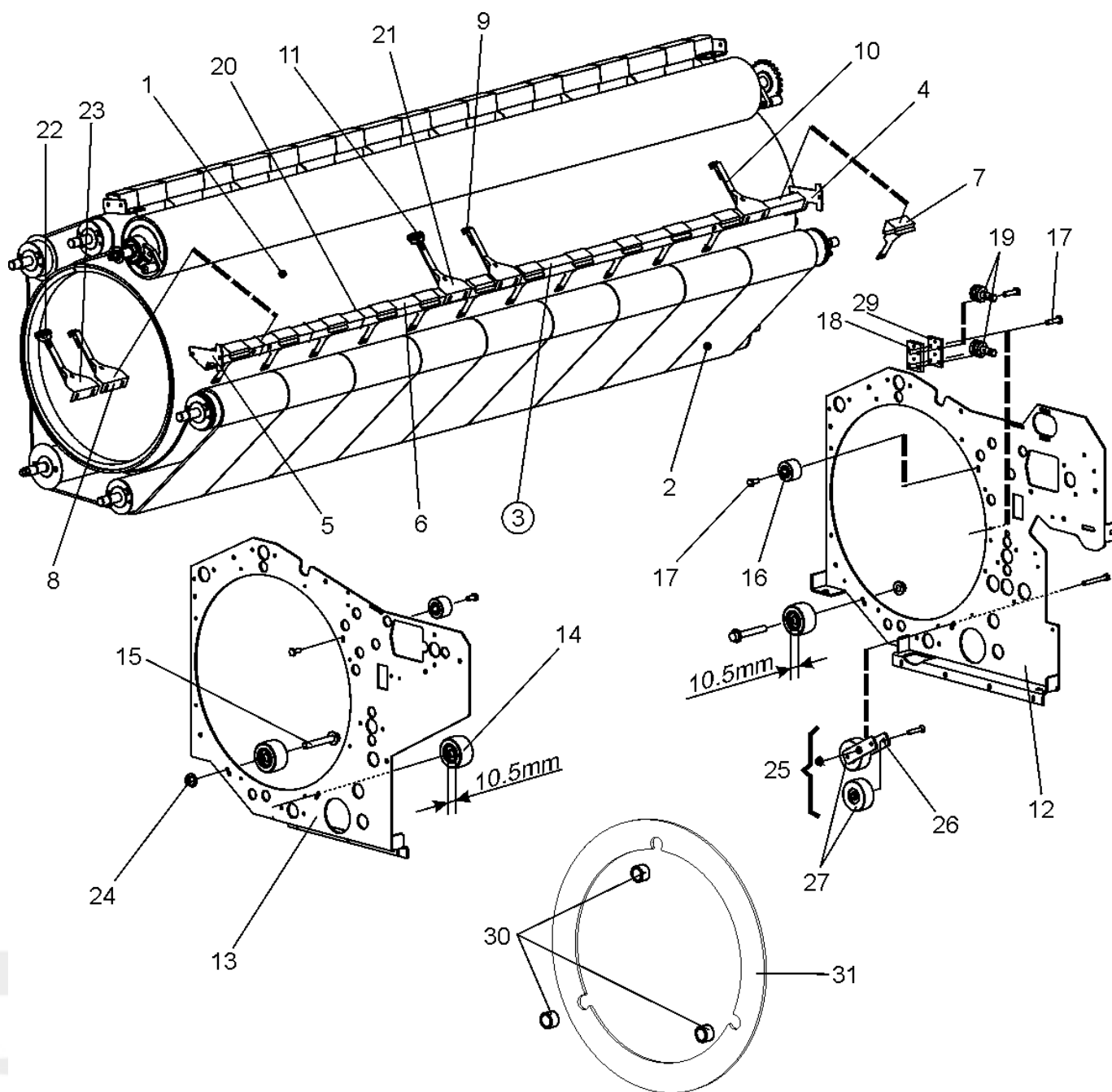
IC44819R 54410007-,IC44821R 54410007-,IC44825R 54410007-,IC44828R 54410007-,IC44832R 54410007-

Cylinders and strips bar

Illustration Schéma	Issue Issue	Month Month	Year Year
611524	1	10	2015

Cylindres et barre décolleurs

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques	
1	IC44819R					3	Ø479mm Nickel-plated steel
	IC44821R						
	IC44825R						
	IC44828R						
	IC44832R						
	1	32103915	Cylinder	Cylindre	3		
	1	32103914	Cylinder	Cylindre	3		
	1	32103913	Cylinder	Cylindre	3		
	1	32103912	Cylinder	Cylindre	3		
	1	32103911	Cylinder	Cylindre	3		
	1	32103865	Cylinder	Cylindre	3		
	1	32103864	Cylinder	Cylindre	3		
	1	32103863	Cylinder	Cylindre	3		
	1	32103862	Cylinder	Cylindre	3		
	1	32103861	Cylinder	Cylindre	3		
	1	32102685	Cylinder	Cylindre	3		
2	9	32102684	Cylinder	Cylindre	3		
	10	32102683	Cylinder	Cylindre	3		
3	12	32102682	Cylinder	Cylindre	3		
	13	32102681	Cylinder	Cylindre	3		
4	15	32102680	Cylinder	Cylindre	3		
	16	32102679	Cylinder	Cylindre	3		
5	17	77010265	Ironing strip	Bande de repassage	1,2		
	18	77010286	Ironing strip	Bande de repassage	1,2		
6	19	55007976	Strips bar	Barre décolleurs	3		
	20	55008274	Strips bar	Barre décolleurs	3		
7	21	55007992	Strips bar	Barre décolleurs	3		
	22	55008304	Strips bar	Barre décolleurs	3		
8	23	55007133	Strips bar	Barre décolleurs	3		
	24	32100106	•Supporting bracket	•Patte de maintien	3		
9	25	32100107	•Supporting bracket	•Patte de maintien	3		
	26	32100125	•Pipe	•Tube	3		
10	27	32100124	•Pipe	•Tube	3		
	28	32100123	•Pipe	•Tube	1,2		
11	29	32100122	•Pipe	•Tube	3		
	30	32100121	•Pipe	•Tube	3		
12	31	32102191	•Stripper	•Décolleur	1,2		
	32	32102813	Temperature sensor	Capteur de température	1,2		
13	33	32102813	Temperature sensor	Capteur de température	1,2		
	34	32104549	Temperature sensor	Capteur de température	1,2		
14	35	32104549	Temperature sensor	Capteur de température	1,2		
	36	32103386	Temperature sensor	Capteur de température	1,2		
15	37	55014193	Thermostat	Thermostat	1,2		
	38	32104243	Plate	Platine	3		
16	39	32104244	Plate	Platine	3		
	40	56000302	Cylinder support rollers Kit	Kit galets support cylindre	1,2		
17	41	56000303	Cylinder support rollers Kit	Kit galets support cylindre	1,2		
	42	74020281010	Screw	Vis	3		
18	43	55012134	Roller	Galet	1,2		
	44				1,2		
19	45				3		
	46				1,2		
20	47				3		
	48				1,2		
21	49				3		
	50				1,2		



$$28 = 17 + 18 + 19 + 29 + 30 + 31$$

IC44819R 54410007-,IC44821R 54410007-,IC44825R 54410007-,IC44828R 54410007-,IC44832R 54410007-

Cylinders and strips bar

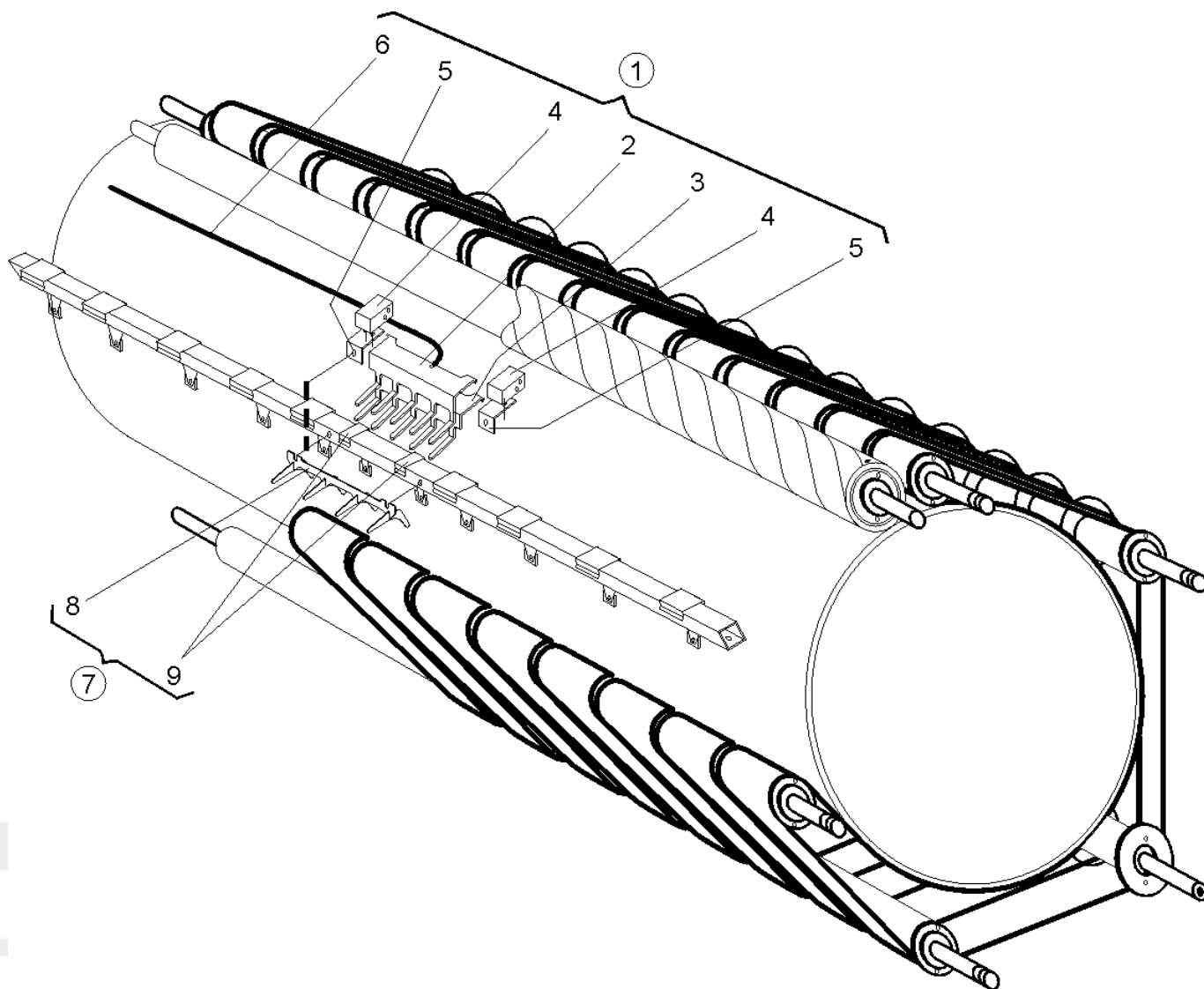
Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
611524	1	10	2015

Cylindres et barre décolleurs

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
17	8	8	8	8	8	74020030	Screw	Vis	3	M6x30
18	1	1	1	1	1	32102807	Spacer	Entretoise	3	
	1	1	1	1	1	32105066	Spacer	Entretoise	3	
19	2	2	2	2	2	32104168	Stop	Butée	1,2	
	2	2	2	2	2	32106328	Stop	Butée	1,2	
	2	2	2	2	2	32106377	Stop	Butée	1,2	
20	5	5	5	5	5	71076053	Cramp	Collier	3	
21	1	1	1	1	1	32104158	Safety support	Support sécurité	3	
22	1	1	1	1	1	55013503	Circuit breaker	Fusible	1,2	Thermal With Dubixium®
23	1	1	1	1	1	32104158	•Safety support	•Support sécurité	1,2	With Dubixium®
24	4	4	4	4	4	74033203	Cage nut	Ecrou	3	M8
25	1	1	1	1	1	55013858	Cylinder support compensator	Palonnier support cylindre	3	Complete With Dubixium®
26	1	1	1	1	1	32105342	•Compensator	•Palonnier	3	
27	2	2	2	2	2	55014467	•Cylinder support roller	•Galet support cylindre	1,2	
28	1	1	1	1	1	56000403	Kit	Kit	1,2	
29	1	1	1	1	1	32106338	Spacer	Entretoise	3	
30	3	3	3	3	3	32106339	Spacer	Entretoise	3	
31	1	1	1	1	1	32106378	Stop	Butée	3	

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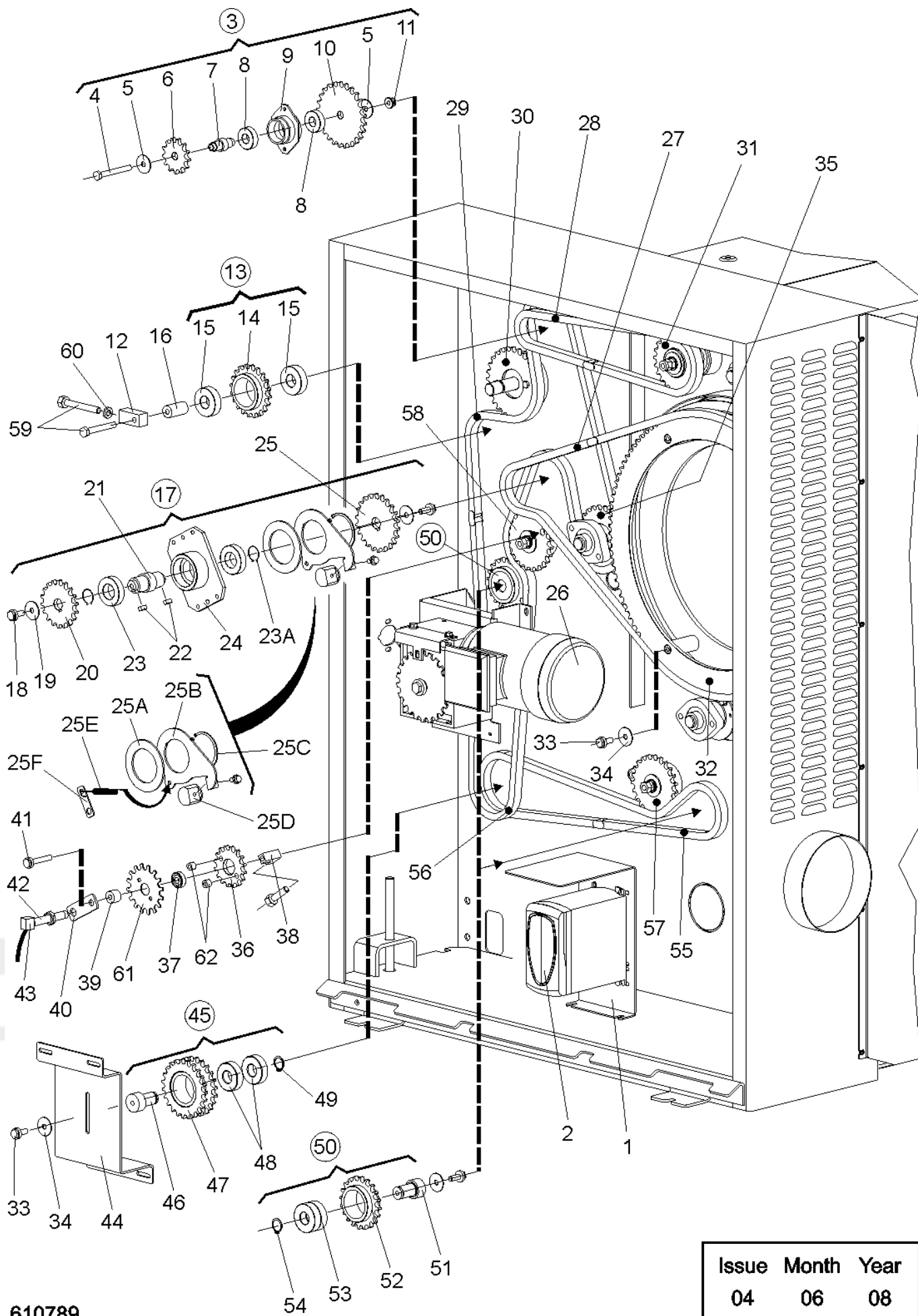
IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

DIAMMS Option

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610784/1	2	10	2007

Option DIAMMS

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55011308	DIAMMS Option	Option DIAMMS	1,2	Complete
2	1	32102773	•Humidity sensor comb	•Râteau	3	Upper
3	1	32102774	•Humidity sensor comb	•Râteau	1,2	Lower
4	2	32102775	•Comb support	•Support râteau	1,2	
5	2	32102776	•Corner element	•Equerre	3	
6	4m	71041096	•Cable	•Câble	1,2	2x0.22mm²
7	1	56000129	Linen guide kit	Kit guide linge	1,2	Complete
8	1	32105146	•Linen guide	•Guide linge	1,2	
9	2	32105159	•Stripper	•Décolleur	1,2	



IC44819R -81900005,IC44821R -81900005,IC44825R -81900005,IC44828R -81900005,IC44832R -81900005

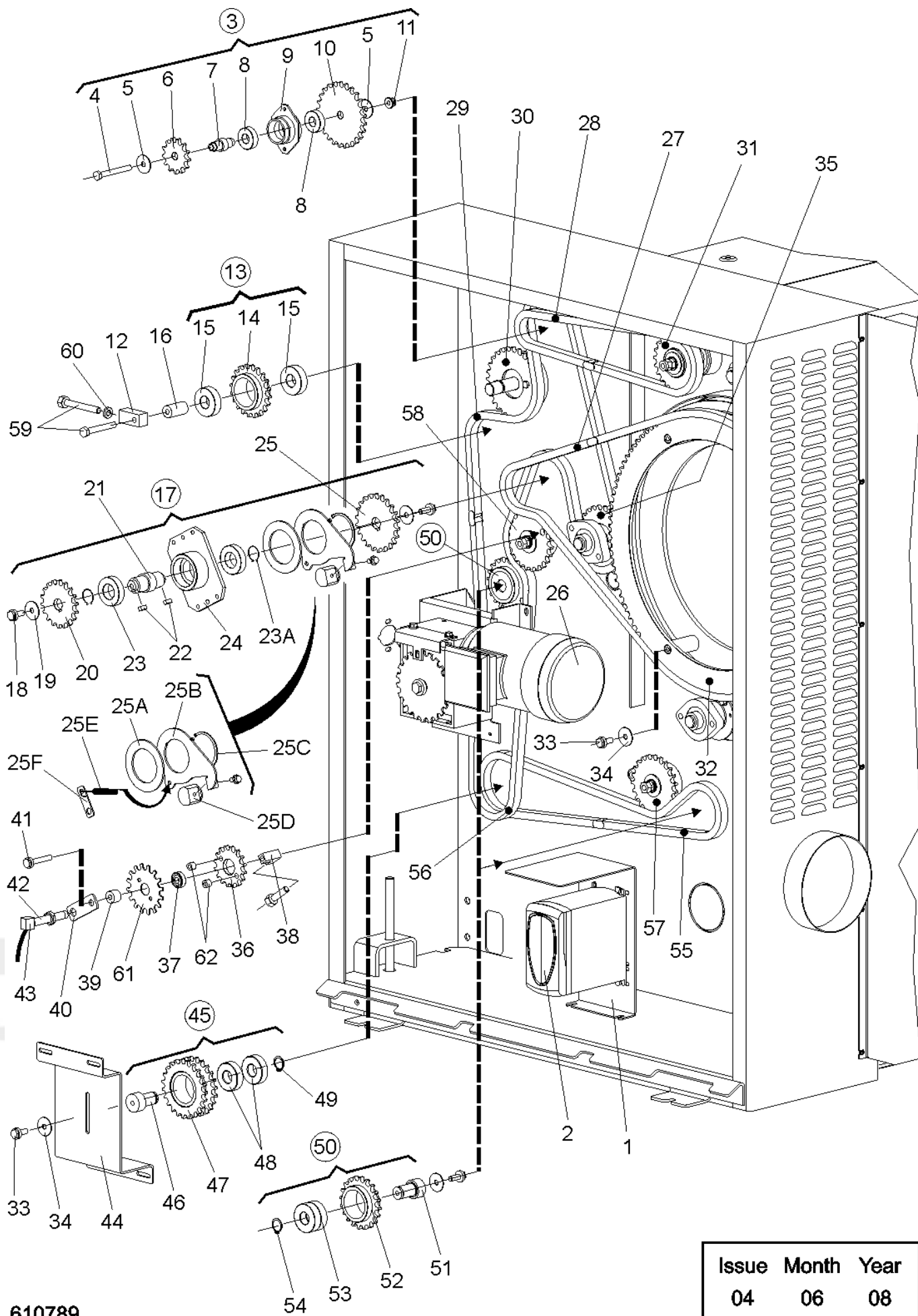
Motion

Illustration Issue Month Year
Schéma Issue Month Year

Mouvement

610789/2 6 6 2008

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
1	1	1	1	1	1	32103935	Converter support	Support convertisseur	3	
2	1	1	1	1	1	32007854	AC speed drive	Convertisseur de fréquence	1,2	Configured -74500018
	1	1	1	1	1	32105181	AC speed drive	Convertisseur de fréquence	1,2	Leroy-Somer Configured 74500019-
3	1	1	1	1	1	55012221	Drive pinion	Pignon entraînement	1,2	Complete -02210002
	1	1	1	1	1	55014199	Drive pinion	Pignon entraînement	1,2	Complete 02210003-
4	1	1	1	1	1		•Screw	•Vis	3	M8x70 10 units
5	2	2	2	2	2		•Washer	•Rondelle	3	Ø8
6	1	1	1	1	1		•Disc	•Disque	3	13 teeth
7	1	1	1	1	1		•Shaft	•Arbre	3	
8	2	2	2	2	2		•Ball bearing	•Roulement à billes	3	
9	1	1	1	1	1		•Bearing box	•Palier	3	
10	1	1	1	1	1		•Disc	•Disque	3	25 teeth
11	1	1	1	1	1		•Locking nut	•Ecrou frein	3	M8
12	1	1	1	1	1	32103968	Chain adjuster	Tendeur de chaîne	3	
13	1	1	1	1	1	55007139	Link wheel	Pignon de liaison	1,2	
14	1	1	1	1	1		•Hub	•Moyeu	3	
15	2	2	2	2	2	73011075	•Ball bearing	•Roulement à billes	3	
16	1	1	1	1	1	32100029	Shaft	Axe	3	
17	1	1	1	1	1	55013784	Chain adjuster Kit	Kit tendeur	1,2	Complete
18	2	2	2	2	2	74033007	•Screw	•Vis	3	M8x20
19	2	2	2	2	2	74036801	•Washer	•Rondelle	3	Ø8
20	1	1	1	1	1	32103974	•Disc	•Disque	3	18 teeth
21	1	1	1	1	1	32102790	•Shaft	•Arbre	3	
22	2	2	2	2	2	32100993	•Key	•Clavette	3	L=12mm
23	2	2	2	2	2	73011006	•Ball bearing	•Roulement à billes	3	
23A	2	2	2	2	2	74026054	•Circlip	•Circlip	3	Ø25
24	1	1	1	1	1	32103972	•Bearing box	•Palier	3	
25	1	1	1	1	1	32103975	•Disc	•Disque	3	22 teeth
25A	1	1	1	1	1	32105251	•Washer	•Rondelle	3	81700026-
25B	1	1	1	1	1	32105250	•Guide tension	•Tendeur	3	81700026-
25C	1	1	1	1	1	74026060	•Circlip	•Circlip	3	Ø55 81700026-
25D	1	1	1	1	1	32008043	•Bolster	•Patin	3	81700026-
25E	1	1	1	1	1	32006090	•Return spring	•Ressort de rappel	3	81700026-
25F	1	1	1	1	1	32104341	•Cells support	•Support cellules	3	81700026-
26	1	1	1	1	1	55012519	Back-geared motor	Moto-réducteur	1,2	Complete ill. 610779
27	1	1	1	1	1	32104363	Chain	Chaîne	3	Driving cylinder
28	1	1	1	1	1	32104364	Chain	Chaîne	3	Presser satellite
29	1	1	1	1	1	32104365	Chain	Chaîne	3	Driving belts
30	1	1	1	1	1	32104347	Disc	Disque	3	28 teeth ill. 610777
31	1	1	1	1	1	32103494	Free wheel	Roue libre	3	23 teeth
32	1	1	1	1	1	32103879	Disc	Disque	3	114 teeth Gas & electric heating
	1	1	1	1	1	32104465	Disc	Disque	3	110 teeth Steam heating
33	4	4	4	4	4	74033007	Screw	Vis	3	M8x20
34	4	4	4	4	4	74036801	Washer	Rondelle	3	Ø8
35	1	1	1	1	1	32100988	Disc	Disque	3	25 teeth



610789

Issue	Month	Year
04	06	08

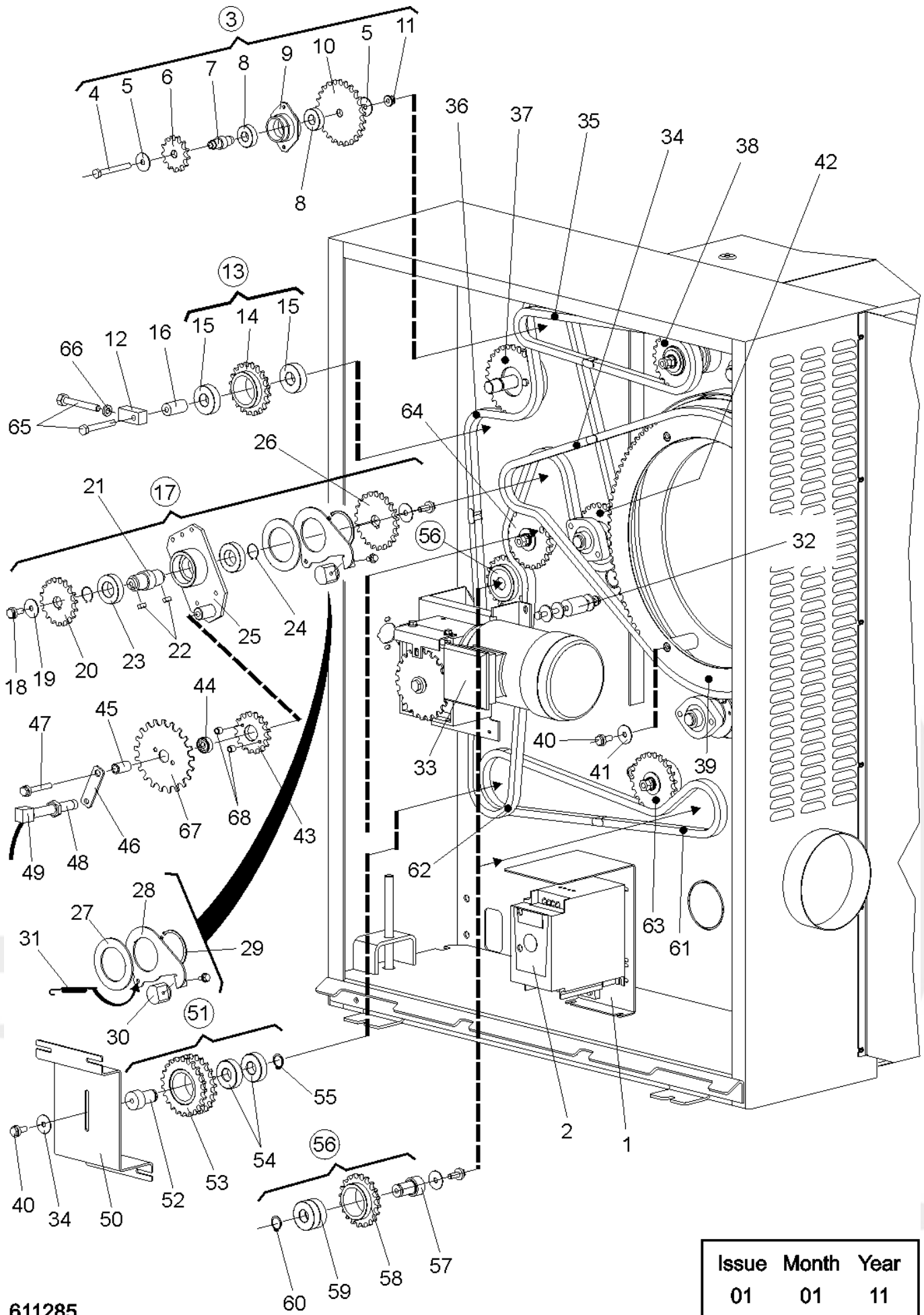
IC44819R -81900005,IC44821R -81900005,IC44825R -81900005,IC44828R -81900005,IC44832R -81900005

Motion

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610789/2	6	6	2008

Mouvement

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
36	1	1	1	1	1	32104104	Disc	Disque	3	16 teeth
37	1	1	1	1	1	73011109	•Ball bearing	•Roulement à billes	3	
38	1	1	1	1	1	32104100	Chain adjuster	Tendeur de chaîne	3	
39	1	1	1	1	1	32104340	Spacer	Entretoise	3	
	1	1	1	1	1	32104520	Spacer	Entretoise	3	
40	1	1	1	1	1	32104341	Cells support	Support cellules	3	
	1	1	1	1	1	32104519	Cells support	Support cellules	3	
41	1	1	1	1	1	74033015	Screw	Vis	3	M10x30
42	1	1	1	1	1	71050247	Inductive proximity switch	Détecteur de proximité inductif	1,2	
43	1	1				71050199	Connector	Connecteur	1,2	5m 3 pole
			1	1	1	71050227	Connector	Connecteur	1,2	L=10m 3 pole
44	1	1	1	1	1	32101369	Support	Support	3	
45	1	1	1	1	1	55008595	Link wheel	Pignon de liaison	3	Complete
46	1	1	1	1	1	32101382	•Shaft	•Axe	3	
47	1	1	1	1	1		•Hub	•Moyeu	3	
48	2	2	2	2	2	73011075	•Ball bearing	•Roulement à billes	3	
49	1	1	1	1	1	74026053	•Circlip	•Circlip	3	Ø20
50	2	2	2	2	2	55012671	Link wheel	Pignon de liaison	3	Complete 64200031-
51	1	1	1	1	1	32101382	•Shaft	•Axe	3	
52	1	1	1	1	1		•Hub	•Moyeu	3	
53	2	2	2	2	2	73011075	•Ball bearing	•Roulement à billes	3	
54	1	1	1	1	1	74026053	•Circlip	•Circlip	3	Ø20
55	1	1	1	1	1	32104467	Chain	Chaîne	3	Rear outlet driving
56	1	1	1	1	1	32100686	Chain	Chaîne	3	Rear outlet
57	1					55008592	Control satellite	Satellite de commande		Complete ill. 610787
		1				55008883	Control satellite	Satellite de commande	3	Complete ill. 610787
			1			55008884	Control satellite	Satellite de commande	3	Complete ill. 610787
				1		55008885	Control satellite	Satellite de commande	3	Complete ill. 610787
					1	55008873	Control satellite	Satellite de commande	3	Complete ill. 610787
58	1					55008574	Upper satellite	Satellite supérieur		Complete ill. 610787
		1				55008880	Upper satellite	Satellite supérieur	3	Complete ill. 610787
			1			55008881	Upper satellite	Satellite supérieur	3	Complete ill. 610787
				1		55008882	Upper satellite	Satellite supérieur	3	Complete ill. 610787
					1	55008872	Upper satellite	Satellite supérieur	3	Complete ill. 610787
59	2	2	2	2	2	74020280010	Screw	Vis	3	M8x35 10 units
60	1	1	1	1	1	74036007	Washer	Rondelle	3	Ø8
61	1	1	1	1	1	32104518	Rotation detection disk	Disque détection rotation	3	
62	2	2	2	2	2	32104517	Spacer	Entretoise	3	



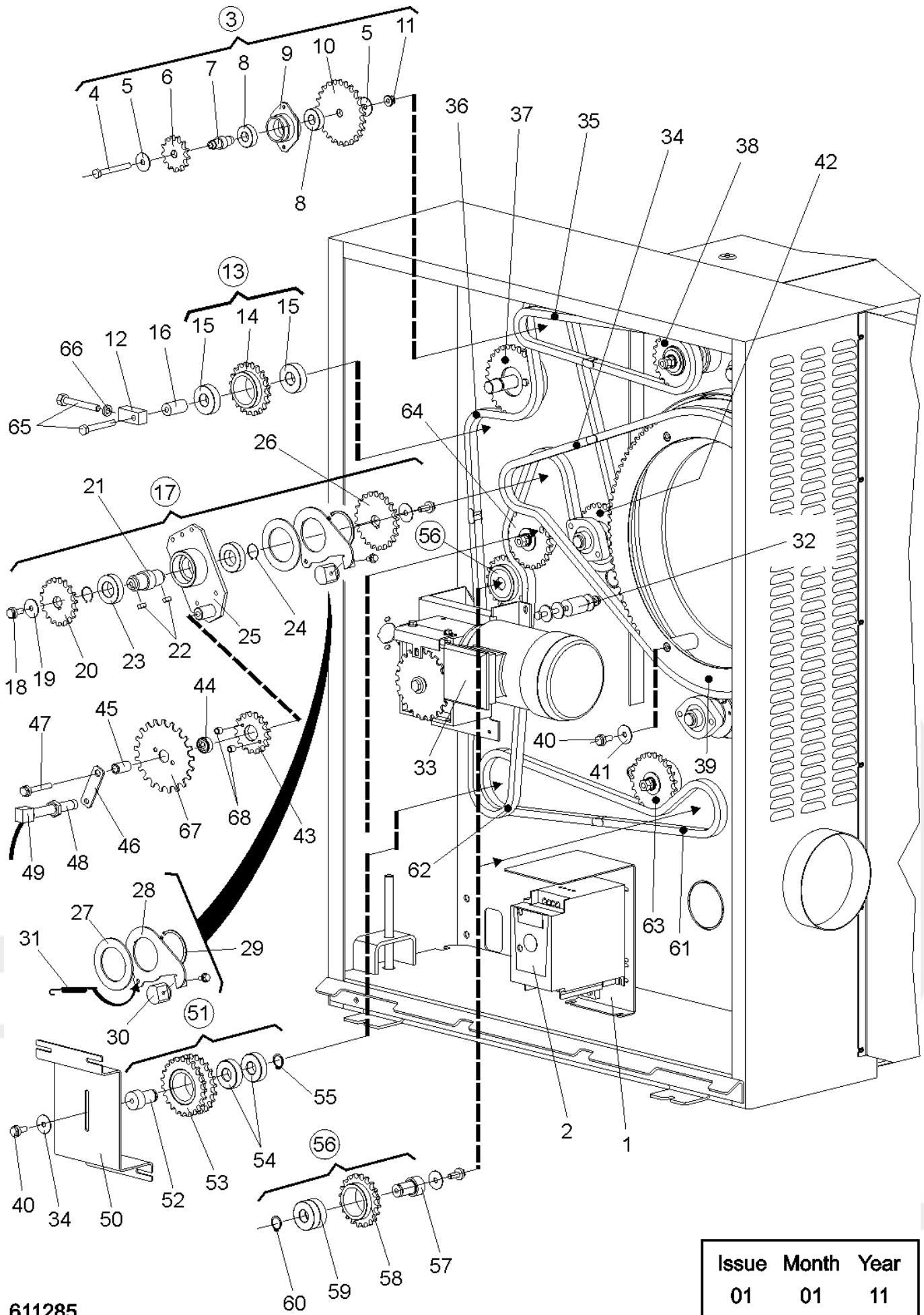
IC44819R 81900006-,IC44821R 81900006-,IC44825R 81900006-,IC44828R 81900006-,IC44832R 81900006-

Motion

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
611285/1	1	1	2011

Mouvement

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
		IC44821R								
			IC44825R							
				IC44828R						
					IC44832R					
1	1	1	1	1	1	32103935	Converter support	Support convertisseur	3	
2	1	1	1	1	1	32106075	AC speed drive	Convertisseur de fréquence	1,2	Leroy-Somer Configured -10810099
	1	1	1	1	1	32106074	AC speed drive	Convertisseur de fréquence	1,2	ATV12 Configured 10910001-
3	1	1	1	1	1	55014199	Drive pinion	Pignon entraînement	1,2	Complete
4	1	1	1	1	1		•Screw	•Vis	3	M8x70 10 units
5	2	2	2	2	2		•Washer	•Rondelle	3	Ø8
6	1	1	1	1	1		•Disc	•Disque	3	13 teeth
7	1	1	1	1	1		•Shaft	•Arbre	3	
8	2	2	2	2	2		•Ball bearing	•Roulement à billes	3	
9	1	1	1	1	1		•Bearing box	•Palier	3	
10	1	1	1	1	1		•Disc	•Disque	3	25 teeth
11	1	1	1	1	1		•Locking nut	•Ecrou frein	3	M8
12	1	1	1	1	1	32103968	Chain adjuster	Tendeur de chaîne	3	
13	1	1	1	1	1	55007139	Link wheel	Pignon de liaison	1,2	
14	1	1	1	1	1		•Hub	•Moyeu	3	
15	2	2	2	2	2	73011075	•Ball bearing	•Roulement à billes	3	
16	1	1	1	1	1	32100029	Shaft	Axe	3	
17	1	1	1	1	1	56000219	Drive pinion kit	Kit pignon entraînement	1,2	Complete
18	2	2	2	2	2	74033007	•Screw	•Vis	3	M8x20
19	2	2	2	2	2	74036801	•Washer	•Rondelle	3	Ø8
20	1	1	1	1	1	32103974	•Disc	•Disque	3	18 teeth
21	1	1	1	1	1	32102790	•Shaft	•Arbre	3	
22	2	2	2	2	2	32100993	•Key	•Clavette	3	L=12mm
23	2	2	2	2	2	73011006	•Ball bearing	•Roulement à billes	3	
24	2	2	2	2	2	74026054	•Circlip	•Circlip	3	Ø25
25	1	1	1	1	1	32103972	•Bearing box	•Palier	3	
26	1	1	1	1	1	32103975	•Disc	•Disque	3	22 teeth
27	1	1	1	1	1	32105251	•Washer	•Rondelle	3	
28	1	1	1	1	1	32105250	•Guide tension	•Tendeur	3	
29	1	1	1	1	1	74026060	•Circlip	•Circlip	3	Ø55
30	1	1	1	1	1	32008043	•Bolster	•Patin	3	
31	1	1	1	1	1	32006090	•Return spring	•Ressort de rappel	3	
32	1	1	1	1	1	56000207	•Chain guide kit	•Kit guide chaîne	1,2	04310003-
33	1	1	1	1	1	55012519	Back-geared motor	Moto-réducteur	1,2	Complete ill. 610779 -11810022
	1	1	1	1	1	55014243	Back-geared motor	Motoréducteur	1,2	Complete ill. 611294 11810023-
34	1	1	1	1	1	32104363	Chain	Chaîne	3	Driving cylinder
35	1	1	1	1	1	32104364	Chain	Chaîne	3	Presser satellite
36	1	1	1	1	1	32104365	Chain	Chaîne	3	Driving belts
37	1	1	1	1	1	32104347	Disc	Disque	3	28 teeth ill. 610777
38	1	1	1	1	1	32103494	Free wheel	Roue libre	3	23 teeth
39	1	1	1	1	1	32103879	Disc	Disque	3	114 teeth Gas & electric heating
	1	1	1	1	1	32104465	Disc	Disque	3	110 teeth Steam heating
40	4	4	4	4	4	74033007	Screw	Vis	3	M8x20
41	4	4	4	4	4	74036801	Washer	Rondelle	3	Ø8



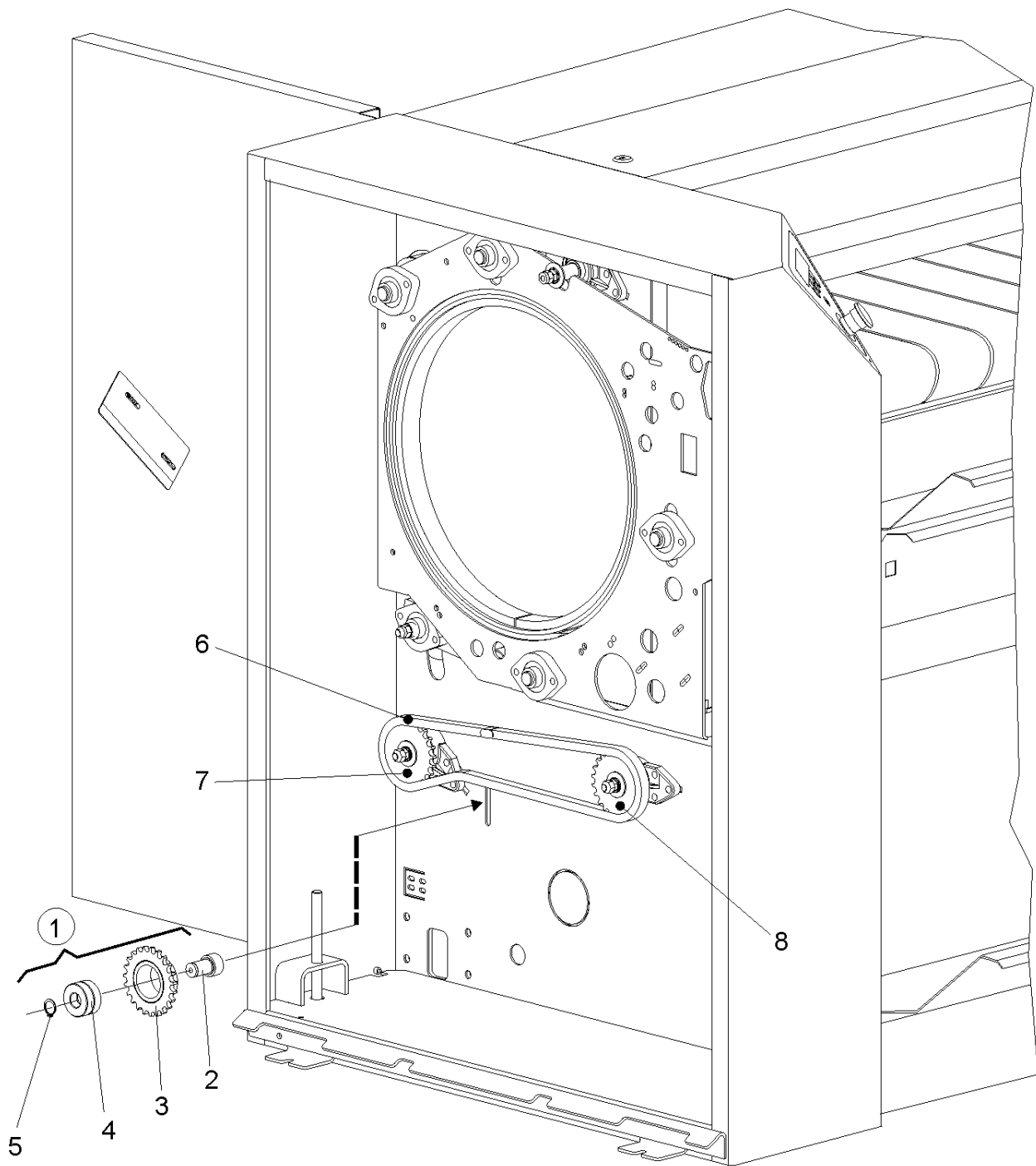
IC44819R 81900006-,IC44821R 81900006-,IC44825R 81900006-,IC44828R 81900006-,IC44832R 81900006-

Motion

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
611285/1	1	1	2011

Mouvement

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
42	1	1	1	1	1	32100988	Disc	Disque	3	25 teeth
43	1	1	1	1	1	32104104	Disc	Disque	3	16 teeth
44	1	1	1	1	1	73011109	•Ball bearing	•Roulement à billes	3	
45	1	1	1	1	1	32104520	Spacer	Entretoise	3	
46	1	1	1	1	1	32104519	Cells support	Support cellules	3	
47	1	1	1	1	1	74033015	Screw	Vis	3	M10x30
48	1	1	1	1	1	71050247	Inductive proximity switch	Détecteur de proximité inductif	1,2	
49	1	1				71050199	Connector	Connecteur	1,2	5m 3 pole
			1	1	1	71050227	Connector	Connecteur	1,2	L=10m 3 pole
50	1	1	1	1	1	32106132	Support	Support	3	
51	1	1	1	1	1	55008595	Link wheel	Pignon de liaison	3	Complete
52	1	1	1	1	1	32101382	•Shaft	•Axe	3	
53	1	1	1	1	1		•Hub	•Moyeu	3	
54	2	2	2	2	2	73011075	•Ball bearing	•Roulement à billes	3	
55	1	1	1	1	1	74026053	•Circlip	•Circlip	3	Ø20
56	2	2	2	2	2	55012671	Link wheel	Pignon de liaison	3	Complete
57	1	1	1	1	1	32101382	•Shaft	•Axe	3	
58	1	1	1	1	1		•Hub	•Moyeu	3	
59	2	2	2	2	2	73011075	•Ball bearing	•Roulement à billes	3	
60	1	1	1	1	1	74026053	•Circlip	•Circlip	3	Ø20
61	1	1	1	1	1	32104467	Chain	Chaîne	3	Rear outlet driving
62	1	1	1	1	1	32100686	Chain	Chaîne	3	Rear outlet
63	1					55008592	Control satellite	Satellite de commande		Complete ill. 610787
		1				55008883	Control satellite	Satellite de commande	3	Complete ill. 610787
			1			55008884	Control satellite	Satellite de commande	3	Complete ill. 610787
				1		55008885	Control satellite	Satellite de commande	3	Complete ill. 610787
					1	55008873	Control satellite	Satellite de commande	3	Complete ill. 610787
64	1					55008574	Upper satellite	Satellite supérieur		Complete ill. 610787
		1				55008880	Upper satellite	Satellite supérieur	3	Complete ill. 610787
			1			55008881	Upper satellite	Satellite supérieur	3	Complete ill. 610787
				1		55008882	Upper satellite	Satellite supérieur	3	Complete ill. 610787
					1	55008872	Upper satellite	Satellite supérieur	3	Complete ill. 610787
65	2	2	2	2	2	74020280010	Screw	Vis	3	M8x35 10 units
66	1	1	1	1	1	74036007	Washer	Rondelle	3	Ø8
67	1	1	1	1	1	32104518	Rotation detection disk	Disque détection rotation	3	
68	2	2	2	2	2	32104517	Spacer	Entretoise	3	



IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Drive - Left side

Illustration
SchémaIssue
IssueMonth
MonthYear
Year

Entraînement - côté gauche

610791/1

7

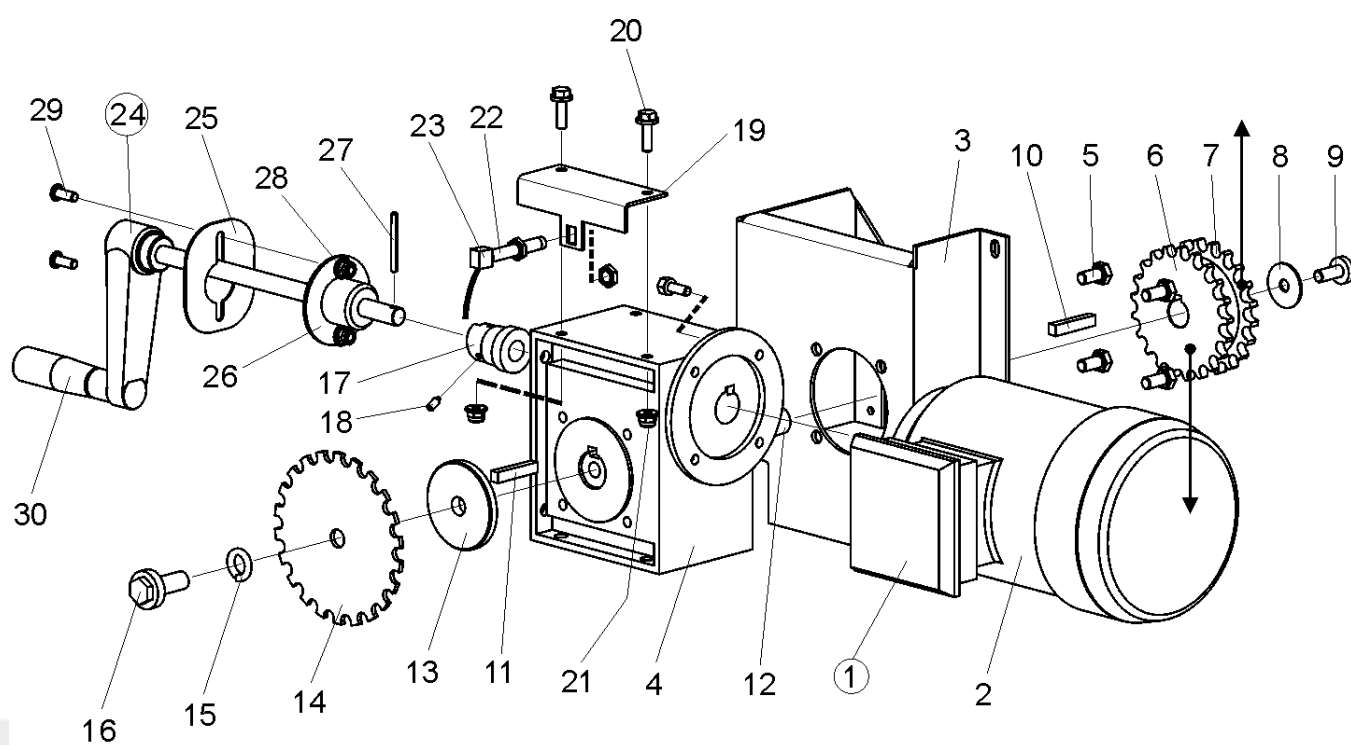
9

2004

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
1	1	1	1	1	1	55008603	Tension gear	Pignon tendeur	3	
2	1	1	1	1	1	32101382	•Shaft	•Axe	3	
3	1	1	1	1	1		•Hub	•Moyeu	3	
4	2	2	2	2	2	73011075	•Ball bearing	•Roulement à billes	3	
5	1	1	1	1	1	74026053	•Circlip	•Circlip	3	Ø20
6	1	1	1	1	1	32104466	Chain	Chaîne	3	Rear outlet driving
7	1					55008594	Lower satellite	Satellite inférieur	3	ill. 610788
		1				55008886	Lower satellite	Satellite inférieur	3	ill. 610788
			1			55008887	Lower satellite	Satellite inférieur	3	ill. 610788
				1		55008888	Lower satellite	Satellite inférieur	3	ill. 610788
					1	55008874	Lower satellite	Satellite inférieur	3	ill. 610788
8	1					55008592	Control satellite	Satellite de commande	3	Complete ill. 610787
		1				55008883	Control satellite	Satellite de commande	3	Complete ill. 610787
			1			55008884	Control satellite	Satellite de commande	3	Complete ill. 610787
				1		55008885	Control satellite	Satellite de commande	3	Complete ill. 610787
					1	55008873	Control satellite	Satellite de commande	3	Complete ill. 610787

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IC44819R -11810022,IC44821R -11810022,IC44825R -11810022,IC44828R -11810022,IC44832R -11810022

Back-geared motor and hand control

Illustration Issue Month Year
Schéma Issue Month Year

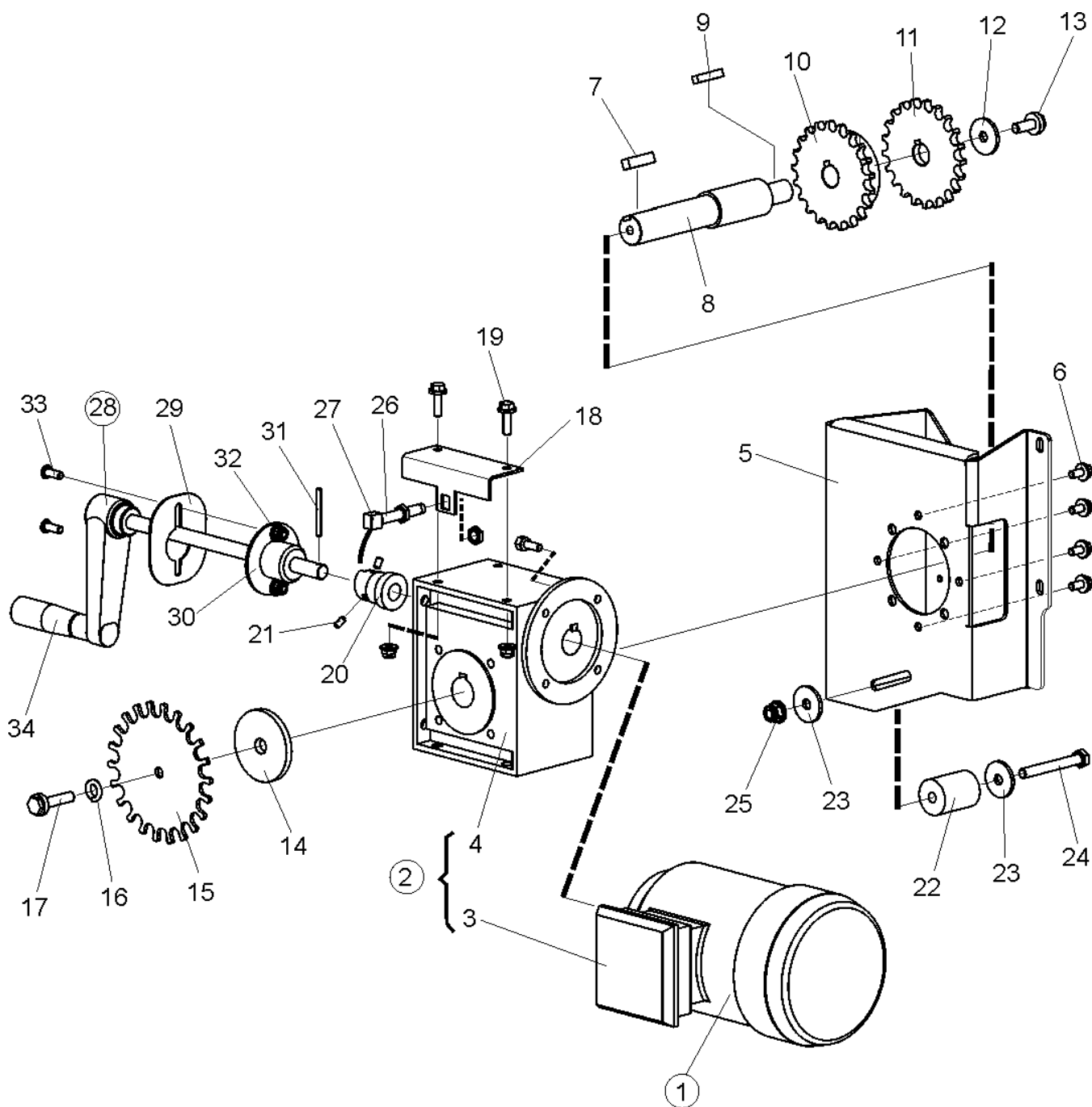
Motoréducteur et commande manuelle

610779/2 1 8 2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012519	Back-geared motor	Moto-réducteur	1,2	Complete
2	1	71014112	•Motor	•Moteur	1,2	0.75kW
3	1	32100684	•Back-geared motor support	•Support motoréducteur	3	
4	1	73023077	•Reducer	•Réducteur	1,2	R=1/80
5	4	74020057	•Screw	•Vis	3	M8x16
6	1	32100990	•End piece	•Pignon	3	21 teeth
7	1	32100984	•Disc	•Disque	3	21 teeth
8	1	74036801	•Washer	•Rondelle	3	Ø8
9	1	74033007	•Screw	•Vis	3	M8x20
10	1	32101293	•Key	•Clavette	3	L=29mm
11	1	32101644	•Key	•Clavette	3	L=30mm
12	1	32100683	•Shaft	•Arbre	3	
13	1	31000670	•Bearing washer	•Rondelle blocage palier	3	
14	1	32100695	•Rotation detection disk	•Disque détection rotation	3	
15	1	74036301	•Elastic washer	•Rondelle Grower	3	Ø12
16	1	74033021	•Screw	•Vis	3	M12x30
17	1	32101117	•Peg tooth	•Gueule de loup	3	
18	2	74020227	•Ball screw	•Vis à bille	3	M5x8
19	1	32100696	•Detector support	•Support détecteur	3	
20	2	74033003	•Screw	•Vis	3	M6x20
21	2	74033253	•Nut	•Écrou	3	M6
22	1	71050247	Inductive proximity switch	Détecteur de proximité inductif	1,2	
23	1	71050227	Connector	Connecteur	1,2	L=10m 3 pole
24	1	55007112	Hand control	Commande manuelle	3	Complete
25	1	32101164	•Block plate	•Plaque de verrouillage	3	
26	1	32100042	•Bearing box	•Palier	3	
27	1	74023039	•Pin	•Goupille	3	Ø4x40
28	2	74033253	•Nut	•Écrou	1,2	M6
29	2	74033101	•Screw	•Vis	3	M6x16
30	1	32100144	•Handle	•Manivelle	3	

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IC44819R 11810023-,IC44821R 11810023-,IC44825R 11810023-,IC44828R 11810023-,IC44832R 11810023-

Back-gearred motor and hand control

Illustration Issue Month Year
Schéma Issue Month Year

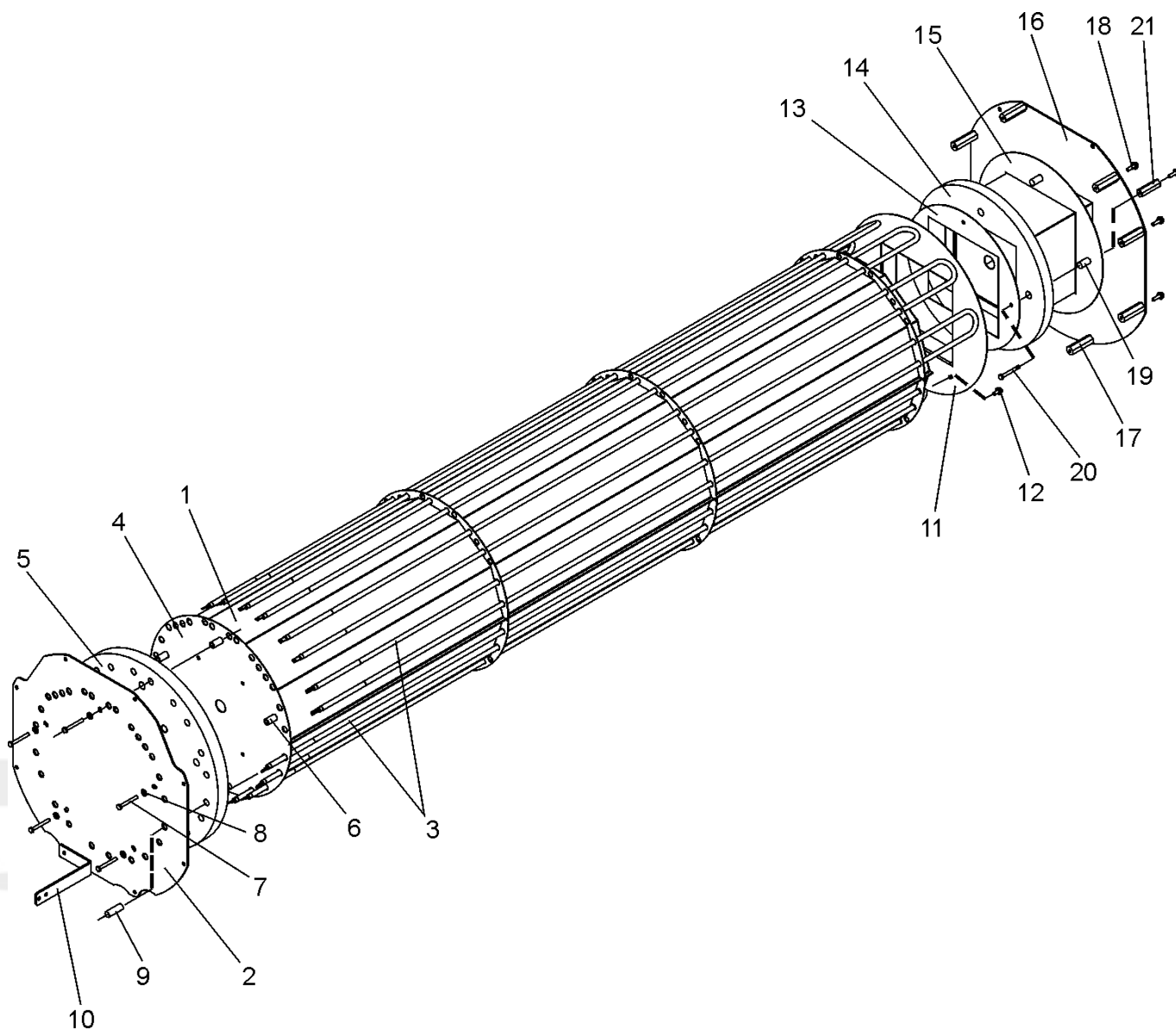
Motoréducteur et commande manuelle

611294/1 1 5 2011

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55014243	Back-gearred motor	Motoréducteur	3	Complete
2	1	73026051	•Back-gearred motor	•Motoréducteur	3	
3	1		••Motor	••Moteur	1,2	0.75kW
4	1		••Reducer	••Réducteur	1,2	R=1/80
5	1	32105829	•Back-gearred motor support	•Support motoréducteur	3	
6	4	74033001010	•Screw	•Vis	3	M6x12 20 units
7	1	32101644	•Key	•Clavette	3	L=30mm
8	1	32106133	•Shaft	•Arbre	3	
9	1	32101293	•Key	•Clavette	3	L=29mm
10	1	32100990	•End piece	•Pignon	3	21 teeth
11	1	32100984	•Disc	•Disque	3	21 teeth
12	1	74036801010	•Washer	•Rondelle	3	Ø8 10 units
13	1	74033007010	•Screw	•Vis	3	M8x20 10 units
14	1	31000670	•Bearing washer	•Rondelle blocage palier	3	
15	1	32106046	•Rotation detection disk	•Disque détection rotation	3	
16	1	74036102010	•Elastic washer	•Rondelle Grower	3	Ø8 10 units
17	1	74020226010	•Screw	•Vis	3	M8x30
18	1	32100696	•Detector support	•Support détecteur	3	
19	2	74033003020	•Screw	•Vis	3	M6x20 20 units
20	1	32101117	•Peg tooth	•Gueule de loup	3	
21	2	74020227020	•Ball screw	•Vis à bille	3	M5x8 20 units
22	1	32105886	•Chain adjuster axis	•Axe tendeur de chaîne	3	
23	2	74036801010	•Washer	•Rondelle	3	Ø8 10 units
24	1	74020187010	•Screw	•Vis	3	M8x65 10 units
25	1	74033254010	•Locking nut	•Ecrou frein	3	M8 10 units
26	1	71050247	Inductive proximity switch	Détecteur de proximité inductif	1,2	
27	1	71050227	Connector	Connecteur	1,2	L=10m 3 pole
28	1	55007112	Hand control	Commande manuelle	3	Complete
29	1	32101164	•Block plate	•Plaque de verrouillage	3	
30	1	32100042	•Bearing box	•Palier	3	
31	1	74023039	•Pin	•Goupille	3	Ø4x40
32	2	74033253020	•Cage nut	•Ecrou	3	M6 20 units
33	2	74033101020	•Screw	•Vis	3	M6x16 20 units
34	1	32100144	•Handle	•Manivelle	3	

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610765

Issue	Month	Year
01	06	04

IC44819R -11710020,IC44821R -11710020,IC44825R -11710020,IC44828R -11710020,IC44832R -11910099

Electrical heating

Illustration Issue Month Year
Schéma Issue Month Year

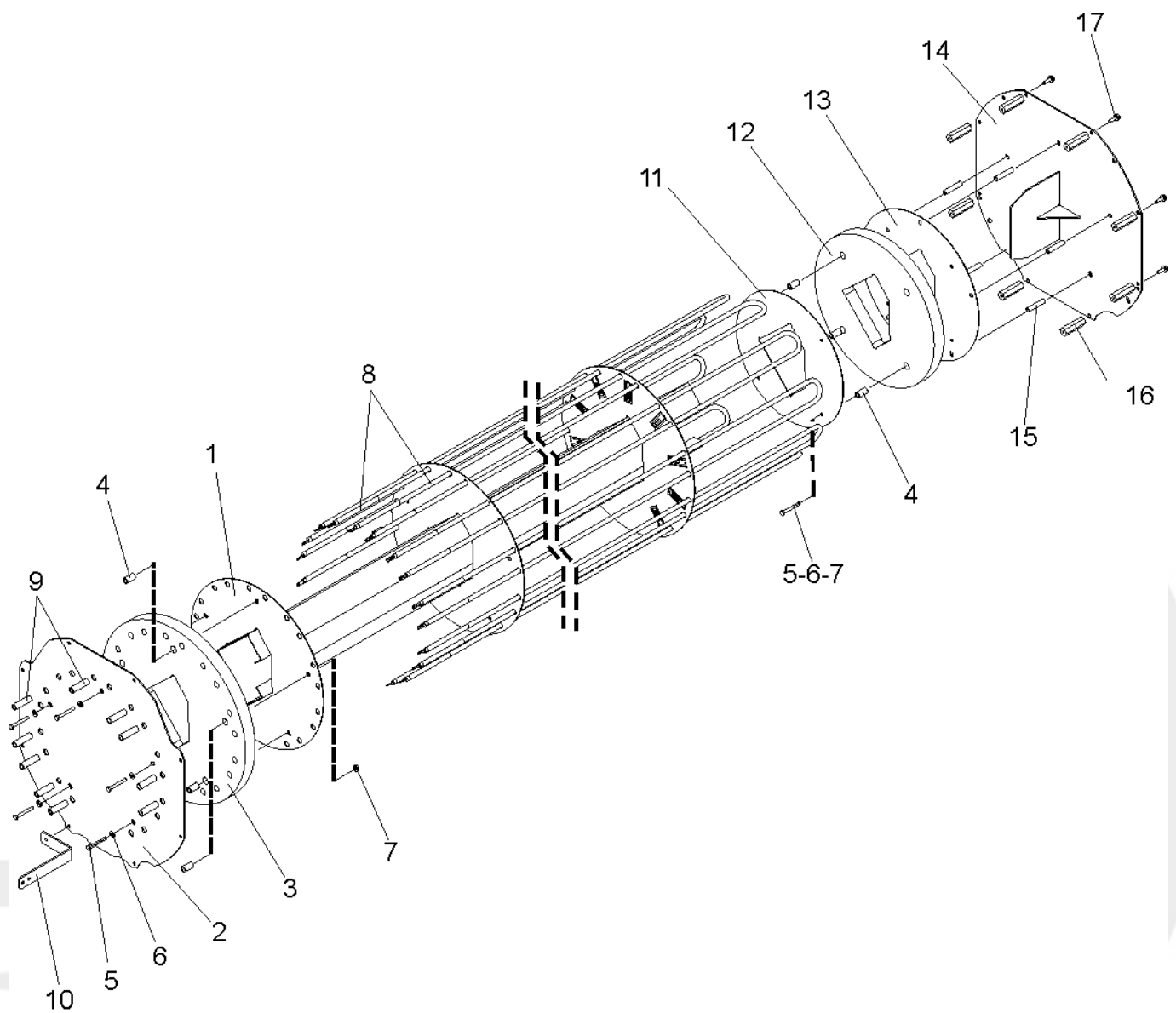
Chauffage électrique

610765/1 2 6 2004

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
IC44819R						
IC44821R						
IC44825R						
IC44828R						
IC44832R						
1	1		32101725	Resistors support	Support résistances	3
		1	32101724	Resistors support	Support résistances	3
		1	32101723	Resistors support	Support résistances	3
		1	32101722	Resistors support	Support résistances	3
		1	32101721	Resistors support	Support résistances	3
2	1	1	32103830	End flange	Flasque extrémité	3 Left
3	9	9	71070155	Heating element	Résistance chauffante	1,2 3650W, 400V
		9	71070154	Heating element	Résistance chauffante	1,2 4050W, 400V
		9	71070153	Heating element	Résistance chauffante	1,2 4800W, 400V
		9	71070152	Heating element	Résistance chauffante	1,2 5200W, 400V
		9	71070151	Heating element	Résistance chauffante	1,2 5950W, 400V
4	1	1	32103833	Protection panel	Plaque protectrice	3 Left
5	1	1	75015204	Insulator	Isolant	3 Left
6	5	5	32100038	Spacer	Entretoise	3
7	5	5	74020054	Screw	Vis	3 M6x50
8	5	5	74036006	Washer	Rondelle	3 Ø6
9	18	18	71077037	Pipe lining	Manchon de protection	3
10	1	1	32104155	Cable retainer	Support de câble	3
11	1	1	32104163	End flange	Flasque extrémité	3 Right
12	5	5	74033001	Screw	Vis	3 M6x12
13	1	1	32103943	Protection panel	Plaque protectrice	3 Right
14	1	1	75015205	Insulator	Isolant	3 Right
15	1	1	32103845	Protection panel	Plaque protectrice	3 Right
16	1	1	32103835	End flange	Flasque extrémité	3 Right
17	8	8	32103614	Spacer	Entretoise	3 L=60mm
18	12	12	74033003	Screw	Vis	3 M6x20
19	4	4	32100038	Spacer	Entretoise	3
20	4	4	74020054	Screw	Vis	3 M6x50
21	4	4	32103839	Spacer	Entretoise	3

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IC44819R 11710021-,IC44821R 11710021-,IC44825R 11710021-,IC44828R 11710021-,IC44832R 12010001-

Electrical heating

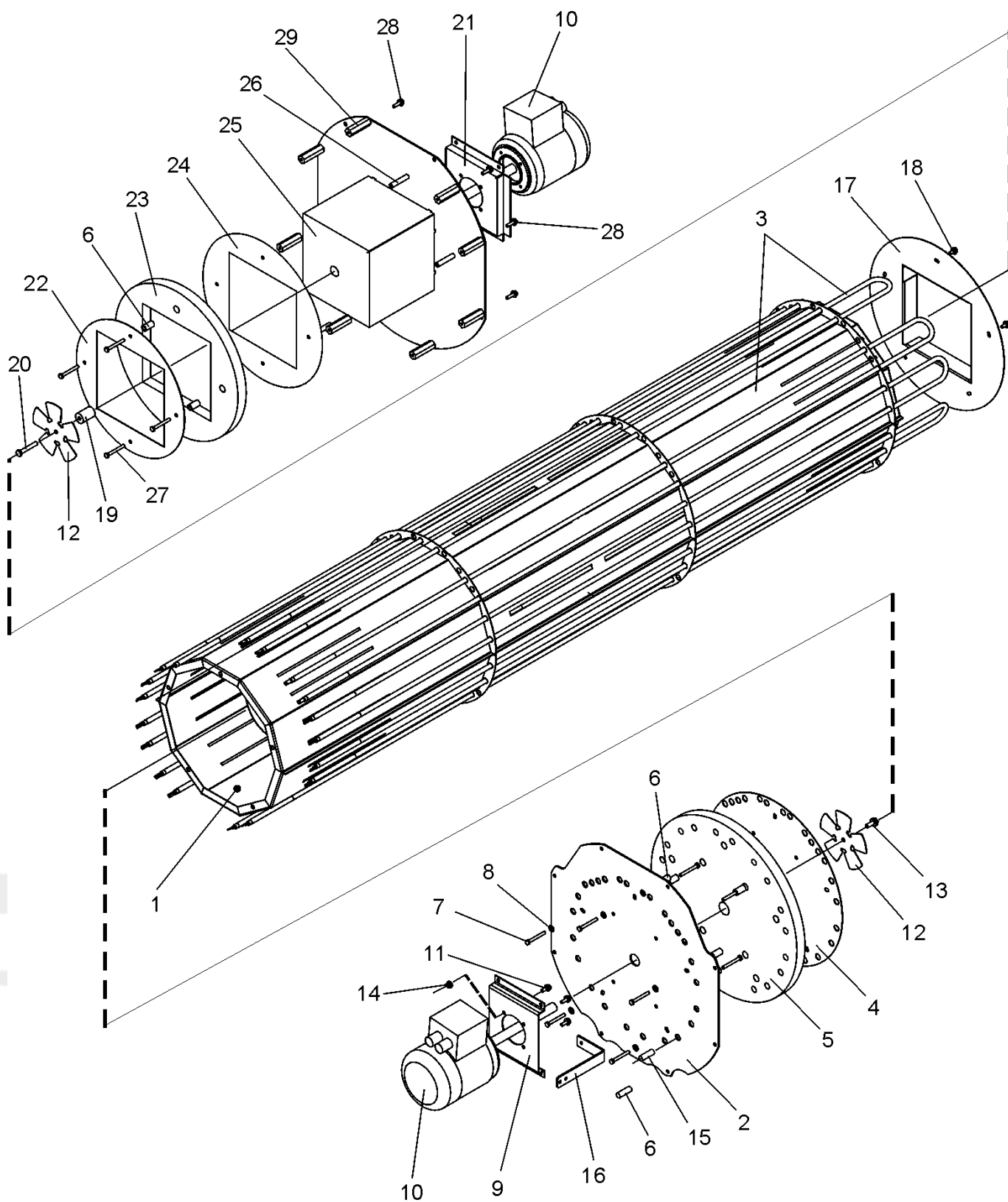
Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
611290/1	1	5	2011

Chauffage électrique

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
IC44819R						
IC44821R						
IC44825R						
IC44828R						
IC44832R						
1	1		32105945	Resistors support	3	Support résistances
	1		32105944	Resistors support	3	Support résistances
		1	32105943	Resistors support	3	Support résistances
			32105942	Resistors support	3	Support résistances
		1	32105941	Resistors support	3	Support résistances
			32105958	End flange	3	Flasque extrémité
2	1	1	75015236	Insulator	3	Left
3	1	1	32100038	Spacer	3	Left
4	9	9	74020054020	Screw	3	Entretoise
5	9	9	74036006020	Washer	3	Vis
6	9	9	74033202020	Cage nut	3	M6x50 20 units
7	9	9	71070155	Heating element	3	Ø6 20 units
8	9		71070154	Heating element	3	Ecrou
		9	71070153	Heating element	3	M6 20 units
			71070152	Heating element	3	
		9	71070151	Heating element	3	
9	18	18	71077037	Pipe lining	1,2	3650W, 400V
10	1	1	32104155	Cable retainer	1,2	4050W, 400V
11	1	1	32105997	Insulator fixing flange	1,2	4800W, 400V
12	1	1	75015235	Insulator	1,2	5200W, 400V
13	1	1	32105939	Insulator fixing flange	1,2	5950W, 400V
14	1	1	32105996	End flange	3	
15	5	5	32103839	Spacer	3	Manchon de protection
16	8	8	32103614	Spacer	3	Support de câble
17	12	12	74033003020	Screw	3	Flasque maintien isolant
					3	Isolant
					3	Flasque maintien isolant
					3	Isolant
					3	Flasque maintien isolant
					3	Flasque extrémité
					3	Entretoise
					3	Entretoise
					3	L=60mm
					3	M6x20 20 units

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IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Electric heating with air circulation

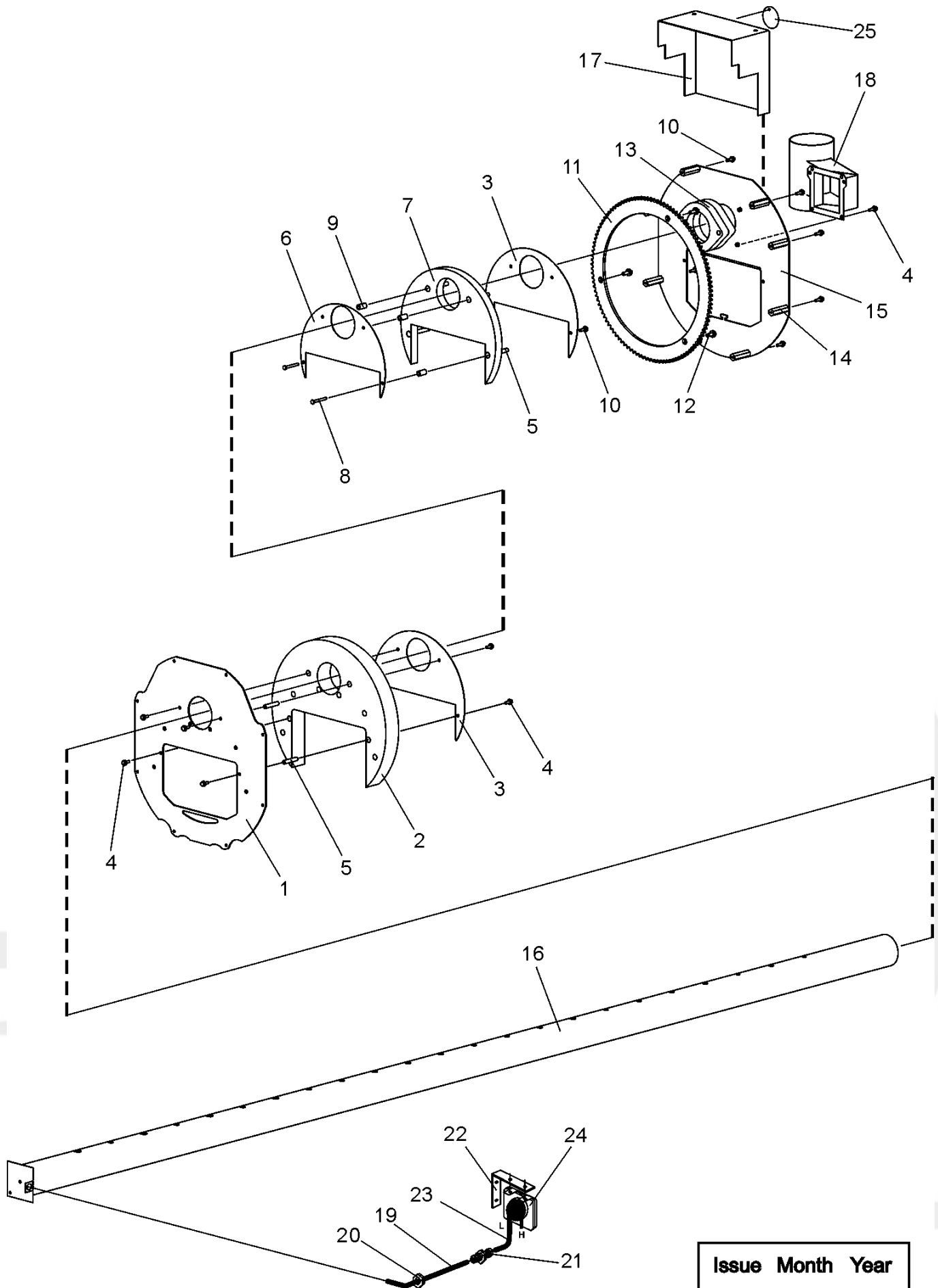
Chauffage électrique chaleur tournante

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610766/1	3	10	2006

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
1	1					32101725	Resistors support	Support résistances	3	
		1				32101724	Resistors support	Support résistances	3	
			1			32101723	Resistors support	Support résistances	3	
				1		32101722	Resistors support	Support résistances	3	
					1	32101721	Resistors support	Support résistances	3	
2	1	1	1	1	1	32103931	End flange	Flasque extrémité	3	Left
3	9					71070155	Heating element	Résistance chauffante	1,2	3650W, 400V
		9				71070154	Heating element	Résistance chauffante	1,2	4050W, 400V
			9			71070153	Heating element	Résistance chauffante	1,2	4800W, 400V
				9		71070152	Heating element	Résistance chauffante	1,2	5200W, 400V
					9	71070151	Heating element	Résistance chauffante	1,2	5950W, 400V
4	1	1	1	1	1	32103833	Protection panel	Plaque protectrice	3	Left
5	1	1	1	1	1	75015204	Insulator	Isolant	3	Left
6	13	13	13	13	13	32100038	Spacer	Entretoise	3	
7	9	9	9	9	9	74020054	Screw	Vis	3	M6x50
8	5	5	5	5	5	74036006	Washer	Rondelle	3	Ø6
9	1	1	1	1	1	32100187	Motor bracket	Support moteur	3	
10	2	2	2	2	2	71014106	Motor	Moteur	3	18kW
11	8	8	8	8	8	74033002	Screw	Vis	3	M6x16
12	2	2	2	2	2	32100845	Turbine	Turbine	3	
13	1	1	1	1	1	74033007	Screw	Vis	3	M8x20
14	4	4	4	4	4	74033253	Nut	Écrou	3	M6
15	18	18	18	18	18	71077037	Pipe lining	Manchon de protection	3	
16	1	1	1	1	1	32104155	Cable retainer	Support de câble	3	
17	1	1	1	1	1	32104163	End flange	Flasque extrémité	3	Right
18	5	5	5	5	5	74033001	Screw	Vis	3	M6x12
19	1	1	1	1	1	32103941	Extension element	Rallonge	3	
20	1	1	1	1	1	74020283010	Screw	Vis	3	M8x50 10 units
21	1	1	1	1	1	32103942	Motor bracket	Support moteur	3	
22	1	1	1	1	1	32103943	Protection panel	Plaque protectrice	3	Right
23	1	1	1	1	1	75015205	Insulator	Isolant	3	Right
24	1	1	1	1	1	32103845	Protection panel	Plaque protectrice	3	Right
25	1	1	1	1	1	32103936	End flange	Flasque extrémité	3	Right
26	4	4	4	4	4	32103839	Spacer	Entretoise	3	
27	4	4	4	4	4	74020054	Screw	Vis	3	M6x50
28	16	16	16	16	16	74033003	Screw	Vis	3	M6x20
29	8	8	8	8	8	32103614	Spacer	Entretoise	3	L=60mm

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IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Vapor suction gas heating

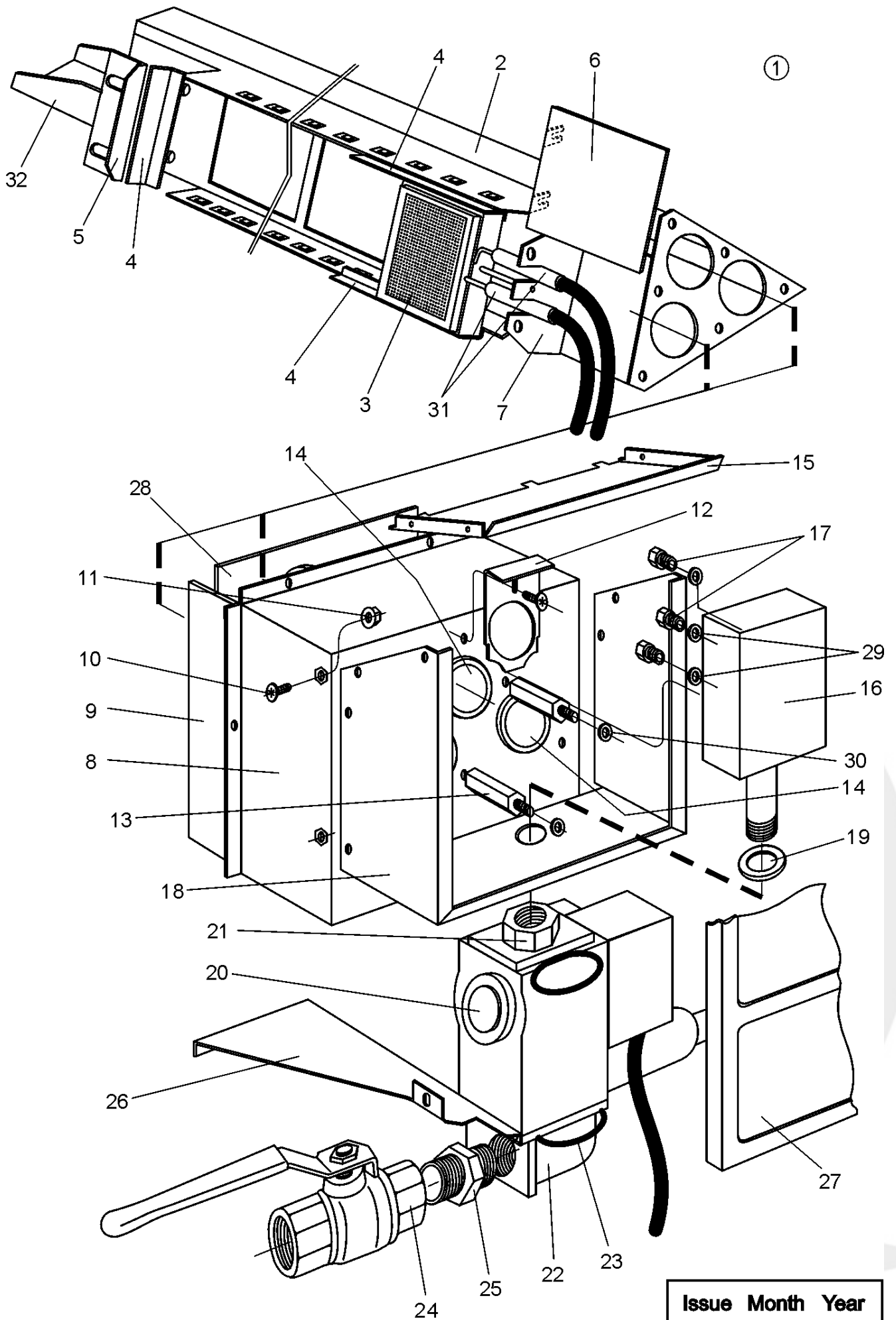
Illustration Schéma	Issue Issue	Month Month	Year Year
610780/1	5	12	2005

Aspiration chauffage gaz

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
1	1	1	1	1	1	32104026	End flange	Flasque extrémité	3	Left
2	1	1	1	1	1	75015206	Insulator	Isolant	3	Left
3	2	2	2	2	2	32104027	Mounting plate	Plaque de fixation	3	
4	12	12	12	12	12	74033002	Screw	Vis	3	M6x16
5	8	8	8	8	8	32103839	Spacer	Entretoise	3	
6	1	1	1	1	1	32104028	Mounting plate	Plaque de fixation	3	
7	1	1	1	1	1	75015207	Insulator	Isolant	3	Right
8	4	4	4	4	4	74020054	Screw	Vis	3	M6x50
9	4	4	4	4	4	32100038	Spacer	Entretoise	3	
10	12	12	12	12	12	74033003	Screw	Vis	3	M6x20
11	1	1	1	1	1	32103879	Disc	Disque	3	114 teeth
12	3	3	3	3	3	74033007	Screw	Vis	3	M8x20
13	2	2	2	2	2	75015208	Insulator	Isolant	3	
14	8	8	8	8	8	32103614	Spacer	Entretoise	3	L=60mm
15	1	1	1	1	1	32104025	End flange	Flasque extrémité	3	Right
16	1					32104055	Products of combustion suction tube	Tube aspiration produits combustion	3	
		1				32104054	Products of combustion suction tube	Tube aspiration produits combustion	3	
			1			32104053	Products of combustion suction tube	Tube aspiration produits combustion	3	
				1		32104052	Products of combustion suction tube	Tube aspiration produits combustion	3	
					1	32104051	Products of combustion suction tube	Tube aspiration produits combustion	3	
17	1	1	1	1	1	32103508	Fender waling	Capot de protection	3	-44010002
	1	1	1	1	1	32105724	Fender waling	Capot de protection	3	44010003-
18	1	1	1	1	1	32103504	Tee-square	Té	3	ill. 610776
19	1	1	1	1	1	32101099	Branch pipe	Tube de raccordement	3	
20	1	1	1	1	1	31003509	Opening in partition	Traversée de cloison	3	G1/8"
21	1	1	1	1	1	32006860	Right connection	Piquage droit	3	
22	1	1	1	1	1	32101098	Pressure switch support	Support pressostat	3	
23	1	1	1	1	1	72046136	Polyamide pipe	Tube polyamide	3	Ø6x8 by meter
24	1	1	1	1	1	72060062	Pressostat	Pressostat	1,2	
25	1	1	1	1	1	32104516	Protective plug	Obturbateur de protection	3	

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Issue	Month	Year
01	06	04

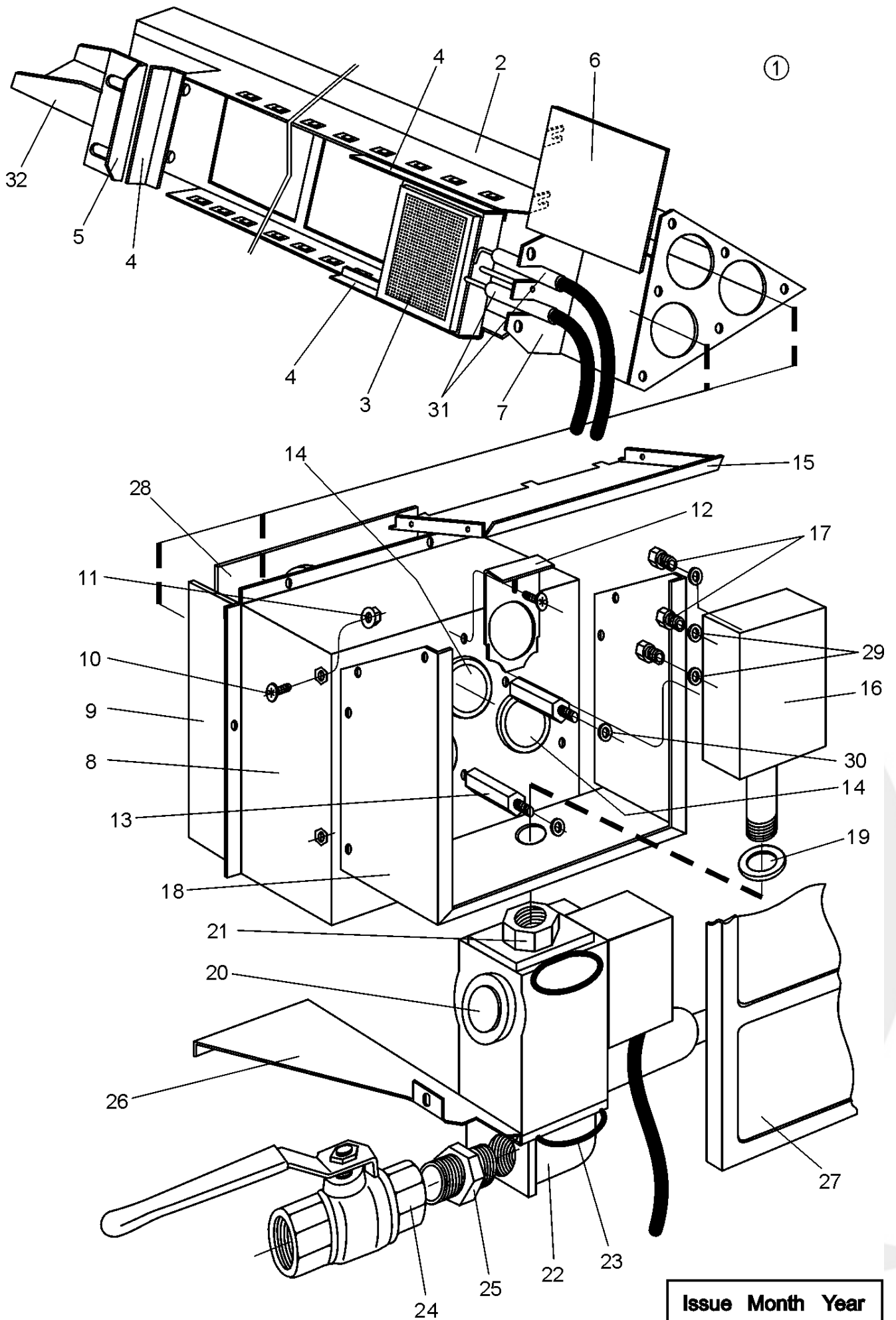
IC44819R -62900016,IC44821R -62900016,IC44825R -62900016,IC44828R -62900016,IC44832R -62900016

Gas heating

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610768/1	2	6	2004

Chauffage gaz

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
1	1					55008022	Gas pipe burner	Rampe à gaz	1,2	Complete
		1				55008183	Gas pipe burner	Rampe à gaz	1,2	Complete
			1			55008021	Gas pipe burner	Rampe à gaz	1,2	Complete
				1		55008182	Gas pipe burner	Rampe à gaz	1,2	Complete
					1	55007166	Gas pipe burner	Rampe à gaz	1,2	Complete
2	1					32100495	•Pipe body burner	•Corps de rampe	3	
		1				32100494	•Pipe body burner	•Corps de rampe	3	
			1			32100493	•Pipe body burner	•Corps de rampe	3	
				1		32100492	•Pipe body burner	•Corps de rampe	1,2	
					1	32100491	•Pipe body burner	•Corps de rampe	3	
3	22	25	31	34	39	72051209	•Ceramic plate	•Plaque céramique	1,2	
4	1	1	1	1	1	73016210010	•Glass fibre tape	•Ruban à fibre de verre	1,2	L=10m High temperature
5	1	1	1	1	1	32100453	•Edging	•Cornière	3	
6	1	1	1	1	1	32100663	•Fender waling	•Capot de protection	3	
7	1	1	1	1	1	32100452	•Electrode support	•Support électrode	3	
8	1	1	1	1	1	32100668	•Rail	•Support	3	
9	3	3	3	3	3	73016165	•Insulator	•Isolant	3	
10	18	18	18	18	18	74033101	•Screw	•Vis	3	M6x16
11	4	4	4	4	4	74011002	•Nut	•Écrou	1,2	M6
12	1	1	1	1	1	32100460	•Fixation leg	•Patte de fixation	3	
13	3	3	3	3	3	32100669	•Spacer	•Entretoise	3	
14	3	3	3	3	3	72051212	•Venturi	•Venturi	3	
15	1	1	1	1	1	32100457	•Hood	•Capot	3	Upper
16	1	1	1	1	1	32100454	•Feeding tank	•Nourrice	3	
17	3					72051220	•Injector	•Injecteur	1,2	Ø1.60mm
	3	3				72051219	•Injector	•Injecteur	1,2	Ø1.70mm
		3				72051213	•Injector	•Injecteur	1,2	Ø1.80mm
	3		3			72051221	•Injector	•Injecteur	1,2	Ø1.85mm
		3				72051218	•Injector	•Injecteur	1,2	Ø1.95mm
			3	3		72051217	•Injector	•Injecteur	1,2	Ø2.00mm
				3	3	72051214	•Injector	•Injecteur	1,2	Ø2.05mm
			3		3	72051215	•Injector	•Injecteur	1,2	Ø2.10mm
				3		72051216	•Injector	•Injecteur	1,2	Ø2.20mm
	3				3	72051202	•Injector	•Injecteur	1,2	Ø2.30mm
		3				72051223	•Injector	•Injecteur	1,2	Ø3.30mm
		3				72051227	•Injector	•Injecteur	1,2	Ø3.40mm
			3			72051224	•Injector	•Injecteur	1,2	Ø3.70mm
				3		72051225	•Injector	•Injecteur	1,2	Ø3.80mm
					3	72051226	•Injector	•Injecteur	1,2	Ø4.00mm
18	1	1	1	1	1	32100458	•Filter casing	•Carter de filtre	3	
19	1	1	1	1	1	71075018	•Grommet	•Passe-fil	3	Ø37mm
20	1	1	1	1	1	72011143	•Electrovalve block	•Bloc électrovanne	1,2	
21	1	1	1	1	1	72011144	•Right flange	•Bride droite	1,2	G3/4"
22	1	1	1	1	1	72011145	•Elbowed flange	•Bride coudée	1,2	G3/4"
23	2	2	2	2	2	72011148	•O-ring	•Joint torique	1,2	
24	1	1	1	1	1	72010081	•Tap	•Robinet	1,2	G3/4"
25	1	1	1	1	1	31100796	•Joint nipple	•Mamelon de raccord	3	G3/4"
26	1	1	1	1	1	32100464	•Tap stop lever	•Patte de verrouillage	3	
27	1	1	1	1	1	32101946	•Strainer	•Filtre	3	
28	1	1	1	1	1	73016168	•Insulator	•Isolant	1,2	
29	3	3	3	3	3	72052063	•Seal	•Joint	1,2	
30	3	3	3	3	3	74036006	•Washer	•Rondelle	3	Ø6
31	1	1	1	1	1	55013319	Igniter kit	Kit allumeur	1,2	RV0541 ill. 610769



Issue	Month	Year
01	06	04

IC44819R -62900016,IC44821R -62900016,IC44825R -62900016,IC44828R -62900016,IC44832R -62900016

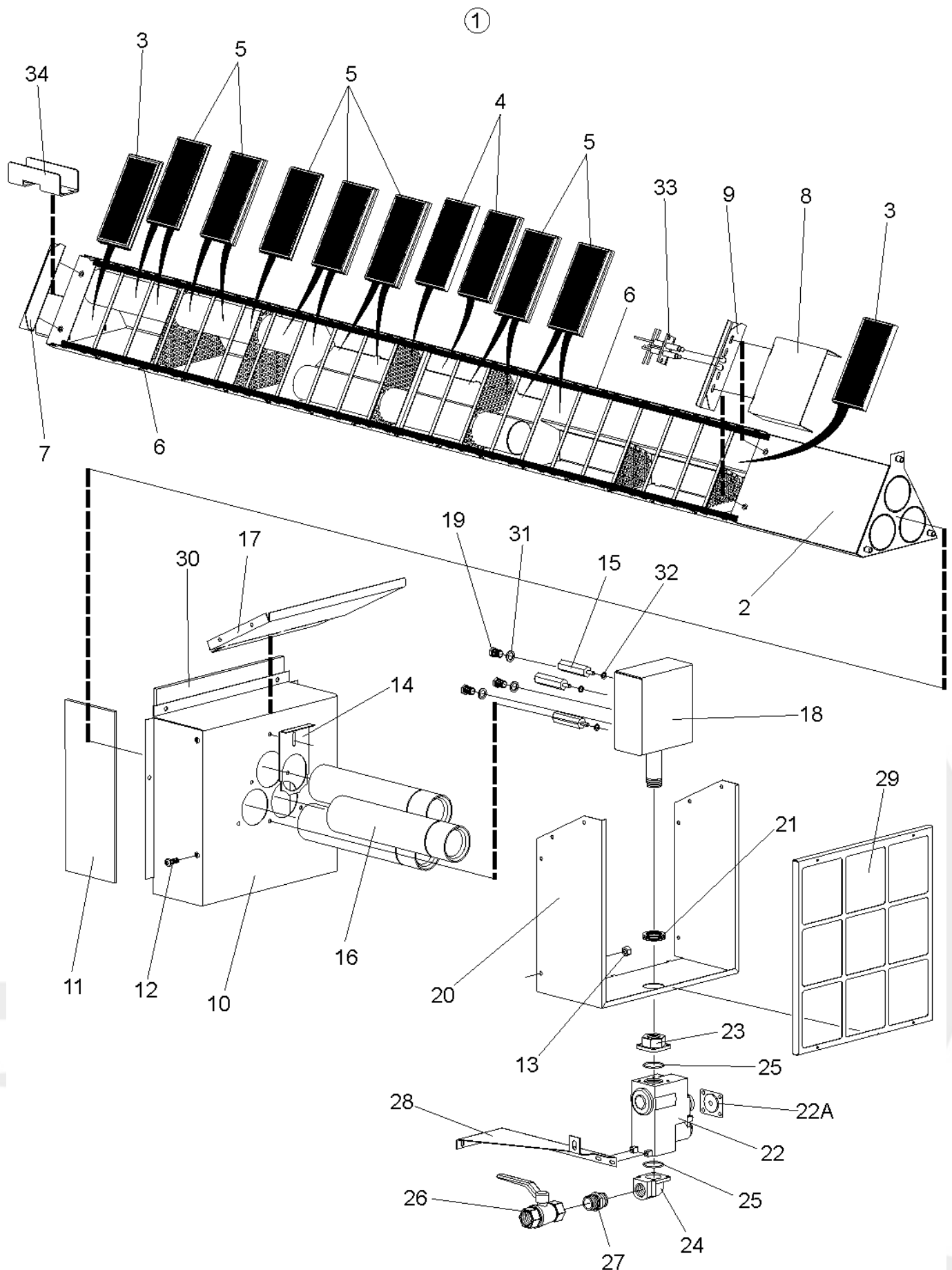
Gas heating

Illustration Issue Month Year
Schéma Issue Month Year
610768/1 2 6 2004

Chauffage gaz

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
32	IC44819R									
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
	1	1	1	1	1	32104112	Extension element	Rallonge	3	

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Issue	Month	Year
01	10	06

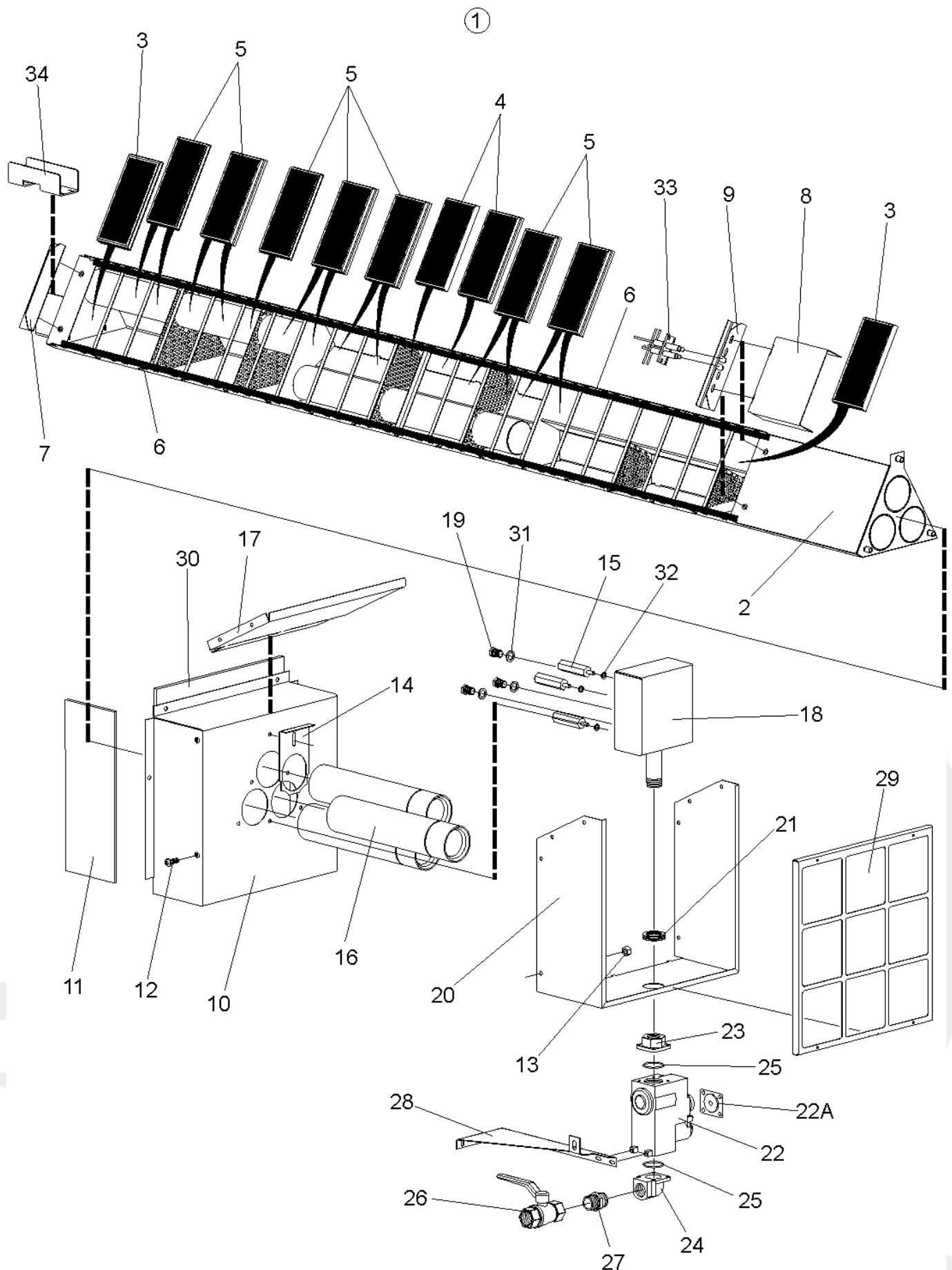
IC44819R 62900017-,IC44821R 62900017-,IC44825R 62900017-,IC44828R 62900017-,IC44832R 62900017-

Gas heating

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
611027/1	7	6	2008

Chauffage gaz

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
IC44819R						
IC44821R						
IC44825R						
IC44828R						
IC44832R						
1	1		55008022 Gas pipe burner	Rampe à gaz	1,2	Complete
	1		55008183 Gas pipe burner	Rampe à gaz	1,2	Complete
	1		55008021 Gas pipe burner	Rampe à gaz	1,2	Complete
	1		55008182 Gas pipe burner	Rampe à gaz	1,2	Complete
	1		55007166 Gas pipe burner	Rampe à gaz	1,2	Complete
2	1		32100495 •Pipe body burner	•Corps de rampe	3	
	1		32100494 •Pipe body burner	•Corps de rampe	3	
	1		32100493 •Pipe body burner	•Corps de rampe	3	
	1		32100492 •Pipe body burner	•Corps de rampe	1,2	
	1		32100491 •Pipe body burner	•Corps de rampe	3	
3	2	2	72051253 •Ceramic plate	•Plaque céramique	1,2	
4	2	2	72051252 •Ceramic plate	•Plaque céramique	1,2	
5	18	21	72051254 •Ceramic plate	•Plaque céramique	1,2	
6	1	1	73016210010 •Glass fibre tape	•Ruban à fibre de verre	1,2	L=10m High temperature
7	1	1	32100453 •Edging	•Cornière	3	
8	1	1	32100663 •Fender waling	•Capot de protection	3	-65000001
	1	1	32105049 •Fender waling	•Capot de protection	3	
9	1	1	32106121 •Fender waling	•Capot de protection	3	24610015-
	1	1	32100452 •Electrode support	•Support électrode	3	-65000001
	1	1	32105048 •Electrode support	•Support électrode	3	
10	1	1	32106120 •Electrode support	•Support électrode	3	24610015-
11	3	3	32100668 •Rail	•Support	3	
12	18	18	73016165 •Insulator	•Isolant	3	
13	4	4	74033101 •Screw	•Vis	3	M6x16
14	1	1	74011002 •Nut	•Écrou	1,2	M6
15	3	3	32100460 •Fixation leg	•Patte de fixation	3	
	3	3	32100669 •Spacer	•Entretoise	3	-81000037
	3	3	32105253 •Spacer	•Entretoise	3	81000038-
16	3	3	72051212 •Venturi	•Venturi	3	
17	1	1	32100457 •Hood	•Capot	3	Upper
18	1	1	32100454 •Feeding tank	•Nourrice	3	-81000037
	1	1	32105254 •Feeding tank	•Nourrice	3	81000038-
19	3		72051219 •Injector	•Injecteur	1,2	Ø1.70mm
	3		72051221 •Injector	•Injecteur	1,2	Ø1.85mm
	3		72051223 •Injector	•Injecteur	1,2	Ø3.30mm
	3		72051213 •Injector	•Injecteur	1,2	Ø1.80mm
	3		72051218 •Injector	•Injecteur	1,2	Ø1.95mm
	3		72051227 •Injector	•Injecteur	1,2	Ø3.40mm
	3		72051217 •Injector	•Injecteur	1,2	Ø2.00mm
	3		72051224 •Injector	•Injecteur	1,2	Ø3.70mm
	3		72051215 •Injector	•Injecteur	1,2	Ø2.10mm
	3		72051214 •Injector	•Injecteur	1,2	Ø2.05mm
	3		72051216 •Injector	•Injecteur	1,2	Ø2.20mm
	3		72051225 •Injector	•Injecteur	1,2	Ø3.80mm
	3		72051202 •Injector	•Injecteur	1,2	Ø2.30mm
	3		72051226 •Injector	•Injecteur	1,2	Ø4.00mm
20	1	1	32100458 •Filter casing	•Carter de filtre	3	
21	1	1	71075018 •Grommet	•Passe-fil	3	Ø37mm
22	1	1	72011143 •Electrovalve block	•Bloc électrovanne	1,2	
22A	1	1	72011120 •Conversion plate	•Plaquette de conversion	1,2	Gaz Butane & Propane
23	1	1	72011144 •Right flange	•Bride droite	1,2	G3/4"



Issue	Month	Year
01	10	06

IC44819R 62900017-,IC44821R 62900017-,IC44825R 62900017-,IC44828R 62900017-,IC44832R 62900017-

Gas heating

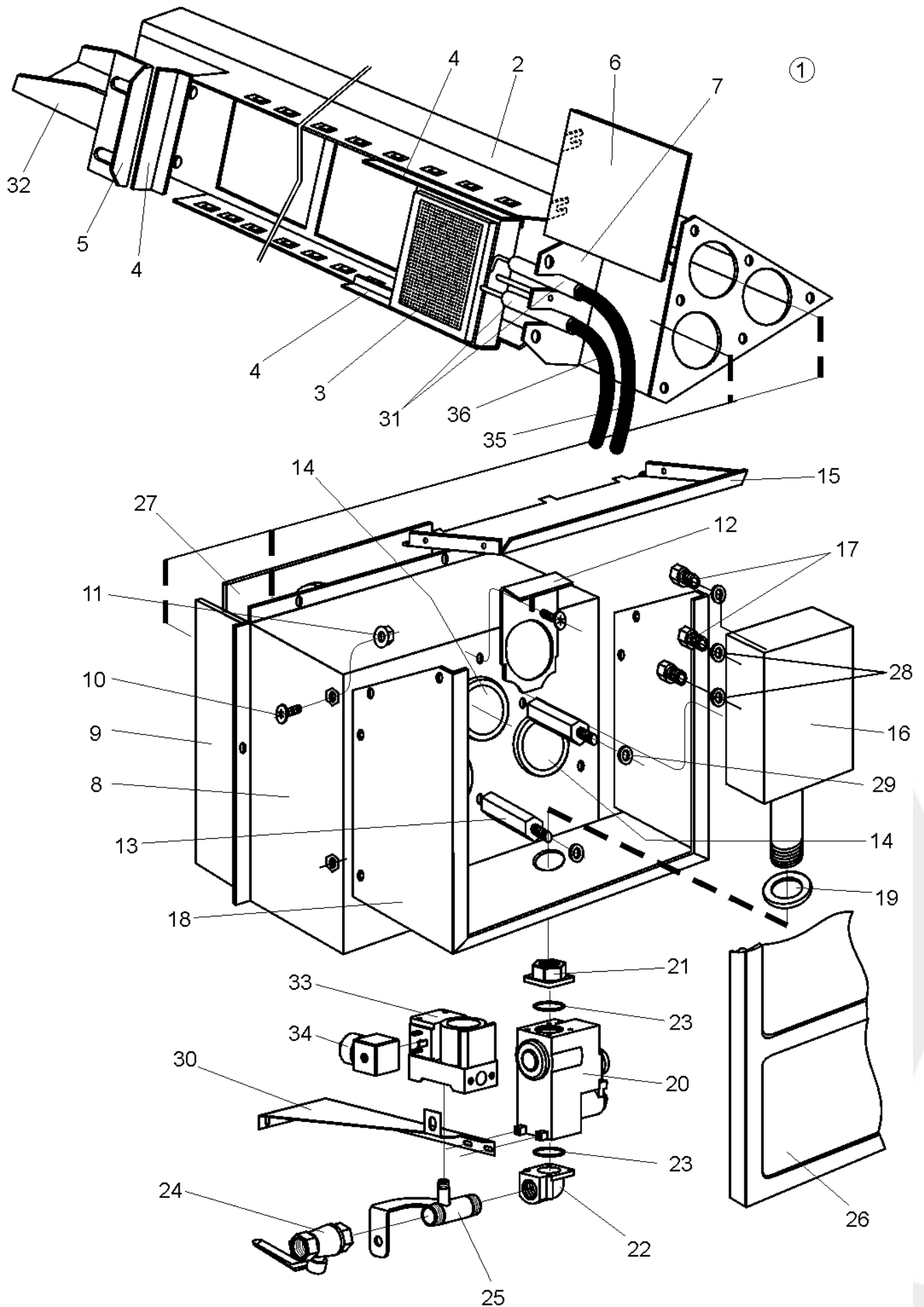
Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
611027/1	7	6	2008

Chauffage gaz

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
25	2	2	2	2	2	72011148	•O-ring	•Joint torique	1,2	
26	1	1	1	1	1	72010081	•Tap	•Robinet	1,2	G3/4"
27	1	1	1	1	1	31100796	•Joint nipple	•Mamelon de raccord	3	G3/4"
28	1	1	1	1	1	32100464	•Tap stop lever	•Patte de verrouillage	3	
29	1	1	1	1	1	32101946	•Strainer	•Filtre	3	
30	1	1	1	1	1	73016168	•Insulator	•Isolant	1,2	
31	3	3	3	3	3	72052063	•Seal	•Joint	1,2	
32	3	3	3	3	3	74036006	•Washer	•Rondelle	3	Ø6
33	1	1	1	1	1	55013319	Igniter kit	Kit allumeur	1,2	RV0541 ill. 610769 -65000001
	1	1	1	1	1	71088049	Electrode	Electrode	1,2	ill. 611045 65000002-
	1	1	1	1	1	71088051	Electrode	Électrode	1,2	ill. 611045
34	1	1	1	1	1	32104112	Extension element	Rallonge	3	

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Issue	Month	Year
01	06	04

IC44819R -62900016,IC44821R -62900016,IC44825R -62900016,IC44828R -62900016,IC44832R -62900016

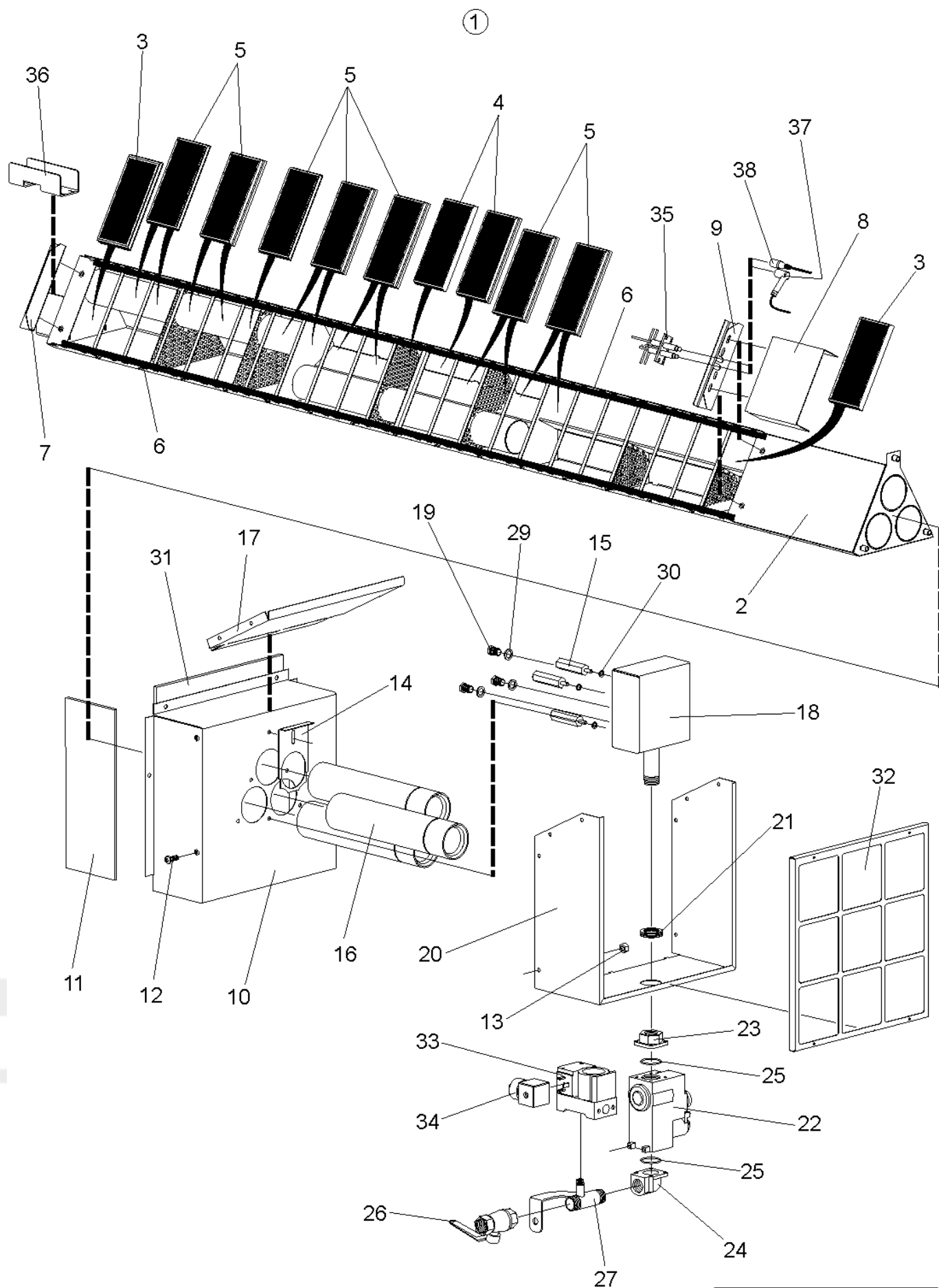
Gas heating - Australia

Illustration Issue Month Year
Schéma Issue Month Year

Chauffage gaz - Australie

610587/1 2 6 2004

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
1	1					55010056	Gas pipe burner	Rampe à gaz	1,2	Complete
		1				55011053	Gas pipe burner	Rampe à gaz	1,2	Complete
			1			55009926	Gas pipe burner	Rampe à gaz	1,2	Complete
				1		55011050	Gas pipe burner	Rampe à gaz	1,2	Complete
					1	55009979	Gas pipe burner	Rampe à gaz	1,2	Complete
2	1					32100495	•Pipe body burner	•Corps de rampe	3	
		1				32100494	•Pipe body burner	•Corps de rampe	3	
			1			32100493	•Pipe body burner	•Corps de rampe	3	
				1		32100492	•Pipe body burner	•Corps de rampe	1,2	
					1	32100491	•Pipe body burner	•Corps de rampe	3	
3	22	25	31	34	39	72051209	•Ceramic plate	•Plaque céramique	1,2	
4	1	1	1	1	1	73016210010	•Glass fibre tape	•Ruban à fibre de verre	1,2	L=10m High temperature
5	1	1	1	1	1	32100453	•Edging	•Cornière	3	
6	1	1	1	1	1	32100663	•Fender waling	•Capot de protection	3	
7	1	1	1	1	1	32100452	•Electrode support	•Support électrode	3	
8	1	1	1	1	1	32100668	•Rail	•Support	3	
9	3	3	3	3	3	73016165	•Insulator	•Isolant	3	
10	18	18	18	18	18	74033101	•Screw	•Vis	3	M6x16
11	4	4	4	4	4	74011002	•Nut	•Écrou	1,2	M6
12	1	1	1	1	1	32100460	•Fixation leg	•Patte de fixation	3	
13	3	3	3	3	3	32100669	•Spacer	•Entretoise	3	
14	3	3	3	3	3	72051212	•Venturi	•Venturi	3	
15	1	1	1	1	1	32100457	•Hood	•Capot	3	Upper
16	1	1	1	1	1	32100454	•Feeding tank	•Nourrice	3	
17	3					72051223	•Injector	•Injecteur	1,2	Ø3.30mm
		3				72051227	•Injector	•Injecteur	1,2	Ø3.40mm
			3			72051224	•Injector	•Injecteur	1,2	Ø3.70mm
				3		72051225	•Injector	•Injecteur	1,2	Ø3.80mm
					3	72051226	•Injector	•Injecteur	1,2	Ø4.00mm
18	1	1	1	1	1	32100458	•Filter casing	•Carter de filtre	3	
19	1	1	1	1	1	71075018	•Grommet	•Passe-fil	3	Ø37mm
20	1	1	1	1	1	72011143	•Electrovalve block	•Bloc électrovanne	1,2	
21	1	1	1	1	1	72011144	•Right flange	•Bride droite	1,2	G3/4"
22	1	1	1	1	1	72011145	•Elbowed flange	•Bride coudée	1,2	G3/4"
23	2	2	2	2	2	72011148	•O-ring	•Joint torique	1,2	
24	1	1	1	1	1	72010102	•Tap	•Robinet	1,2	G3/4"
25	1	1	1	1	1	32103825	•T-pipe	•Tube en T	3	
26	1	1	1	1	1	32101946	•Strainer	•Filtre	3	
27	1	1	1	1	1	73016168	•Insulator	•Isolant	1,2	
28	3	3	3	3	3	72052063	•Seal	•Joint	1,2	
29	3	3	3	3	3	74036006	•Washer	•Rondelle	3	Ø6
30	1	1	1	1	1	32100464	Tap stop lever	Patte de verrouillage	3	
31	1	1	1	1	1	71088036	Electrode	Électrode	1,2	ill. 610769
32	1	1	1	1	1	32104112	Extension element	Rallonge	3	
33	1	1	1	1	1	72060075	Pressostat	Pressostat	3	
34	1	1	1	1	1	71074255	Connector	Connecteur	3	
35	1	1	1	1	1	32106108	Spark plug cable	Câble allumage	1,2	
36	1	1	1	1	1	32106109	Flame control cable	Câble de contrôle flamme	1,2	



Issue	Month	Year
02	05	09

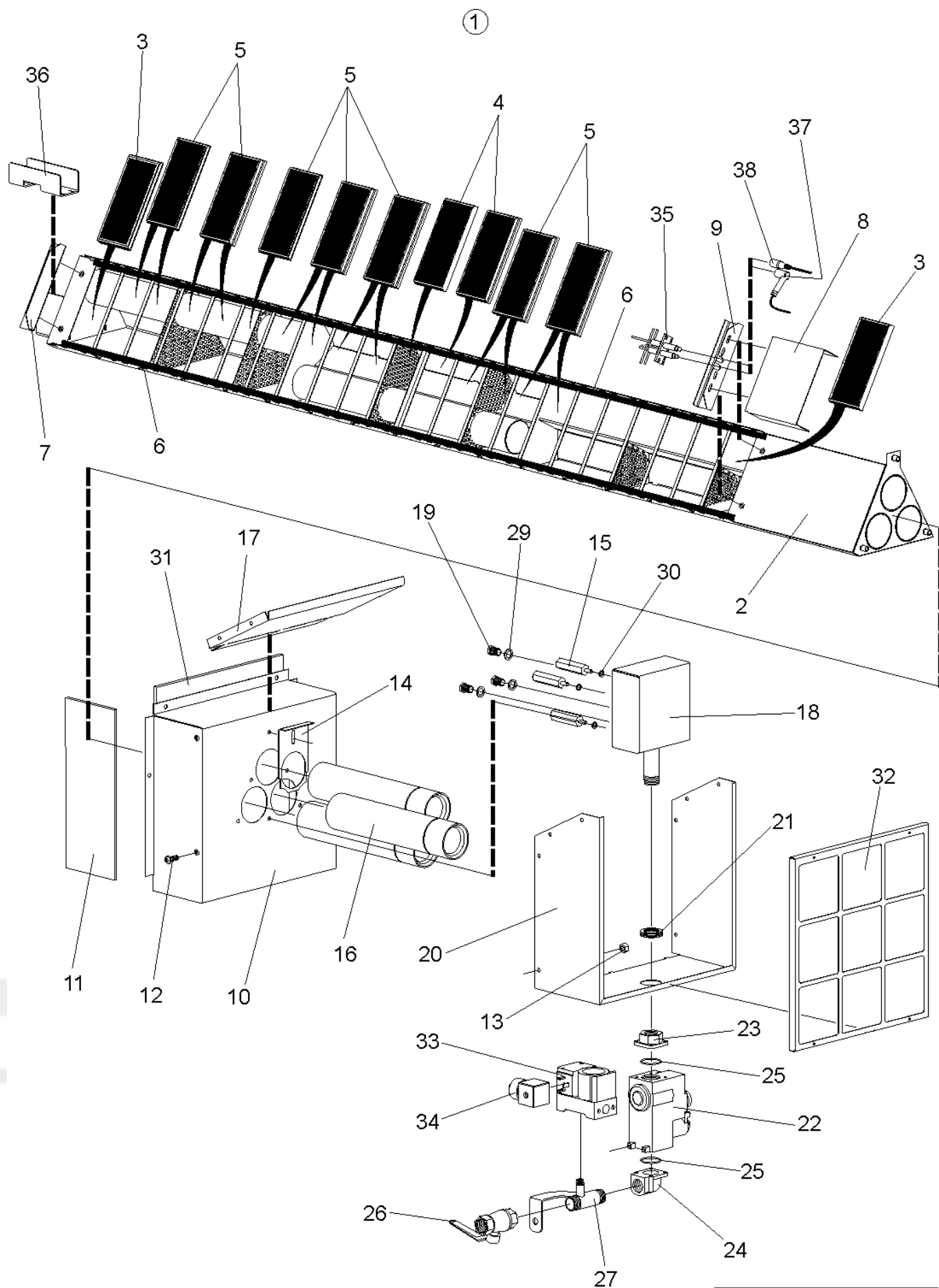
IC44819R 62900017-,IC44821R 62900017-,IC44825R 62900017-,IC44828R 62900017-,IC44832R 62900017-

Gas heating - Australia

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
611028/2	5	5	2009

Chauffage gaz - Australie

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
IC44819R						
IC44821R						
IC44825R						
IC44828R						
IC44832R						
1	1	55010056	Gas pipe burner	Rampe à gaz	1,2	Complete
	1	55011053	Gas pipe burner	Rampe à gaz	1,2	Complete
	1	55009926	Gas pipe burner	Rampe à gaz	1,2	Complete
	1	55011050	Gas pipe burner	Rampe à gaz	1,2	Complete
	1	55009979	Gas pipe burner	Rampe à gaz	1,2	Complete
2	1	32100495	•Pipe body burner	•Corps de rampe	3	
	1	32100494	•Pipe body burner	•Corps de rampe	3	
	1	32100493	•Pipe body burner	•Corps de rampe	3	
	1	32100492	•Pipe body burner	•Corps de rampe	1,2	
	1	32100491	•Pipe body burner	•Corps de rampe	3	
3	2	72051253	•Ceramic plate	•Plaque céramique	1,2	
4	2	72051252	•Ceramic plate	•Plaque céramique	1,2	
5	18	72051254	•Ceramic plate	•Plaque céramique	1,2	
6	1	73016210010	•Glass fibre tape	•Ruban à fibre de verre	1,2	L=10m High temperature
7	1	32100453	•Edging	•Cornière	3	
8	1	32100663	•Fender waling	•Capot de protection	3	-24610014
	1	32106121	•Fender waling	•Capot de protection	3	24610015-
9	1	32100452	•Electrode support	•Support électrode	3	-24610014
	1	32106123	•Electrode support	•Support électrode	3	24610015-
10	1	32100668	•Rail	•Support	3	
11	3	73016165	•Insulator	•Isolant	3	
12	18	74033101	•Screw	•Vis	3	M6x16
13	4	74011002	•Nut	•Écrou	1,2	M6
14	1	32100460	•Fixation leg	•Patte de fixation	3	
15	3	32100669	•Spacer	•Entretoise	3	-81000037
	3	32105253	•Spacer	•Entretoise	3	81000038-
16	3	72051212	•Venturi	•Venturi	3	
17	1	32100457	•Hood	•Capot	3	Upper
18	1	32100454	•Feeding tank	•Nourrice	3	-81000037
	1	32105254	•Feeding tank	•Nourrice	3	81000038-
19	3	72051223	•Injector	•Injecteur	1,2	Ø3.30mm
	3	72051227	•Injector	•Injecteur	1,2	Ø3.40mm
	3	72051224	•Injector	•Injecteur	1,2	Ø3.70mm
	3	72051225	•Injector	•Injecteur	1,2	Ø3.80mm
	3	72051226	•Injector	•Injecteur	1,2	Ø4.00mm
20	1	32100458	•Filter casing	•Carter de filtre	3	
21	1	71075018	•Grommet	•Passe-fil	3	Ø37mm
22	1	72011143	•Electrovalve block	•Bloc électrovanne	1,2	
23	1	72011144	•Right flange	•Bride droite	1,2	G3/4"
24	1	72011145	•Elbowed flange	•Bride coudée	1,2	G3/4"
25	2	72011148	•O-ring	•Joint torique	1,2	
26	1	72010102	•Tap	•Robin	1,2	G3/4"
27	1	32103825	•T-pipe	•Tube en T	3	
28						Not used
29	3	72052063	•Seal	•Joint	1,2	
30	3	74036006	•Washer	•Rondelle	3	Ø6
31	1	73016168	•Insulator	•Isolant	1,2	
32	1	32101946	•Strainer	•Filtre	3	
33	1	72060075	•Pressostat	•Pressostat	3	
34	1	71074255	Connector	Connecteur	3	
35	1	71088036	Electrode	Électrode	1,2	ill. 610769
36	1	32104112	Extension element	Rallonge	3	
37	1	32106108	Spark plug cable	Câble allumage	1,2	



Issue	Month	Year
02	05	09

IC44819R 62900017-,IC44821R 62900017-,IC44825R 62900017-,IC44828R 62900017-,IC44832R 62900017-

Gas heating - Australia

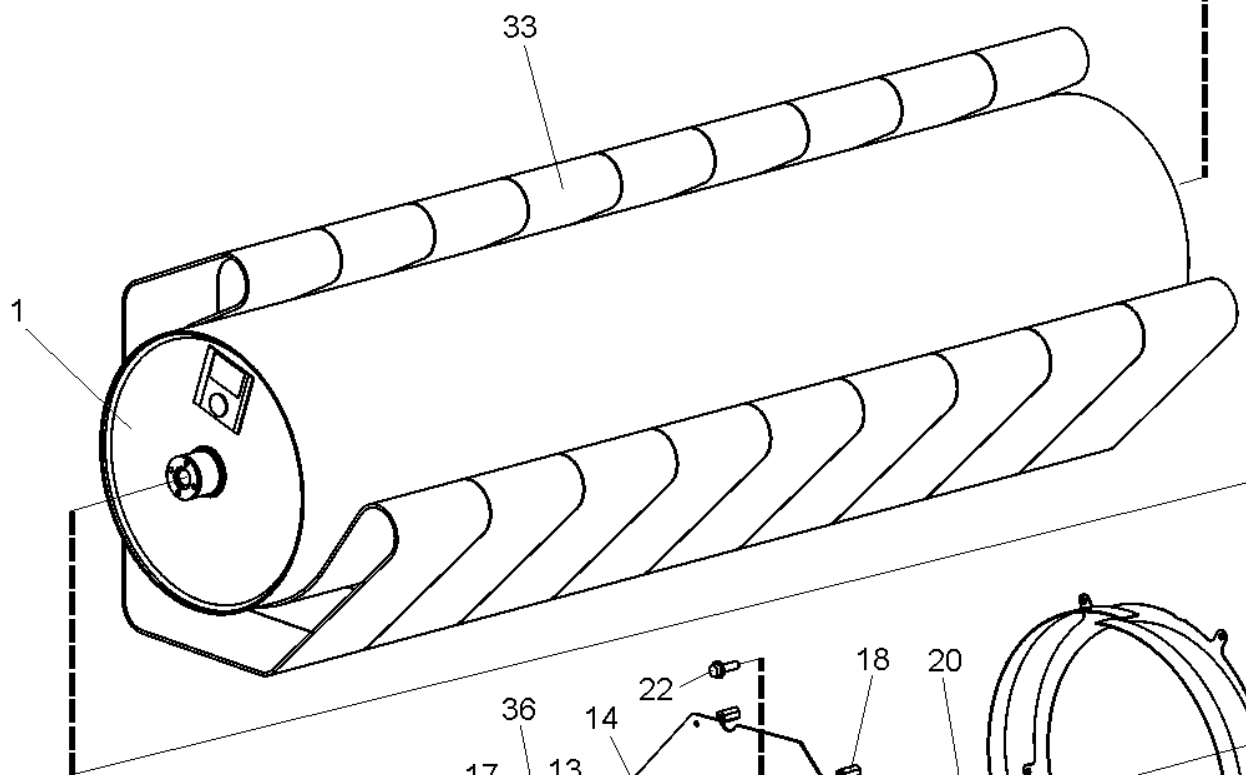
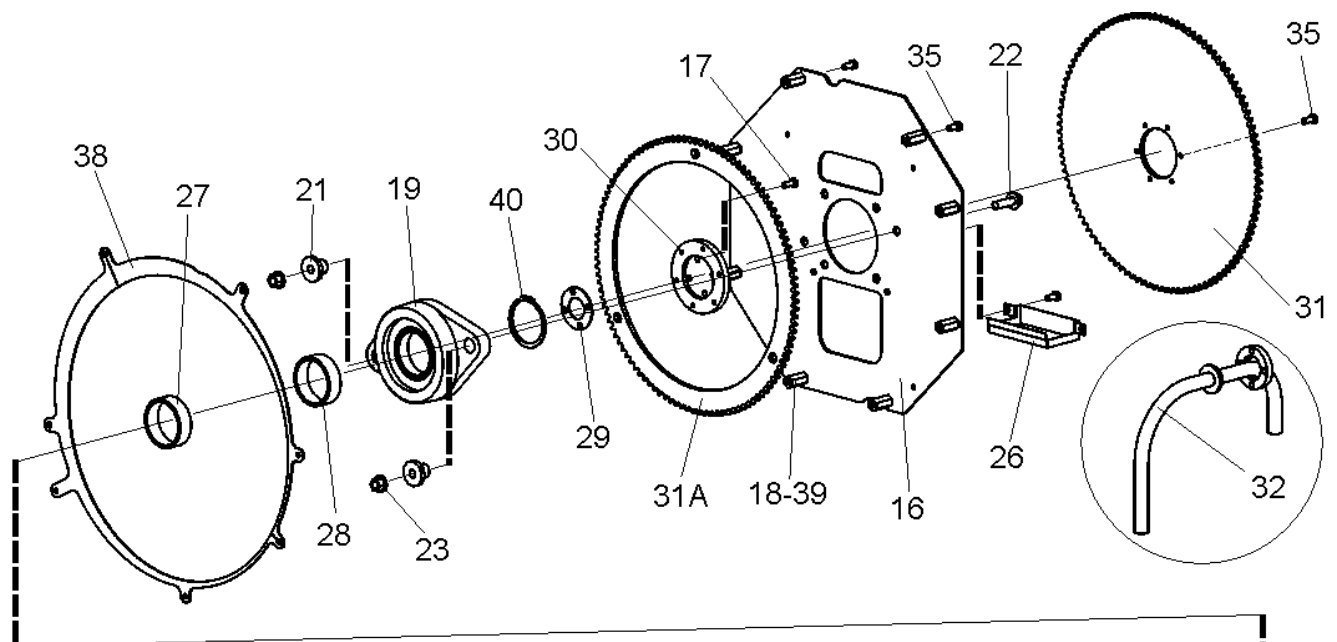
Illustration Issue Month Year
Schéma Issue Month Year

Chauffage gaz - Australie

611028/2 5 5 2009

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
38	IC44819R									
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
	1	1	1	1	1	32106109	Flame control cable	Câble de contrôle flamme	1,2	

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Issue	Month	Year
01	06	04

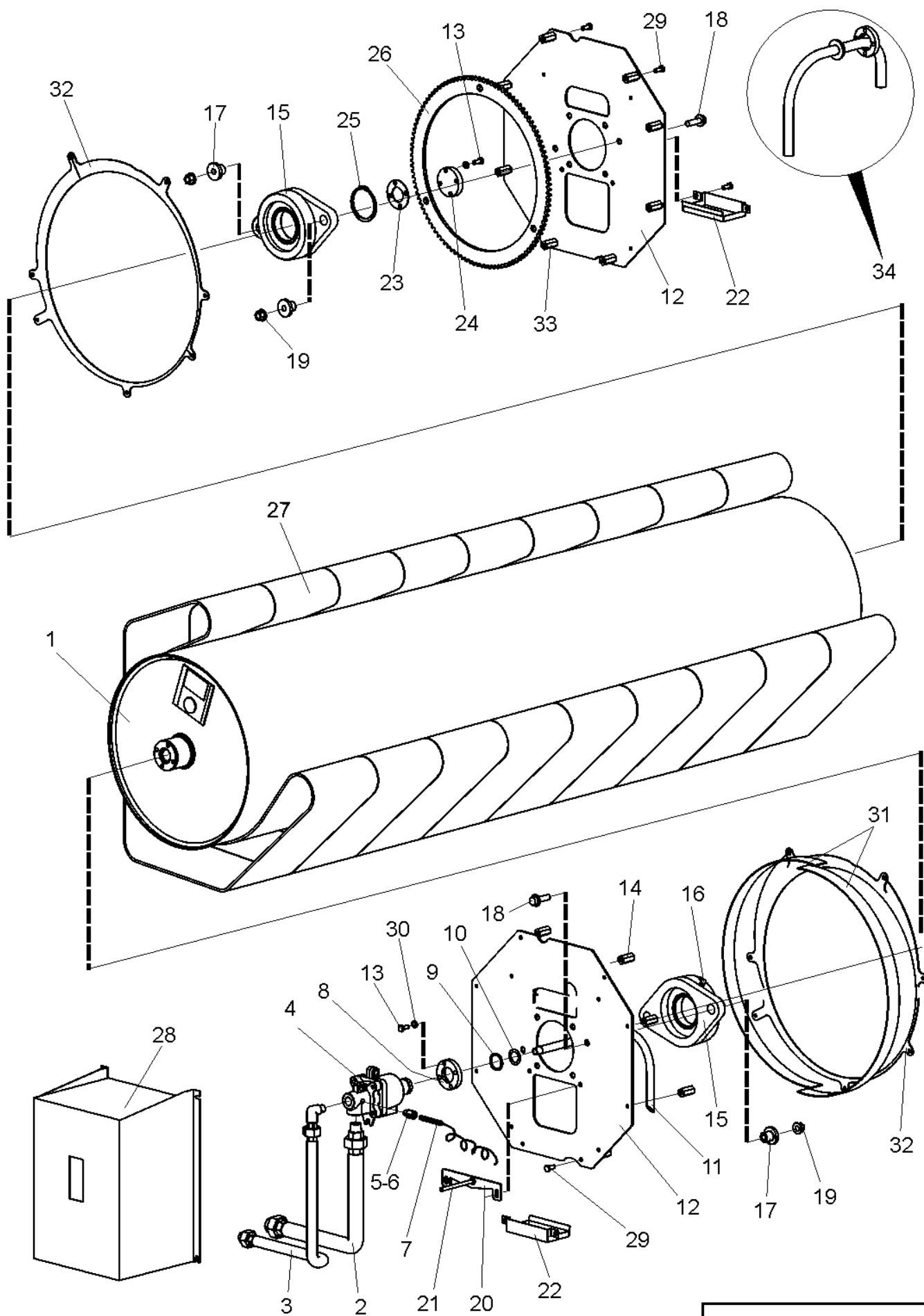
IC44819R -33710032,IC44821R -24810008,IC44825R -25110009,IC44828R -25110009,IC44832R -22610003

Steam heating

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610781/1	5	3	2006

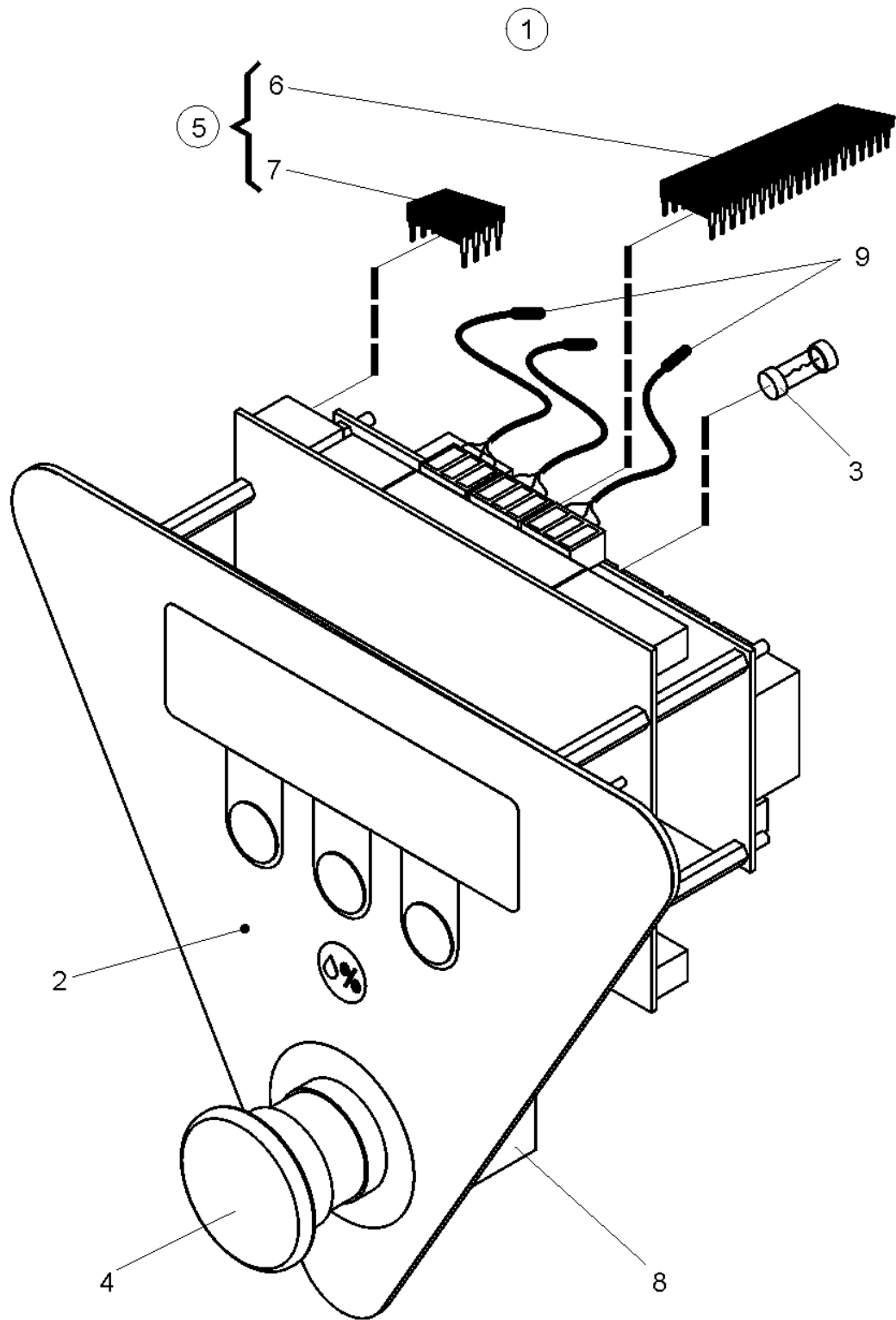
Chauffage vapeur

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
IC44819R						
IC44821R						
IC44825R						
IC44828R						
IC44832R						
1	1		32104305	Steam cylinder	3	Ø457mm
		1	32104304	Steam cylinder	3	Ø457mm
		1	32104303	Steam cylinder	3	Ø457mm
		1	32104302	Steam cylinder	3	Ø457mm
		1	32104301	Steam cylinder	3	Ø457mm
2	1	1	72052102	Steam flexible pipe	3	DN20
3	1	1	72052103	Steam flexible pipe	3	DN10
8	1	1	73020517	Steam turning joint	1,2	
9	1	1	32101501	Right connection	3	G1/4"
10	1	1	74020227	Ball screw	3	M5x8
11	1	1	71031078	Heat sensor	1,2	PT100
12	1	1	32106176	Flange	3	
13	2	2	32100651	Stop washer	3	
14	1	1	73020398	Sealing gasket	1,2	DN25
15	1	1	32100416	Breather tube	3	
16	2	2	32104271	Plate	3	Steam heating
17	8	8	74020279010	Screw	3	M8x30 10 units
18	16	16	32104272	Spacer	3	L=35mm
19	2	2	73010077	Bearing box	3	Ø70
20	2	2	72061011	Grease nipple	3	
21	4	4	32101942	Spacer	3	
22	4	4	74033022	Screw	3	M12x40
23	4	4	74033205	Cage nut	3	M12
24	1	1	32104297	Heating element	3	
25	1	1	32102402	Shaft	3	
26	2	2	32104298	Recovery of grease casing	3	
27	1	1	32104422	Spacer	3	L=16mm
28	1	1	32104276	Spacer	3	L=41mm
29	1	1	32101502	Seal	3	Ø47mm
30	1	1	32101500	Cap	3	Ø70
	1	1	32104273	Cap	3	Ø80mm
	1	1	32104416	Cap	3	Ø118mm
31	1	1	32104421	Disc	3	110 teeth
31A	1	1	32104465	Disc	3	110 teeth
32	1	1	55008982	Test Kit	3	
33	9	10	77010286	Ironing strip	1,2	Steam heating
	9	10	77010265	Ironing strip	1,2	Gas & electric heating
34	1	1	32104274	Hood	3	Steam heating
35	22	22	74033002	Screw	3	M6x16
36	8	8	74036102	Elastic washer	3	Ø8
37	2	2	32104437	Protective plug	3	
38	2	2	32104521	Washer	3	
39	8	8	32103614	Spacer	3	L=60mm
40	1	1	74026062	Circlip	3	Outside



Issue	Month	Year
01	10	14

IC44819R 33710033-,IC44821R 24810009-,IC44825R 25110010-,IC44828R 25110010-,IC44832R 22610004-						Illustration Schéma	Issue Issue	Month Month	Year Year
Steam heating Chauffage vapeur						611498/1	1	10	2014
Item Article	Quantity Quantité		Art.No Réf. article	Description	Description	Info Info	Notes Remarques		
1	IC44819R								
	IC44821R								
	IC44825R								
	IC44828R								
	IC44832R								
	1	1		32106145	Steam cylinder	Cylindre vapeur	3	Ø457mm	
		1		32106144	Steam heating	Chauffage vapeur	3	Ø457mm	
			1	32106143	Steam heating	Chauffage vapeur	3	Ø457mm	
			1	32106142	Steam heating	Chauffage vapeur	3	Ø457mm	
			1	32106141	Steam heating	Chauffage vapeur	3	Ø457mm	
	2	1	1	72052102	Steam flexible pipe	Flexible vapeur	3	DN20	
	3	1	1	72052103	Steam flexible pipe	Flexible vapeur	3	DN10	
	4	1	1	73020517	Steam turning joint	Joint tournant vapeur	1,2		
	5	1	1	32101501	Right connection	Piquage droit	3	G1/4"	
	6	1	1	74020227	Ball screw	Vis à bille	3	M5x8	
	7	1	1	71031078	Heat sensor	Sonde température	1,2	PT100	
	8	1	1	32106176	Flange	Bride	3		
	9	2	2	32100651	Stop washer	Bague arrêt	3		
	10	1	1	73020398	Sealing gasket	Joint étanchéité	1,2	DN25	
	11	1	1	32100416	Breather tube	Tube de purge	3		
	12	2	2	32104271	Plate	Platine	3	Steam heating	
	13	8	8	74020279010	Screw	Vis	3	M8x30 10 units	
	14	8	8	32104272	Spacer	Entretoise	3	L=35mm	
	15	2	2	73010077	Bearing box	Palier	3	Ø70	
	16	2	2	72061011	Grease nipple	Graisser	3		
	17	4	4	32101942	Spacer	Entretoise	3		
	18	4	4	74033022010	Screw	Vis	3	M12x40 10 units	
	19	4	4	74033205010	Cage nut	Ecrou	3	M12 10 units	
	20	1	1	32104297	Heating element	Guide	3		
	21	1	1	32102402	Shaft	Axe	3		
	22	2	2	32104298	Recovery of grease casing	Carter récupération graisse	3		
	23	1	1	32101502	Seal	Joint	3	Ø47mm	
	24	1	1	32101500	Cap	Bouchon	3	Ø70	
25	1	1	74026062	Circlip	Circlip	3	Outside		
26	1	1	32104465	Disc	Disque	3	110 teeth		
27	9	10	77010286	Ironing strip	Bande de repassage	1,2	Steam heating		
	9	10	77010265	Ironing strip	Bande de repassage	1,2	Gas & electric heating		
28	1	1	32104274	Hood	Capot	3	Steam heating		
29	16	16	74033002020	Screw	Vis	3	M6x16 20 units		
30	8	8	74036102010	Elastic washer	Rondelle Grower	3	Ø8 10 units		
31	2	2	32104437	Protective plug	Obturbateur de protection	3			
32	2	2	32104521	Washer	Rondelle	3			
33	1	1	55008982	Test Kit	Kit de réépreuve	3			
	8	8	32103614	Spacer	Entretoise	3	L=60mm		



IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Control panel

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610767/1	7	10	2010

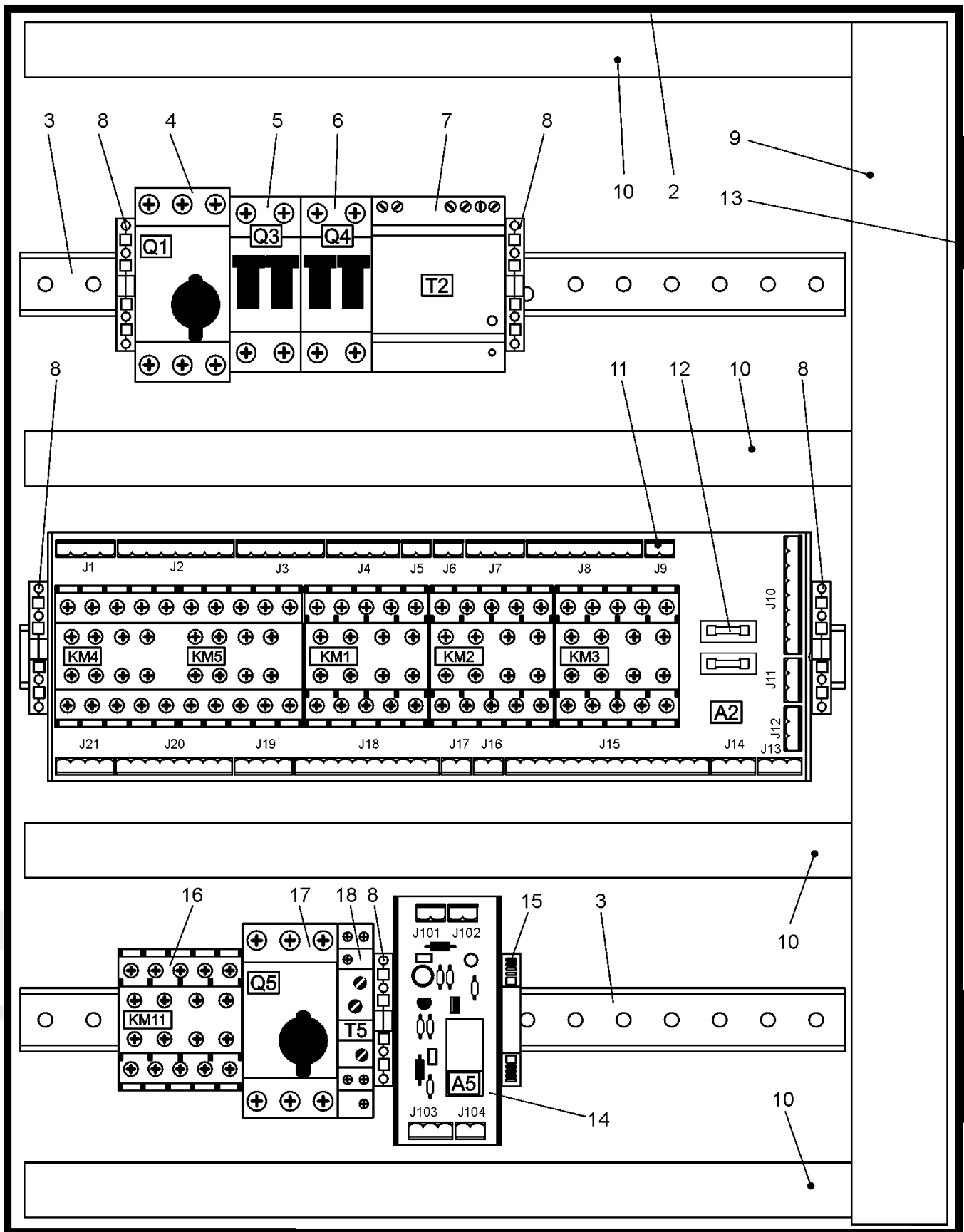
Plastron de commande

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	56000139	Control panel	Plastron de commande	1,2	Complete
2	1	74032394	•Control panel	•Plastron de commande	1,2	Lexan
3	1	71082200	•Circuit breaker	•Fusible	1,2	1A, 250V
4	1	71054132	•Stop emergency	•Arrêt urgence	1,2	Red
5	1	56000212	•Memories Kit	•Kit Mémoires	1,2	
6	1		••Program memory	••Mémoire programme	3	
7	1		••Language memory	••Mémoire langage	3	
8	1	71054130	Contact block	Bloc contact	1,2	
9	-		Heat sensor	Sonde température		Voir satellites

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IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Electric cabinet

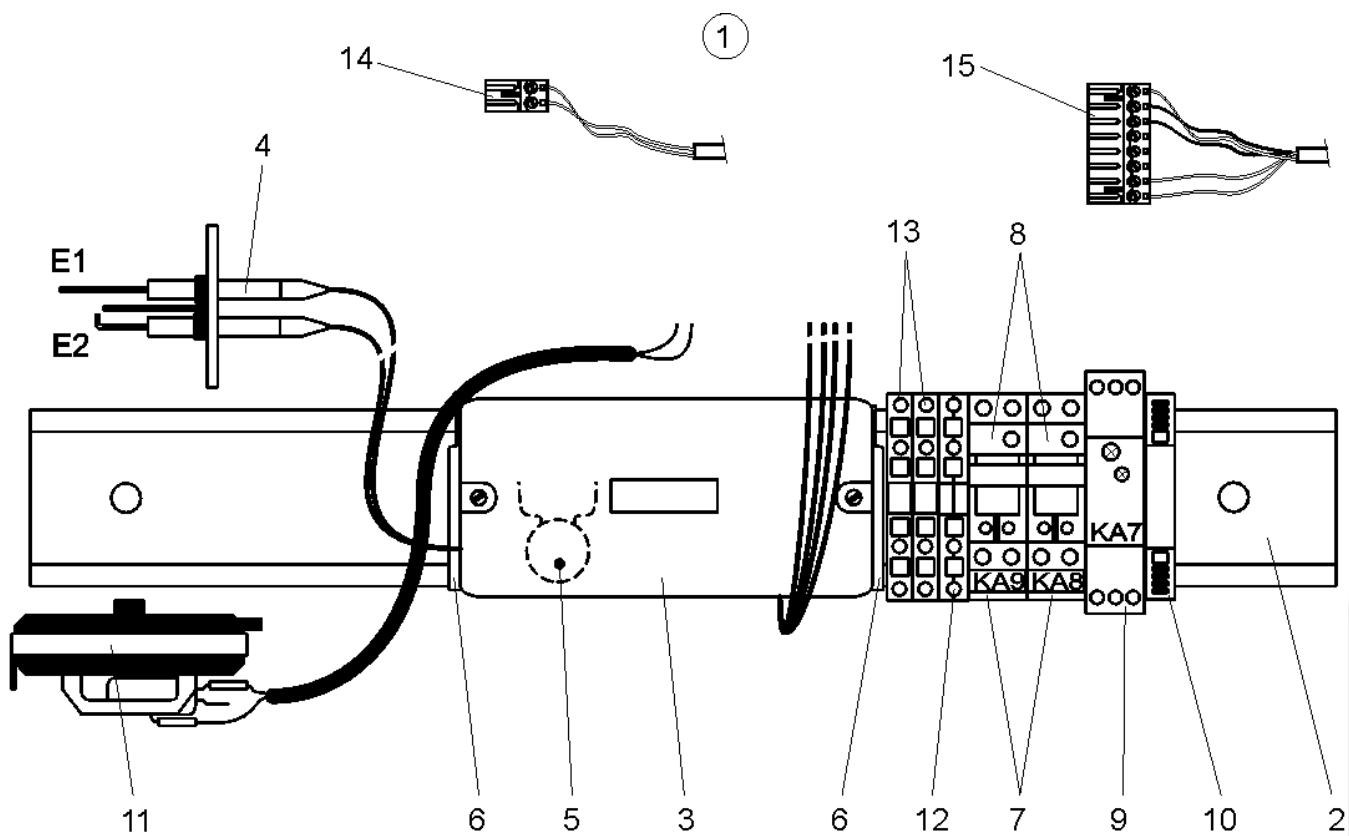
Armoire électrique

Illustration Schéma	Issue Issue	Month Month	Year Year
610771/1	2	12	2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012323	Electric cabinet	Armoire électrique	1,2	Complete
2	1	32104997	•Switch cabinet box	•Coffret armoire électrique	3	
3	3	34005604	•Profile	•Profilé	3	L= 325mm
4	1	71082145	•Mains current breaker	•Disjoncteur	1,2	Three-pole
5	1	71082506	•Mains current breaker	•Disjoncteur	1,2	Primary
6	1	71082506	•Mains current breaker	•Disjoncteur	1,2	Secondary
7	1	71021166	•Electronic rectifier	•Alimentation redressée	1,2	230V-24VDC -92000010
	1	71021179	•Electronic rectifier	•Alimentation redressée	1,2	230V-24VDC 92000011-
8	5	71075058	•Ground terminal	•Borne de terre	1,2	2.5mm ²
9	1	71081022	•Back chute	•Goulotte	3	40x80 by meter L=60cm
10	4	71081008	•Spout	•Goulotte	3	25x80 by meter L=30cm
11	1	71082464	•Interconnection circuit	•Circuit interconnexion	1,2	
12	2		•Circuit breaker	•Fusible	3	1.6A-230V
13	2	74030059	•Hinge	•Charnière	3	
14	1	71082500	•Rotation control board	•Platine contrôle rotation	1,2	
15	1	71075037	•Stop	•Butée	3	
16	1	71050190	Contactor	Relais	1,2	6A-24VDC Optional
17	1	71082145	Mains current breaker	Disjoncteur	1,2	Three-pole Optional
18	1	71052121	Time relay	Relais temporisé	1,2	Optional

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IC44819R -65000001,IC44821R -65000001,IC44825R -65000001,IC44828R -65000001,IC44832R -65000001

Electric control plate - gas heating

Illustration Issue Month Year
Schéma Issue Month Year

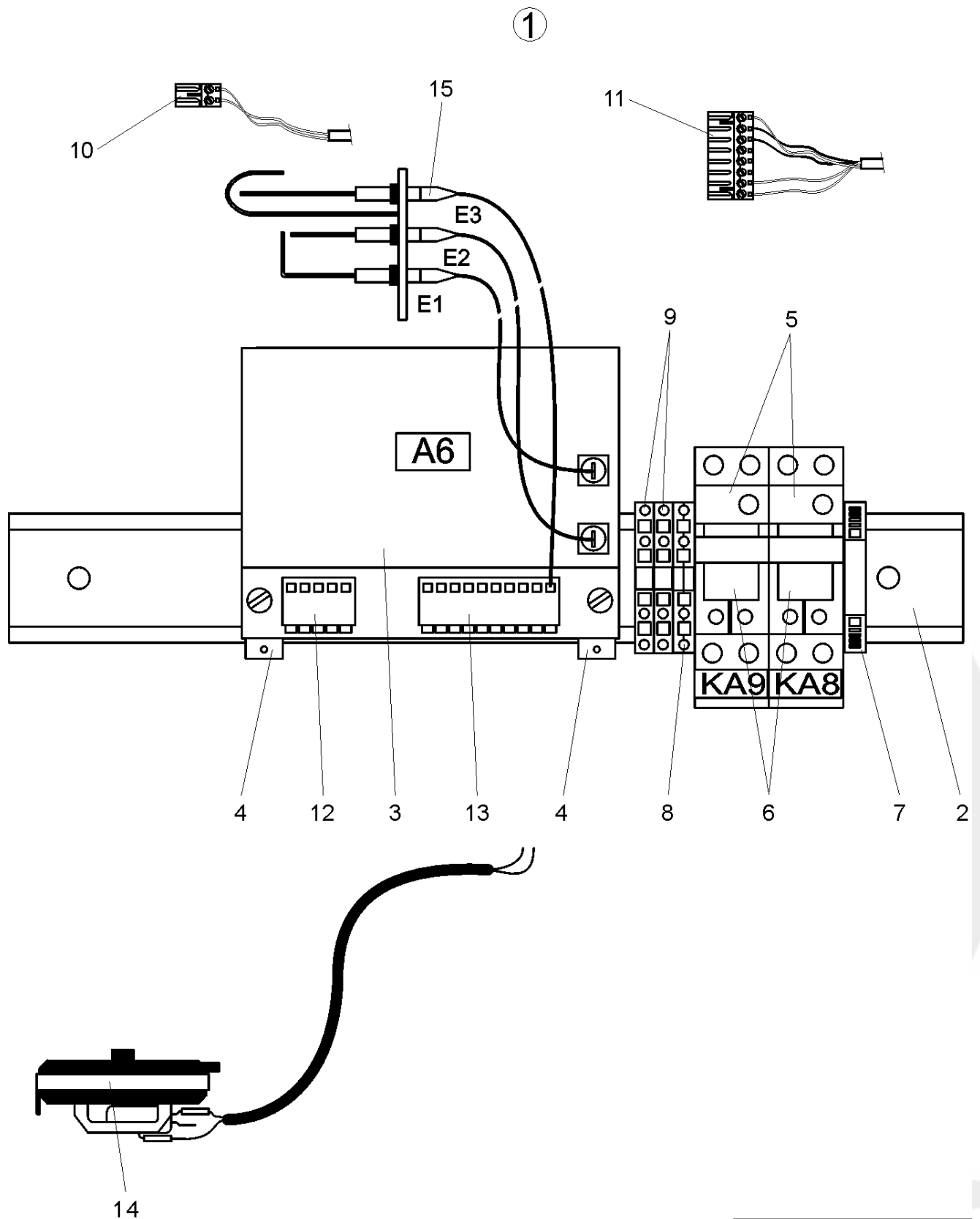
Platine électrique - chauffage gaz

610769/1 3 5 2009

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012325	Electric control plate - gas heating	Platine électrique - chauffage gaz	1,2	Complete
2	1	32004371	•Profile	•Profilé	3	L=400mm
3	1	55013319	•Igniter kit	•Kit allumeur	1,2	RV0541
4	1		••Electrode	••Électrode	1,2	
5	1	71082035	•Varistor	•Varistance	1,2	
6	2	71081013	•Snap nut	•Ecrou encliquetable	1,2	
7	2	71052107	•Relay support	•Support relais	1,2	
	2	71052130	•Relay support	•Support relais	1,2	
8	2	71052106	•Contactor	•Relais	1,2	10A
	2	71052129	•Contactor	•Relais	1,2	230V
9	1	71052112	•Time delay contact	•Contact temporisé	1,2	
10	1	71075037	•Stop	•Butée	1,2	
11	1	72060062	•Pressostat	•Pressostat	1,2	
12	1	71075058	•Ground terminal	•Borne de terre	3	2.5mm ²
13	2	71075067	•Terminal block	•Borne de raccordement	3	
14	1	71074120	•Connector	•Connecteur	3	2 point
15	1	71074123	•Connector	•Connecteur	3	8 point

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Issue	Month	Year
01	12	06

IC44819R 65000002-,IC44821R 65000002-,IC44825R 65000002-,IC44828R 65000002-,IC44832R 65000002-

Electric control plate - gas heating

Illustration Issue Month Year
Schéma Issue Month Year

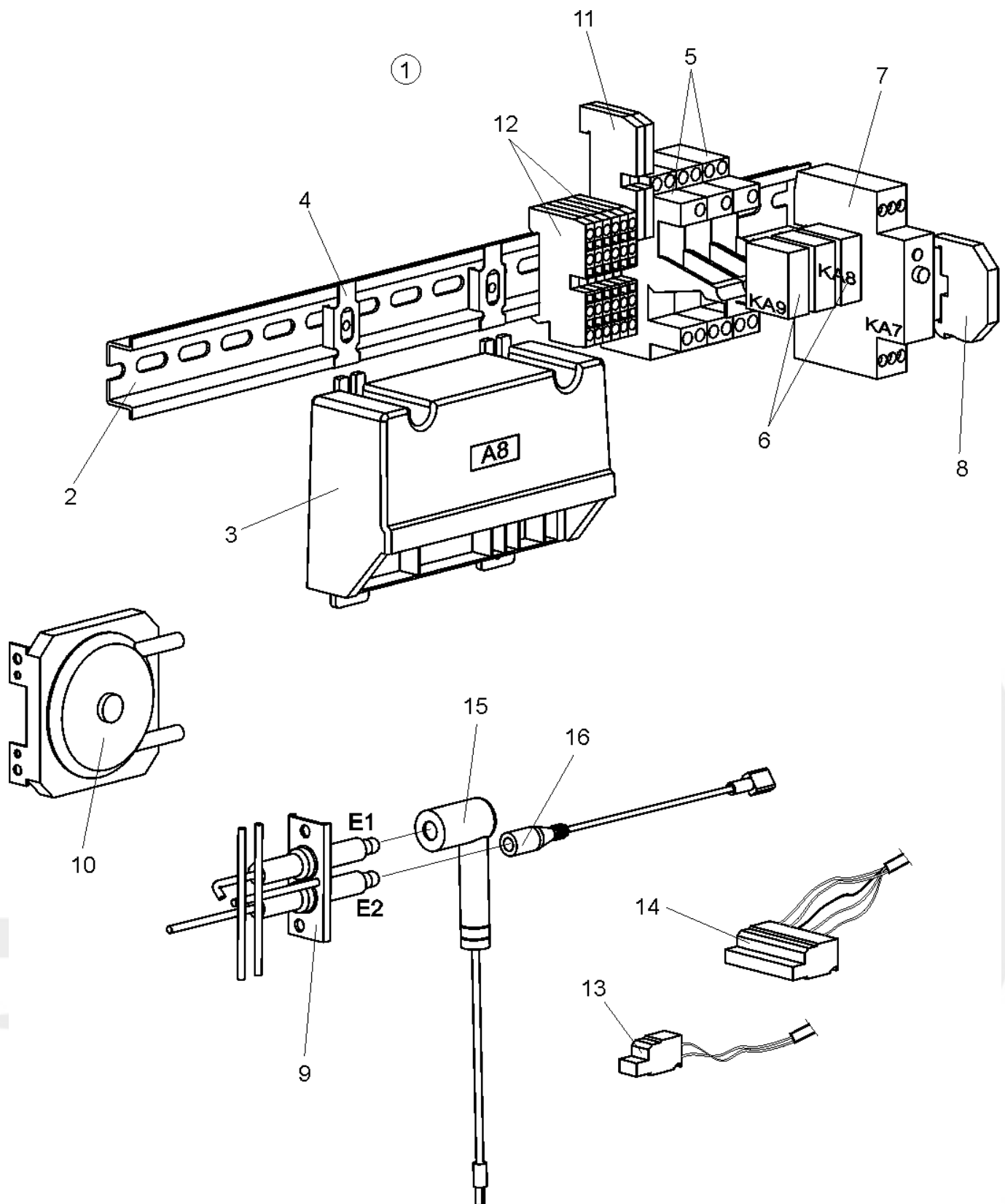
Platine électrique - chauffage gaz

611045/1 1 12 2006

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55013253	Electric control plate - gas heating	Platine électrique - chauffage gaz	1,2	Complete
	1	55013319	Igniter kit	Kit allumeur	1,2	RV0541
2	1	32004371	•Profile	•Profilé	3	L=400mm
3	1	71088038	•Igniter	•Allumeur	1,2	RV0541
4	2	71081013	•Snap nut	•Ecrou encliquetable	1,2	
5	2	71052130	•Relay support	•Support relais	1,2	
6	2	71052129	•Contactor	•Relais	1,2	230V
7	1	71075037	•Stop	•Butée	1,2	
8	1	71075058	•Ground terminal	•Borne de terre	3	2.5mm ²
9	2	71075067	•Terminal block	•Borne de raccordement	3	
10	1	71074120	•Connector	•Connecteur	3	2 point
11	1	71074123	•Connector	•Connecteur	3	8 point
12	1	71074259	•Connector	•Connecteur	3	5 point
13	1	71074260	•Connector	•Connecteur	3	10 point
14	1	72060062	Pressostat	Pressostat	1,2	
15	1	71088049	Electrode	Electrode	1,2	
	1	71088051	Electrode	Électrode	1,2	

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IC44819R -14110004,IC44821R -14110004,IC44825R -14110004,IC44828R -14110004,IC44832R -14110004

Electric control plate - gas heating - Australia

Illustration Issue Month Year
Schéma Issue Month Year

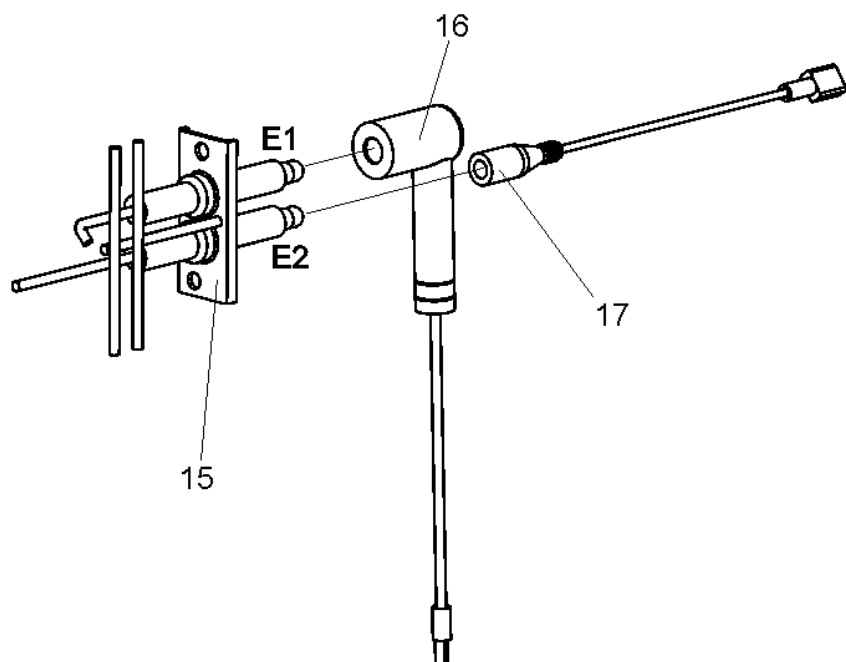
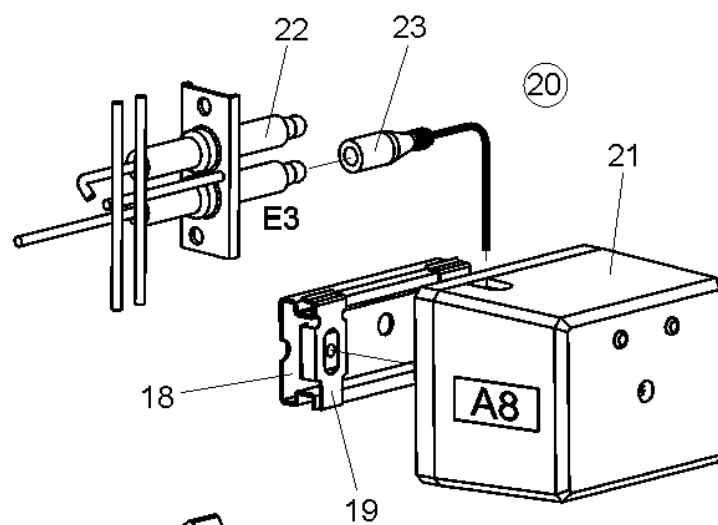
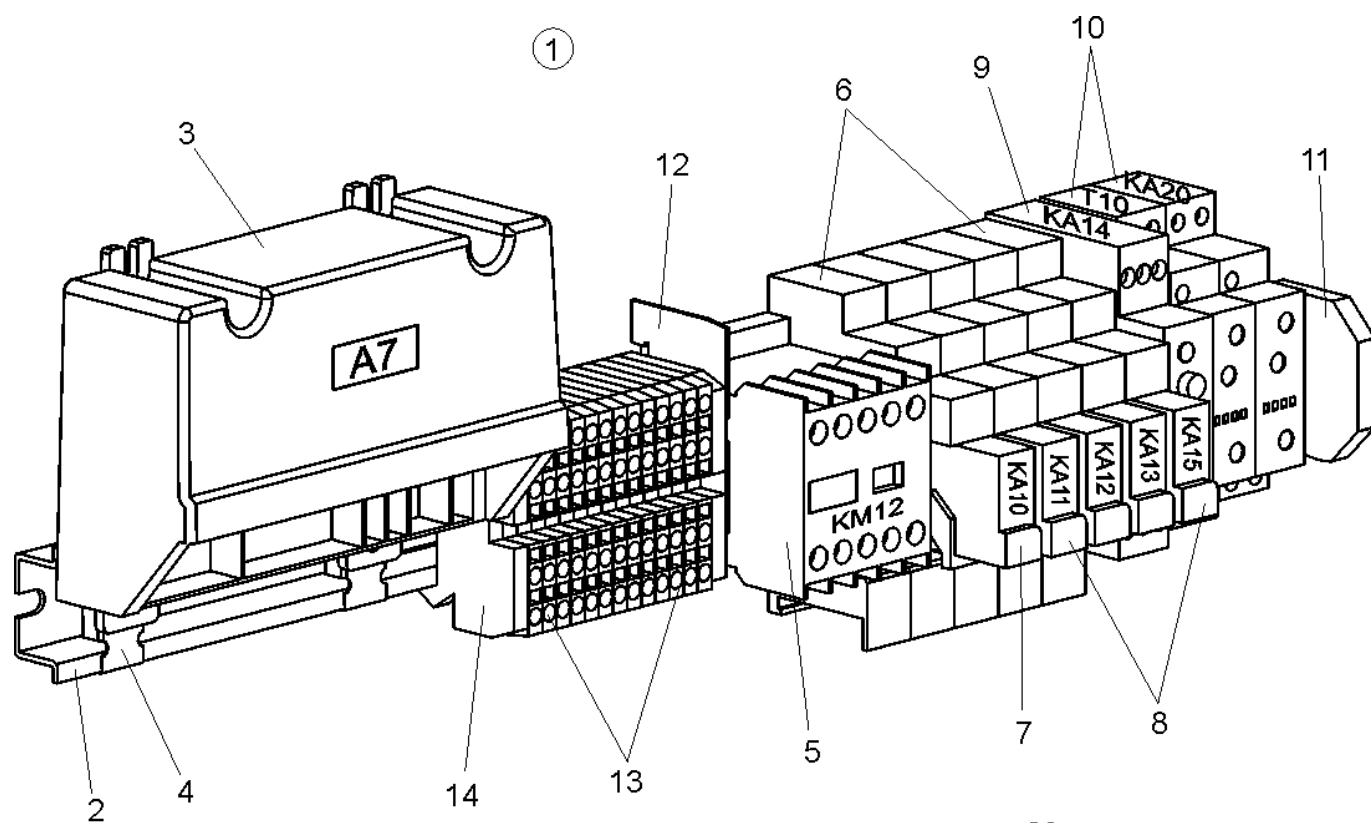
Platine électrique - chauffage gaz - Australie

610770/1 1 6 2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012326	Electric control plate - gas heating - Australia	Platine électrique - chauffage gaz - Australie	1,2	Complete
2	1	32004371	•Profile	•Profilé	3	L=400mm
3	1	71088033	•Igniter	•Allumeur	1,2	
4	2	71081013	•Snap nut	•Ecrou encliquetable	1,2	
5	2	71052120	•Relay support	•Support relais	1,2	
6	2	71052106	•Contactor	•Relais	3	10A
7	1	71052112	•Time delay contact	•Contact temporisé	1,2	
8	1	71075037	•Stop	•Butée	1,2	
9	1	71088036	•Electrode	•Électrode	1,2	
10	1	72060062	•Pressostat	•Pressostat	1,2	
11	2	71075058	•Ground terminal	•Borne de terre	3	2.5mm ²
12	6	71075067	•Terminal block	•Borne de raccordement	3	
13	1	71074120	•Connector	•Connecteur	3	2 point
14	1	71074123	•Connector	•Connecteur	3	8 point
15	1	32106108	•Spark plug cable	•Câble allumage	1,2	
16	1	32106109	•Flame control cable	•Câble de contrôle flamme	1,2	

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IC44819R 14110005-,IC44821R 14110005-,IC44825R 14110005-,IC44828R 14110005-,IC44832R 14110005-

Electric control plate - gas heating - Australia

Illustration Issue Month Year
Schéma Issue Month Year

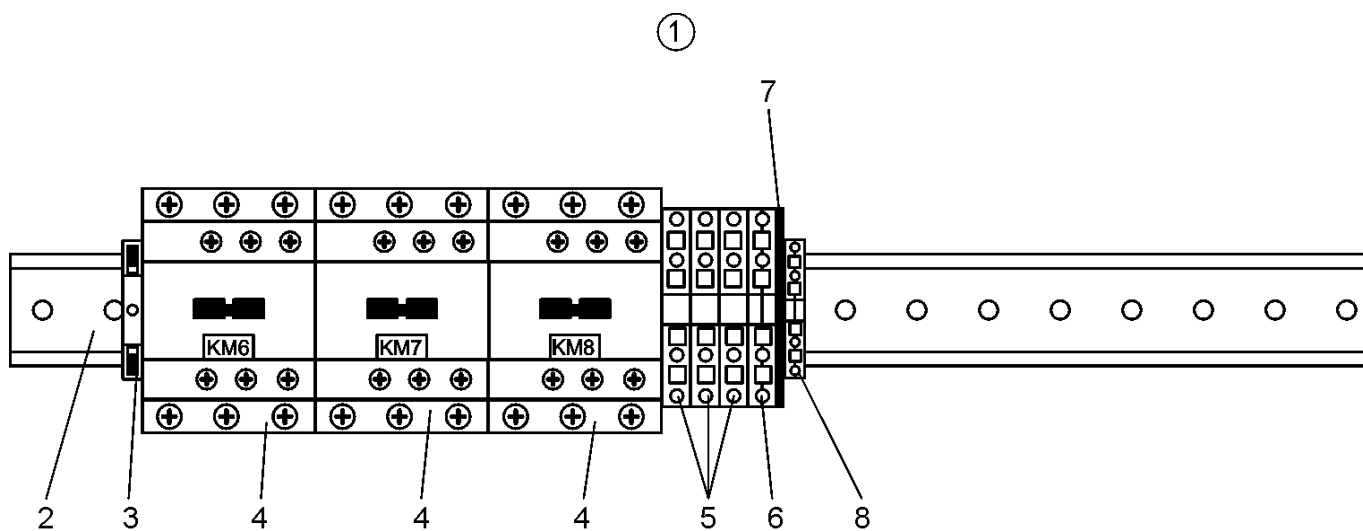
Platine électrique - chauffage gaz - Australie

611313/1 1 11 2011

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55014341	Electric control plate - gas heating - Australia	Platine électrique - chauffage gaz - Australie	1,2	Complete
2	1	32004371	•Profile	•Profilé	3	L=400mm
* 3	1	56000296	•Igniter kit	•Kit allumeur	1,2	
	1	71088050	•Igniter	•Allumeur	1,2	31410001-
4	2	71081013	•Snap nut	•Ecrou encliquetable	1,2	
5	1	71050182	•Contactor	•Relais	1,2	6A
6	5	71052130	•Relay support	•Support relais	1,2	
7	1	71052133	•Contactor	•Relais	3	230V
8	4	71052129	•Contactor	•Relais	1,2	230V
9	1	71052112	•Time delay contact	•Contact temporisé	1,2	
10	2	71052121	•Time relay	•Relais temporisé	1,2	
11	1	71075037	•Stop	•Butée	1,2	
12	1	71075068	•End flange	•Flasque extrémité	1,2	
13	13	71075067	•Terminal block	•Borne de raccordement	3	
14	2	71075058	•Ground terminal	•Borne de terre	3	2.5mm²
15	1	71088036	•Electrode	•Électrode	1,2	
16	1	32106108	•Spark plug cable	•Câble allumage	1,2	
17	1	32106109	•Flame control cable	•Câble de contrôle flamme	1,2	
18	1	31004657	•Profile	•Profilé	3	75mm
19	2	71081013	•Snap nut	•Ecrou encliquetable	3	
20	1	55014342	•Electric control plate - flame control	•Platine contrôle flamme	3	Complete
21	1	71088045	••Flame detector box	••Boitier contrôle flamme	3	Australia
22	1	71088036	••Electrode	••Électrode	1,2	
23	1	71040070	••Electrodes threads	••Fils électrodes	3	Ionization

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IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Electric heating plate

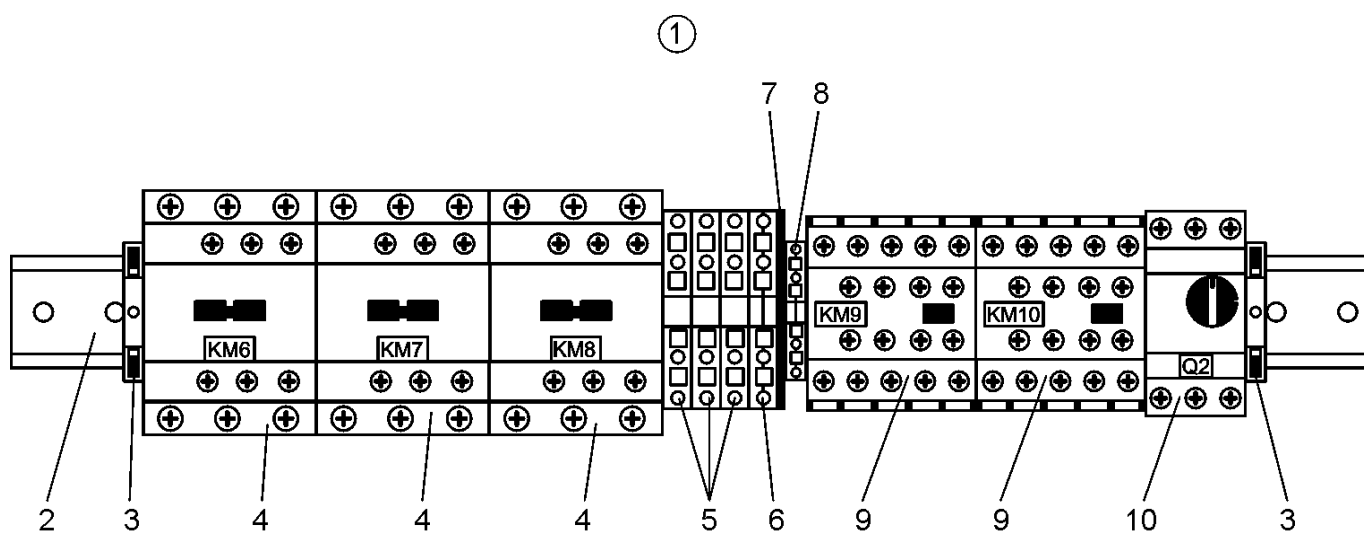
Platine chauffage électrique

Illustration Schéma	Issue Issue	Month Month	Year Year
610773/1	1	6	2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012324	Electric heating plate	Platine chauffage électrique	3	Complete
2	1	32003191	•Profile	•Profilé	3	L=575mm
3	1	71075037	•Stop	•Butée	3	
4	3	71050126	•Contactor	•Relais	1,2	18A
5	3	71075079	•Terminal block	•Borne de raccordement	3	16mm²
6	1	71075064	•Ground terminal	•Borne de terre	3	16mm²
7	1	71075078	•End flange	•Flasque extrémité	3	
8	1	71075058	•Ground terminal	•Borne de terre	1,2	2.5mm²

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IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Electric heating plate - With air circulation

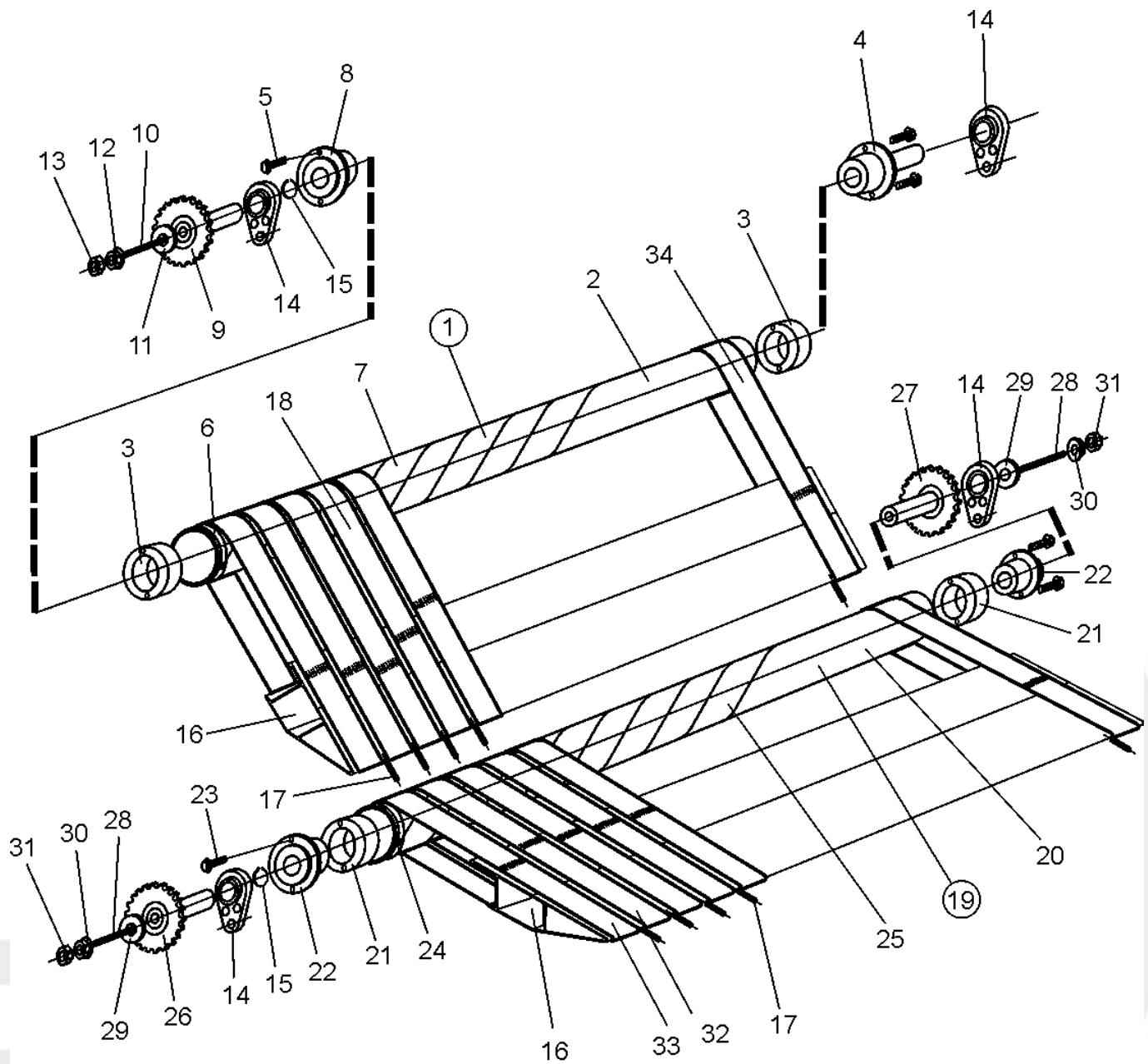
Illustration Schéma	Issue Issue	Month Month	Year Year
610774/1	1	6	2004

Platine chauffage électrique - Chaleur tournante

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012373	Electric heating plate - With air circulation	Platine chauffage électrique - Chaleur tournante	3	Complete
2	1	32003191	•Profile	•Profilé	3	L=575mm
3	2	71075037	•Stop	•Butée	3	
4	3	71050126	•Contactor	•Relais	1,2	18A
5	3	71075079	•Terminal block	•Borne de raccordement	1,2	16mm ²
6	1	71075064	•Ground terminal	•Borne de terre	3	16mm ²
7	1	71075078	•End flange	•Flasque extrémité	3	
8	1	71075058	•Ground terminal	•Borne de terre	3	2.5mm ²
9	2	71050182	•Contactor	•Relais	1,2	6A
10	1	71082145	•Mains current breaker	•Disjoncteur	1,2	Three-pole

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Issue	Month	Year
02	02	15

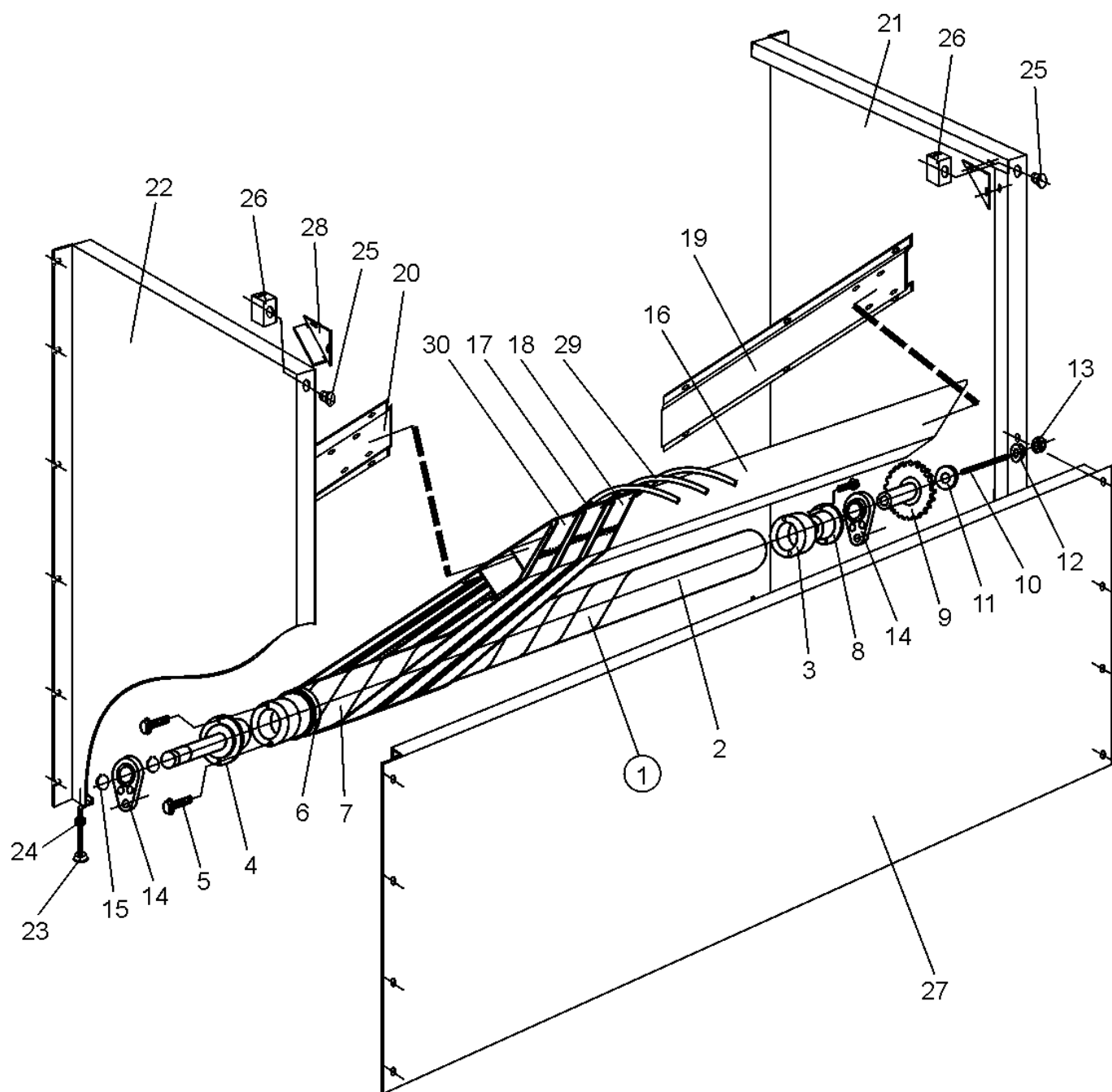
IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Transfert table

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610787/1	4	8	2004

Table de transfert

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
IC44819R						
IC44821R						
IC44825R						
IC44828R						
IC44832R						
1	1		55008574 Upper satellite	Satellite supérieur	3	Complete
	1		55008880 Upper satellite	Satellite supérieur	3	Complete
	1		55008881 Upper satellite	Satellite supérieur	3	Complete
	1		55008882 Upper satellite	Satellite supérieur	3	Complete
	1		55008872 Upper satellite	Satellite supérieur	3	Complete
2	1		32100055 •Pipe	•Tube	3	
	1		32100054 •Pipe	•Tube	3	
	1		32100053 •Pipe	•Tube	3	
	1		32100052 •Pipe	•Tube	3	
	1		32100051 •Pipe	•Tube	3	
3	2	2	32100021 •Cone	•Cône	3	
4	1	1	32101163 •Ferrule	•Embout	3	Free
5	4	4	74033101 •Screw	•Vis	3	M6x16
6	2	2	72046158 •Clamp	•Collier de serrage	3	
7	11m	12m	77010002100 •Adhesive strip	•Bande adhésive	3	L=100m
8	1	1	32100024 •Ferrule	•Embout	3	
9	1	1	32101363 •Command axle	•Axe de commande	3	Blocked
10	1	1	74010126 •Tension rod	•Tirant	3	M10x110
11	1	1	74036803 •Washer	•Rondelle	3	Ø10
12	1	1	74033255 •Locking nut	•Ecrou frein	3	M10
13	1	1	74021029 •Cage nut	•Ecrou	3	M10
14	4	4	73010074 Bearing box	Palier	3	
15	2	2	74026053 Circlip	Circlip	3	Ø20
16	2		32100675 Feeding table	Table engagement	3	Complete
	2		32100674 Feeding table	Table engagement	3	Complete
		2	32100673 Feeding table	Table engagement	3	Complete
		2	32100672 Feeding table	Table engagement	3	Complete
		2	32100671 Feeding table	Table engagement	3	Complete
17	17	19	74023105 •Pin	•Goupille	3	Ø3x30
18	16	18	77010237 Evacuation trip	Bretelle d'évacuation	1,2	
19	1		55008592 Control satellite	Satellite de commande	3	Complete
	1		55008883 Control satellite	Satellite de commande	3	Complete
		1	55008884 Control satellite	Satellite de commande	3	Complete
		1	55008885 Control satellite	Satellite de commande	3	Complete
		1	55008873 Control satellite	Satellite de commande	3	Complete
20	1		32100055 •Pipe	•Tube	3	
	1		32100054 •Pipe	•Tube	3	
		1	32100053 •Pipe	•Tube	3	
		1	32100052 •Pipe	•Tube	3	
		1	32100051 •Pipe	•Tube	3	
21	2	2	32100021 •Cone	•Cône	3	
22	2	2	32100024 •Ferrule	•Embout	3	
23	4	4	74033101 •Screw	•Vis	3	M6x16
24	2	2	72046158 •Clamp	•Collier de serrage	3	
25	11m	12m	77010002100 •Adhesive strip	•Bande adhésive	3	L=100m
26	1	1	32101363 •Command axle	•Axe de commande	3	Blocked
27	1	1	32101367 •Shaft	•Axe	3	Free
28	2	2	74010126 •Tension rod	•Tirant	3	M10x110
29	2	2	74036803 •Washer	•Rondelle	3	Ø10
30	2	2	74033255 •Locking nut	•Ecrou frein	3	M10
31	2	2	74021029 •Cage nut	•Ecrou	3	M10
32	16	18	77010219 Feeding strip	Bande engagement	1,2	
33	2	2	77010317 Feeding strip	Bande engagement	1,2	
34	2	2	77010318 Evacuation trip	Bretelle d'évacuation	1,2	



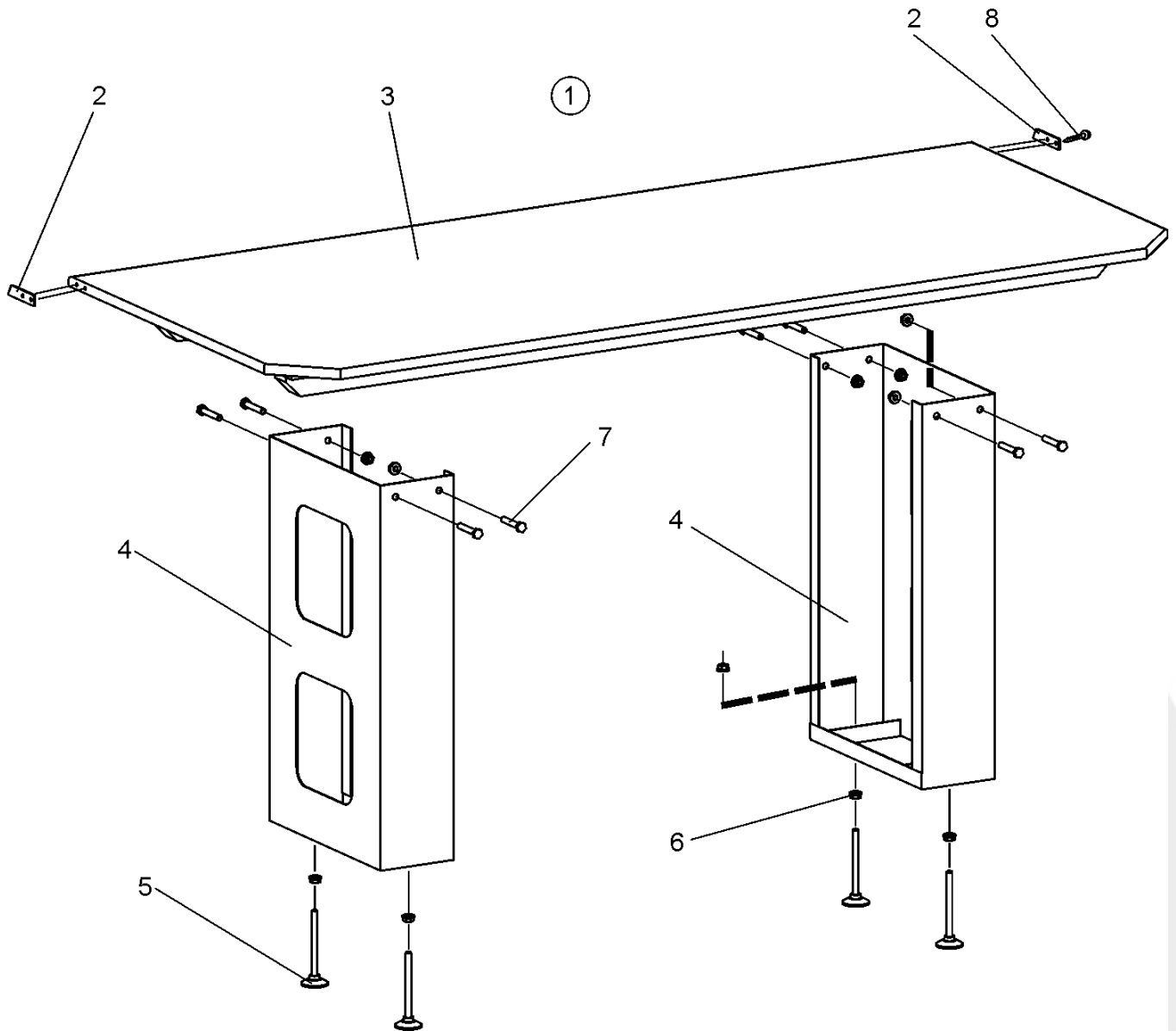
IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Rear outlet

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610788/1	5	8	2004

Sortie arrière

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
1	1					55008594	Lower satellite	Satellite inférieur	3	Complete
		1				55008886	Lower satellite	Satellite inférieur	3	Complete
			1			55008887	Lower satellite	Satellite inférieur	3	Complete
				1		55008888	Lower satellite	Satellite inférieur	3	Complete
					1	55008874	Lower satellite	Satellite inférieur	3	Complete
2	1					32100055	•Pipe	•Tube	3	
		1				32100054	•Pipe	•Tube	3	
			1			32100053	•Pipe	•Tube	3	
				1		32100052	•Pipe	•Tube	3	
					1	32100051	•Pipe	•Tube	3	
3	2	2	2	2	2	32100021	•Cone	•Cône	3	
4	1	1	1	1	1	32101384	•Ferrule	•Embout	3	Blocked
5	4	4	4	4	4	74033101	•Screw	•Vis	3	M6x16
6	2	2	2	2	2	72046158	•Clamp	•Collier de serrage	3	
7	11m	12m	14m	15m	17m	77010002100	•Adhesive strip	•Bande adhésive	3	L=100m
8	1	1	1	1	1	32100024	•Ferrule	•Embout	3	
9	1	1	1	1	1	32101367	•Shaft	•Axe	3	Free
10	1	1	1	1	1	74010126	•Tension rod	•Tirant	3	M10x110
11	1	1	1	1	1	74036803	•Washer	•Rondelle	3	Ø10
12	1	1	1	1	1	74033255	•Locking nut	•Ecrou frein	3	M10
13	1	1	1	1	1	74021029	•Cage nut	•Ecrou	3	M10
14	2	2	2	2	2	73010074	Bearing box	Palier	3	
15	2	2	2	2	2	74026053	Circlip	Circlip	3	Ø20
16	1					32100675	Feeding table	Table engagement	3	Complete
		1				32100674	Feeding table	Table engagement	3	Complete
			1			32100673	Feeding table	Table engagement	3	Complete
				1		32100672	Feeding table	Table engagement	3	Complete
					1	32100671	Feeding table	Table engagement	3	Complete
17	17	19	23	25	29	74023105	•Pin	•Goupille	3	Ø3x30
18	16	18	22	24	28	77010235	Evacuation trip	Bretelle d'évacuation	1,2	
19	1	1	1	1	1	32101386	Support for rear outlet table	Support table de sortie	3	Left
20	1	1	1	1	1	32101385	Support for rear outlet table	Support table de sortie	3	Right
21	1	1	1	1	1	32101387	Casing for rear outlet	Carter sortie arrière	3	Right
22	1	1	1	1	1	32101388	Casing for rear outlet	Carter sortie arrière	3	Left
23	4	4	4	4	4	74030105	Adjustable foot	Pied de réglage	3	
24	8	8	8	8	8	74033255	Locking nut	Ecrou frein	3	M10
25	2	2	2	2	2	71054132	Stop emergency	Arrêt urgence	3	Red
26	2	2	2	2	2	71054130	Contact block	Bloc contact	3	
27	1					32101393	Rear housing	Carter arrière	3	Lower
		1				32101394	Rear housing	Carter arrière	3	Lower
			1			32101393	Rear housing	Carter arrière	3	Lower
				1		32101392	Rear housing	Carter arrière	3	Lower
					1	32101391	Rear housing	Carter arrière	3	Lower
28	2	2	2	2	2	32101656	Splash guard	Carter de protection	3	
29	17	19	23	25	29	72046124	Plastic piping	Tube en plastique	3	Ø2.7/4mm Length 150mm
30	2	2	2	2	2	77010319	Evacuation trip	Bretelle d'évacuation	1,2	



IC44819R -73900003,IC44821R -73900003,IC44825R -80400005,IC44828R -73900003,IC44832R -73900003

Outlet table

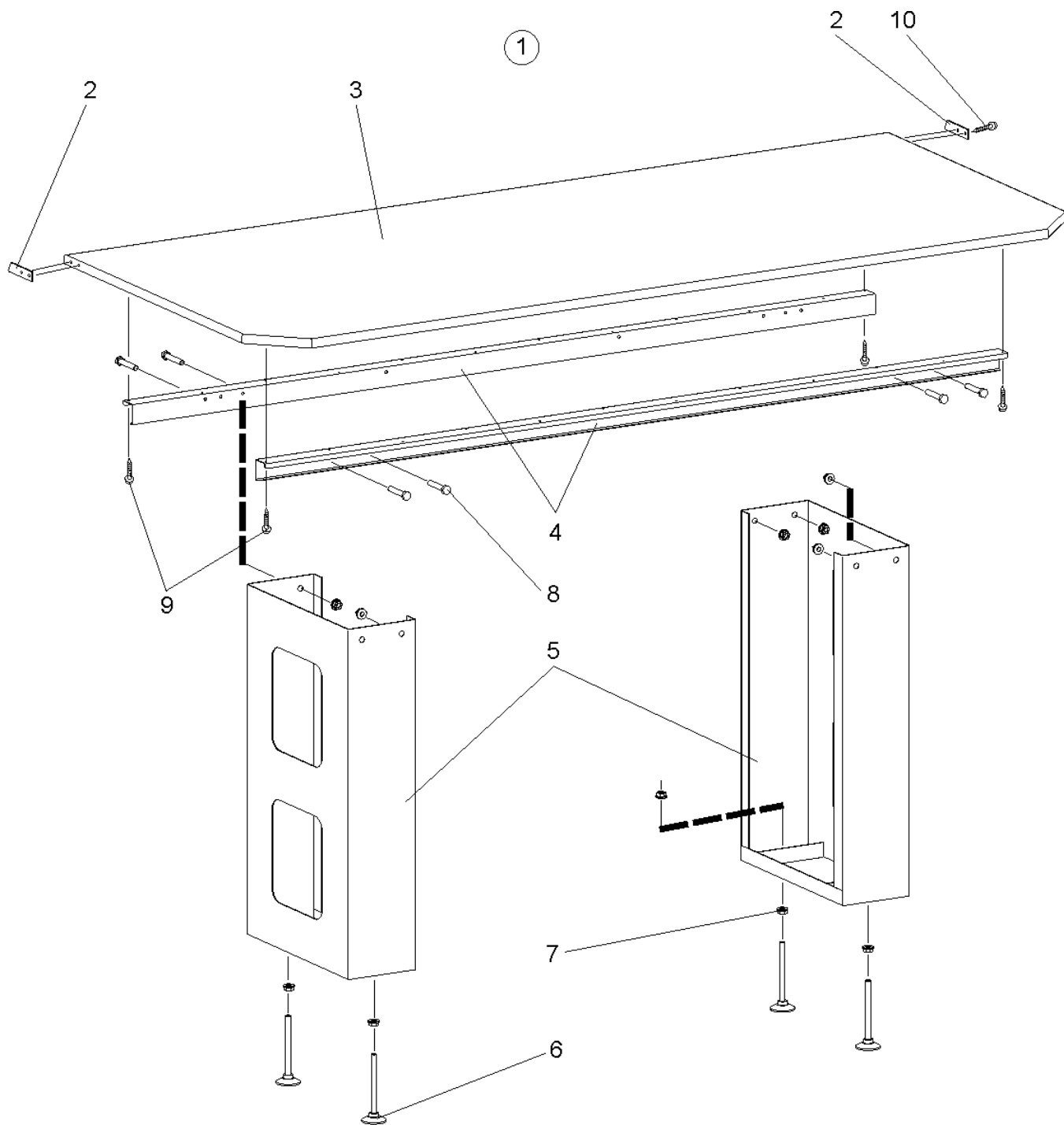
Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610790/1	1	8	2004

Table de sortie

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC44819R									
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
	1					55008598	Outlet table	Table de sortie	3	Back Complete
		1				55009195	Outlet table	Table de sortie	3	Back Complete
			1			55009196	Outlet table	Table de sortie	3	Back Complete
2				1		55009197	Outlet table	Table de sortie	3	Back Complete
					1	55009198	Outlet table	Table de sortie	3	Back Complete
	2	2	2	2	2	32101822	•Stop	•Butée	3	
	3	1				32101765	•Outlet table	•Table de sortie	3	
			1			32101764	•Outlet table	•Table de sortie	3	
				1		32101763	•Outlet table	•Table de sortie	3	
					1	32101762	•Outlet table	•Table de sortie	3	
					1	32101761	•Outlet table	•Table de sortie	3	
4	2	2	2	2	2	32101759	•Support leg	•Pied de soutien	3	
5	4	4	4	4	4	74030105	•Adjustable foot	•Pied de réglage	3	
6	16	16	16	16	16	74033204	•Cage nut	•Ecrou	3	M10
7	8	8	8	8	8	74020064	•Screw	•Vis	3	M10x60
8	4	4	4	4	4	74020220	•Wood screw	•Vis à bois	3	Ø5x25

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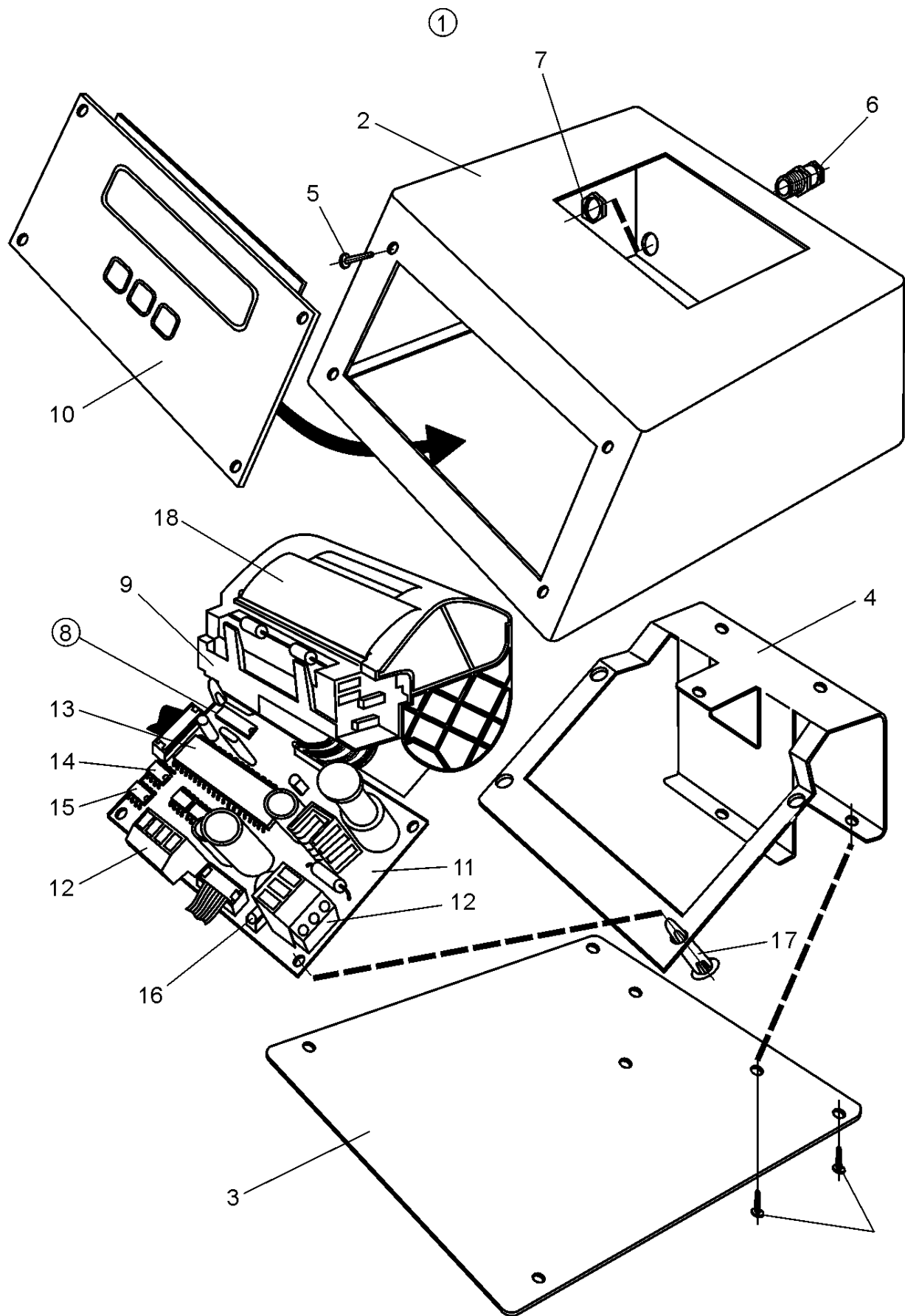
IC44819R 73900004-,IC44821R 73900004-,IC44825R 80400006-,IC44828R 73900004-,IC44832R 73900004-

Outlet table

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
611102/1	1	10	2007

Table de sortie

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC44819R					55008598	Outlet table	Table de sortie	3	Back Complete
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
	1	1	1	1	1					
	2	2	2	2	2					
	3	1	1	1	1					
	4	2	2	2	2					
	5	2	2	2	2					
6	4	4	4	4						
7	16	16	16	16						
8	8	8	8	8						
9	18	18	18	18						
10	4	4	4	4						



Issue	Month	Year
01	06	04

IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

RABC Printer option (machine with DIAMMS)

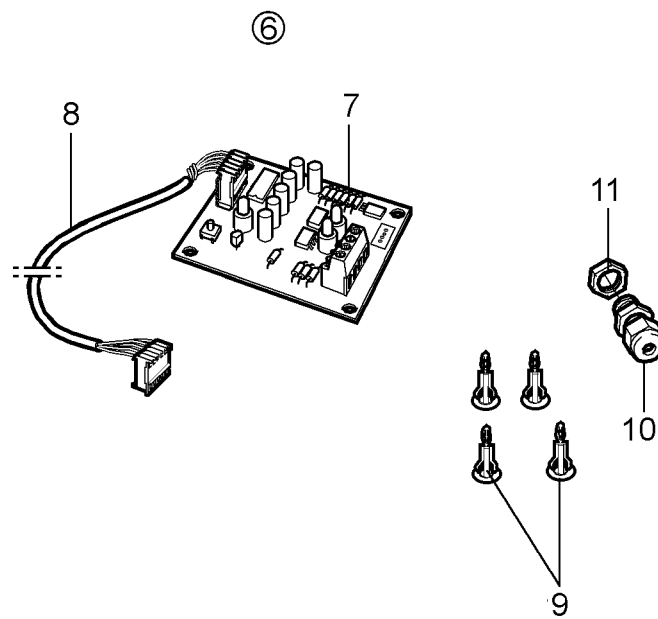
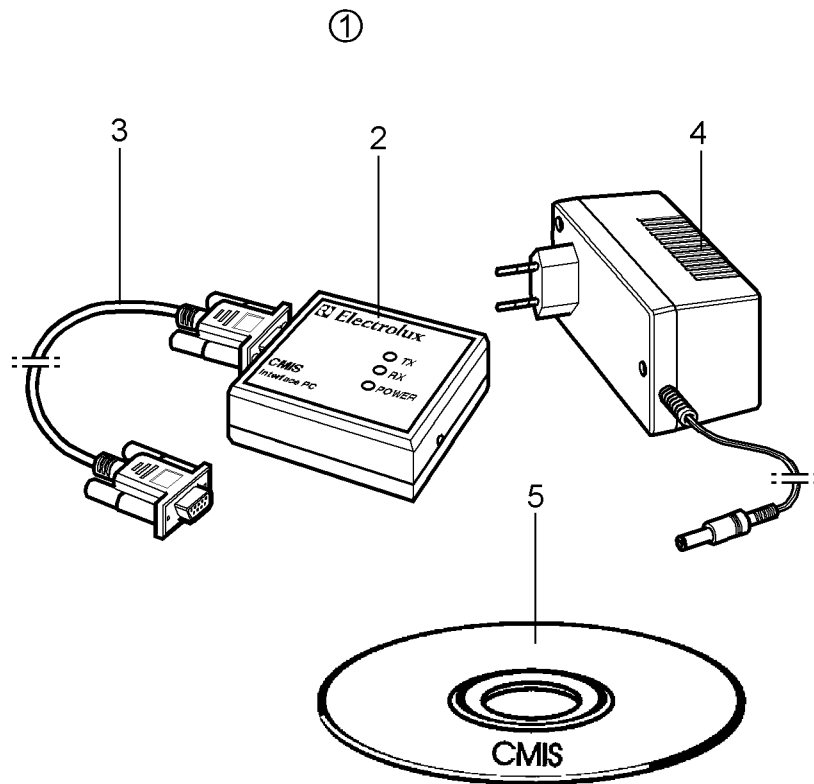
Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610737/1	1	6	2004

Option RABC Printer (machine avec DIAMMS)

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55011914	RABC kit	Kit RABC	1,2	with DIAMMS
2	1	32103689	•Protection box	•Boitier de protection	3	
3	1	32103690	•Bottom	•Fond	3	
4	1	32103691	•Rail	•Support	3	
5	11	74023092	•Pop rivet	•Rivet	3	Plastic
6	2	71079045	•Cable fitting	•Presse étoupe	3	Ø9
7	2	71079007	•Locking nut	•Contre-écrou	3	
8	1	55011913	•Printer	•Imprimante	1,2	Complete
9	1	71085021	••Printer	••Imprimante	1,2	
10	1		••Control panel	••Plastron de commande		
11	1		••Printed circuit board	••Circuit imprimé		
12	1	32103693	••Cable set	••Jeu de câbles	3	
13	1	32103695	••Program memory	••Mémoire programme	1,2	
14	1	32103697	••Language memory	••Mémoire langage	1,2	
15	1	32103696	••Fonts memory	••Mémoire police	1,2	
16	1		••Circuit breaker	••Fusible		1.25A
17	4	71076067	•Spacer	•Entretoise	1,2	
18	1	74030166	•Thermic reel of paper	•Bobine papier thermique	1,2	57mm

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IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

CMIS

Illustration
SchémaIssue
IssueMonth
MonthYear
Year

CMIS

610892/1

3

12

2009

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55014109	CMIS Kit - Interface/PC	Kit CMIS Interface/PC	1,2	Complete
2	1	71082628	•Interface PC	•Interface PC	1	
3	1	71082641	•Linking cable	•Câble de liaison	3	
4	1	71082657	•Feed	•Alimentation	3	24VDC
5	1	71082629	•CMIS Software	•Logiciel CMIS	3	CD-Rom
6	1	55014117	CMIS Kit	Kit CMIS	1	Complete
7	1	71082642	•CMIS Interface	•Interface CMIS	1	
8	1	71082643	•Linking cable	•Câble de liaison	3	
9	4	71076067	•Spacer	•Entretoise	3	
10	1	71079000	•Cable fitting	•Presse étoupe	3	
11	1	71079007	•Locking nut	•Contre-écrou	3	

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31100796	65	32100084	27	32100458	65	32100673	101
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32006090	47	32100113	31	32100464	73	32100684	53
32006860	63	32100114	31	32100491	65	32100686	45
32007854	43	32100115	31	32100491	69	32100686	49
32008043	43	32100121	33	32100491	73	32100695	53
32008043	47	32100121	37	32100491	75	32100696	53
32100021	21	32100122	33	32100492	65	32100696	55
32100021	25	32100122	37	32100492	69	32100845	61
32100021	27	32100123	33	32100492	73	32100964	19
32100021	29	32100123	37	32100492	75	32100964	23
32100021	99	32100124	33	32100493	65	32100984	53
32100021	101	32100124	37	32100493	69	32100984	55
32100024	99	32100125	33	32100493	73	32100988	27
32100024	101	32100125	37	32100493	75	32100988	43
32100026	29	32100144	53	32100494	65	32100988	49
32100029	43	32100144	55	32100494	69	32100990	53
32100029	47	32100145	15	32100494	73	32100990	55
32100038	57	32100145	17	32100494	75	32100993	43
32100038	59	32100147	15	32100495	65	32100993	47
32100038	61	32100147	17	32100495	69	32101098	63
32100038	63	32100148	15	32100495	73	32101099	63
32100041	31	32100148	17	32100495	75	32101117	53
32100042	53	32100148	25	32100601	19	32101117	55
32100042	55	32100187	61	32100601	23	32101161	29
32100051	99	32100191	7	32100602	19	32101163	99
32100051	101	32100192	7	32100602	23	32101164	53
32100052	99	32100193	7	32100603	19	32101164	55
32100052	101	32100194	7	32100603	23	32101293	53
32100053	99	32100195	7	32100604	19	32101293	55
32100053	101	32100301	7	32100604	23	32101296	19
32100054	99	32100301	11	32100605	19	32101296	23
32100054	101	32100302	7	32100605	23	32101307	29
32100055	99	32100302	11	32100651	79	32101341	9
32100055	101	32100303	7	32100651	81	32101341	11
32100061	19	32100303	11	32100663	65	32101342	7
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32100062	19	32100305	7	32100663	75	32101343	11
32100062	23	32100305	11	32100668	65	32101344	7
32100062	27	32100416	79	32100668	69	32101344	11
32100063	19	32100416	81	32100668	73	32101345	7
32100063	23	32100452	65	32100668	75	32101345	11
32100063	27	32100452	69	32100669	65	32101362	15
32100064	19	32100452	73	32100669	69	32101363	99
32100064	23	32100452	75	32100669	73	32101367	99
32100064	27	32100453	65	32100669	75	32101367	101
32100065	19	32100453	69	32100671	19	32101369	45
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32100065	27	32100453	75	32100671	99	32101382	49
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74033255	101	77010282	29				
74033606	29	77010283	29				
74036006	57	77010284	29				
74036006	61	77010285	29				
74036006	65	77010286	33				
74036006	71	77010286	37				
74036006	73	77010286	79				
74036006	75	77010286	81				
74036006020	59	77010300	19				
74036007	45	77010308	23				
74036007	49	77010317	99				
74036011	25	77010318	99				
74036102	79	77010319	101				
74036102010	55						
74036102010	81						
74036301	53						
74036403	15						
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74036602	29						
74036801	43						
74036801	47						
74036801	53						
74036801010	55						
74036803	29						
74036803	99						
74036803	101						
74036806	15						



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