

SPARE PARTS MANUAL

P - 2510

P - 2512

P - 2514



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STIRATRICE A RULLO

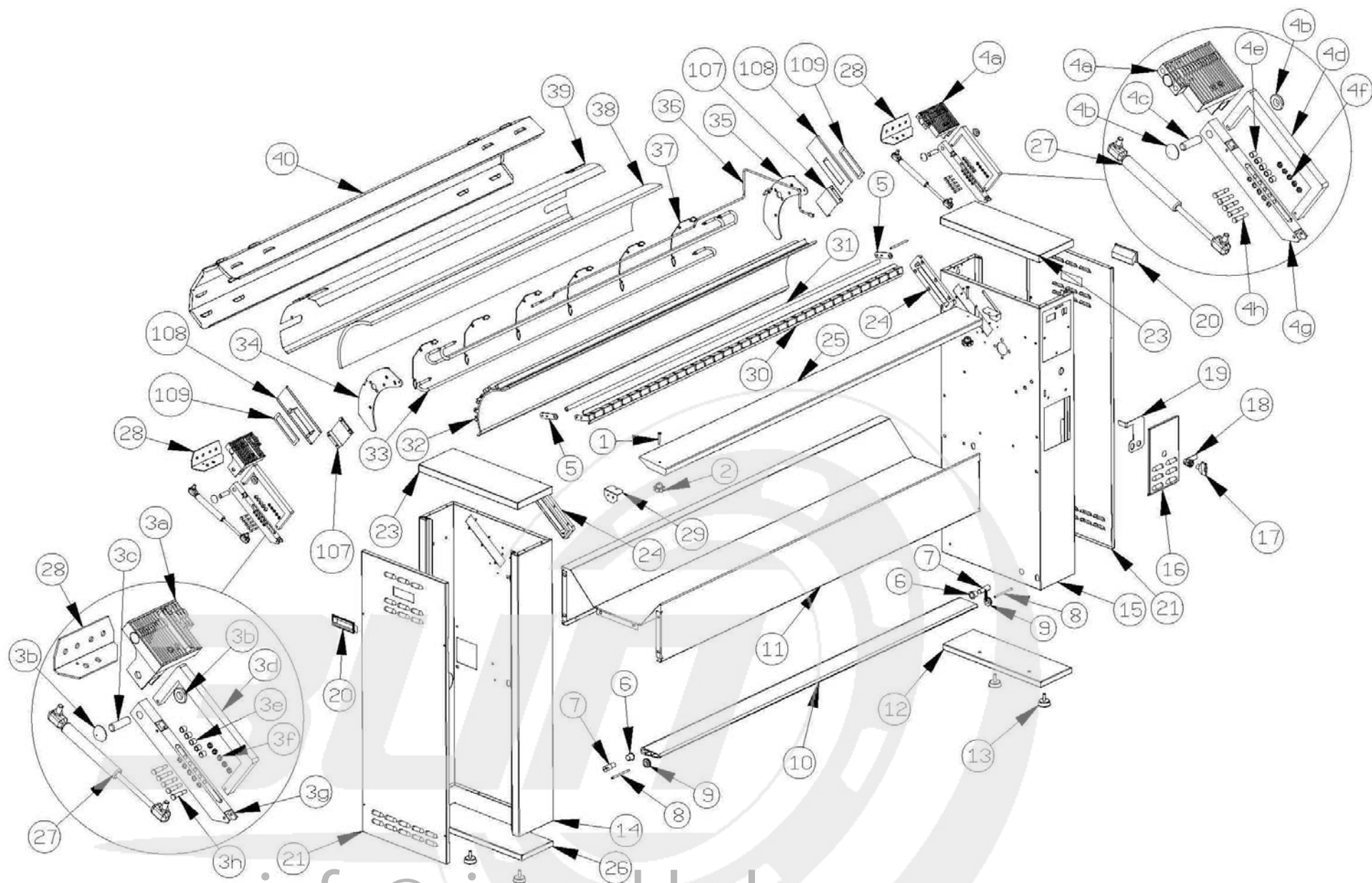
ROLLER IRONER

REPASSEUSE A CYLINDRE

WALZENBÜGELMASCHINE

MÁQUINA DE PLANCHAR A CILINDRO

Model	Roller diameter 25 cm , roller length 100 , 120 , 140 cm , with or without roller speed control , with or without suction fan	FIG. A , CABINET
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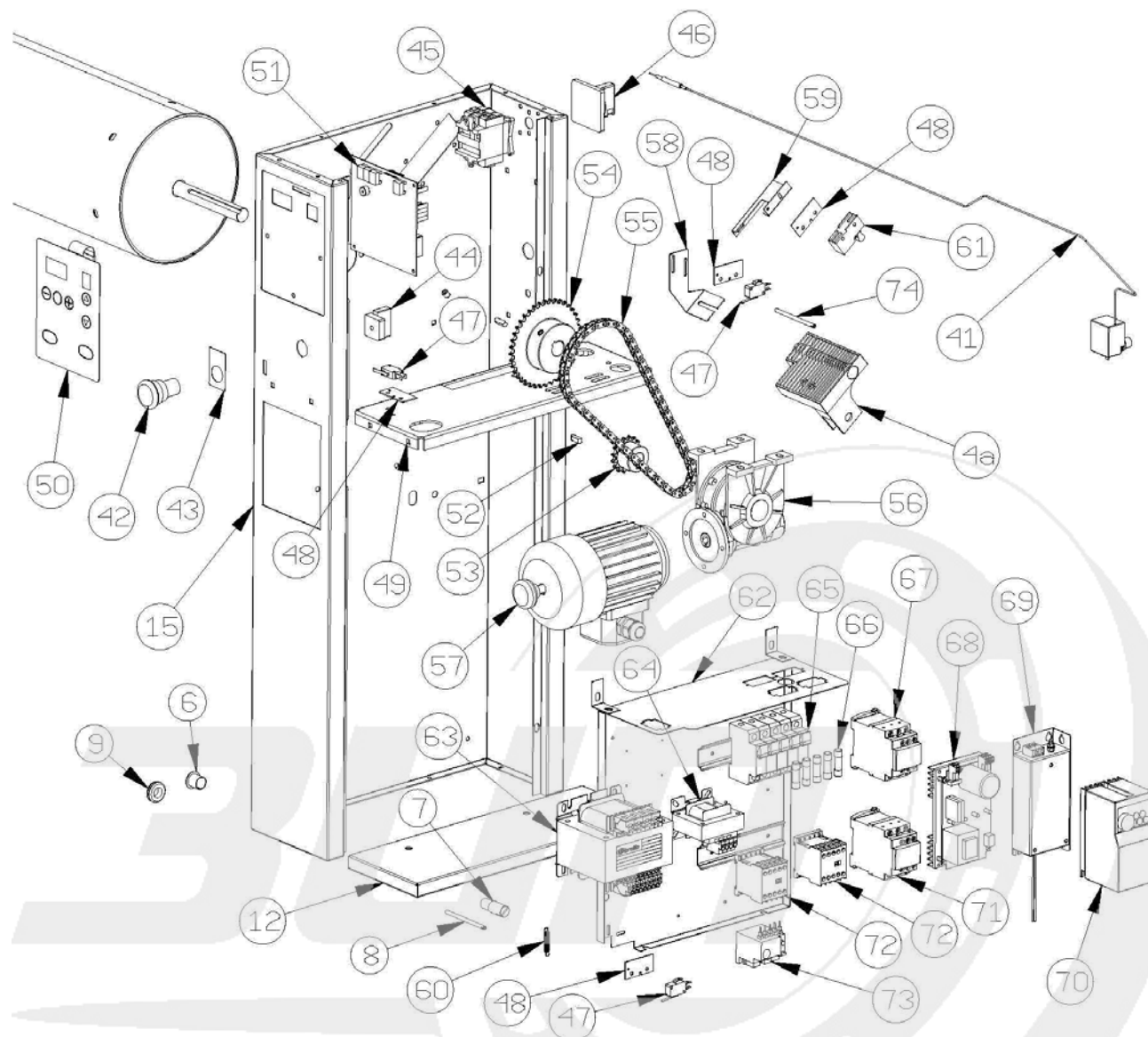


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Model

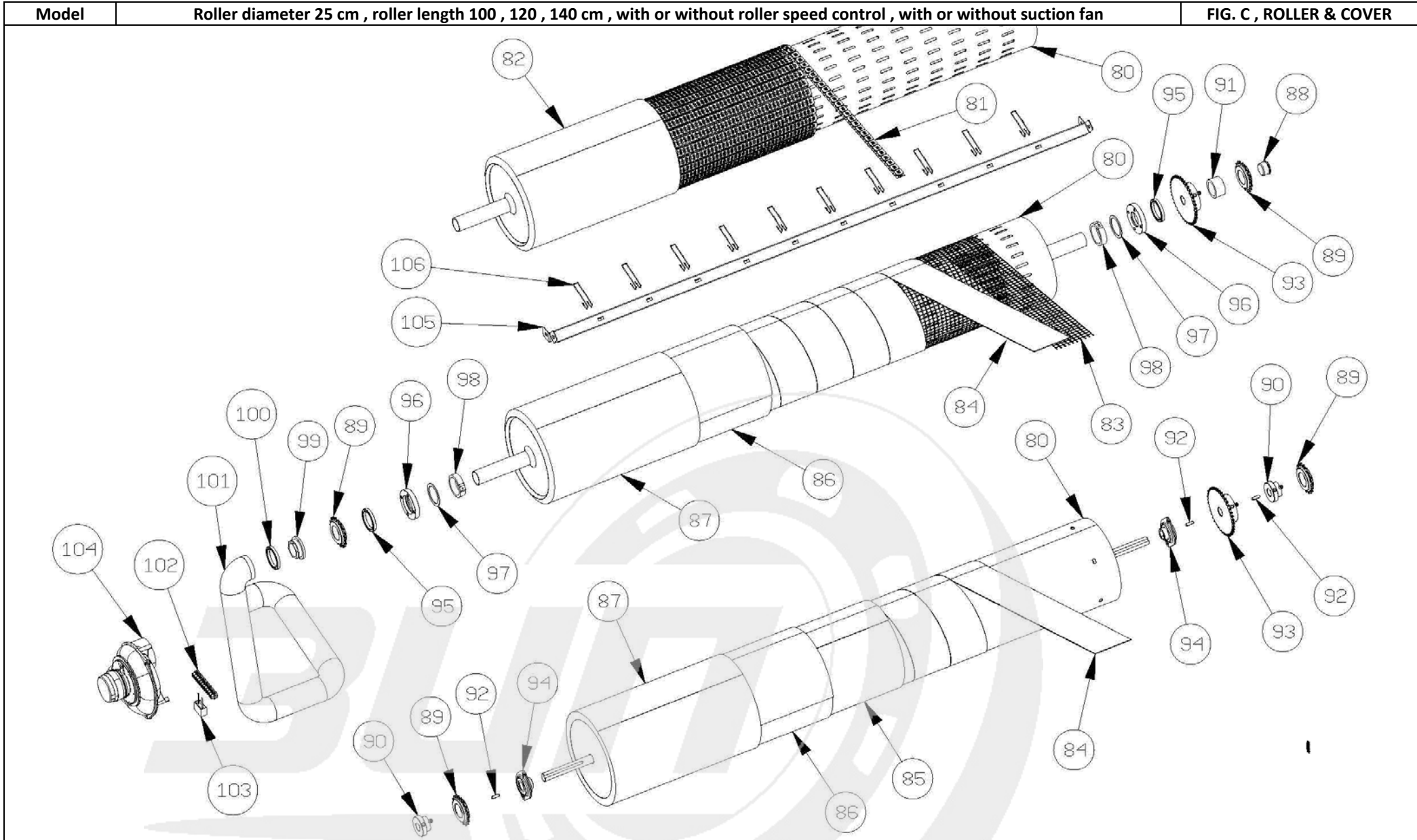
Roller diameter 25 cm , roller length 100 , 120 , 140 cm , with or without roller speed control , with or without suction fan

FIG. B , COMAND CABINET



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Model	Roller diameter 25 cm , roller length 100 , 120 , 140 cm , with or without roller speed control , with or without suction fan						LEGENDA PEZZI, SPARE PART LIST	
Pos.	Descrizione	Description	Quantita'-quantity			Code	Note	
			100cm	120cm	140cm			
1	Vite 5 x 35	Screw 5 x 35	2	2	2	GR540401000535		
2	Nottolino	Plastic nut	2	2	2	GR540601000102		
	Rondella	Plastic washer	2	2	2	GR540404000050		
3	Cremagliera assemblata	Rack assembly	1	1	1	GR545014007601	3a+3b+3c+3d+3e+3f+3g+3h	
3a	Support conca in plastica	Plastic support basin	1	1	1	GR543014005502		
3b	Coppiglia	Clip	2+2	2+2	2+2	GR540405000012		
3c	Spina acciaio 12 x 40	Stainless steel shaft 12 x 40	1+1	1+1	1+1	GR540405001240		
3d	Archetto in plastica	Plastic arc	1+1	1+1	1+1	GR543014005801		
3e	Rullino temperato	Tempered roller	5+5	5+5	5+5	GR543014006400		
3f	Dado autobloccante M5	Nut M5	5+5	5+5	5+5	GR540402000005		
3g	Gremagliera plastica	Plastic rack	1+1	1+1	1+1	GR543014000801		
3h	Bullone rullino	Roller screw	5+5	5+5	5+5	GR543014005400		
4	Cremagliera assemblata	Rack assembly	1	1	1	GR545014007701	4a+4b+4c+4d+4e+4f+4g+4h	
4a	Support conca in plastica	Plastic support basin	1	1	1	GR543014005501		
4b	Coppiglia	Clip	2+2	2+2	2+2	GR540405000012		
4c	Spina acciaio 12 x 40	Stainless steel shaft 12 x 40	1+1	1+1	1+1	GR540405001240		
4d	Archetto in plastica	Plastic arc	1+1	1+1	1+1	GR543014005801		
4e	Rullino temperato	Tempered roller	5+5	5+5	5+5	GR543014006400		
4f	Dado autobloccante M5	Nut M5	5+5	5+5	5+5	GR540402000005		
4g	Gremagliera plastica	Plastic rack	1+1	1+1	1+1	GR543014000801		
4h	Bullone rullino	Roller screw	5+5	5+5	5+5	GR543014005400		
5	Piastrina asta salvadita	Safety bar side plate	2	2	2	GR543014004101		SN ≥ J0315001793
6	Bussola pedale	Pedal bush	2	2	2	GR550000701008		SN ≥ J0315002213
						GR543014006300		SN ≤ J0315002212
7	Asse pedaliera	Pedal shaft	2	2	2	GR550000000028		SN ≥ J0315002213
8	Perno micropedaliera	Pedal switch pin	2	2	2	GR550000000029		
9	Gommino	Rubber	2	2	2	GR540601000003		

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Pos.	Descrizione	Description	Quantita'-quantity			Code	Note	
			100cm	120cm	140cm			
10	Pedaliera	Pedal	1			GR544010004300		SN ≤ J0315002288
			1			GR543010004500		SN ≥ J0315002294
				1		GR544012004300		SN ≤ J0315002306
				1		GR543012004500		SN ≥ J0315002315
					1	GR544014004300		SN ≤ J0315002192
					1	GR543014004500		SN ≥ J0315002213
11	Vasca raccogli biancheria	Collecting plate	1			GR543010003000	Beige	SN ≤ J0315013440
				1		GR543012003000	Beige	SN ≤ J0315013440
					1	GR543014003000	Beige , version without fan	SN ≤ J0315013440
					1	GR543014003005	Beige , version with fan	SN ≤ J0315013440
			1			GR543010003001	Grey	SN ≥ J0325000001
				1		GR543012003001	Grey	SN ≥ J0325000001
					1	GR543014003001	Grey , version without fan	SN ≥ J0325000001
					1	GR543014003006	Grey , version with fan	SN ≥ J0325000001
12	Chiusura inferiore	Lower plate	1	1	1	GR543014001600		
13	Piedino regolabile	Leveling rubber screw	4	4	4	GR540601000305		
14	Fianco	Side cabinet	1	1	1	GR543014002700	Beige , version without fan	SN ≤ J0315013440
					1	GR543014002705	Beige , version with fan	SN ≤ J0315013440
			1	1	1	GR543014002701	Grey , version without fan	SN ≥ J0325000001
					1	GR543014002706	Grey , version with fan	SN ≥ J0325000001
15	Fianco comandi	Comand side cabinet	1	1	1	GR543014001302	Beige , L=130mm , without fan	SN ≥ J0315001793 SN ≤ J0315013440
					1	GR543014001305	Beige , L=150mm , with fan	SN ≤ J031001383
					1	GR543014001306	Beige , L=130mm , with fan	SN ≥ J0315001793
			1	1	1	GR543014001303	Grey , L=130mm , without fan	SN ≥ J0325000001
					1	GR543014001307	Grey , L=130mm , with fan	SN ≥ J0325000001
16	Porta emergenza	Emergency door	1	1	1	GR543014002100	Beige	SN ≤ J0315013440
			1	1	1	GR543014002101	Grey	SN ≥ J0325000001
17	Chiave per serratura	Lock key	1	1	1	GR540601000007		
18	Serratura	Door lock	1	1	1	GR540601000079		
19	Piastrina micro sportello	Door switch plate	1	1	1	GR543014002300		
20	Maniglia	Handle	2	2	2	GR540601000200		
21	Pannello laterale	Side panel	2	2	2	GR543014001800	Beige	SN ≤ J0315013440
			2	2	2	GR543014001801	Grey	SN ≥ J0325000001

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Model	Roller diameter 25 cm , roller length 100 , 120 , 140 cm , with or without roller speed control , with or without suction fan					LEGENDA PEZZI, SPARE PART LIST		
Pos.	Descrizione	Description	Quantita'-quantity			Code	Note	
			100cm	120cm	140cm			
23	Chiusura superiore	Upper lock	2	2	2	GR543014001400	Beige	SN ≥ J0315001793 SN ≤ J0315013440
			2	2	2	GR543014001401	Grey	SN ≥ J0325000001
24	Guida conca	Basin guide	2	2	2	GR543014002400		
25	Asse in legno	Wooden board	1			GR543010005100		
				1		GR543012005100		
					1	GR543014005100		
26	Chiusura inferiore	Lower plate	1	1	1	GR543014001500		
27	Molla a gas	Gas spring	2	2	2	GR543014005901	400 N	
28	Supporto molla a gas	Gas spring support	2	2	2	GR543014003800		
29	Supporto asse in legno	Wooden board support	2	2	2	GR543014005200	Beige	SN ≤ J0315013440 SN ≤ J0315013440
			2	2	2	GR543014005201	Grey	SN ≥ J0325000001
30	Barra salvadita verniciata	Painted safety finger bar	1			GR543010004005	RED	SN ≥ J0315005242
			1			GR543010004010	BLACK	
				1		GR543012004005	RED	SN ≥ J0315005222
				1		GR543012004010	BLACK	
					1	GR543014004005	RED	SN ≥ J0315005141
					1	GR543014004010	BLACK	
31	Asta tonda salvadita	Round shaft safety finger	1			GR543010004000		SN ≤ J0315005221
				1		GR543012004000		SN ≤ J0315005204
					1	GR543014004000		SN ≤ J0315005140
32	Conca in alluminio	Alluminimu basin	1			GR543010003300		
				1		GR543012003300		
					1	GR543014003300		
33	Resistenza riscaldamento	Heating element	3			GR540651000118	400-230 VAC market	
			3			GR540651000130	415-240-440 VAC market	
				3		GR540651000122	400-230 VAC market	
				3		GR540651000132	415-240-440 VAC market	
				3		GR540651000138	115-120 VAC market	
					3	GR540651000126	400-230 VAC market	Version without fan option
					3	GR540651000134	415-240-440 VAC market	
					3	GR540651000128	400-230 VAC market	Version with fan option
					3	GR540651000126	415-240-440 VAC market	

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Pos.	Descrizione	Description	Quantita'-quantity			Code	Note	
			100cm	120cm	140cm			
34	Supporto conca	Basin support	1	1	1	GR543014003600		
35	Supporto conca	Basin support	1	1	1	GR543014002200		
36	Sonda di temperat. PT100	Temperature probe PT100	1	1	1	GR540751000021		
37	Archetto premi-resistenze	Heater spring	9	11	12	GR543014007500		
38	Materassino isolante	Thermal insulation	1			GR540203050850		
				1		GR540203051050		
					1	GR540203051250		
39	Carter isolante	Insulation plate	1			GR543010004300		
				1		GR543012004300		
					1	GR543014004300		
40	Carter copri-conca	Basin cover plate	1			GR543010003705	Beige	SN ≤ J0315013440
				1		GR543012003705	Beige	SN ≤ J0315013440
					1	GR543014003705	Beige	SN ≤ J0315013440
			1			GR543010003706	Grey	SN ≥ J0325000001
				1		GR543012003706	Grey	SN ≥ J0325000001
					1	GR543014003706	Grey	SN ≥ J0325000001
41	Termostato di sicurezza	Limit thermostat	1	1	1	GR540751000028		
42	Pulsante emergenza	Emergency push button	1	1	1	GR540751000025		
43	Etichetta STOP	Stop label	1	1	1	GR540751000026		
44	Ghiera e contatto	Nut and contact	1	1	1	GR540751000024		
45	Interruttore sezionatore	Mains switch	1	1	1	GR50-GI-851165	440-400-230 VAC 3-1 ph	
						GR50-GI-851167	230 VAC - 1ph	
						GR50-GI-851169	115-120 VAC 1 ph	
46	Manopola sezionatore	Mains switch knob	1	1	1		Included with pos 45	
47	Micro interruttore	Micro switch	3	3	3	GR54-GI-651130		
48	Piastrina isolante	Insulation plate	3+1	3+1	3+1	GR540200502515		
49	Supporto motoriduttore	Gear motor support	1	1	1	GR543014001700		
50	Membrana comandi versione senza regolazione velocita'	Control membrane for version without speed regulation	1	1	1	GR540601000041	L = 130 mm	
			1	1	1	GR540601000043		Customized version
	Membrana comandi versione con regolazione velocita'	Control membrane for version with speed regulation	1	1	1	GR540601000020	L = 150 mm	
			1	1	1	GR540601000042	L = 130 mm	
			1	1	1	GR540601000044		Customized version

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Pos.	Descrizione	Description	Quantita'-quantity			Code	Note	
			100cm	120cm	140cm			
51	Scheda controllo	Control board	1	1	1	GR540601000022	Without speed regulation	
			1	1	1	GR540601000024	With speed regulation	
52	Linguetta 6 x 6 x 40	Key 6 x 6 x 40	2	2	2	GR540405006640		
53	Pignone 3/8" Z16	Pinion 3/8" Z16	1	1	1	GR543014000500		
	Pignone 3/8" Z13	Pinion 3/8" Z13	1	1	1	GR543014000200	60Hz without speed regulation	
54	Corona rullo 3/8" Z40	Roller gear 3/8" Z40	1	1	1	GR543014000400	Version without fan	
					1	GR543014000405	Version with fan	
55	Catena 3/8"	Chain 3/8"	1	1	1	GR543014000300	L=730mm	
56	Riduttore	Gear assembly	1	1	1	GR540651000052	RM1 40S 1/100	
57	Motore rullo	Roller motor	1	1	1	GR540651000050		
			1	1	1	GR540651000051	400 , 415 VAC 60 Hz market without speed regulation	
58	Supporto micro salva dita	Safety finger switch support	1	1	1	GR543014002601		
59	Supporto micro fine corsa	Limit switch support	1	1	1	GR543014006800		
60	Molla pedale	Pedal spring	1	1	1	GR540601000050		
61	Micro fine corsa	Limit switch	1	1	1	GR50-GI-951021		
62	Supporto cablaggio	Electrical component plate	1	1	1	GR540601000005	Without speed regulation	
			1	1	1	GR540601000008	With speed regulation	
63	Trasformatore per versione con regolazione velocita'	Transformer for version with speed regulation	1	1	1	GR50-851000284	440-400-230 VAC 3 ph	320VA
			1	1	1	GR50-851000294	115-120 VAC 1 ph	320VA
64	Trasformatore per versione senza regolazione velocita'	Transformer for version without speed regulation	1	1	1	GR50-851000283		50VA
65	Portafusibile	Fuse holder	5	5	5	GR50-GI-851121	230→440 VAC , 3 ph	
			4	4			230 VAC , 1ph	
			8	8	8		115-120 VAC , 1 ph	

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Pos.	Descrizione	Description	Quantita'-quantity			Code	Note	
			100cm	120cm	140cm			
66	Fusibile diam. = 10,3 - L=38	Fuse diam.= 10,3 – L=38	2	2		GR999997000005	0,5 Amp	400→440 VAC 3ph without speed regulation
			3	3		GR999997000100	10 Amp	
					2	GR999997000005	0,5 Amp	400→440 VAC 3ph without speed regulation
					3	GR999997000160	16 Amp	
			2	2		GR999997000005	0,5 Amp	230 VAC 3 ph without speed regulation
			3	3		GR999997000160	16 Amp	
					2	GR999997000005	0,5 Amp	230 VAC 3 ph without speed regulation
					3	GR999997000250	25 Amp	
			2	2		GR999997000040	4 Amp	400 VAC 3 ph with speed regulation
			3	3		GR999997000100	10 Amp	
					2	GR999997000040	4 Amp	400 VAC 3 ph with speed regulation
					3	GR999997000160	16 Amp	
			2	2		GR999997000040	4 Amp	230 VAC 3 ph with speed regulation
			3	3		GR999997000160	16 Amp	
					2	GR999997000040	4 Amp	230 VAC 3 ph with speed regulation
					3	GR999997000250	25 Amp	
			2			GR999997000040	4 Amp	230 VAC 1 ph with speed regulation
			2			GR999997000250	25 Amp	
				2		GR999997000040	4 Amp	230 VAC 1 ph with speed regulation
				2		GR999997000320	32 Amp	
					2	GR999997000040	4 Amp	230 VAC 1 ph with speed regulation
					6	GR999997000160	16 Amp	
				2		GR999997000040	4 Amp	115-120 VAC 1 ph with speed regulation
				6		GR999997000250	25 Amp	
67	Contattore riscaldamento versione con regolazione velocita'	Heating contactor for version with speed regulation	1	1	1	GR50-851000250	DPE09	440-400VAC / 3 ph
			1	1		GR50-851000250	DPE09	230 VAC / 3 ph
					1	GR50-851000249	DPE18	230 VAC / 3 ph
			1	1	2	GR50-851000242	DPE25	230 VAC / 1 ph
				2		GR50-851000245	DPE32	115-120 VAC / 1ph
68	Inverter EN 05 07	Inverter EN 05 07	1	1	1	GR540751000045	SN ≥ J0315003778 SN ≤ J0315008164	Version with speed regulation

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Pos.	Descrizione	Description	Quantita'-quantity			Code	Note	
			100cm	120cm	140cm			
69	Filtro inverter	Inverter filter	1	1	1	GR540751000041	SN ≤ J0315003771 SN ≥ J0315008201	Version with speed regulation
70	Inverter FR-D 720S-014-EC	Inverter FR-D 720S-014-EC	1	1	1	GR5407510000420	SN ≤ J0315003771 SN ≥ J0315008201	Version with speed regulation
71	Contattore riscaldamento versione senza regolazione velocita'	Heating contactor for version without speed regulation	1	1	1	GR50-851000250	DPE09	440-400VAC / 3 ph
			1	1		GR50-851000250	DPE09	230 VAC / 3 ph
					1	GR50-851000249	DPE18	230 VAC / 3 ph
72	Mini contattore	Mini contactor	2	2	2	GR50-851000262	LC1K09 01P7	Version without speed regulation
73	Contatto ausiliario termica	Overcurrent aux contact	1	1	1	GR50-851000268	MATV10AT	Optional
	Rele' termico per versione senza regolazione velocita'	Overcurrent relay for version without speed regulation	1	1	1	GR50-851000265	LR2K0306 VT 0,8→1,2 A	440-400VAC / 3 ph
			1	1	1	GR50-8510002654	LR2K0306 VT 1,2→1,8 A	230 VAC / 3 ph
74	Asse micro salvadita	Safety switch shaft	1	1	1	GR543014004200		
80	Rullo+albero	Roller+shaft	1			GR544010004700		
				1		GR544012004700		
					1	GR544014004700		Version without fan
					1	GR544014004705		Version with fan
81	Rivestimento a molle	Spring roller cover			45mt	GR53-GI-100015	SN ≥ J0315006411	Version with fan and spring or laminar press
	Rivestimento lamellare	Laminar cover			30mt	GR53-GI-1000151	SN ≤ J0315006130	
82	Mollettone Nomex	Nomex flannel layer			1	GR54-GI-601042	Nomex 400 gr/mq	
83	Rete metallica	Metallic net			2kg	GR540100000500		Version with fan and iron wool
84	Lana acciaio	Iron wool	5kg	5kg	5kg	GR53-GI-100011		Version with iron wool
85	Telo Jute	Jute sheet	1			GR54-GI-601015		Version without fan
				1		GR54-GI-601018		
					1	GR54-GI-601026		
86	Mollettone	Flannel layer	1			GR54-GI-601016		Version with iron wool
				1		GR54-GI-601019		
					1	GR54-GI-601027		

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Pos.	Descrizione	Description	Quantita'-quantity			Code	Note	
			100cm	120cm	140cm			
87	Telo cotone per versione con lana acciaio	Coton sheet for iron wool version	1		1	GR54-GI-601027		
				1		GR54-GI-601020		
					1	GR54-GI-601022		
	Telo Nomex per versione con lana acciaio	Nomex sheet for iron wool version	1			GR54-GI-601028		
				1		GR54-GI-601035		
					1	GR54-GI-601038		
88	Tappo rullo aspirazione	Roller cap for suction fan			1	GR540601000002		
89	Ruota libera	Freewheel	2	2	2	GR540601000346	1/2"x1/8" Z18	
90	Supporto ruota libera	Freewheel support	2	2	2	GR543014000600		Version without fan
91	Distanziale ruota libera	Free wheel spacer			1	GR543014008000		Version with fan
92	Chiavetta 6 x 6 x 40	Key 6 x 6 x 40	3	3	3	GR540405006640		Version without fan
93	Vedi posizione 54	See position 54						
94	Cuscinetto SB204	Bearing SB204	2	2	2	GR540601000069		Version without fan
95	Cuscinetto 61807 2Z	Ball bearing 61807 2Z			2	GR540601000070		Version with fan
96	Supporto plastico cuscinetto	Plastic bearing support			2	GR543014006900		Version with fan
97	Rondella theflon diam 45 x 2	Theflon washer diam 45 x 2			2	GR540404000035		Version with fan
98	Anello centraggio rullo	Roller centering ring			2	GR543014007100		Version with fan
99	Flangia supp. aspirazione	Support flange suction pipe			1	GR543014007000		Version with fan
100	Cuscinetto 61809 2RS1	Ball bearing 61809 2RS1			1	GR550000701080		Version with fan
101	Tubo aspirazione	Extraction tube			2 mt	GR550000701014		Version with fan
102	Morsettiera	Connecting board			1	GR50-851000045		Version with fan
103	Condensatore 1 micro Farad	1 micro Farad capacitor			1	GR53-GI-751111		Version with fan
104	Motore aspirazione	Complete suction motor			1	GR540651000048		Version with fan
105	Asta molla stacca biancheria	Detachment springs bar			1	GR543014009000		Version with fan and spring or laminar press
106	Molla stacca biancheria	Detachment sheet spring			9	GR550000000100		
107	Protezione fissa guida	Slide protection fix	1	1	1	GR543014009015	Grey colour	SN ≥ J0325000001
108	Protezione mobile guida	Slide protection movable	1	1	1	GR543014009005	Grey colour	SN ≥ J0325000001
109	Fissaggio protezione mobile	Movable ring fixation	1	1	1	GR543014009010		

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