

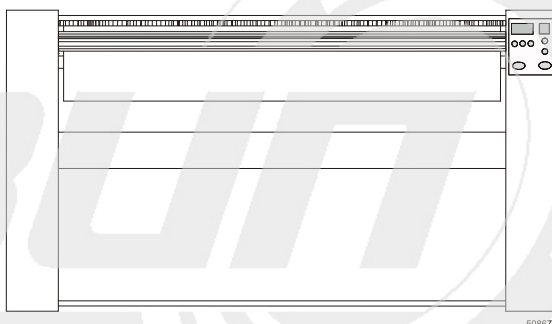
PROFESSIONAL CHEST HEATED IRONERS

ROLLER DIAMETER 300 mm

IRONERS WITH INSERTION WIDTH:

1600 mm

2000 mm



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8(800)500-69-51

SPARE PARTS MANUAL

549118
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LEGENDA PEZZI, LIST OF PARTS, LISTE DES PIÈCES, ERSATZTEILLISTE, LISTA DE REPUESTOS

Model

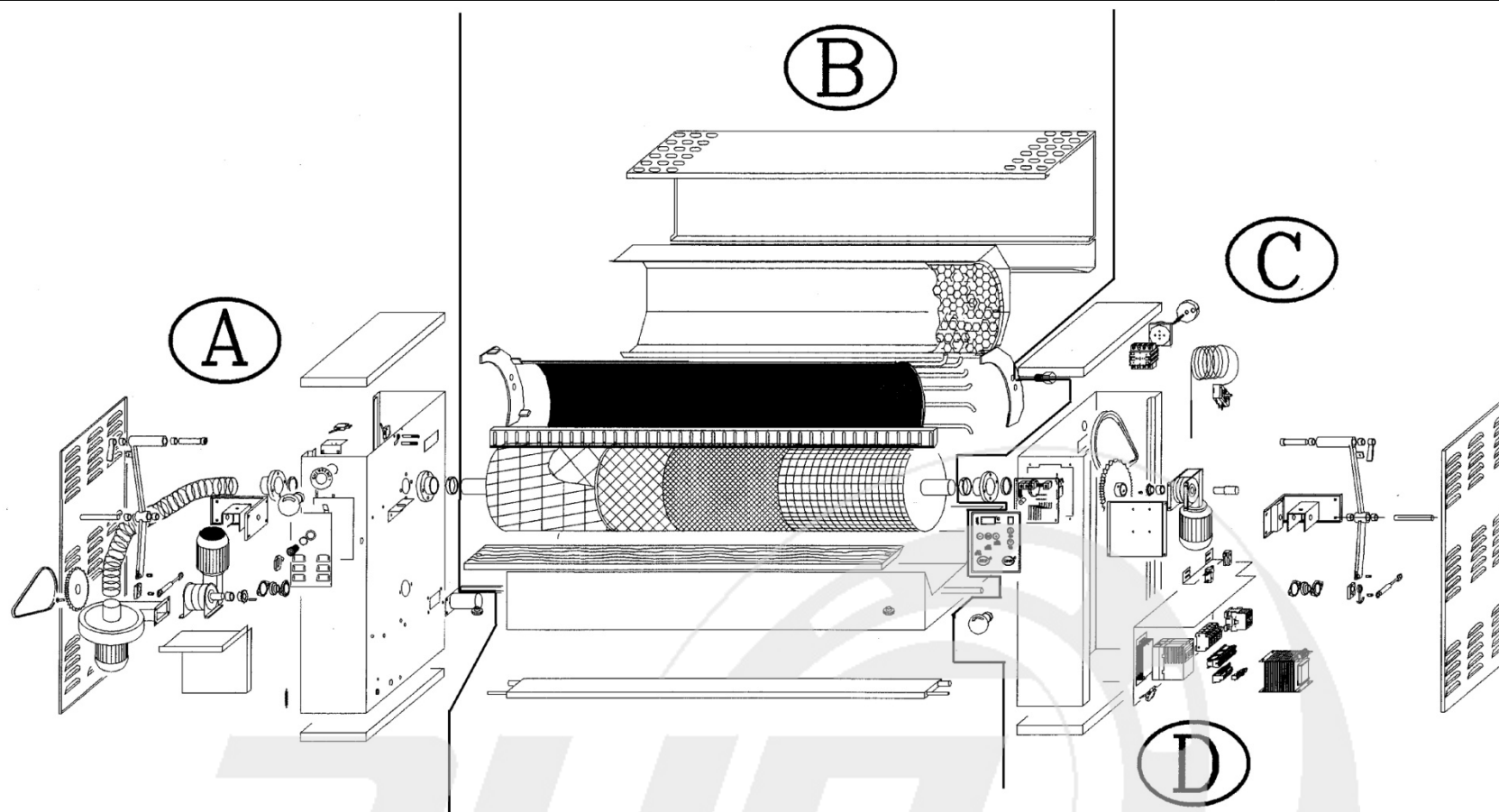
160/30

160/30 AV

160/30 AVL

200/30 AV

200/30 AVL



Dx e Sx sono visti dal lato posteriore della macchina
 Right and left views from the rear
 Droite et gauche sont vus de l'arrière de la machine
 Rechts und links von hinten gesehen
 Derecha e izquierda vistos desde atrás

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LEGENDA PEZZI , SPARE PART LIST

Fig. A

Model

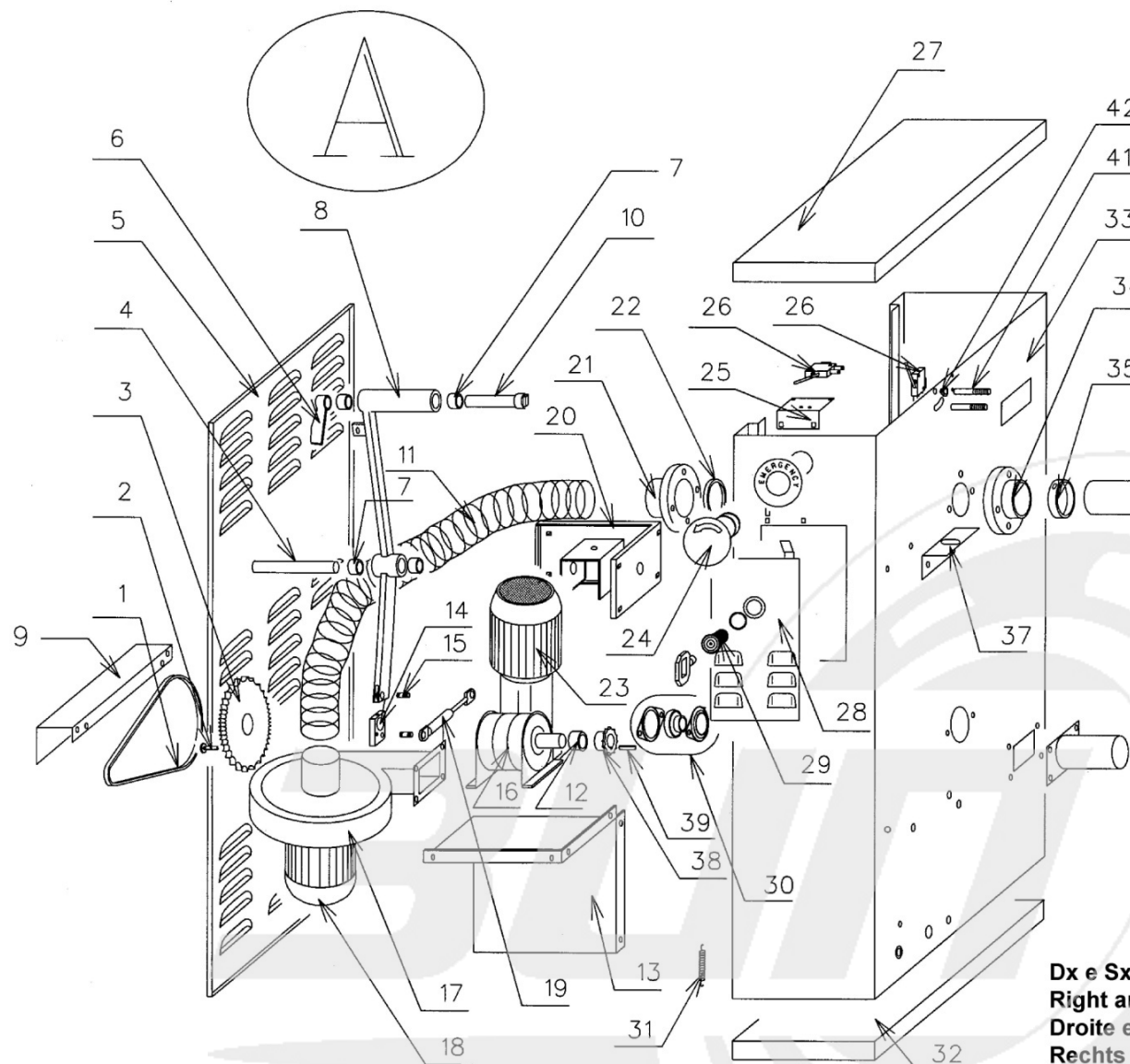
160/30

160/30 AV

160/30 AVL

200/30 AV

200/30 AVL



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LEGENDA PEZZI , SPARE PART LIST						FIG. A	
Model		160/30	160/30 AV	160/30 AVL	200/30 AV	200/30 AVL	
POS.	COD.	DESCRIZIONE		DESCRIPTION		NOTE	
1	GR543014000300	Catena		Chain		Till SN≤J0225000946 L = 750 mm	
	GR550000701065					From SN≥J0225000947 L = 721,5 mm	
2	GR540401300650	Vite di sicurezza in ottone M6X50		Brass safety screw M6x50		Till SN≤J0225000946	
3	GR550000701063	Corona Z54 3/8"		Ring gear Z54 3/8"		Till SN≤J0225000946	
	GR550000701061	Corona Z40 3/8"		Ring gear Z40 3/8"		From SN≥J0225000947	
4	GR550000000027	Perno centrale		Centre pin			
5	GR550000000040	Porta		Door			
6	GR550000000020	Staffa fine corsa superiore		Upper limit bracket			
7	GR550000701013	Boccola bronzo		Brass bush		20 x 25 x 20	
8	GR550000000008	Leva movimento conca DX		Right basin movement lever			
9	GR550000000095	Carter catena		Chain casing			
10	GR550000000026	Perno superiore testa quadra		Square-head upper pin			
11	GR550000701014	Tubo aspirazione		Suction tube			
12	GR550000000022	Distanziale movimento conca		Basin movement spacer			
13	GR550000000067	Supporto motore conca		Basin motor support			
14	GR550000000030	Staffa supp. molle a gas lato aspir.		Gas springs bracket suction side		Till SN≤J0225000946	
15	GR540405000850	Perno filettato		Threaded pin		M8 x 50	
16	GR550000751052	Riduttore conca		Basin reduction gear		RMI 40 D 1/100	
17	GR550000751055	Ventola CPF 160		Fan CPF 160		50 & 60 Hz	
18	GR550000751054	Motore aspirazione		Extracting motor		0,12 Kw , 50 & 60 Hz	
19	GR550000701070	Molle a gas 900 N		Gas springs 900 N		Till SN≤J0225000946	
	GR550000701069	Molle a gas 800 N		Gas springs 800 N		From SN≥J0225000947	
20	GR550000000042	Supp. movim. bracci DX ass.to		Assembled right arm movem. supp.			
21	GR550000000024	Flangia supp. rullo lato aspirazione		Roller support flange-suction side			
22	GR550000701080	Cuscinetto		Ball bearing		61809 2RS1	
23	GR540651000050	Motore conca		Basin motor		0,18 Kw , 50 & 60 Hz	
24	GR540751000025	Pulsante a fungo		Emergency button			
	GR540751000024	Contatto pulsante		Push butt. contact			
	GR540751000026	Etichetta emergenza		Emergency label			
25	GR550000000085	Supporto micro sportello		Door microsw. support			
26	GR54-GI-651130	Micro salvadita		Finger safety microsw.			
27	GR550000000038	Chiusura superiore		Upper lock			
28	GR543014002100	Sportello d'emergenza		Emergency lid			
29	GR540601000079	Serratura completa		Complete lock			

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LEGENDA PEZZI , SPARE PART LIST					FIG. A	
Model	160/30	160/30 AV	160/30 AVL	200/30 AV	200/30 AVL	
POS.	COD.	DESCRIZIONE	DESCRIPTION		NOTE	
30	GR550000701072	Cuscinetto SB 205	Ball bearing SB 205			
31	GR540601000050	Molla pedaliera	Pedal spring			
32	GR550000000039	Chiusura inferiore DX	Right upper lock			
33	GR550000000051	Fianco DX	Right side panel			
34	GR550000000025	Flangia supp. rullo	Roller support flange			
35	GR550000000012	Anello di centraggio rullo + nylon	Roller centering ring w/nylon			
37	GR550000000016	Supporto asse in legno	Wood board support			
38	GR543014000500	Pignone	Pinion		Z16 3/8" 50 & 60Hz	
39	GR540405006620	Chiavetta	key		6 x 6 x 20	
41	GR550000000017	Piolo x asta salvadita	Finger safety rod pin			
42	GR550000701007	Boccola flangiata	Flange bush		6X10X14X2X6	



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LEGENDA PEZZI, LIST OF PARTS, LISTE DES PIÈCES, ERSATZTEILLISTE, LISTA DE REPUESTOS

Fig. B

Model

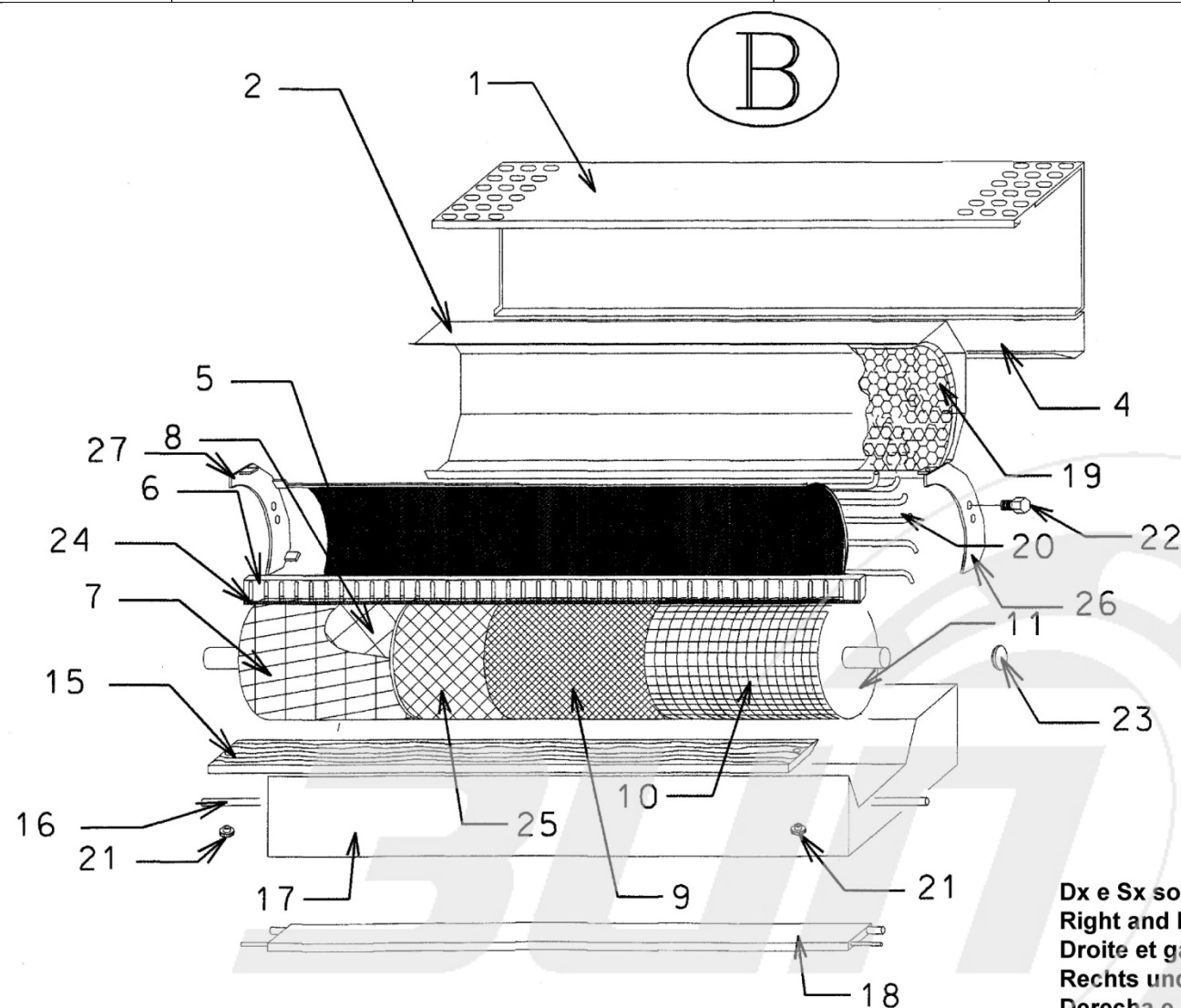
160/30

160/30 AV

160/30 AVL

200/30 AV

200/30 AVL



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LEGENDA PEZZI , SPARE PART LIST						FIG. B	
Model		160/30	160/30 AV	160/30 AVL	200/30 AV	200/30 AVL	
POS.	COD.	DESCRIZIONE		DESCRIPTION		NOTE	
1	GR550016000058	Carter esterno posteriore		Rear outer casing		160/30	
	GR550020000058					200/30	
2	GR550016000093	Copriresistenze		Heater guard		160/30	
	GR550020000093					200/30	
4	GR550016000059	Carter posteriore inferiore		Rear lower casing		160/30	
	GR550020000059					200/30	
5	GR550016000065	Conca alluminio		Aluminium press basin		160/30	
	GR550020000065					200/30	
6	GR550016000083	Asta salvadita		Finger safety rod		160/30	
	GR550020000083					200/30	
7	GR54-GI-701017	Telo cotone		Cotton sheet		160/30 , 160 AV	
	GR 54-GI-701035	Telo Nomex		Nomex sheet			
	GR54-GI-701020	Telo cotone		Cotton sheet		200/30AV	
	GR54-GI-701038	Telo Nomex		Nomex sheet			
	GR54-GI-701039	Mollettone NOMEX		Nomex flannel layer		160/30 AVL	
	GR54-GI-701040					200/30 AVL	
8	GR54-GI-701016	Mollettone		Flannel layer		160/30 , 160/30 AV	
	GR54-GI-701019					200/30AV	
9	GR53-GI-100011	Lana acciaio		Steel wool		5kg 160/30 , 160/30 AV , 8Kg 200/30 AV	
10	GR540100000500	Rete metallica		Metal net		5 mt 160/30AV , 6 mt 200/30 AV	
	GR53-GI-100015	Rivestimento lamellare		Lamellar coating		63 mt 160/30 AVL , 79 mt 200/30 AVL	
11	GR550016000043	Rullo + albero		Roller and shaft		160/30	
	GR550020000043					200/30	
15	GR550016701059	Asse in legno		Wood board		160/30	
	GR550020701088					200/30	
16	GR550016000033	Albero sost. movimento 160/30		Movement supp. shaft 160/30		Till SN≤J0225000946	
	GR550016000034					From SN≥J0225000947	
	GR550020000033	Albero sost. movimento 200/30		Movement supp. shaft 200/30		Till SN≤J0225000946	
	GR550020000034					From SN≥J0225000947	
17	GR550016000048	Portabiancheria ass.to		Assembled laundry basket		160/30	
	GR550020000048					200/30	
18	GR550016000035	Pedaliera		Pedal		160/30	
	GR550020000035					200/30	

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LEGENDA PEZZI , SPARE PART LIST						FIG. B	
Model		160/30	160/30 AV	160/30 AVL	200/30 AV	200/30 AVL	
POS.	COD.	DESCRIZIONE		DESCRIPTION		NOTE	
19	GR540205001440	Fibra ceramica dim		Ceramic fibre size		500x1440x25 160/30	
	GR540205001840					500x1840x25 200/30	
20	GR550751000012	Resistenza coraz		Shielded heater		2,2/2,5kW , 6 pcs 160/30	
	GR550751000013					2,8/3,1kW , 6 pcs 200/30	
21	GR540601000102	Pomello fissaggio asse in legno		Wood board fastening knob			
22	GR550000000013	Vite regolazione conca		Basin adjusting screw			
23	GR550000000047	Tappo chiusura rullo		Roller closing plug			
24	GR550000701048	Trafilato mousse/ad		Foamed profile/ad		10 x 3	
25	GR54-GI-701015	Telo juta		Jute sheet		160/30 no fan option	
26	GR550000000062	Supporto Sx conca alluminio		Right support for aluminium basin			
27	GR550000000063	Supporto Dx conca alluminio		Left support for aluminium basin			



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LEGENDA PEZZI , SPARE PART LIST

Fig. C

Model

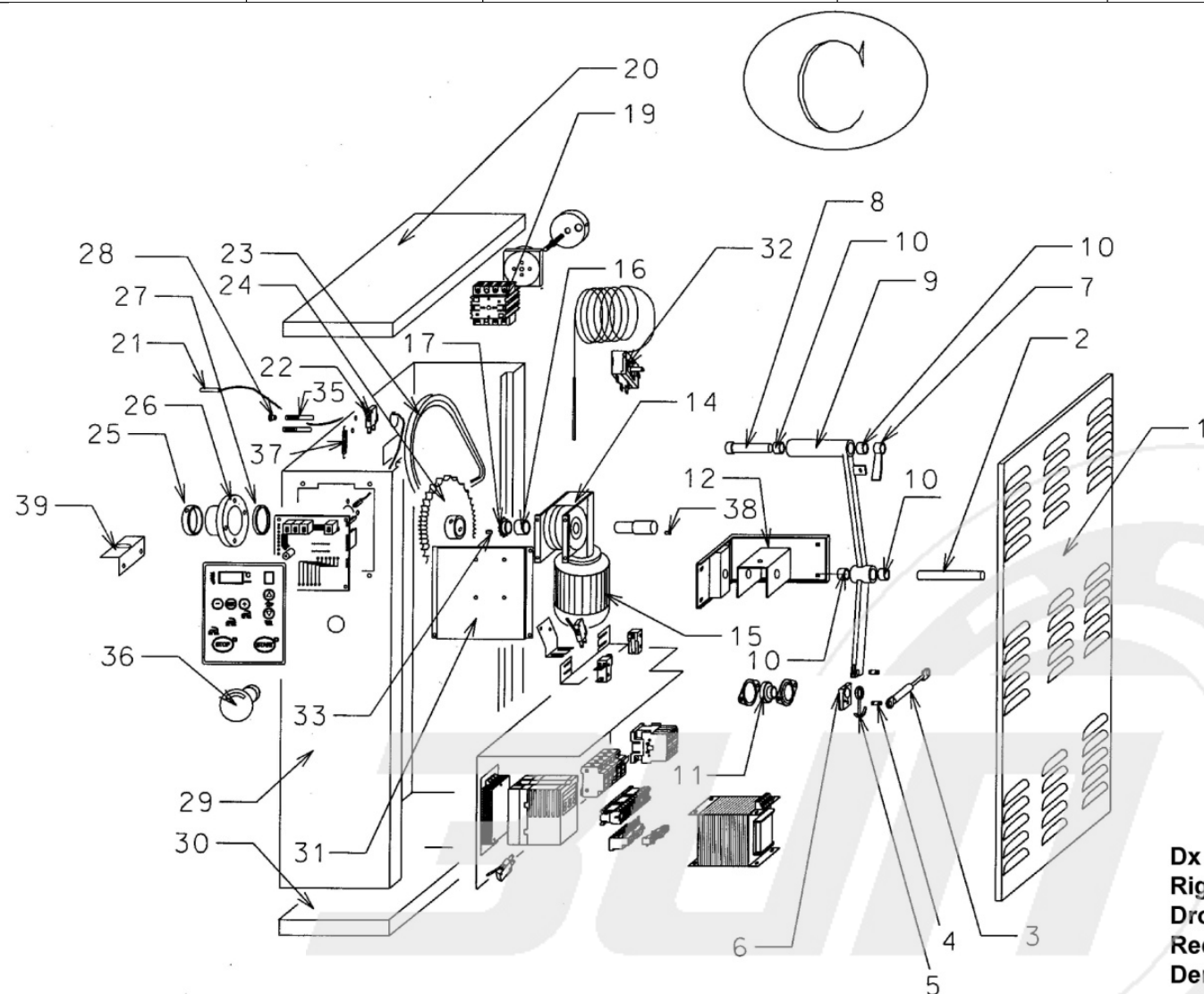
160/30

160/30 AV

160/30 AVL

200/30 AV

200/30 AVL



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LEGENDA PEZZI , SPARE PART LIST						FIG. C	
Model		160/30	160/30 AV	160/30 AVL	200/30 AV	200/30 AVL	
POS.	COD.	DESCRIZIONE		DESCRIPTION		NOTE	
1	GR550000000040	Porta		Door			
2	GR550000000027	Perno centrale		Centre pin			
3	GR550000701070	Molle a gas 900 N		Gas springs 900 N		Till SN≤J0225000946	
	GR550000701069	Molle a gas 800 N		Gas springs 800 N		From SN≥J0225000947	
4	GR540405000850	Perno filettato		Threaded pin		M8 x 50	
5	GR550000000066	Staffa per micro		Microsw. bracket		Till SN≤J0225000946	
6	GR550000000023	Staffe supp. molle a gas		Gas springs bracket		Till SN≤J0225000946	
7	GR550000000020	Staffa fine corsa superiore		Upper limit bracket			
8	GR550000000026	Perno superiore testa quadra		Square-head upper pin			
9	GR550000000009	Leva movimento conca SX		Left basin movem. lever			
10	GR550000701013	Boccola bronzo		Brass bush		20 x 25 x 20	
11	GR550000701072	Cuscinetto SB 205		Ball bearing SB 205			
12	GR550000000043	Supp. movim. braccio SX ass.to		Assem. left arm movem. support			
14	GR550751000052	Riduttore rullo		Roll. Gear box		RMI40 160/30 160/30 AV	
	GR550000751056					RMI50 160AVL , 200/30AV , 200/30 AVL	
15	GR550751000050	Mot.rullo		Roller motor		0,18 Kw , 160/30 160/30 AV	
	GR550000751051					0,37 Kw , 160/30AVL , 200/30AV , 200/30AVL	
16	GR550000000031	Dist. x motoriduttore		Spacer for motor reduction gear			
17	GR550000701081	Pignone		Pinion		Z18 3/8"	
	GR550000701082					Z15 3/8" , 160/30 60 Hz	
19	GR50-GI-851165	Sezionatore tripolare		Three-pole cutoff		400-415 VAC market	
	GR50-GI-851166					230VAC 3ph market	
20	GR550000000038	Chiusura superiore		Upper lock			
21	GR540751000021	Sonda PT100		PT100 probe			
22	GR54-GI-651130	Micro salvadita		Finger safety microsw.			
23	GR550000701064	Catena L=770mm		Chain L=770mm			
24	GR550000701062	Corona		Ring gear			
25	GR550000000012	Anello di centraggio rullo		Roller centering ring			
26	GR550000000025	Flangia supp. rullo esterna		Outer roller supp. flange			
27	GR550000701080	Cuscinetto		Ball bearing		61809 2RS1	
28	GR550000701007	Boccola flangiata		Flange bush		6X10X14X2X6	
29	GR550000000052	Fianco SX scheda		Card left side panel			
30	GR550000000041	Chiusura inferiore SX		Left bottom lock			

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LEGENDA PEZZI , SPARE PART LIST						FIG. C	
Model		160/30	160/30 AV	160/30 AVL	200/30 AV	200/30 AVL	
POS.	COD.	DESCRIZIONE		DESCRIPTION		NOTE	
31	GR550000000068	Staffa supp. motore rullo		Roller motor bracket		160/30	
	GR550000000069					200/30	
32	GR540751000028	Termost. di sicurezza		Safety thermostat			
33	GR540405007820	Chiavetta		Key		7 x 8 x 20	
35	GR550000000017	Piolo X asta salvadita		Pin for finger safety rod			
36	GR540751000025	Pulsante a fungo		Emergency button			
	GR540751000024	Contatto pulsante		Push butt. contact			
	GR540751000026	Etichetta emergenza		Emergency label			
37	GR540601000050	Molla X asta salvadita		Spring for finger safety rod			
38	GR540405006620	Chiavetta		Key		6 x 6 x 20	
39	GR550000000016	Supporto asse in legno		Wood board support			



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LEGENDA PEZZI , SPARE PART LIST

Fig. D

Model

160/30

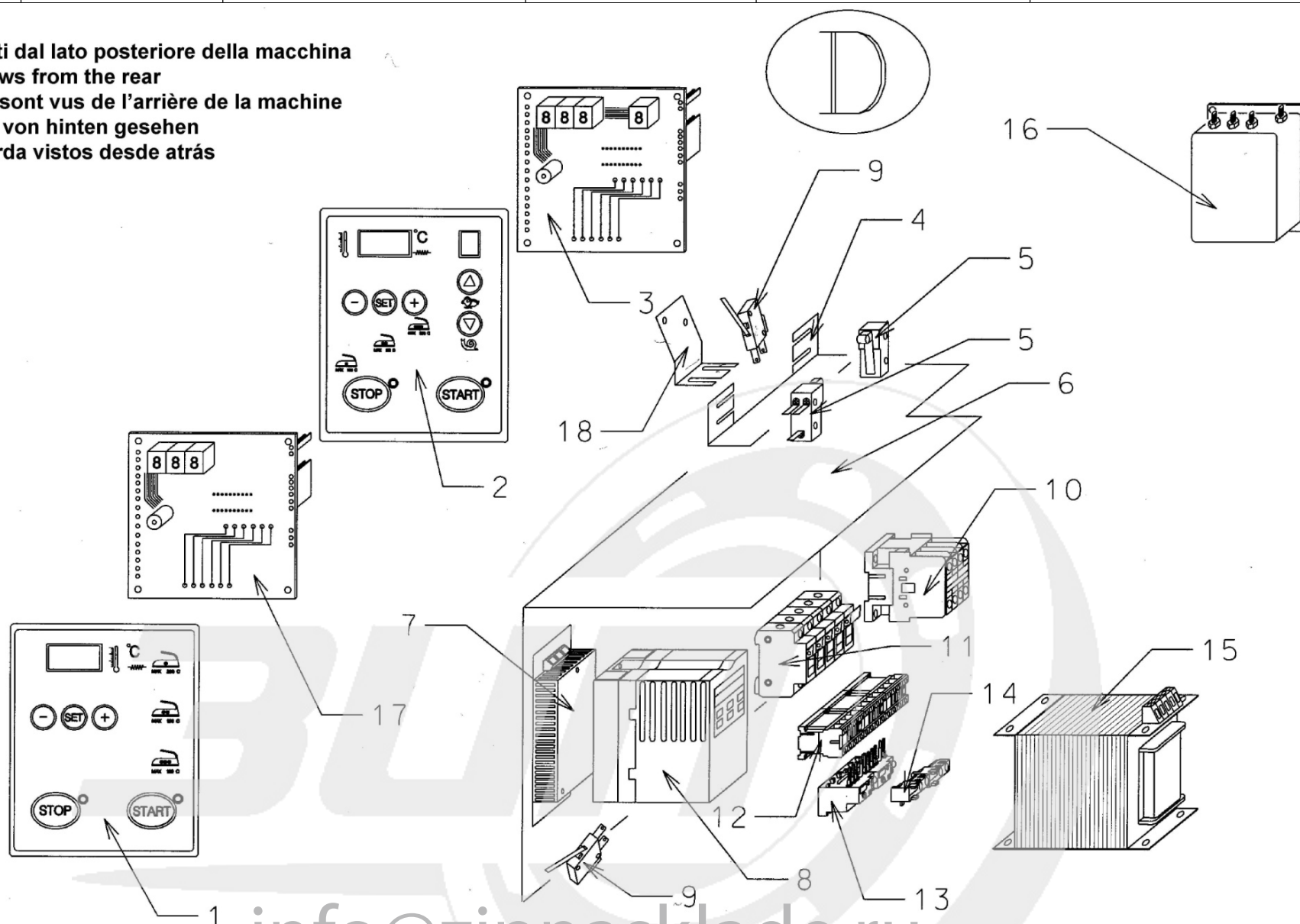
160/30 AV

160/30 AVL

200/30 AV

200/30 AVL

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LEGENDA PEZZI , SPARE PART LIST					FIG. D	
Model		160/30	160/30 AV	160/30 AVL	200/30 AV	200/30 AVL
POS.	COD.	DESCRIZIONE		DESCRIPTION	NOTE	
1	GR540601000041	Cruscotto SDT		Standard control panel	160/30 L = 130mm no speed control	
	GR540601000043				160/30 customized no speed control	
2	GR540601000020	Cruscotto VV		Control panel VV	With speed control L=150mm	
	GR540601000044				With speed control customized	
3	GR540601000024	Scheda comando		Control card	With speed control version	
4	GR550000000082	Staffa supp. micro quadro elettr.		Ctrl.brd microsw. supp. bracket	Till SN≤J0225000946	
5	GR50-GI-951021	Micro finecorsa		Limit microswitch		
6	GR550000000080	Piastra quadro elettrico		Ctrl.brd plate		
7	GR540751000041	Filtro SF 1320 D		Filter SF 1320 D	From SN ≥J0225002606	
8	GR540751000042	Inverter		Inverter	FR-D 720S-014-EC From SN ≥J0225002606	
9	GR54-GI-651130	Micro salvadita		Finger safety switch		
10	GR50-851000249	Contattore		Contactor	160/30 , market440 , 415 , 400 VAC	
	GR50-851000249				200/30 , market440 , 415 , 400 VAC	
11	GR50-GI-851121 x 5	Portafusibili		Fuse holder	Market 400-440 VAC	
	GR50-GI-851121 x 2 + GR50-GI-851122 x 1	Portafusibili		Fuse holder	Market 230VAC 3ph	
	GR999997000020 x 2 GR999997000250 x 3	Fusibile L=38 , diam 10,3 , 2 Amp Fusibile L=38 , diam 10,3 , 25 Amp		Fuse L=33 , diam 10,3 , 2 Amp Fuse L=33 , diam 10,3 , 25 Amp	160/30 market 400 VAC	
	GR999997000020 x 2 GR999997000400 x 3	Fusibile L=38 , diam 10,3 , 2 Amp Fusibile L=51 , diam 14 , 40 Amp		Fuse L=33 , diam 10,3 , 2 Amp Fuse L=51 , diam 14 , 40 Amp	160/30 market 230VAC 3ph	
	GR999997000040 x 2 GR999997000250 x 3	Fusibile L=38 , diam 10,3 , 4 Amp Fusibile L=38 , diam 10,3 , 25 Amp		Fuse L=33 , diam 10,3 , 4 Amp Fuse L=33 , diam 10,3 , 25 Amp	160/30AV , 200/30AV market 400-440VAC	
	GR999997000040 x 2 GR999997000400 x 3	Fusibile L=38 , diam 10,3 , 4 Amp Fusibile L=51 , diam 14 , 40 Amp		Fuse L=33 , diam 10,3 , 4 Amp Fuse L=51 , diam 14 , 40 Amp	160/30AV , 160/30AVL , 200/30AV market 230VAC 3ph	
	GR999997000040 x 2 GR999997000100 x 3	Fusibile L=38 , diam 10,3 , 4 Amp Fusibile L=38 , diam 10,3 , 10 Amp		Fuse L=33 , diam 10,3 , 4 Amp Fuse L=33 , diam 10,3 , 10 Amp	160/30 AV , 160/30 AVL , 200/30 AV , 200/30 AVL steam heated 400VAC	
12	GR50-851000262	Minicontattore		Minicontactor	MC1A301AT6 4 KW 230V	
13	GR50-851000265	Termica		Overload cutout	Market 415 , 400 VAC	
14	GR50-851000268	Ausiliario		Auxiliary		
15	GR50-851000283	Trasformatore		Tranformer	Version without speed control 50 VA	
	GR50-851000284				Version with speed control 320 VA	
16	GR550751000280	Filtro		Filter	Till S.N. ≤J0225002605	
17	GR540601000022	Scheda comando		Control card	160/30 Without speed control version	
18	GR543014002601	Staffa supporto micro fasi		Phase microswitch support bracket	Till SN≤J0225000946	
	GR550000000089				From SN≥J0225000947	

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LEGENDA PEZZI , SPARE PART LIST

Fig. E

Model

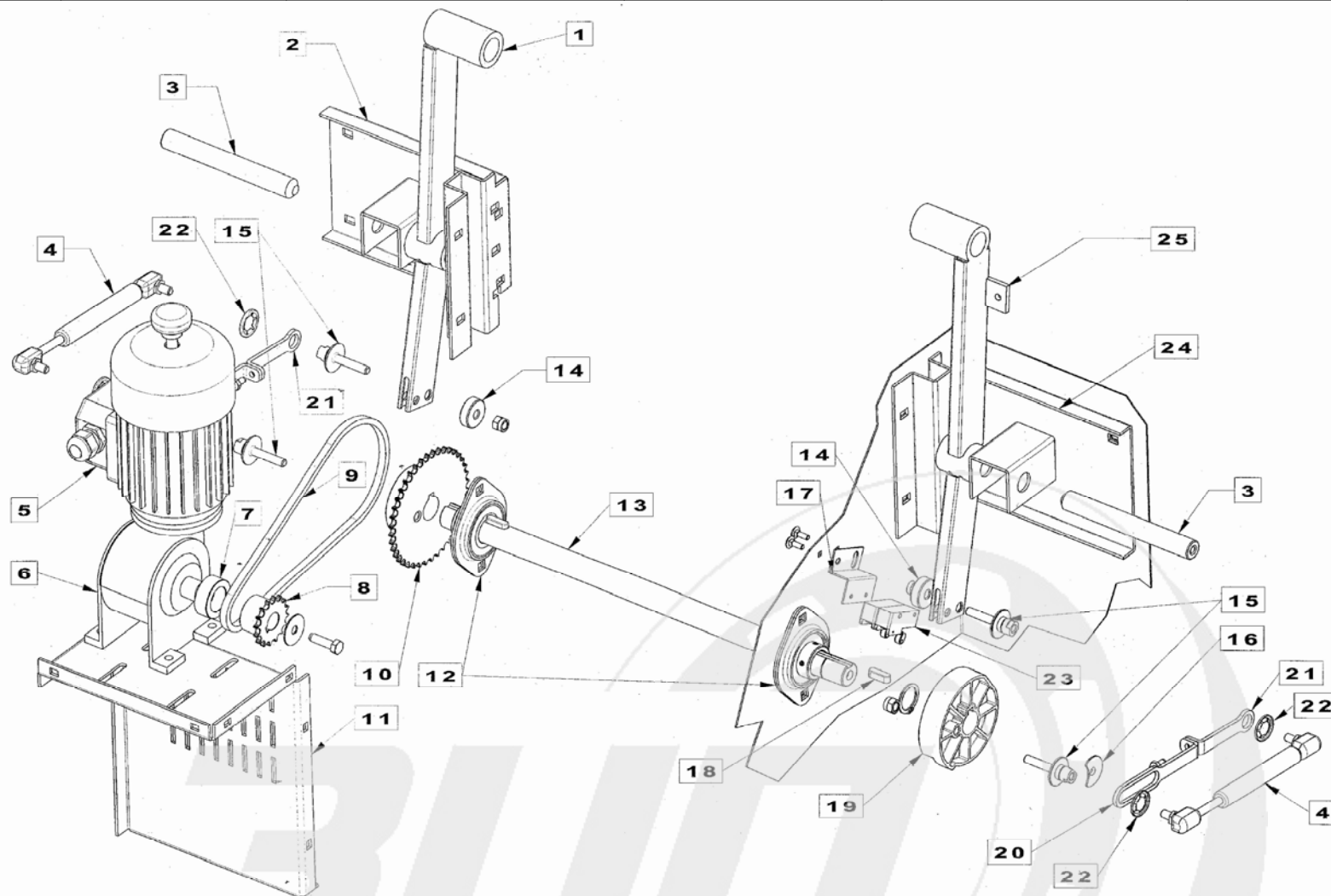
160/30

160/30 AV

160/30 AVL

200/30 AV

200/30 AVL



E

VERSIONE A CAMME - CAM VERSION - VERSION À
CAMES/NOCKENAUSFÜHRUNG/VERSIÓN A LEVAS

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LEGENDA PEZZI , SPARE PART LIST						FIG. E	
Model		160/30	160/30 AV	160/30 AVL	200/30 AV	200/30 AVL	
POS.	COD.	DESCRIZIONE		DESCRIPTION		NOTE	
1	GR550000000008	Leva movimento conca DX		Right basin movement lever			
2	GR550000000042	Supp. movim. bracci DX ass.to		Assembled right arm movem. supp.			
3	GR550000000027	Perno centrale		Centre pin			
4	GR550000701070	Molle a gas 900 N		Gas springs 900 N		Till SN≤J0225000946	
	GR550000701069	Molle a gas 800 N		Gas springs 800 N		From SN≥J0225000947	
5	GR540651000050	Motore conca		Basin motor		0,18 Kw , 50 & 60 Hz	
6	GR550000751052	Riduttore conca		Basin reduction gear		RMI 40 D 1/100	
7	GR550000000022	Distanziale movimento conca		Basin movement spacer			
8	GR543014000500	Pignone		Pinion		Z16 3/8" 50 & 60Hz	
9	GR543014000300	Catena		Chain		Till SN≤J0225000946 L = 750 mm	
	GR550000701065					From SN≥J0225000947 L = 721,5 mm	
10	GR550000701063	Corona Z54 3/8"		Ring gear Z54 3/8"		Till SN≤J0225000946	
	GR550000701061	Corona Z40 3/8"		Ring gear Z40 3/8"		From SN≥J0225000947	
11	GR550000000067	Supporto motore conca		Basin motor support			
12	GR550000701072	Cuscinetto SB 205		Ball bearing SB 205			
13	GR550016000033	Albero sost. movimento 160/30		Movement supp. shaft 160/30		Till SN≤J0225000946	
	GR550016000034					From SN≥J0225000947	
	GR550020000033	Albero sost. movimento 200/30		Movement supp. shaft 200/30		Till SN≤J0225000946	
	GR550020000034					From SN≥J0225000947	
14	GR550000000007	Distanziale leva movimento DX e SX		Right and left drive lever spacer		From SN≥J0225000947	
15	GR550000000006	Perno guida molle a gas		Gas spring guide pin		From SN≥J0225000947	
16	GR550000000004	Rondella di contenimento camme		Cam holding washer		From SN≥J0225000947	
17	GR543014002601	Staffa supporto micro fasi		Phase microswitch support bracket		Till SN≤J0225000946	
	GR550000000089					From SN≥J0225000947	
18	GR540405007820	Chiavetta		Key		7 x 8 x 20	
19	GR550000000005	Camme posizionamento conca		Press placing cams		From SN≥J0225000947	
20	GR5500000000105	Semibiella anteriore ritorno conca		Press return fore connecting rod		From SN≥J0225000947	
21	GR5500000000110	Semibiella posteriore ritorno conca		Press return rear connecting rod		From SN≥J0225000947	
22	GR540405000028	Anello elastico		Elastic ring		UNI7064 Till SN≤J0225001450	
	GR540405000015	Seeger diam 15		Seeger diam 15		UNI7435 from SN≥J0225001451	
23	GR50-GI-951021	Microinterruttore finecorsa		Limit switch			
24	GR550000000043	Supp. movim. braccio SX ass.to		Assem. left arm movem. support			
25	GR550000000009	Leva movimento conca SX		Left basin movem. lever			

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